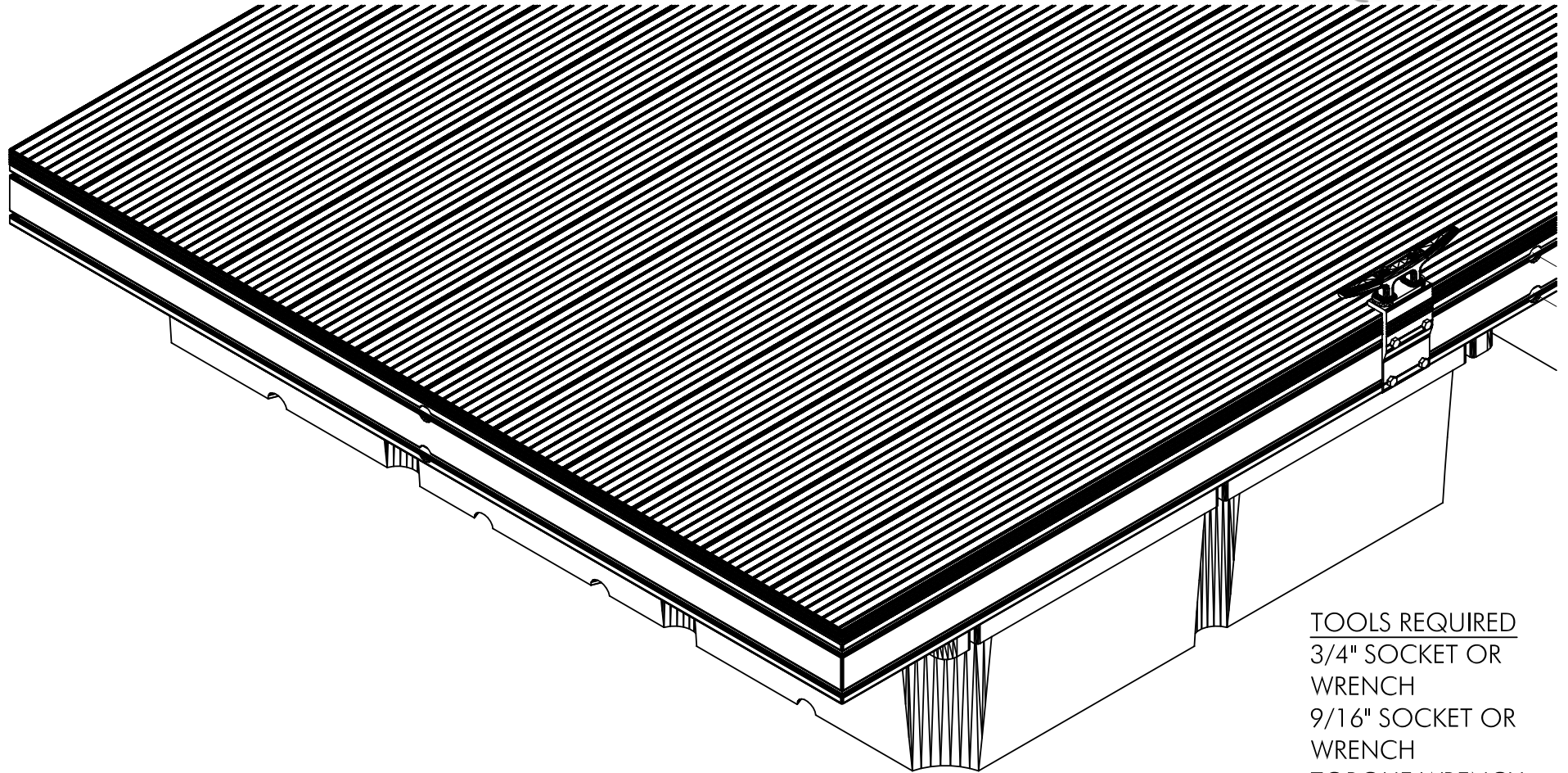


# **FLOE FLOATING DOCK GLOW CLEAT ASSEMBLY**

**ASSEMBLY INSTRUCTIONS**

**P/N 510-05361-00**



TOOLS REQUIRED  
3/4" SOCKET OR  
WRENCH  
9/16" SOCKET OR  
WRENCH  
TORQUE WRENCH

P/N 610-05361-00  
Updated 7/20/06

Sheet 1 of 2

Manufactured by:  
Floe International Inc.  
48473 State Hwy. 65  
McGregor, MN. 55760  
[www.floeintl.com](http://www.floeintl.com)

# CLEAT ASSEMBLY EXPLODED VIEW

P/N 511-05361-00

NO.	PART NO.	QTY.	DESCRIPTION
1	510-34401-00	1	CLEAT, DOCK 12" GLOW
2	002-02533-00	1	ANGLE, DOCK CLEAT - 5"
3	001-76071-00	4	NUT, NYLOCK 3/8-16 ALUMINUM
4	001-71017-00	6	FLATWASHER, 3/8" SAE ss 18-8
5	001-70216-00	2	HHCS, 1/2-13 X 3 1/4" 18-8 ss
6	001-70107-00	2	HHCS, 3/8-16 X 1 1/4" 18-8 ss
7	001-70105-00	2	HHCS, 3/8-16 X 1" 18-8 ss
8	001-37032-00	2	NUT, 1/2-13 JAM NYLON INSERT

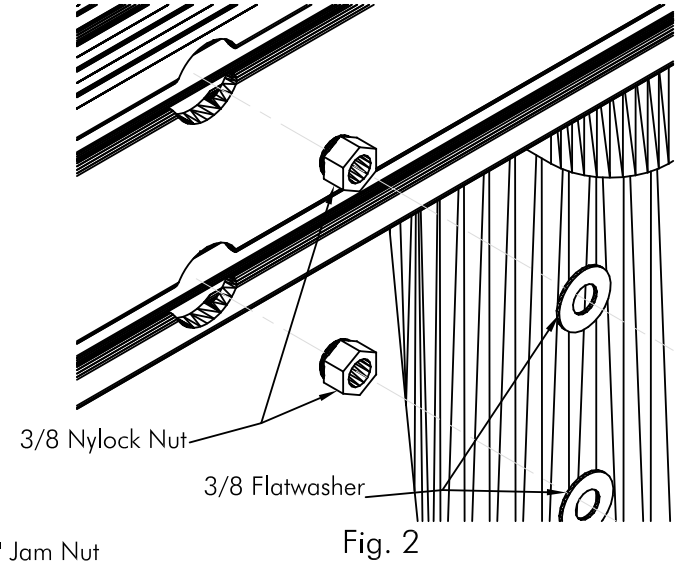
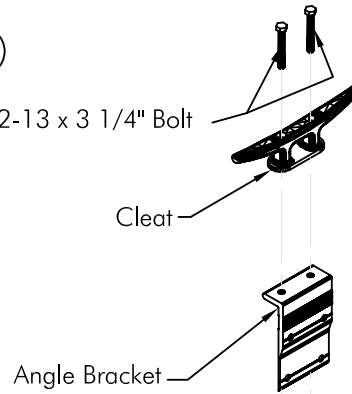
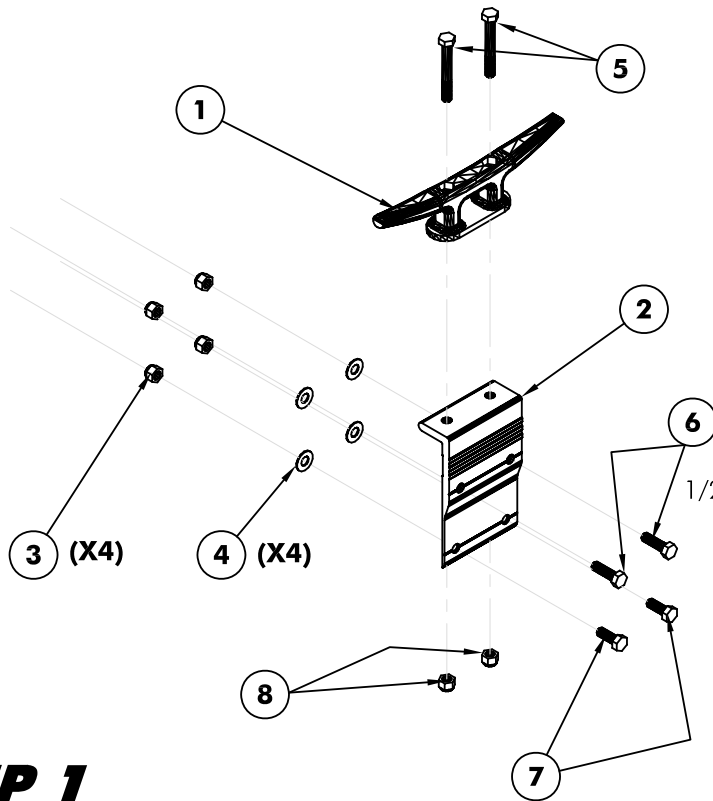


Fig. 1 1/2" Jam Nut

Fig. 2

## STEP 1

- Attach the Cleat to the 4" angle bracket using 1/2" x 3 1/4" bolts and nylock nuts. Torque to 25 ft/lbs. See Fig 1.

## STEP 2

- Insert (2) 3/8" nylock nuts and (2) flatwashers into each of the nut tracks through the holes provided and adjust to the approximate desired position. See Fig 2.

## STEP 3

- Insert (2) 3/8" x 1 1/4" bolts in the top holes and (2) 3/8" x 1" bolts in the bottom holes of the angle bracket, align the bolts with the corresponding nylock nuts and flatwashers previously installed. Adjust to the desired location. Torque to 40 ft/lbs. See Fig 3

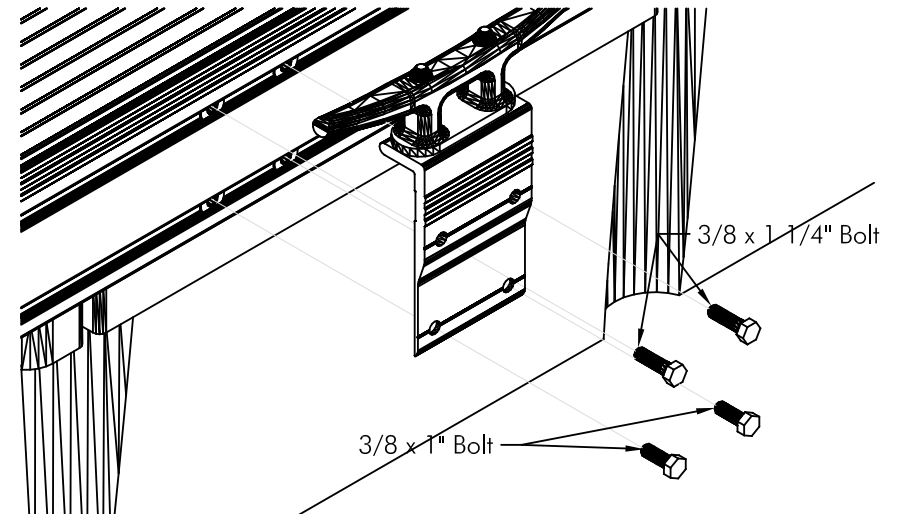


Fig. 3