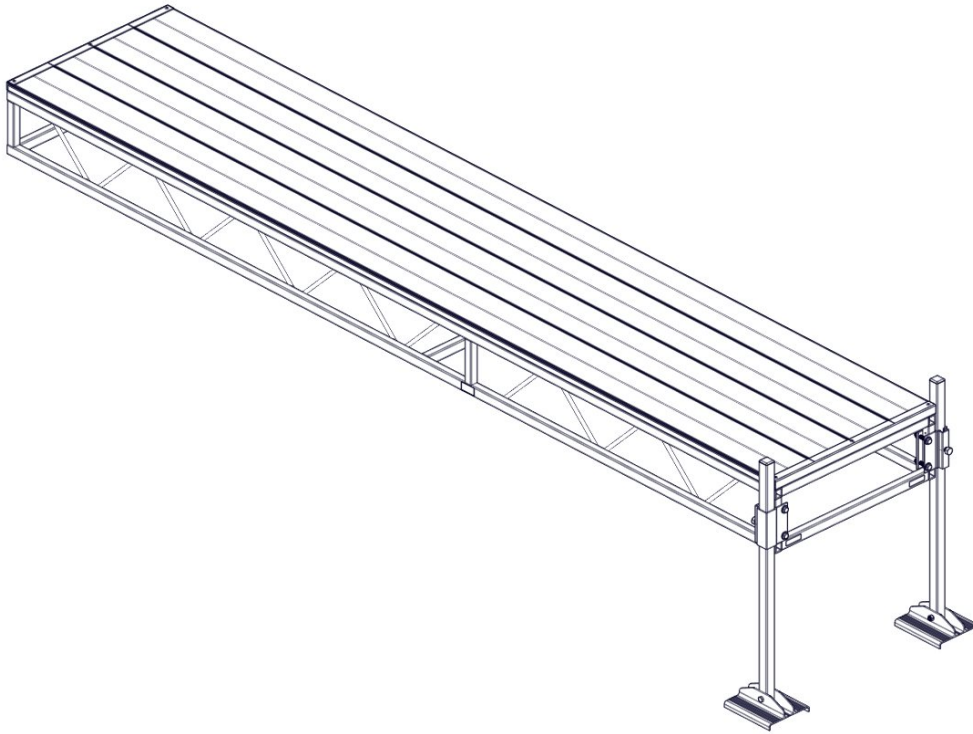


# FLOE SUPPORT POST W/ BRACKET

## ASSEMBLY INSTRUCTIONS

KIT P/N 510-22300-00, 510-22400-00,  
510-22600-00, 510-22800-00, 510-23000-00



\*DOCK NOT INCLUDED, (1) SUPPORT PER KIT

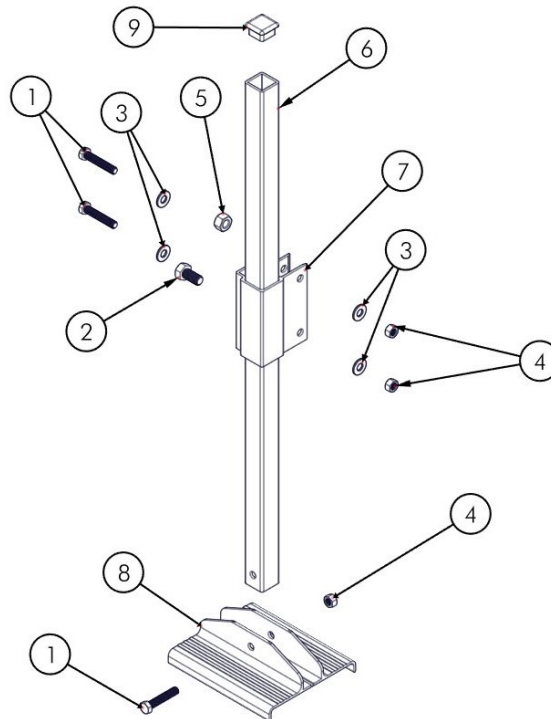
### TOOLS REQUIRED

- (2) 9/16" SOCKETS/WRENCHES
- 3/4" SOCKET/WRENCH
- TORQUE WRENCH
- TAPE MEASURE
- LEVEL (IF NEEDED)

## BILL OF MATERIALS/EXPLODED VIEW

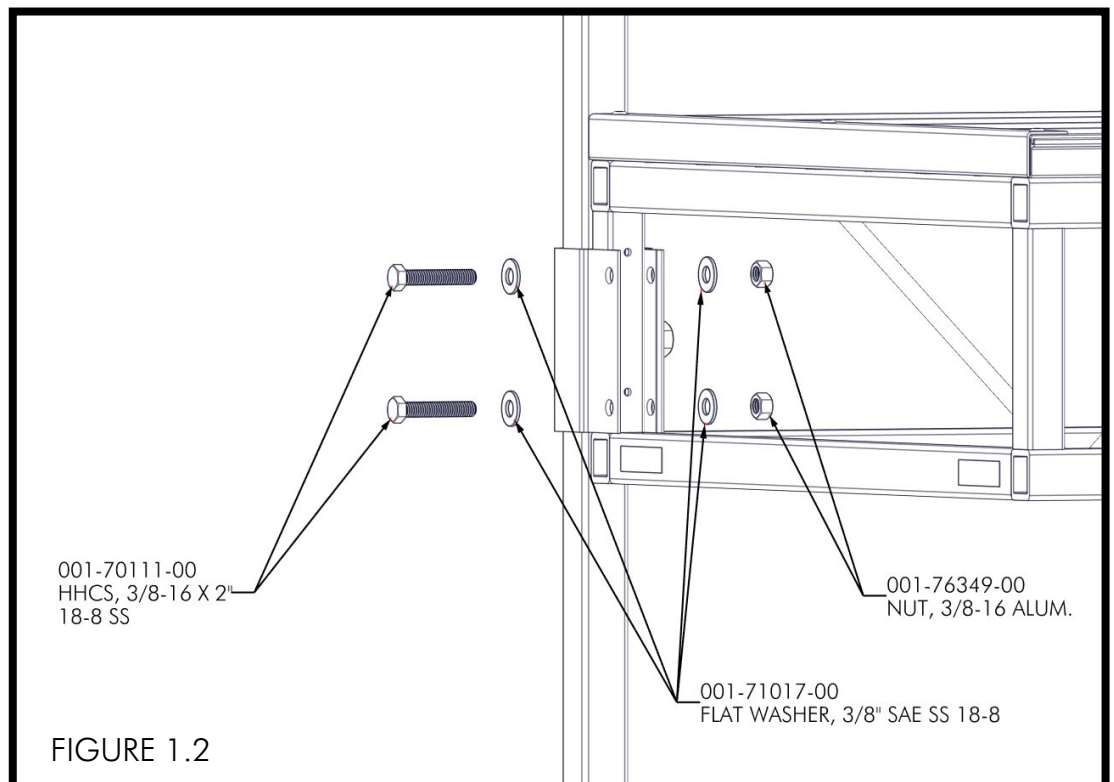
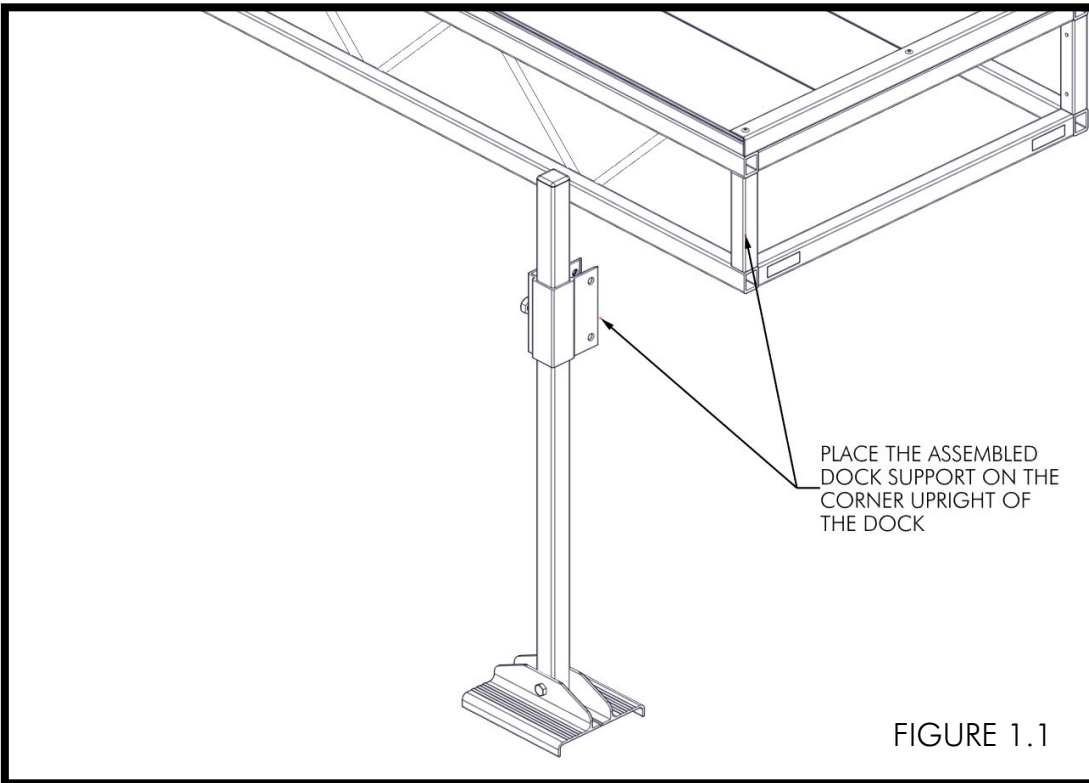
SUPPORT POST W/ BRACKET			
NUMBER	PART NUMBER	QTY.	DESCRIPTION
1	001-70111-00	3	HHCS, 3/8-16 X 2" 18-8 SS
2	001-70205-00	1	HHCS, 1/2-13 X 1" SS 18-8
3	001-71017-00	4	FLAT WASHER, 3/8" SAE SS 18-8
4	001-76349-00	3	NUT, 3/8-16 ALUM.
5	001-76350-00	1	NUT, 1/2-13 ALUM.
6	SEE LIST	1	POLE, DOCK SUPPORT
7	002-02071-00	1	CLAMP, SUPPORT TUBE - 4.5"
8	002-02072-00	1	PAD, DOCK SUPPORT
9	006-13400-00	1	CAPLUG, 1-1/4" SQ. (.125 WALL)

NUMBER	KIT NUMBER	PART NUMBER	QTY.	DESCRIPTION
6	510-22300-00	002-02062-00	1	POLE, DOCK SUPPORT - 30" LG.
6	510-22400-00	002-02064-00	1	POLE, DOCK SUPPORT - 48" LG.
6	510-22600-00	002-02065-00	1	POLE, DOCK SUPPORT - 72" LG.
6	510-22800-00	002-02067-00	1	POLE, DOCK SUPPORT - 96" LG.
6	510-23000-00	002-02070-00	1	POLE, DOCK SUPPORT - 120" LG.



# ASSEMBLY

PLACE THE ASSEMBLED DOCK SUPPORT ONTO THE CORNER UPRIGHT ON THE DOCK SIDE (FIGURE 1.1). ATTACH TO DOCK USING (2) 3/8" X 2" BOLTS, (4) 3/8" WASHERS, AND (2) 3/8" NUTS (FIGURE 1.2)



TORQUE NUTS TO 35 FT-LBS (FIGURE 1.3). SLIDE THE DOCK SUPPORT UNTIL THE DOCK IS LEVEL WITH THE OTHER DOCKS. THEN, TORQUE THE 1/2" SET BOLT TO 20 FT-LBS (FIGURE 1.4).

