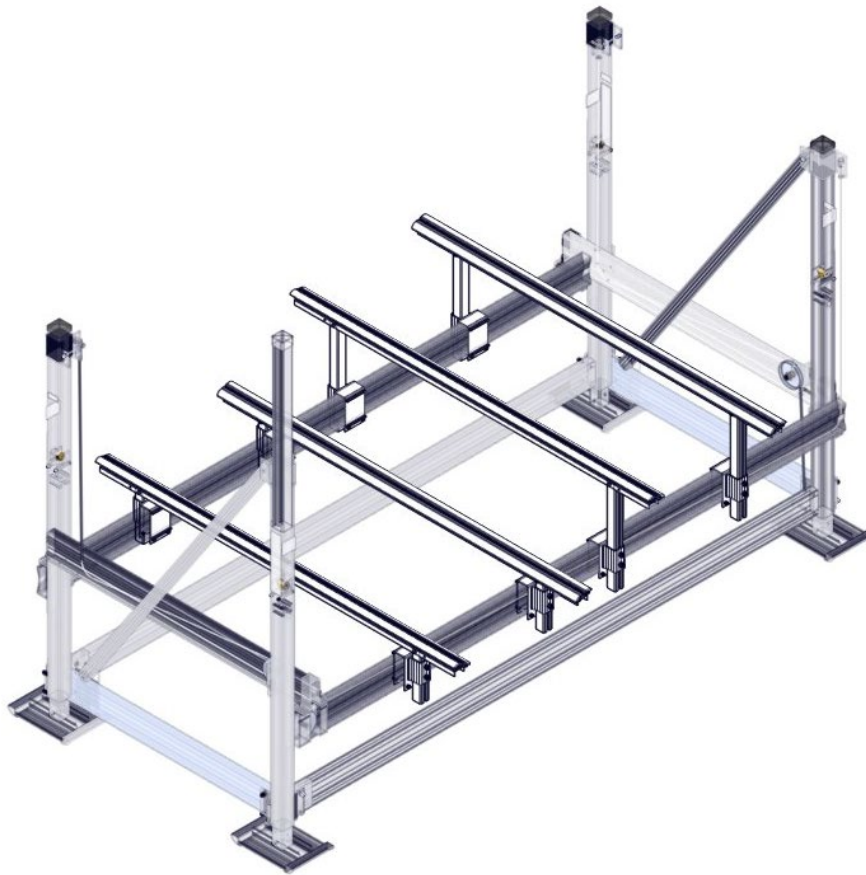


FLOE V2002/V2602 FULL LENGTH BUNKS

ASSEMBLY INSTRUCTIONS

KIT P/N 511-02710-00



TOOLS REQUIRED

- (2) 9/16" SOCKETS/WRENCHES
- 3/4" SOCKET/WRENCH
- TAPE MEASURE
- TORQUE WRENCH
- RECIPROCATING SAW OR EQUIVALENT WITH METAL BLADE (OPTIONAL, SEE SHEET 4 & 7)

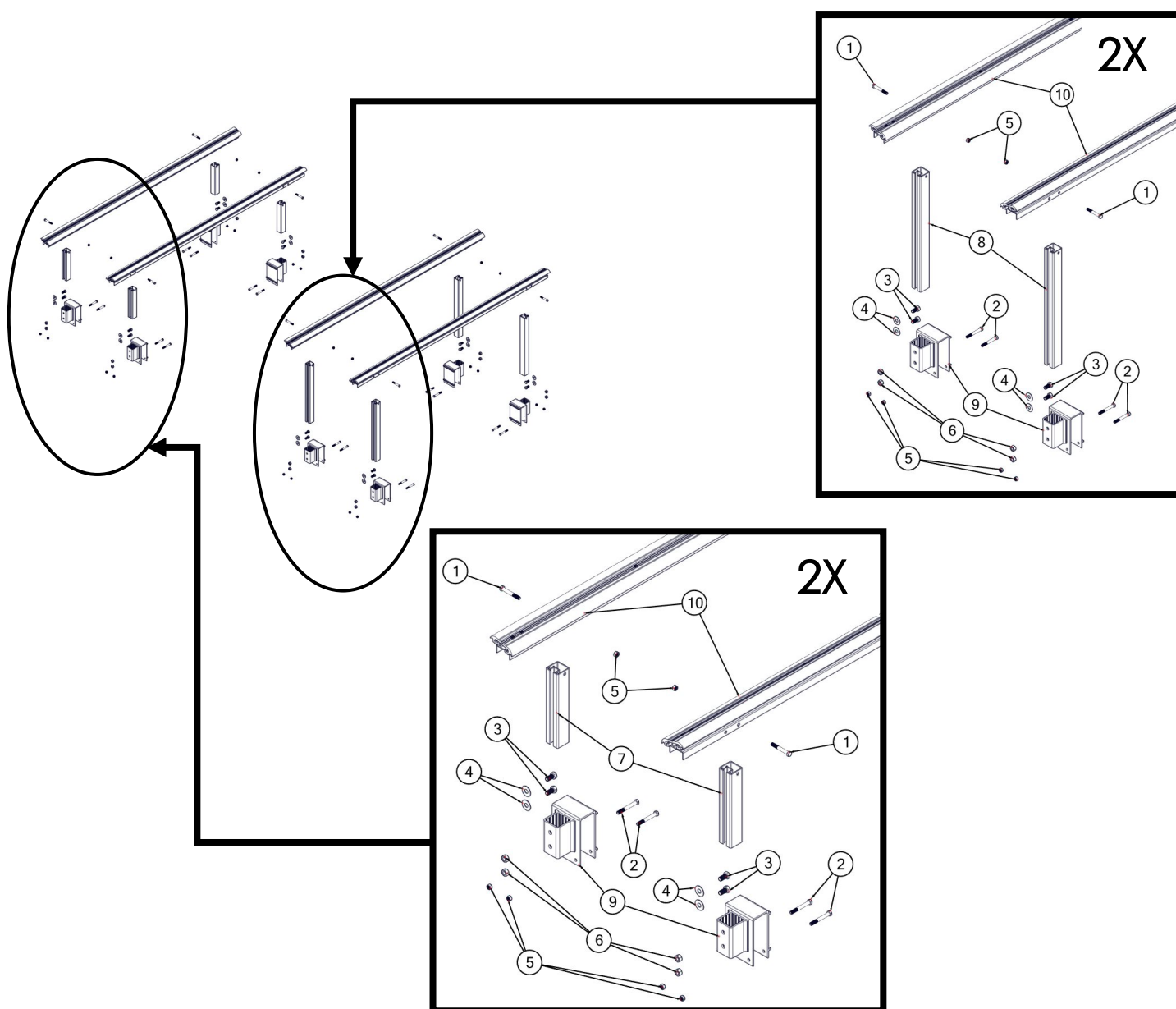
*LIFT NOT INCLUDED

BUNK/CRADLE PAD DISCLAIMER

DUE TO THE LARGE VARIETY OF BOAT HULL DESIGNS, WE STRONGLY RECOMMEND THAT YOU CONSULT WITH YOUR BOAT'S MANUFACTURER TO ENSURE THAT YOU ARE SUPPORTING YOUR BOAT PROPERLY TO AVOID ANY POTENTIAL DAMAGE.

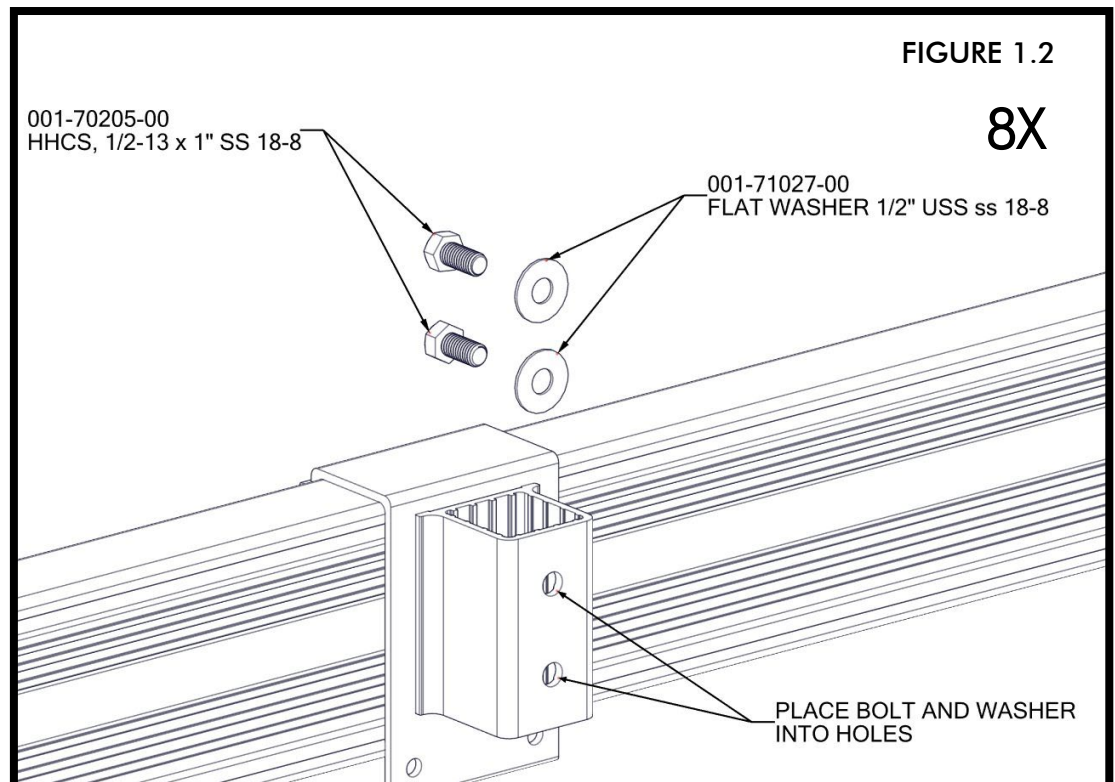
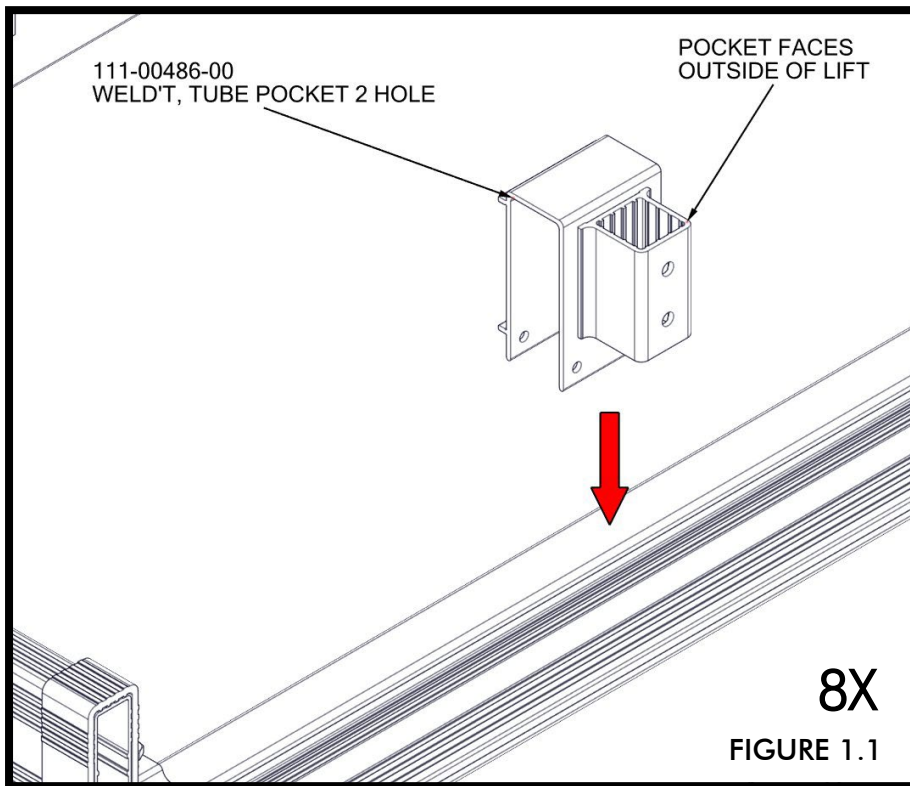
BILL OF MATERIALS/EXPLODED VIEW

P/N 511-02710-00		BUNK SYSTEM, V2002/V2602 COMPL	
NUMBER	PART NUMBER	QTY.	DESCRIPTION
1	001-70114-00	8	HHCS, 3/8-16 x 2 3/4" 18-8 ss
2	001-70115-00	16	HHCS, 3/8-16 x 3" 18-8 ss
3	001-70205-00	16	HHCS, 1/2-13 x 1" SS 18-8
4	001-71027-00	16	FLAT WASHER, 1/2" USS ss 18-8
5	001-76349-00	24	NUT, 3/8-16 ALUM
6	001-76350-00	16	NUT, 1/2-13 ALUM
7	002-03370-00	4	TUBE, V2002 BUNK SYTEM (10.5")
8	002-03371-00	4	TUBE, V2002 BUNK SYTEM (21.5")
9	111-00486-00	8	WELD'T, TUBE POCKET 2 HOLE
10	111-10011-00	4	ASS'Y, BUNK - 82"

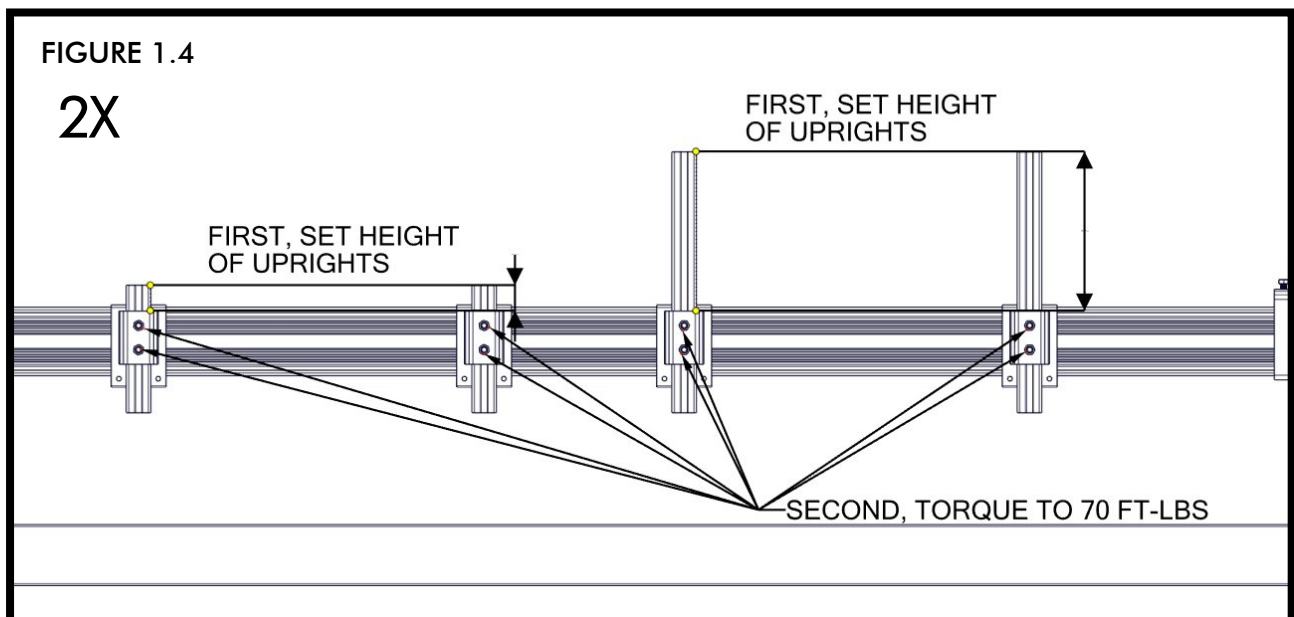
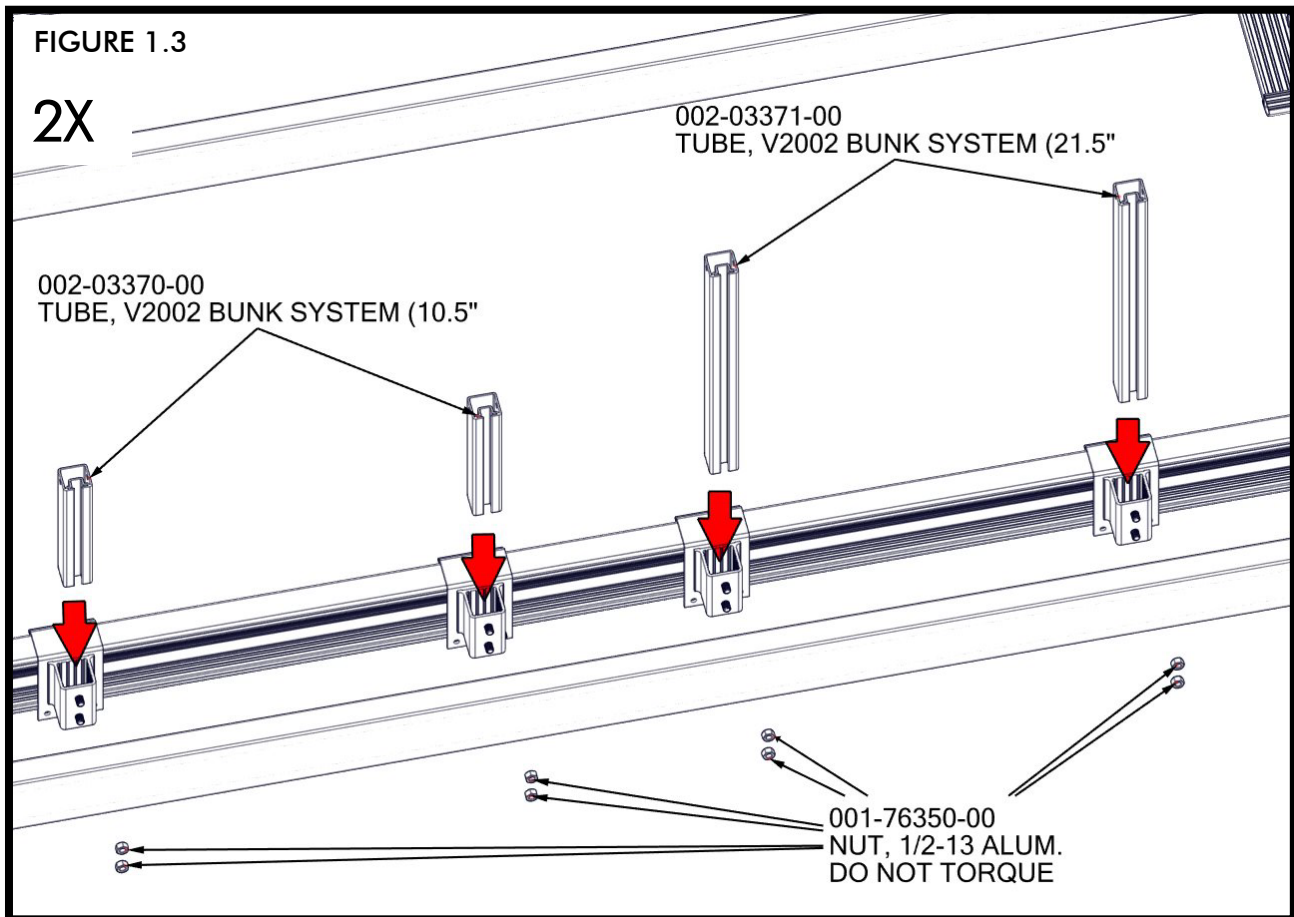


STEP 1

SLIDE CLAMP WELDMENTS OVER CRADLE BEAM (FIGURE 1.1). PLACE (2) 1/2" X 1" BOLTS AND (2) 1/2" WASHERS INTO EACH CLAMP BRACKET (FIGURE 1.2)



INSERT UPRIGHT TUBES INTO CLAMP WELDMENTS AND ATTACH USING (2) ½" NUTS, HAND TIGHT ONLY (FIGURE 1.3). ADJUST HEIGHT AND TORQUE TO 70 FT-LBS (FIGURE 1.4).



NOTE:

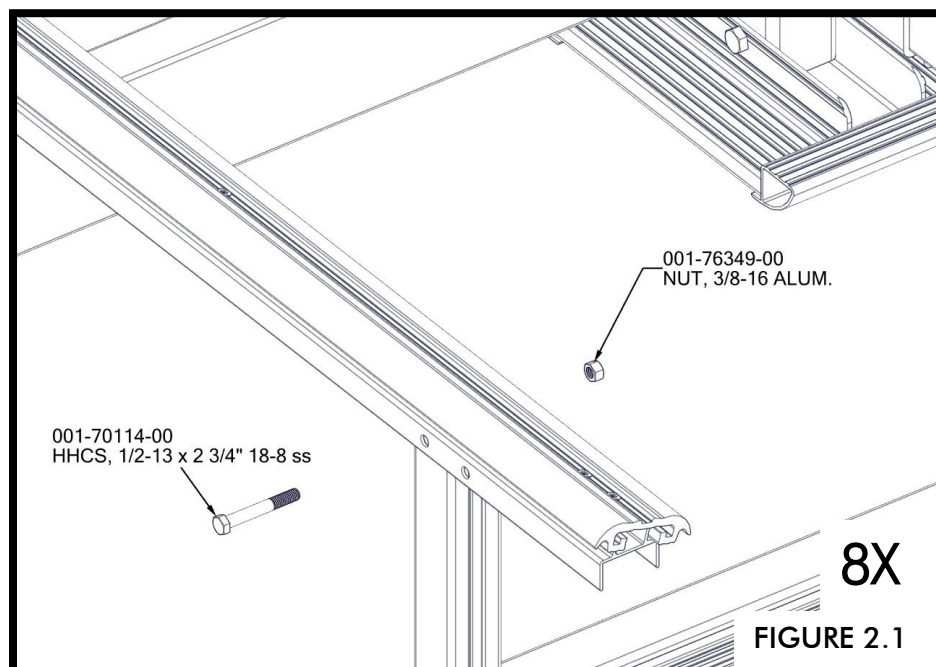
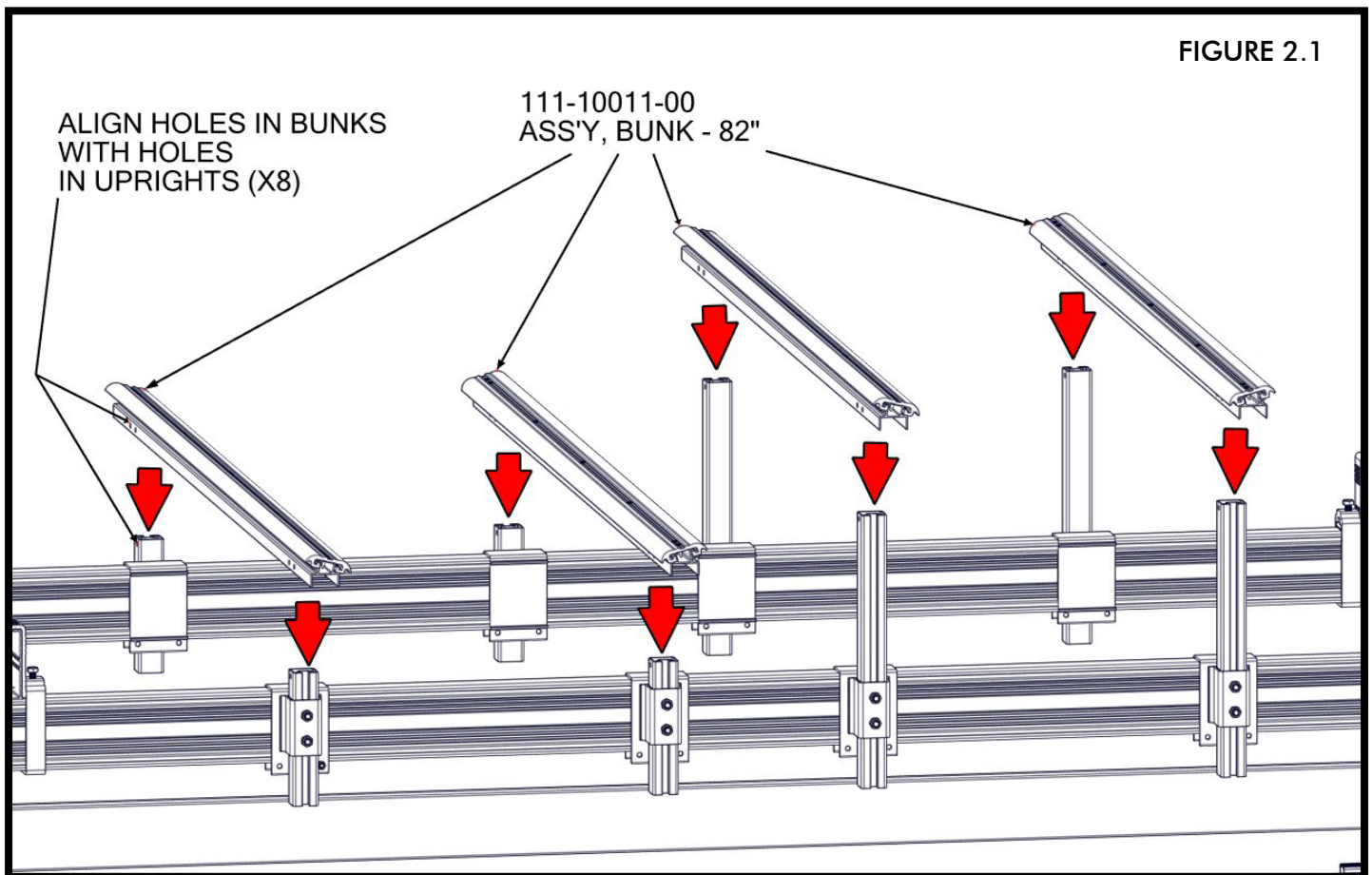
UPRIGHTS MAY HAVE TO BE CUT TO
ALLOW FULL TRAVEL OF CRADLE ONCE
FINAL PLACEMENT IS ESTABLISHED.

BUNK/CRADLE PAD DISCLAIMER

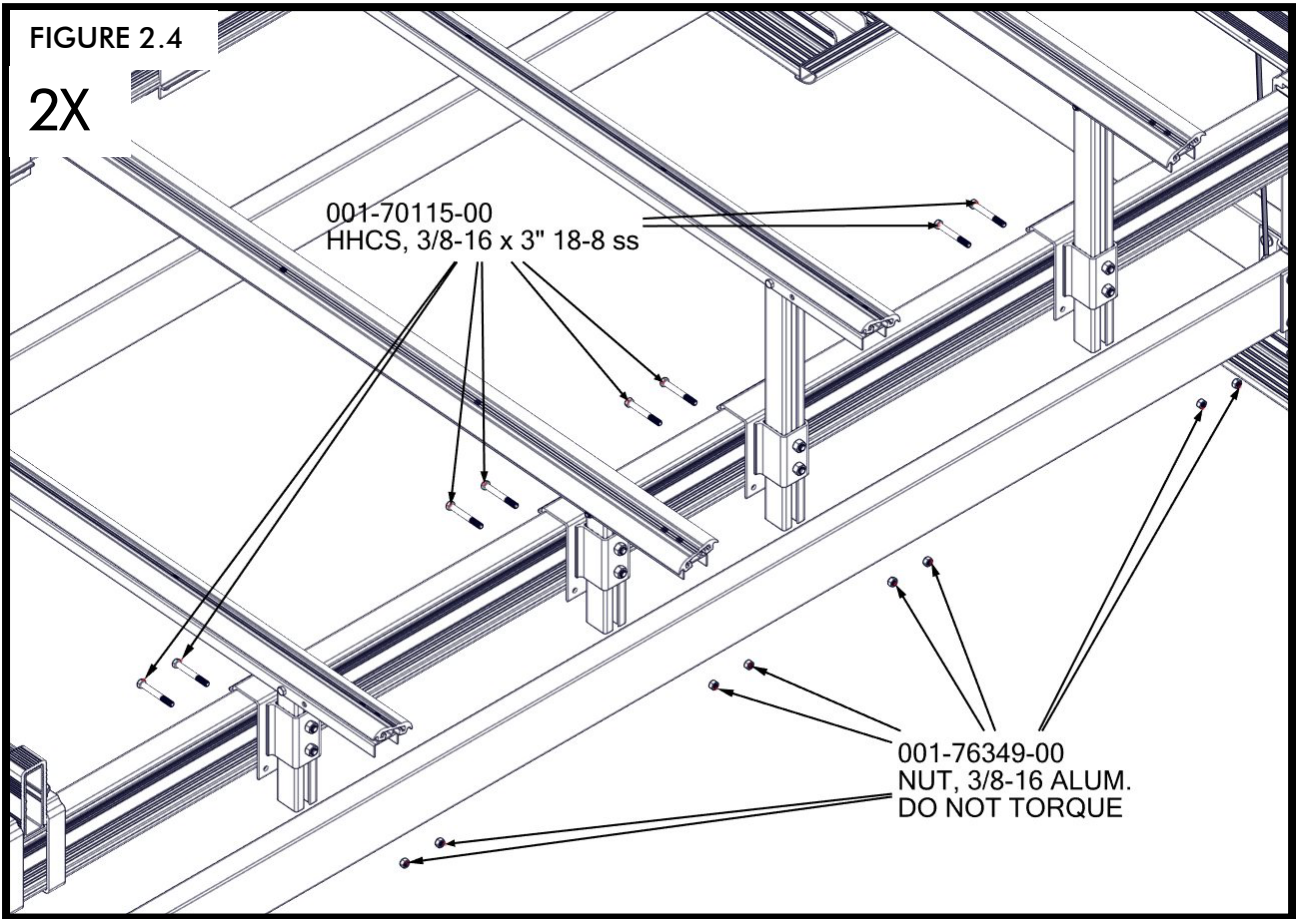
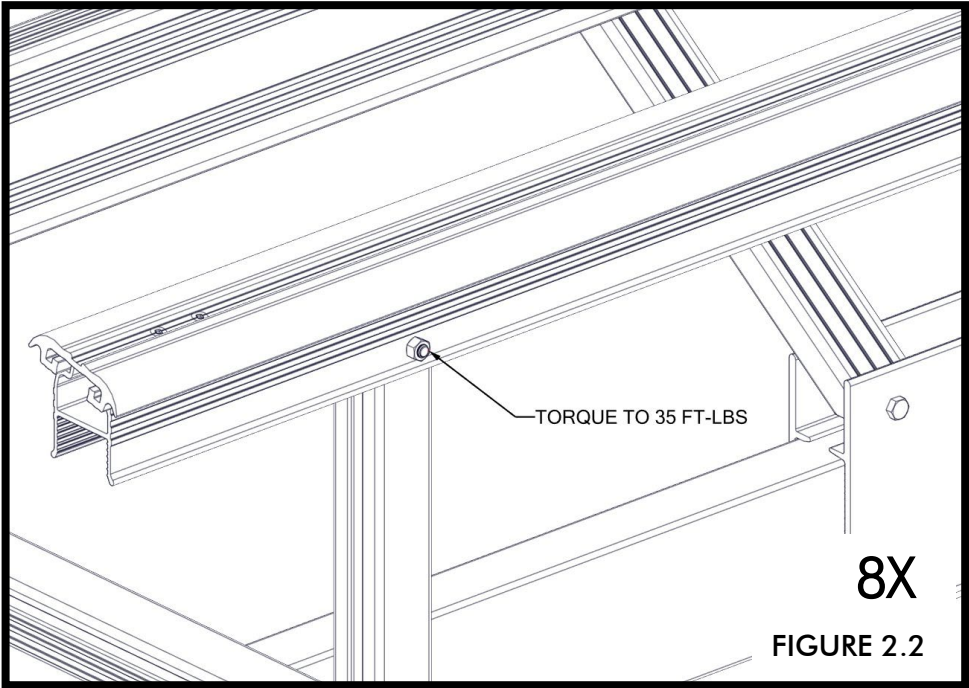
DUE TO THE LARGE VARIETY OF BOAT HULL DESIGNS, WE STRONGLY RECOMMEND
THAT YOU CONSULT WITH YOUR BOAT'S MANUFACTURER TO INSURE THAT YOUR ARE
SUPPORTING YOUR BOAT PROPERLY TO AVOID ANY POTENTIAL DAMAGE.

STEP 2

PLACE BUNKS ONTO UPRIGHTS (FIGURE 2.1) AND ATTACH USING (2) 3/8" X 2 3/4" BOLTS AND (2) 3/8" NUTS PER UPRIGHT (FIGURE 2.2).



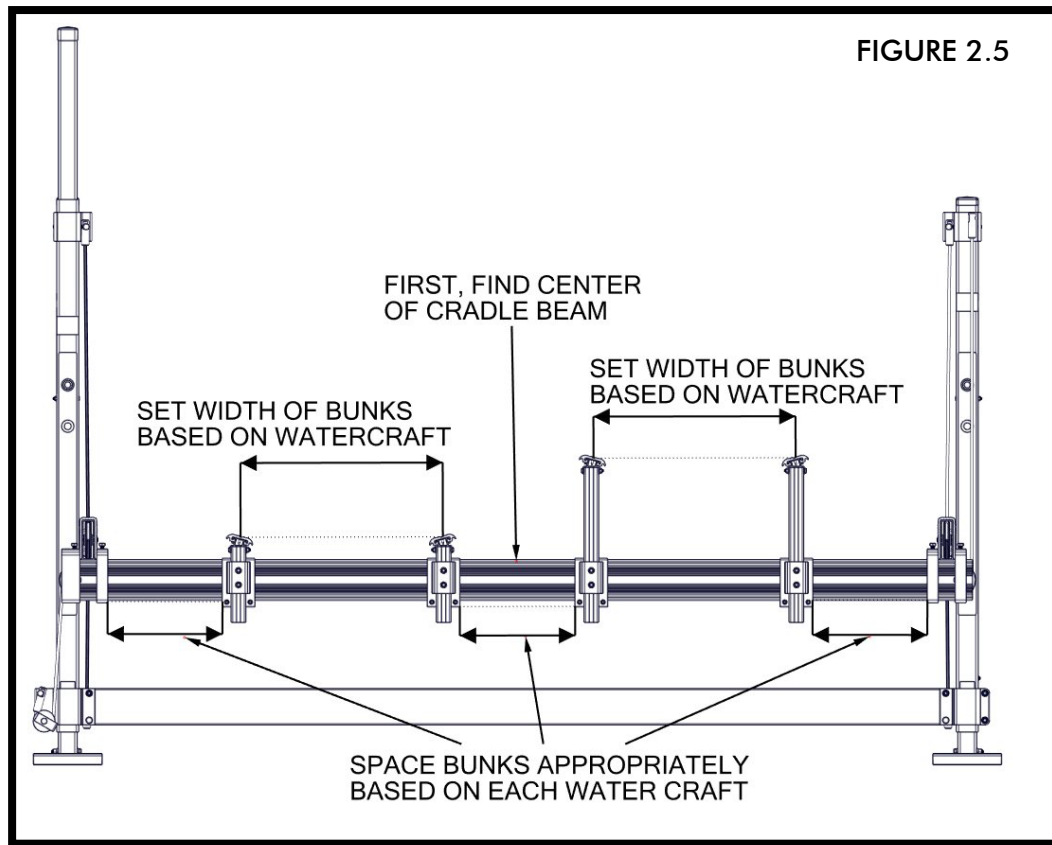
TORQUE TO 35 FT-LBS (FIGURE 2.3). ATTACH CLAMP WELDMENT TO CRADLE BEAM USING (2) 3/8" X 3" BOLTS AND (2) 3/8" NUTS, HAND TIGHTEN ONLY (FIGURE 2.4).



FIRST, FIND CENTER OF CRADLE BEAM, THEN SET WIDTH OF BUNKS BASED ON WATERCRAFT. (FIGURE 2.5). ONCE FINAL POSITION IS SET, TORQUE TO 35 FT-LBS (FIGURE 2.6).

BUNK/CRADLE PAD
DISCLAIMER

**DUE TO THE LARGE
VARIETY OF BOAT
HULL DESIGNS, WE
STRONGLY
RECOMMEND THAT
YOU CONSULT WITH
YOUR BOAT'S
MANUFACTURER TO
ENSURE THAT YOU
ARE SUPPORTING
YOUR BOAT
PROPERLY TO AVOID
ANY POTENTIAL
DAMAGE.**



NOTE:

**UPRIGHTS
MAY HAVE TO
BE CUT TO
ALLOW FULL
TRAVEL OF
CRADLE ONCE
FINAL
PLACEMENT
IS
ESTABLISHED.**

