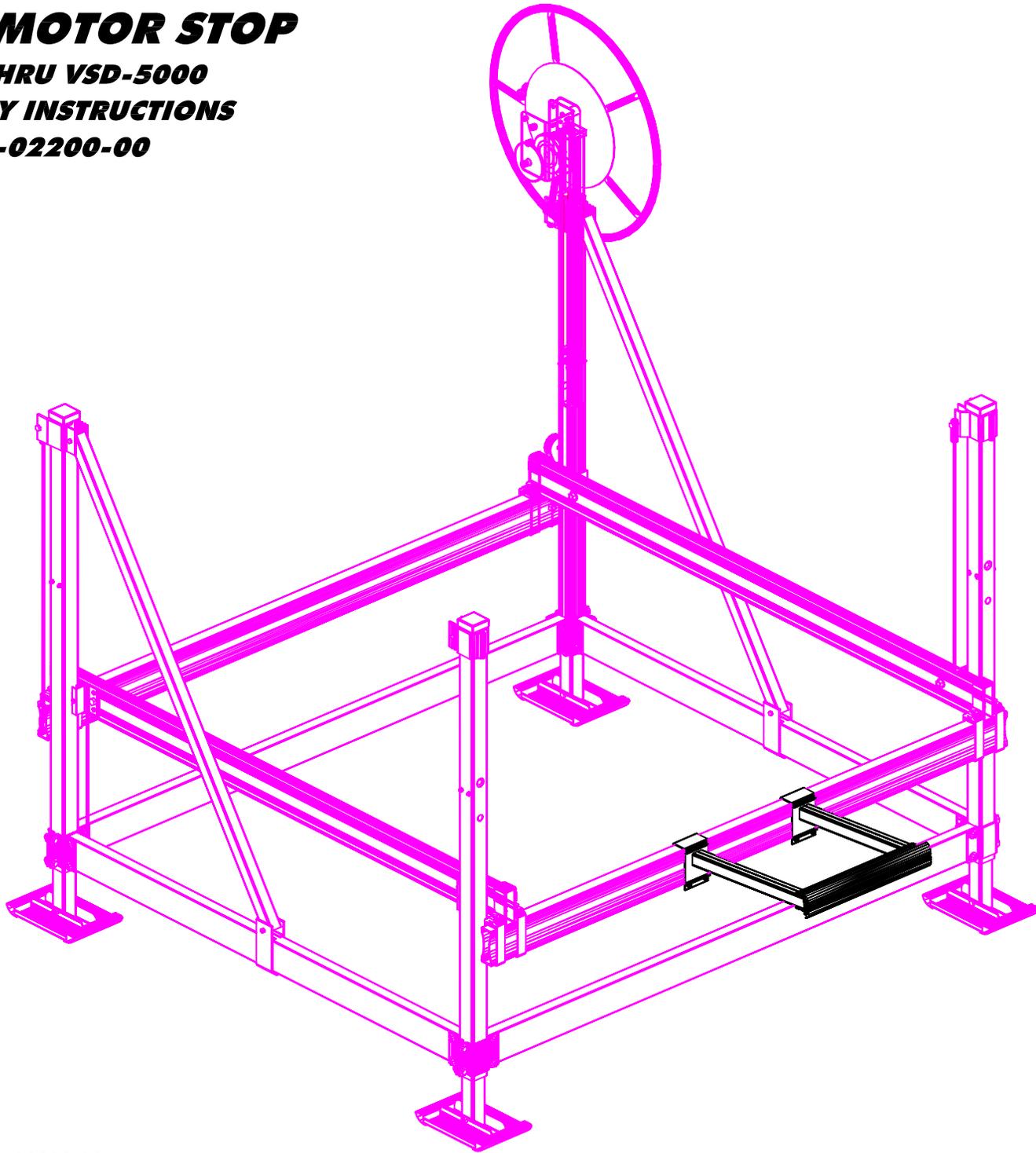


FLOE MOTOR STOP

V-2000 THRU VSD-5000

ASSEMBLY INSTRUCTIONS

P/N: 511-02200-00

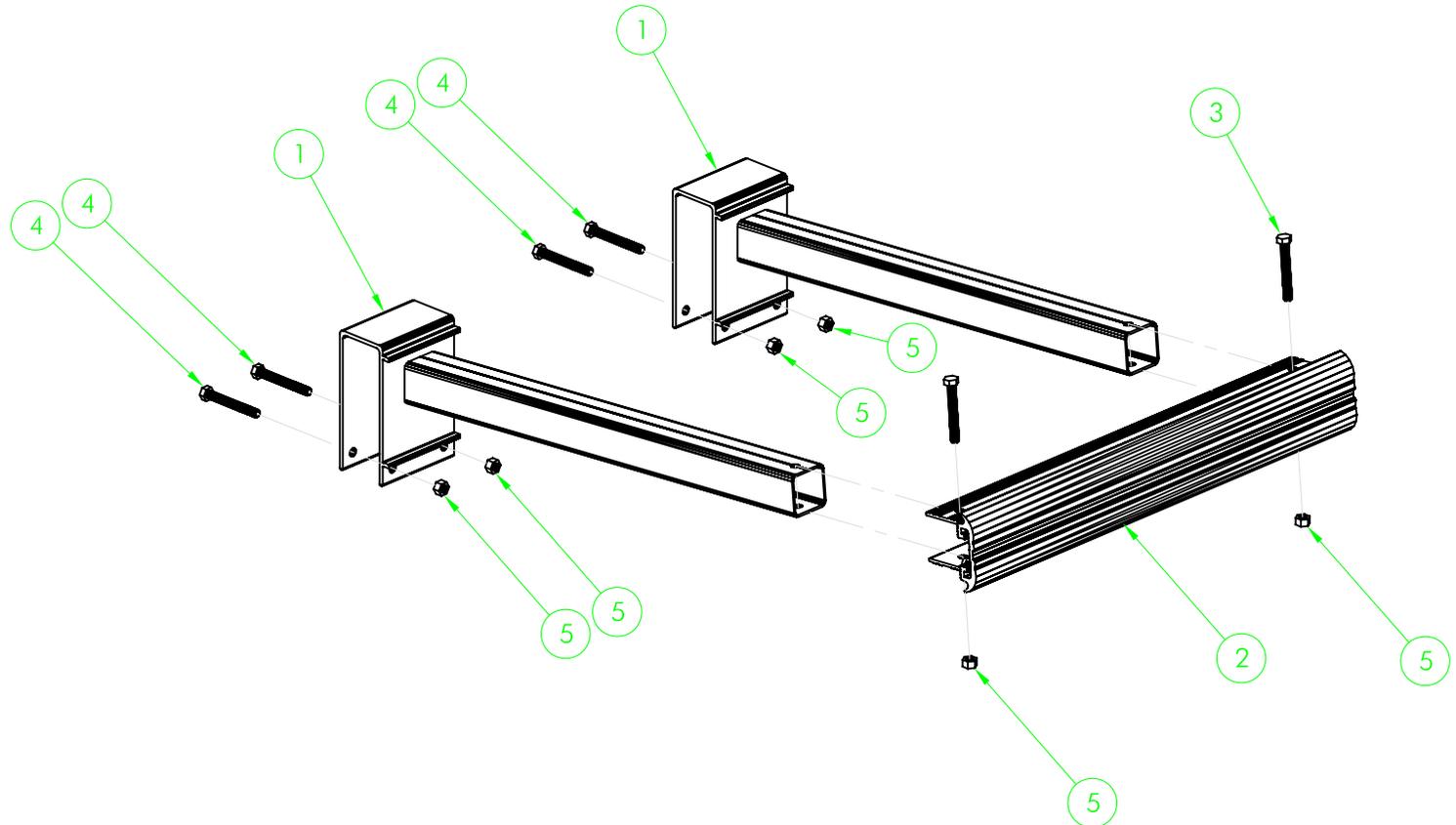


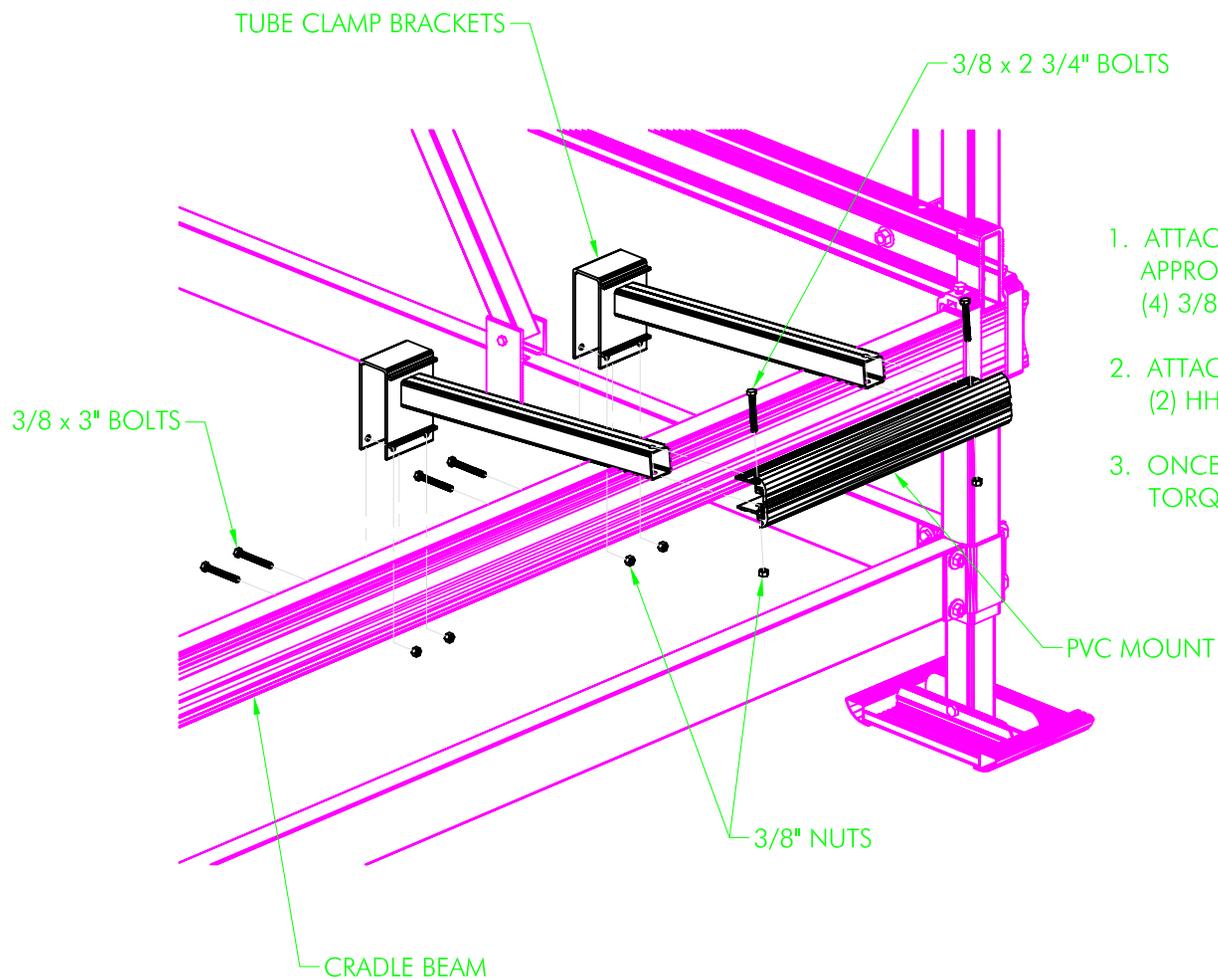
Manufactured by:
Floe International Inc.
48473 State Hwy. 65
McGregor, MN 55760
www.floeintl.com

MOTOR STOP EXPLODED VIEW

P/N: 511-02200-00

| ITEM | QUANTITY | PART NO. | DESCRIPTION |
|------|----------|--------------|-------------------------------|
| 1 | 2 | 111-00062-00 | WELDMENT, MOTOR STOP |
| 2 | 1 | 111-00167-00 | ASS'Y MOTOR STOP - PVC MOUNT |
| 3 | 2 | 001-70114-00 | HHCS, 3/8-16 x 2 3/4" 18-8 SS |
| 4 | 4 | 001-70115-00 | HHCS, 3/8-16 x 3" 18-8 SS |
| 5 | 6 | 001-76349-00 | NUT, 3/8-16 ALUMINUM |





1. ATTACH THE TUBE CLAMP BRACKETS TO THE CRADLE BEAM, SPACED AT APPROXIMATELY 16 1/2" APART, USING THE (4) HHCS, 3/8-16 x 3" AND (4) 3/8" NUTS. HAND TIGHTEN ONLY.
2. ATTACH THE PVC MOUNT TO THE CLAMP BRACKETS AS SHOWN USING (2) HHCS, 3/8-16 x 2 3/4" AND (2) 3/8" NUTS. TORQUE TO 25 FT./ LBS.
3. ONCE YOU HAVE PLACED THE BRACKET IN THEIR FINAL LOCATION, TORQUE TO 35 FT. / LBS.