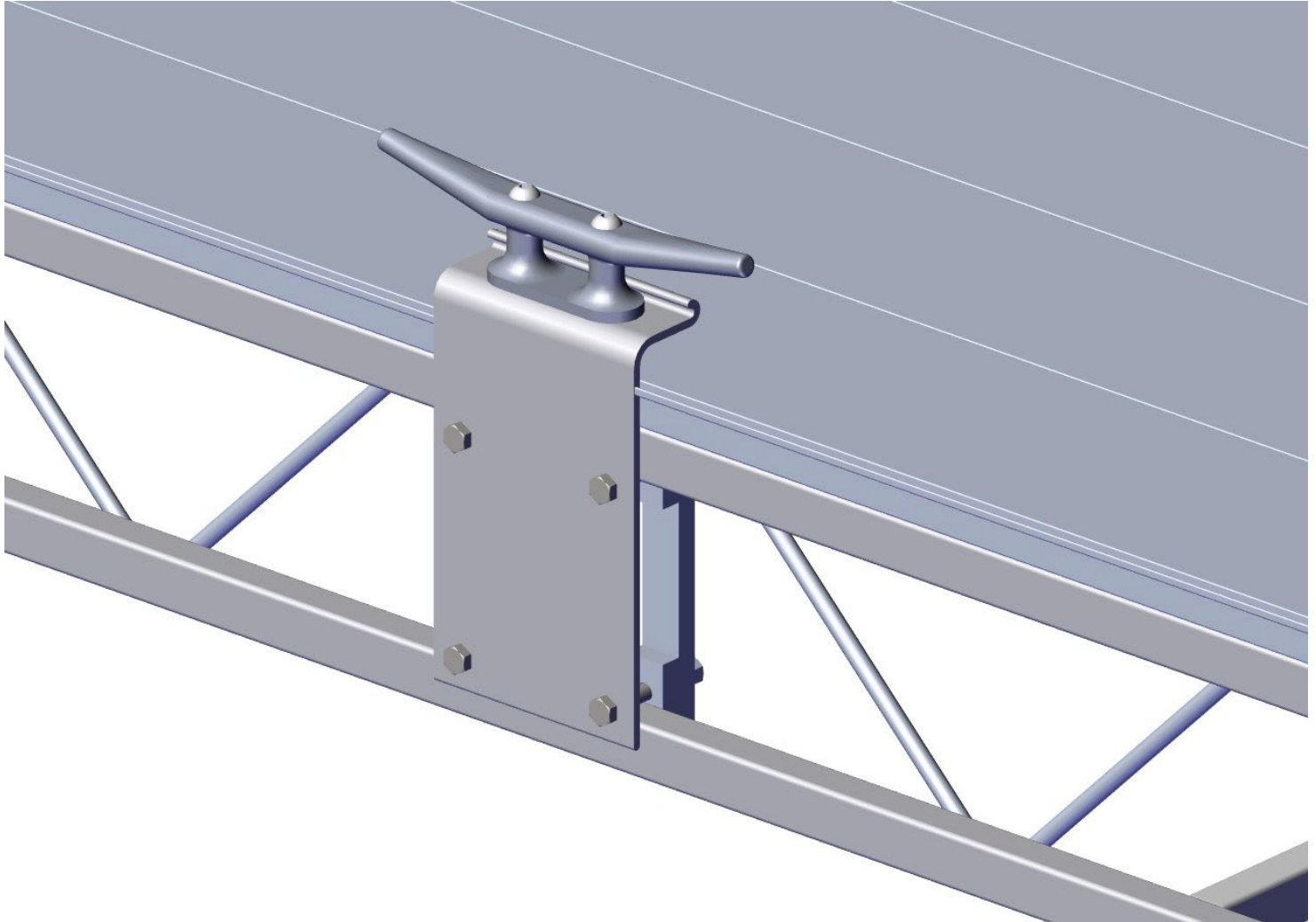


FLOE ROLL-IN DOCK CLEAT

ASSEMBLY INSTRUCTIONS

P/N 510-05369-00



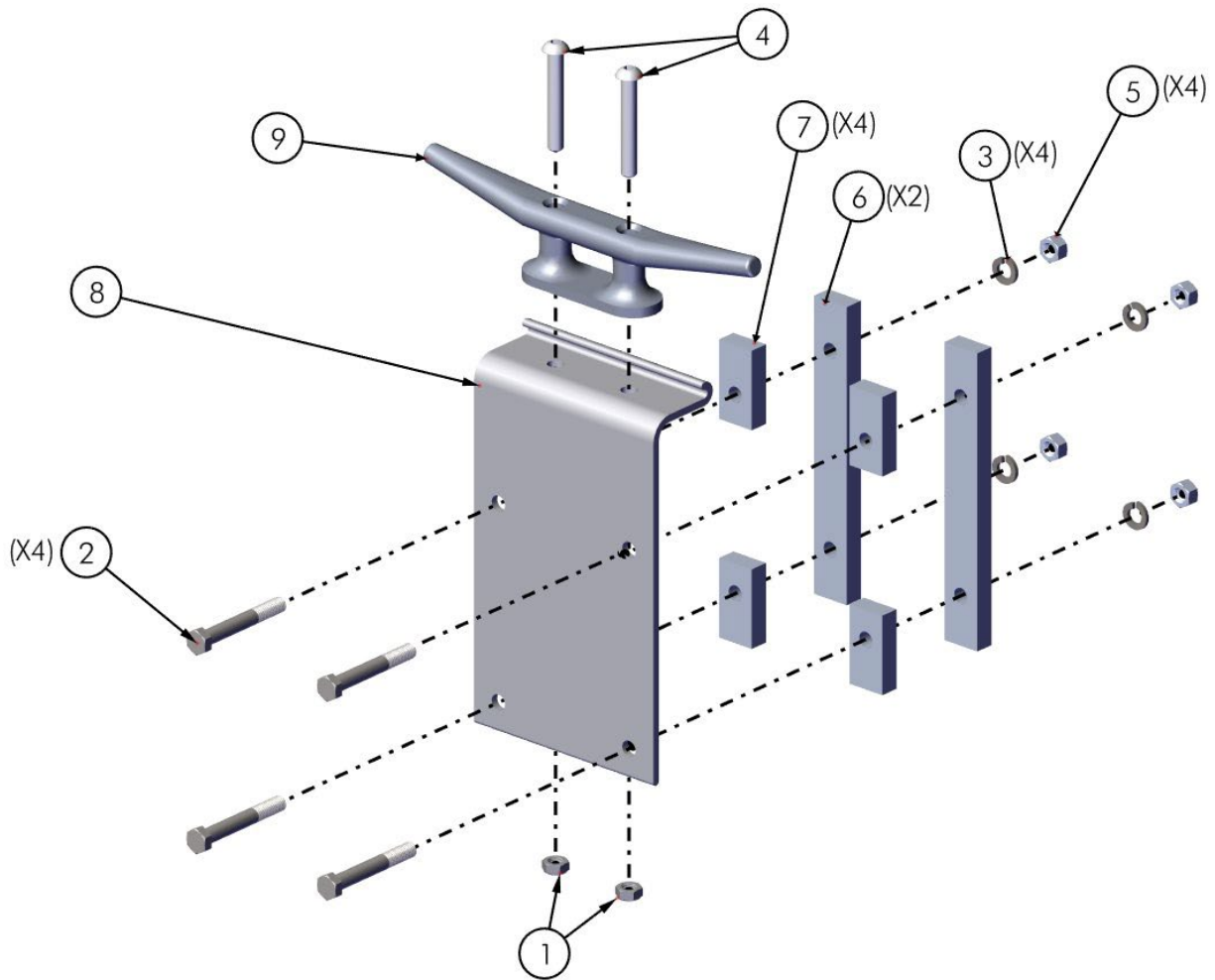
NOTE
MAXIMUM PULL RATING:
300LB

REQUIRED TOOLS

-(2) 9/16" SOCKETS/WRENCHES
-TORQUE WRENCH

BILL OF MATERIALSEXPLODED VIEW

P/N 510-05369-00		CLEAT ASS'Y, ROLL-IN DOCK 10" CAST ALUMINUM	
NUMBER	QTY	PART NUMBER	DESCRIPTION
1	2	001-37026-00	NUT, 3/8-16 JAM NYLOCK - ZINC
2	4	001-70114-00	HHCS, 3/8-16 x 2 3/4" ss
3	4	001-71067-00	LOCK WASHER, 18-8 ss
4	2	001-73821-00	BHCS, 3/8-16 X 2-1/2" SS 18-8
5	4	001-76349-00	NUT, 3/8-16 ALUM.
6	2	002-02203-00	PLATE, DOCK ACCESSORY
7	4	002-00204-00	SPACER, DOCK ACCESSORY
8	1	002-02558-00	BRACKET, ROLL-IN DOCK CLEAT
9	1	510-34300-00	DOCK CLEAT, 10" CAST ALUMINUM



STEP 1

DETERMINE DESIRED LOCATION FOR THE DOCK CLEAT. INSERT THE 3/8" X 2-3/4" BOLTS THROUGH THE CLEAT BRACKET ASSEMBLY AND THROUGH THE (4) DOCK SPACERS, PLATES, LOCK WASHERS, AND ALUMINUM NUTS ON THE OPPOSITE SIDE OF THE DOCK SIDE (FIGURE 1).

NOTE: THE LOWER BOLTS SHOULD BE ABOVE OR RESTING ON THE BOTTOM TUBE OF THE DOCK SIDE. ENSURE CAP SCREWS ARE NOT CONTACTING THE DOCK DECK.

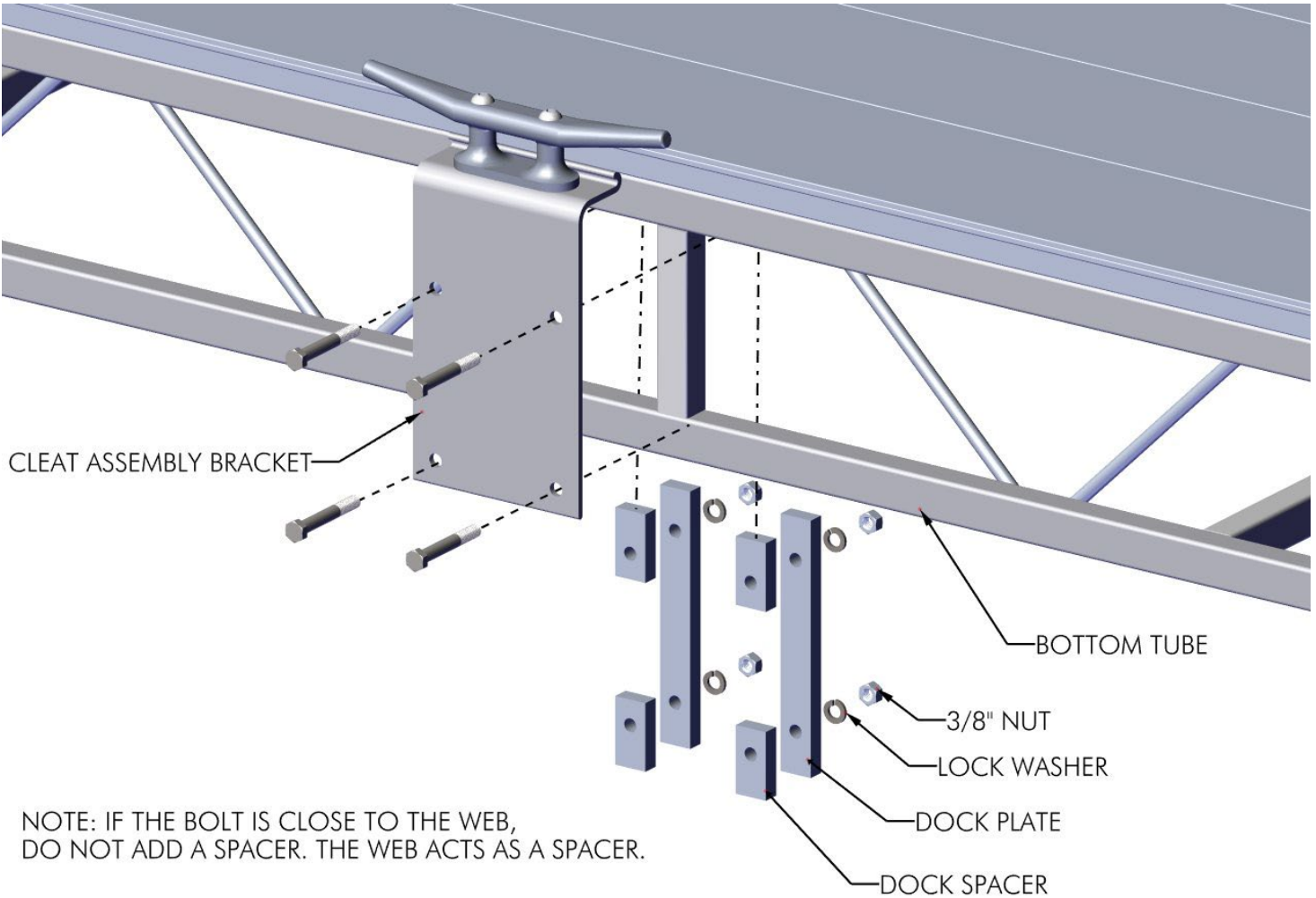


FIGURE 1

STEP 2

ONCE THE BOLTS ARE THROUGH AND THE CLEAT IS IN THE DESIRED LOCATION, FASTEN THE NUTS ONTO THE PLATES AND SPACERS (FIGURE 2). TORQUE NUTS AND BOLTS TO 35 FT-LBS.

NOTE: IF THE BOLT IS CLOSE TO THE WEB, DO NOT ADD A SPACER. THE WEB ACTS AS A SPACER (FIGURE 2).

CAUTION DO NOT OVERTIGHTEN!

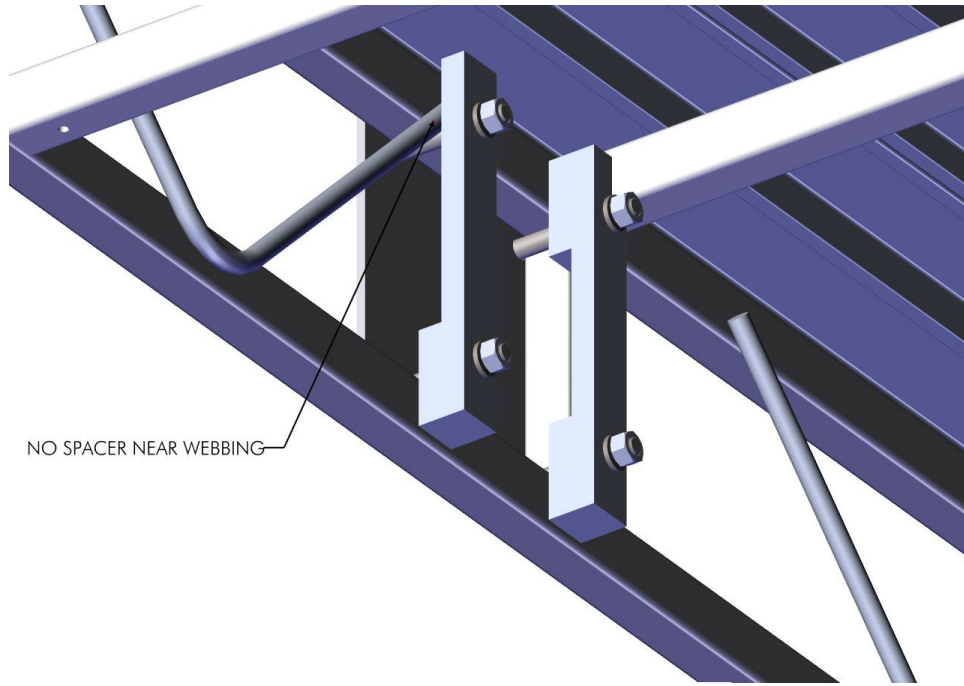


FIGURE 2

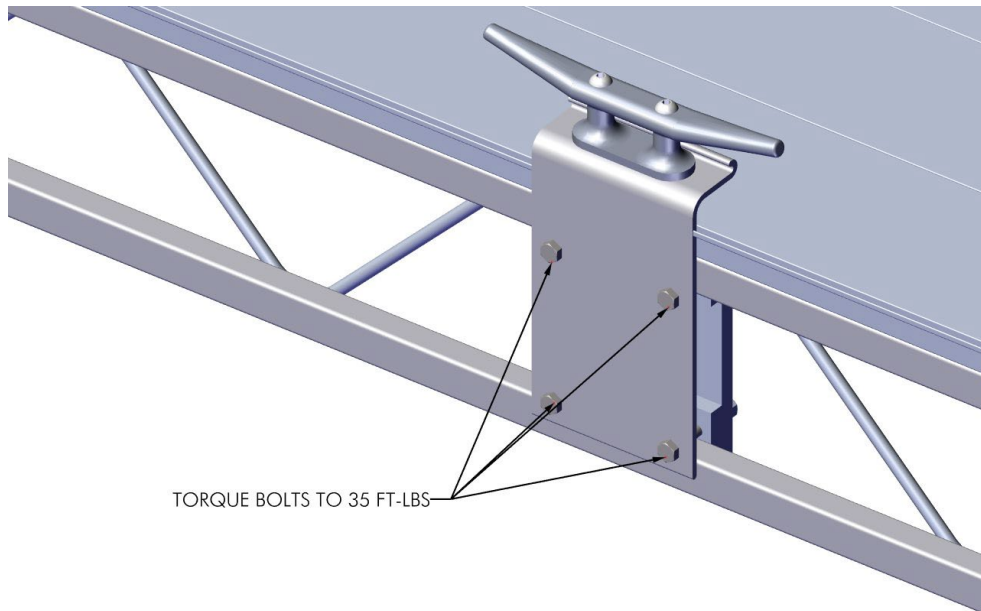


FIGURE 3