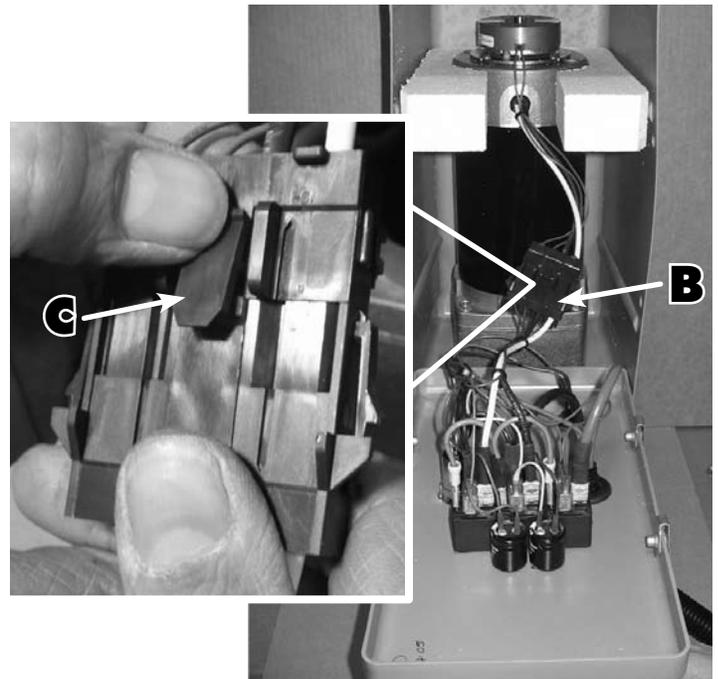
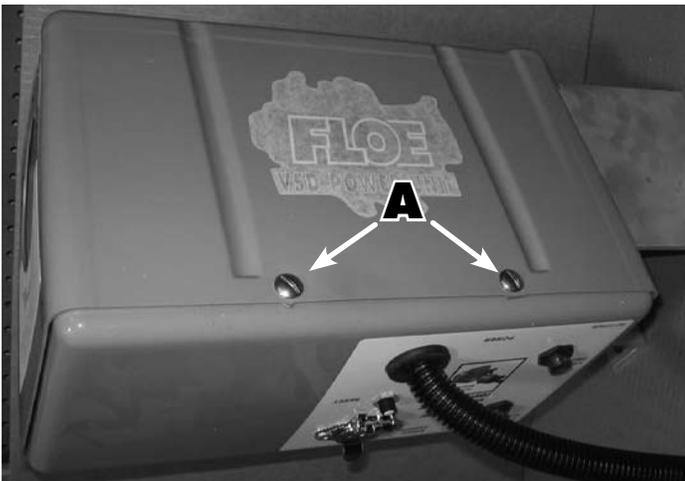


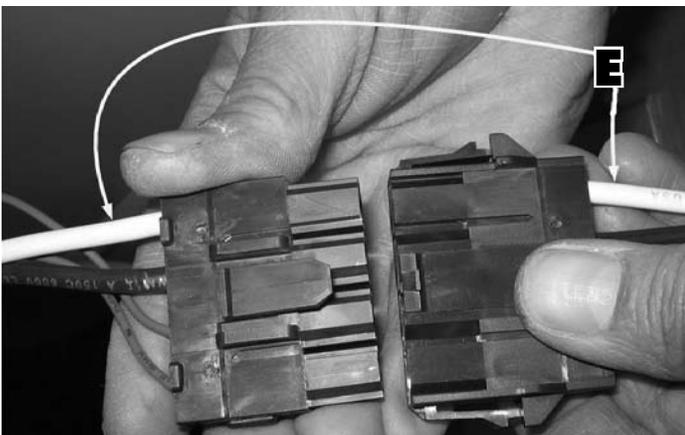
**VSD MOTOR BASE
REPLACEMENT INSTRUCTIONS
P/N 511-45020-00 & 511-75020-00**



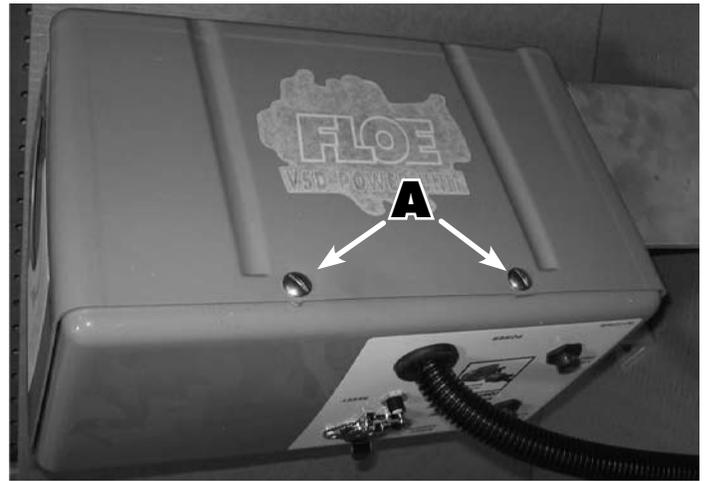
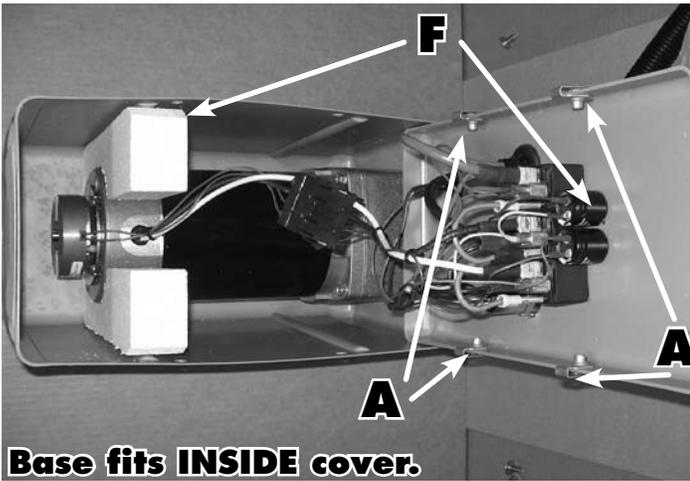
**Manufactured by:
FLOE INTERNATIONAL, INC.
48473 State Hwy. 65
McGregor, MN 55760
www.floeintl.com**



STEP 1
Remove the four screws in the cover, two on each side see (A). Remove the old base and unplug it from the motor see (B). Unplug clip by lightly pushing the top part of the spring clip and pulling clip apart see (C).



STEP 2
Plug the new base into the connector on the motor see (E). Be sure the clip snaps together and does not pull apart.



STEP 3 - - - - -

Attach the new base to the motor box. NOTE: The base fits INSIDE the cover. The capacitors line up on the same end of the box as the white foam pad see (F).

Replace the four screws (A) to secure the base to the motor box. Be sure all four screws are secure.

It is easier to insert and start the screws by using your fingers and applying pressure, see (G). Once screws are started they should be tightened with a standard screwdriver.

