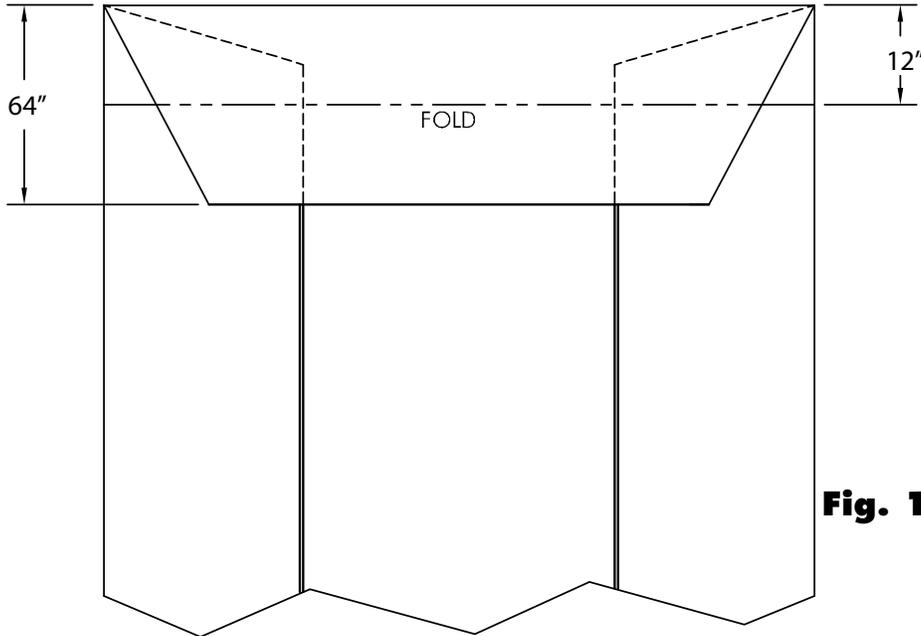


# MAXIS™ CANOPY FOLDING INSTRUCTIONS

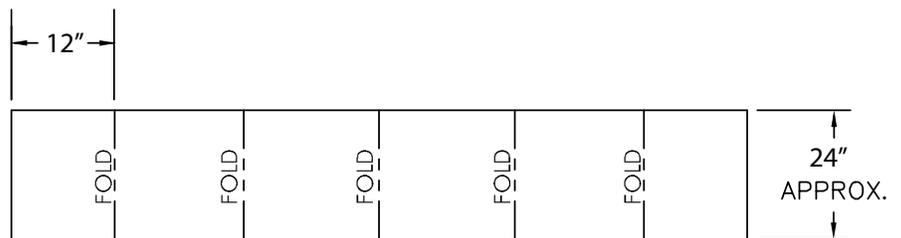
**SOLUTION DYED ACRYLIC (SDA)  
CARE INSTRUCTIONS**



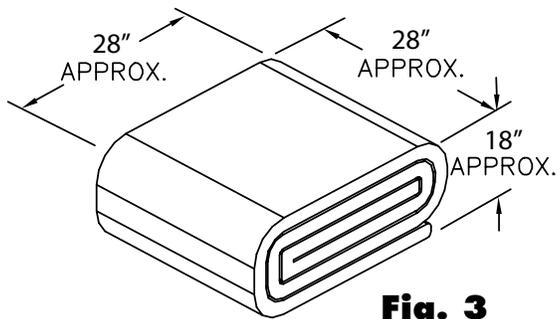
**Manufactured for:  
FLOE INTERNATIONAL, INC.  
48473 State Hwy. 65  
McGregor, MN 55760**



**Fig. 1**



**Fig. 2**



**Fig. 3**

**1.** Lay canopy on a clean, flat surface with the top facing up.

**2.** Fold the sides of the canopy over the top. Fold each end of the canopy over approximately 64". See Fig. 1

**3.** At one end, measure in 12", fold the canopy toward opposite end and continue folding until you reach the other side. The canopy should now be approximately 24" wide and resemble Fig. 2.

**4.** At one side, measure in 12", fold the canopy until you reach the opposite end. The canopy should now resemble Fig. 3.

# SOLUTION DYED ACRYLIC CANOPY CARE AND CLEANING INSTRUCTIONS

Your Solution Dyed Acrylic (SDA) canopy fabric is a high performance fabric made from fade resistant solution-dyed acrylic fibers. It is specially designed for awning and sun protection items.

## **GENERAL INFORMATION:**

All manufacturing processes of spinning and weaving are optimized to give to the canvas a high tensile and tear strength, and to produce an excellent surface finish for applying the high-tech coating. The coating is a proprietary finish that offers exceptional repellency to water and dirt, superior dimensional stability, and creates a durable fabric that keeps its aesthetic allure over its lifetime.

Maxis™ SDA canopies are very easy to handle because the fabric has a consistent firm hand and excellent lay flat that makes the canvas easy to cut, sew, and fabricate. This configuration provides better adhesion of the vinyl when heat transfer equipment is used.

## **CLEANING:**

The high technology finish provides Maxis™ canopies with a long-lasting protection against mold and excellent water and oil repellency, protecting from both sun and water for many years.

However, the accumulation of dust, air pollution particles, foreign organic materials and general dirt can damage this protection, shortening the life of the canvas.

The most effective method for maintaining canvases is to clean once a month with water with a low pressure hose, thereby, dirt accumulation into the fabric is avoided.

It is very important that after cleaning with water, the canvas should be completely dry before folding and storage.

If this periodic washing is done, in most environments, you only need to do a more thorough cleaning every 2 or 3 years.

When thorough cleaning SDA canopy fabrics, follow these simple steps:

1. Brush off excess dust and dirt with a soft brush.  
NEVER brush with stiff brushes since it may damage the finish.
  2. Spray the awning with clean water. If a hose is used, avoid high pressure.
  3. Prepare a solution of solvent-free soap in warm water (no more than 100°F) and apply it on the awning, letting it penetrate the fabric.
  4. Rinse with water to remove all traces of soap.
  5. Let air dry and no wind the awning until the canvas is completely dry.
- Maxis™ SDA canopies are protected against the growth of fungi. However, fungi can grow on

embedded dirt.

To clean these stains, a more intensive cleaning needs to be completed using the following procedure:

1. Brush off excess dust and dirt with a soft brush.  
NEVER brush with stiff brushes since damage the finish film tissue.
2. Prepare a solution with 10% household bleach, 20% of solvent-free neutral detergent, and 70% water.
3. Apply the solution onto the fabric, letting it set between 15 and 20 minutes maximum.
4. Rinse with clean water several times.  
If bleach residues remain on canvas, damage to the fabric may occur under UV rays (sunlight).
5. Allow to air dry in a calm, non-windy area until the canopy is completely dry.
6. Repeat the process if necessary.

To protect the environment, be sure to properly dispose of dirty water when using bleach as it can be harmful to animals and plants.

*With proper care and cleaning, you can expect excellent service and long life from your SDA fabric.*

