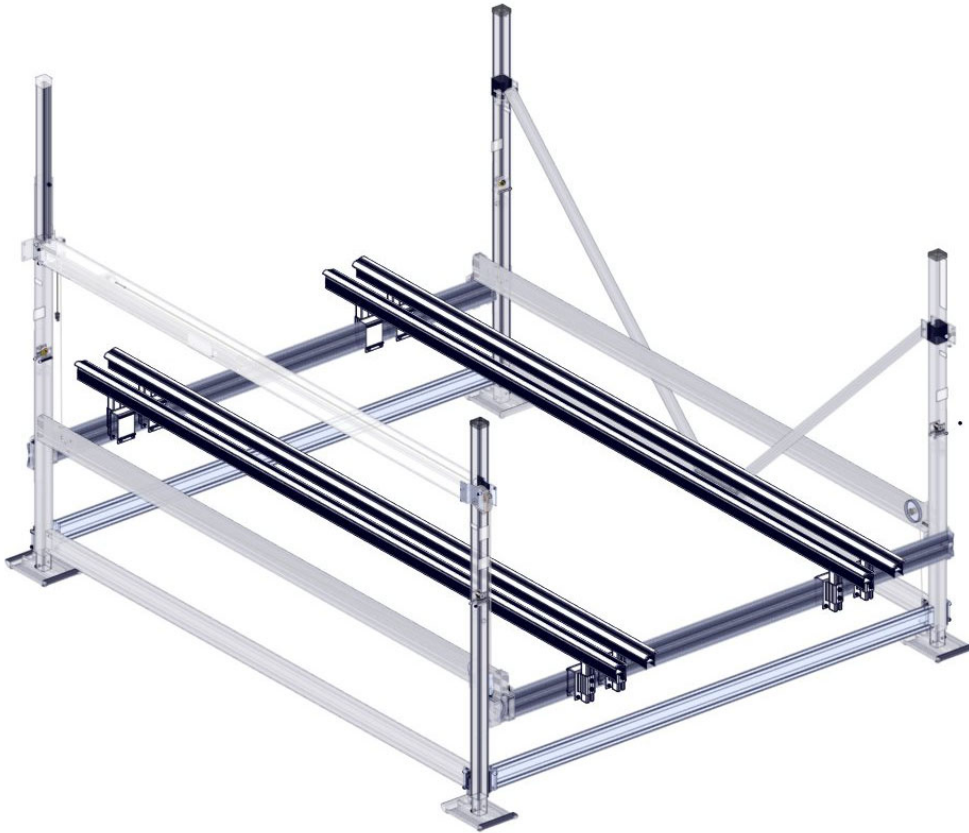


# FLOE FULL LENGTH PONTOON BUNKS & TRI-TOON BUNKS

## ASSEMBLY INSTRUCTIONS

KIT P/N 511-02476-00, 511-02479-00



### TOOLS REQUIRED

- (2) 9/16" SOCKETS/WRENCHES
- 3/4" SOCKET/WRENCH
- TAPE MEASURE
- TORQUE WRENCH

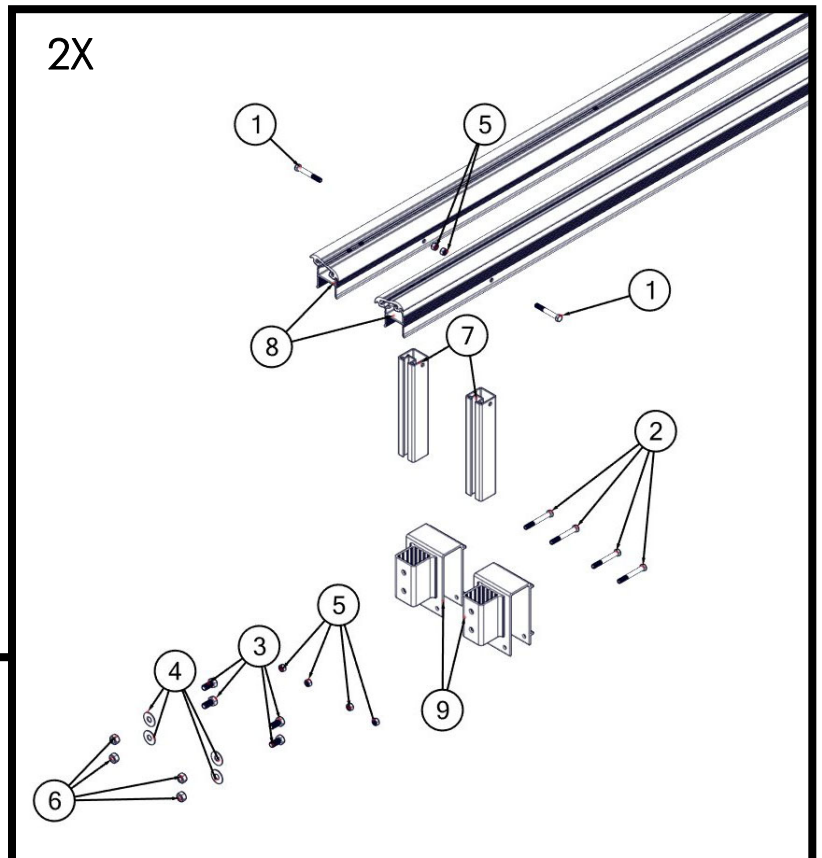
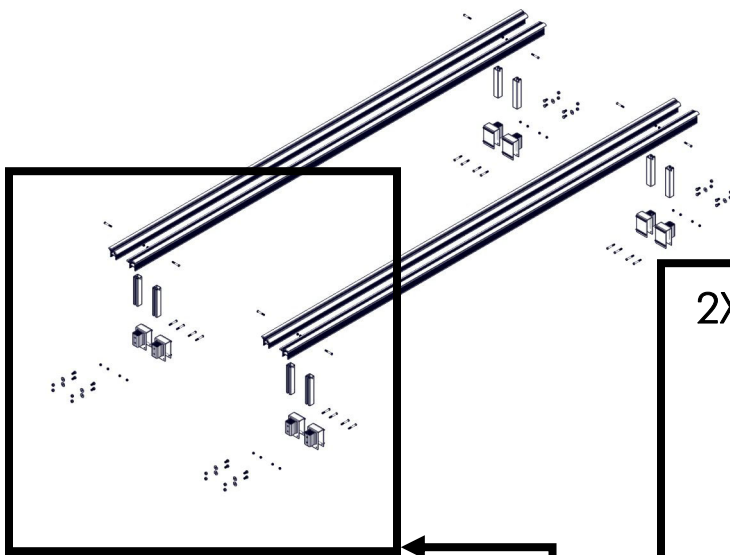
\*LIFT NOT INCLUDED

### BUNK/CRADLE PAD DISCLAIMER

DUE TO THE LARGE VARIETY OF BOAT HULL DESIGNS, WE STRONGLY RECOMMEND THAT YOU CONSULT WITH YOUR BOAT'S MANUFACTURER TO ENSURE THAT YOU ARE SUPPORTING YOUR BOAT PROPERLY TO AVOID ANY POTENTIAL DAMAGE.

# BILL OF MATERIALS/EXPLODED VIEW

P/N 511-02480-00		BUNKS, FL VSD5000 PONTOON	
NUMBER	PART NUMBER	QTY.	DESCRIPTION
1	001-70114-00	8	HHCS, 3/8-16 x 2 3/4" 18-8 ss
2	001-70115-00	16	HHCS, 3/8-16 x 3" 18-8 ss
3	001-70205-00	16	HHCS, 1/2-13 x 1" 18-8 ss
4	001-71027-00	16	FLAT WASHER, 1/2" USS SS 18-8 ss
5	001-76349-00	24	NUT, 3/8-16 ALUM.
6	001-76350-00	16	NUT, 1/2-13 ALUM.
7	002-03370-00	8	TUBE, V2002 BUNK SYSTEM
8	111-00451-00	4	ASS'Y, FL PON. BUNK - 182"
9	111-00486-00	8	WELD'T, TUBE POCKET 2 HOLE

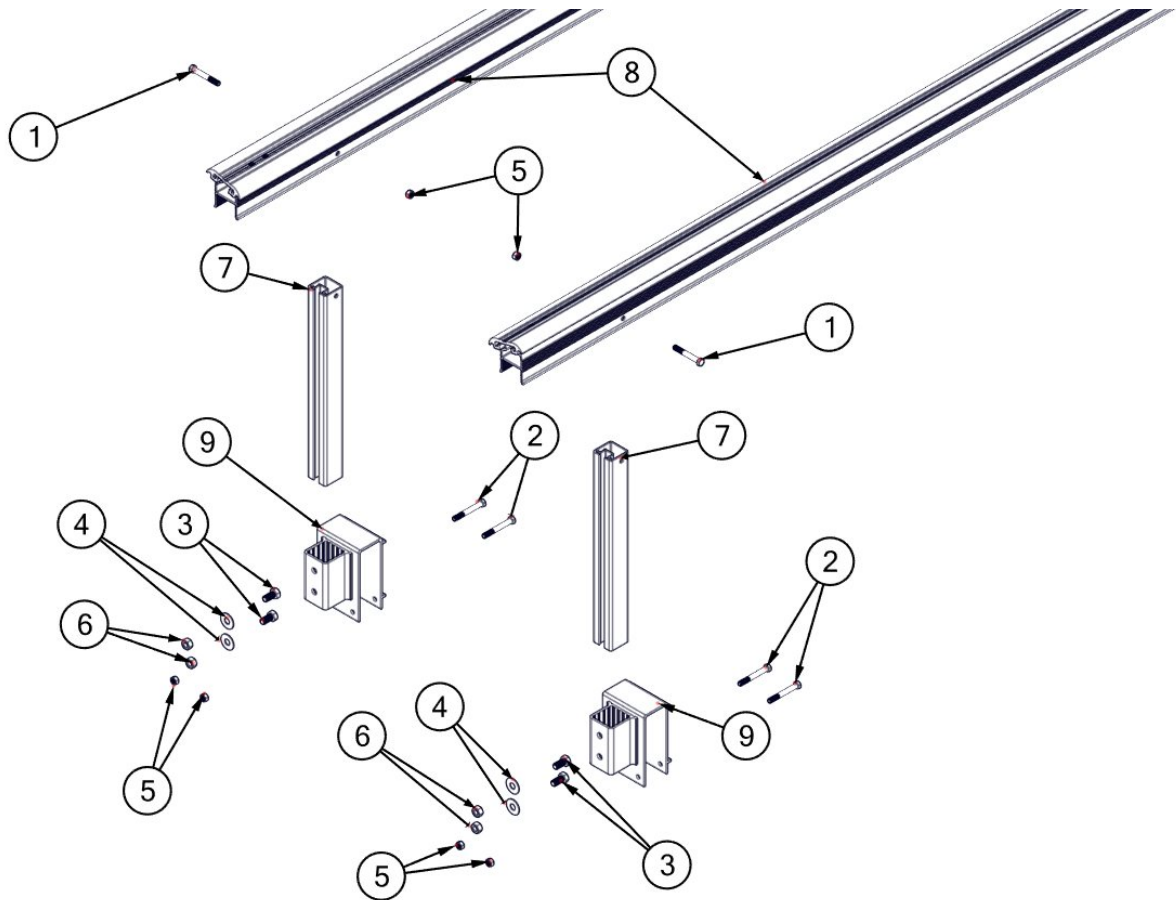


## NOTE

IF INSTALLING A TRI-TOON ADD ON KIT, REPLACE 002-03370-00 WITH 002-00008-00 FROM THE ADD ON KIT. THE LONGER UPRIGHTS (002-00008-00) WILL BE USED FOR THE FOUR OUTER BUNKS. THE SHORTER UPRIGHTS (002-03370-00) WILL BE USED ON THE TWO MIDDLE BUNKS.

# BILL OF MATERIALS/EXPLODED VIEW

P/N 511-02479-00		BUNKS, TRI-TOON ADD-ON VSD5000		
NUMBER	PART NUMBER	QTY.	DESCRIPTION	
1	001-70114-00	4	HHCS, 3/8-16 x 2 3/4" 18-8 ss	
2	001-70115-00	8	HHCS, 3/8-16 x 3" 18-8 ss	
3	001-70205-00	8	HHCS, 1/2-13 x 1" 18-8 ss	
4	001-71027-00	8	FLAT WASHER, 1/2" USS SS 18-8 ss	
5	001-76349-00	12	NUT, 3/8-16 ALUM.	
6	001-76350-00	8	NUT, 1/2-13 ALUM.	
7	002-00008-00	8	TUBE, BUNK SUPPORT – 18" SM. LIFT	
8	111-00451-00	2	ASS'Y, FL PON. BUNK – 182"	
9	111-00486-00	4	WELD'T, TUBE POCKET 2 HOLE	

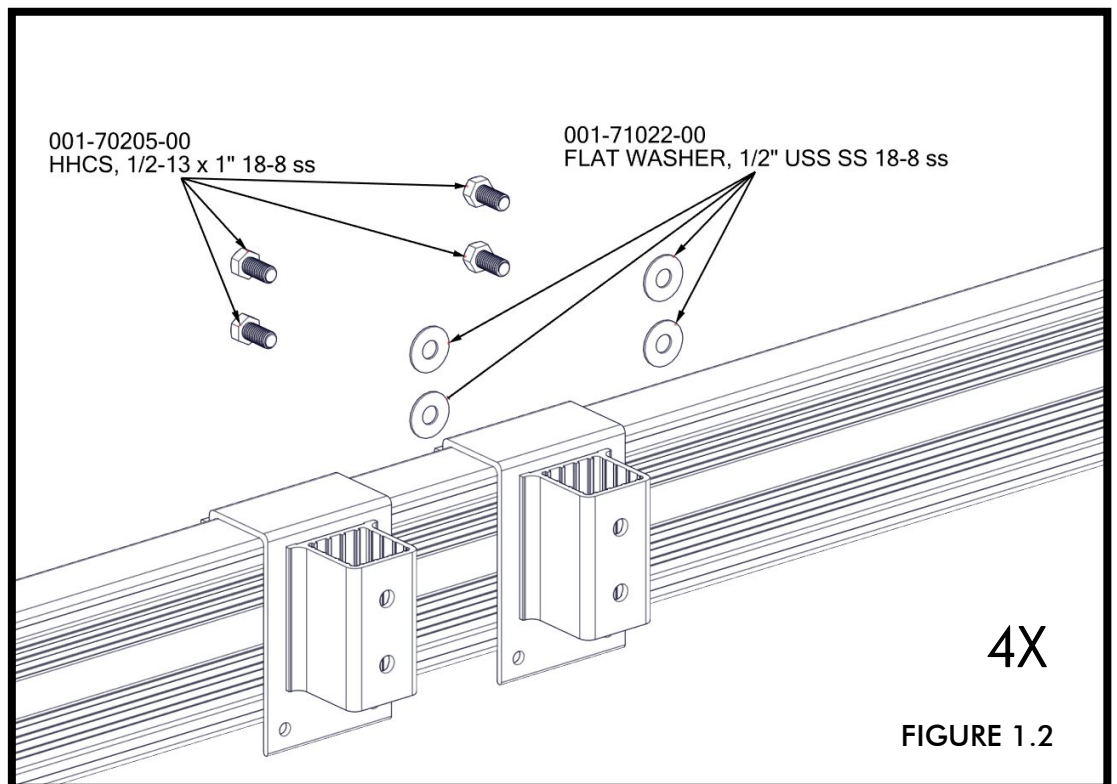
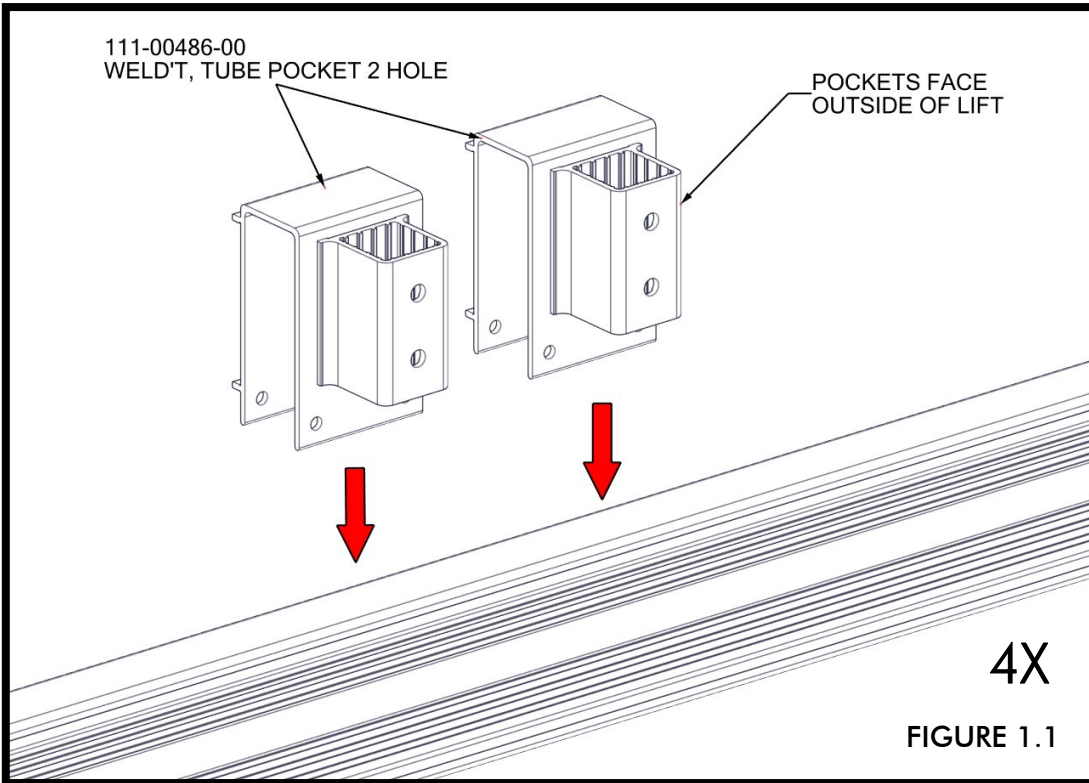


## NOTE

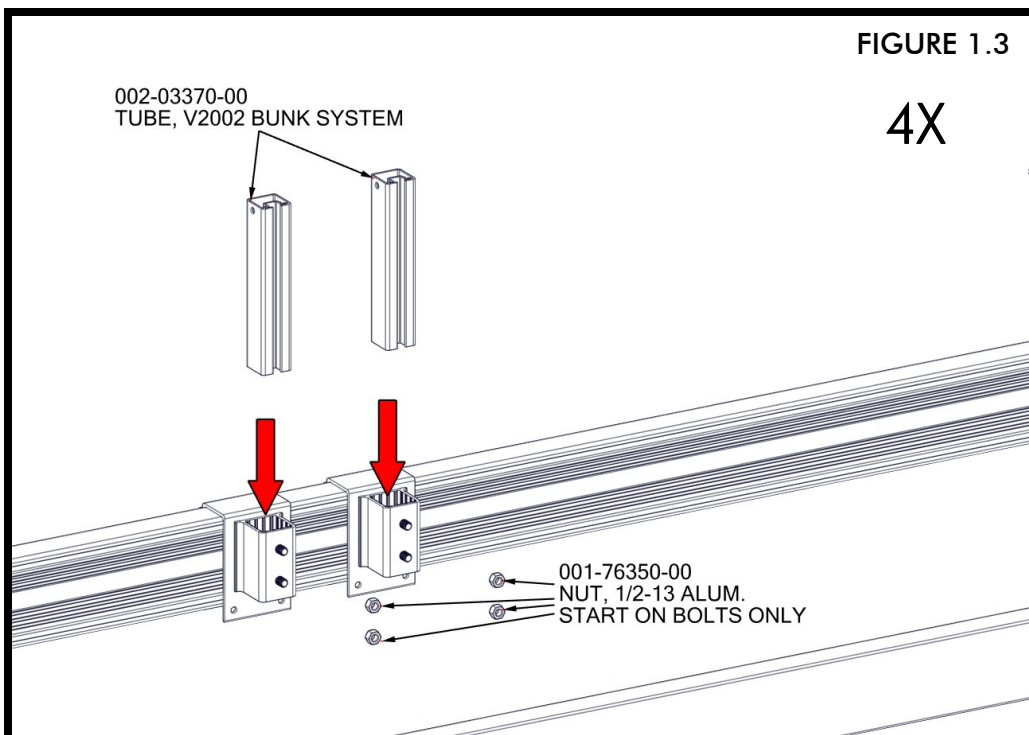
**IF INSTALLING A TRI-TOON ADD ON KIT, REPLACE 002-03370-00 WITH 002-00008-00 FROM THE ADD ON KIT. THE LONGER UPRIGHTS (002-00008-00) WILL BE USED FOR THE FOUR OUTER BUNKS. THE SHORTER UPRIGHTS (002-03370-00) WILL BE USED ON THE TWO MIDDLE BUNKS.**

## STEP 1

SLIDE CLAMPS ONTO CRADLE BEAM WITH POCKETS FACING OUTWARDS (FIGURE 1.1). PLACE (2) 1/2" X 1" BOLTS AND (2) 1/2" WASHERS INTO EACH CLAMP WELDMENT POCKET (FIGURE 1.2).

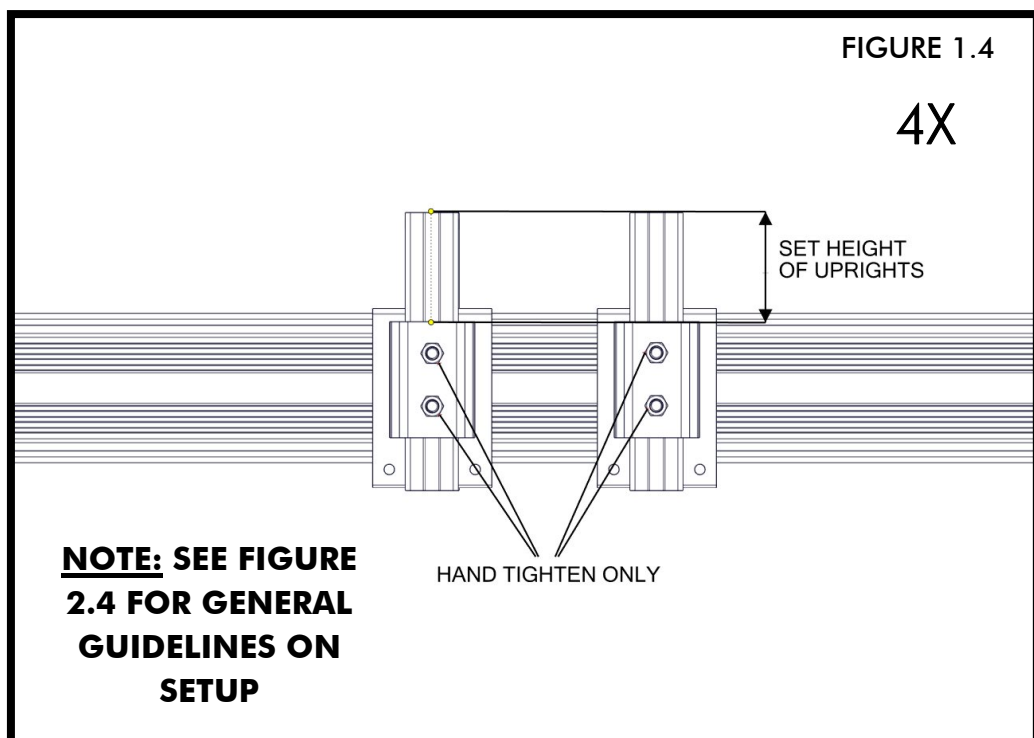


INSERT UPRIGHT TUBES INTO CLAMP WELDMENTS AND START (2) 1/2" NUTS PER POCKET ON BOLTS (FIGURE 1.3). ADJUST HEIGHT AND HAND TIGHTEN ONLY (FIGURE 1.4).



**BUNK/CRADLE PAD  
DISCLAIMER**

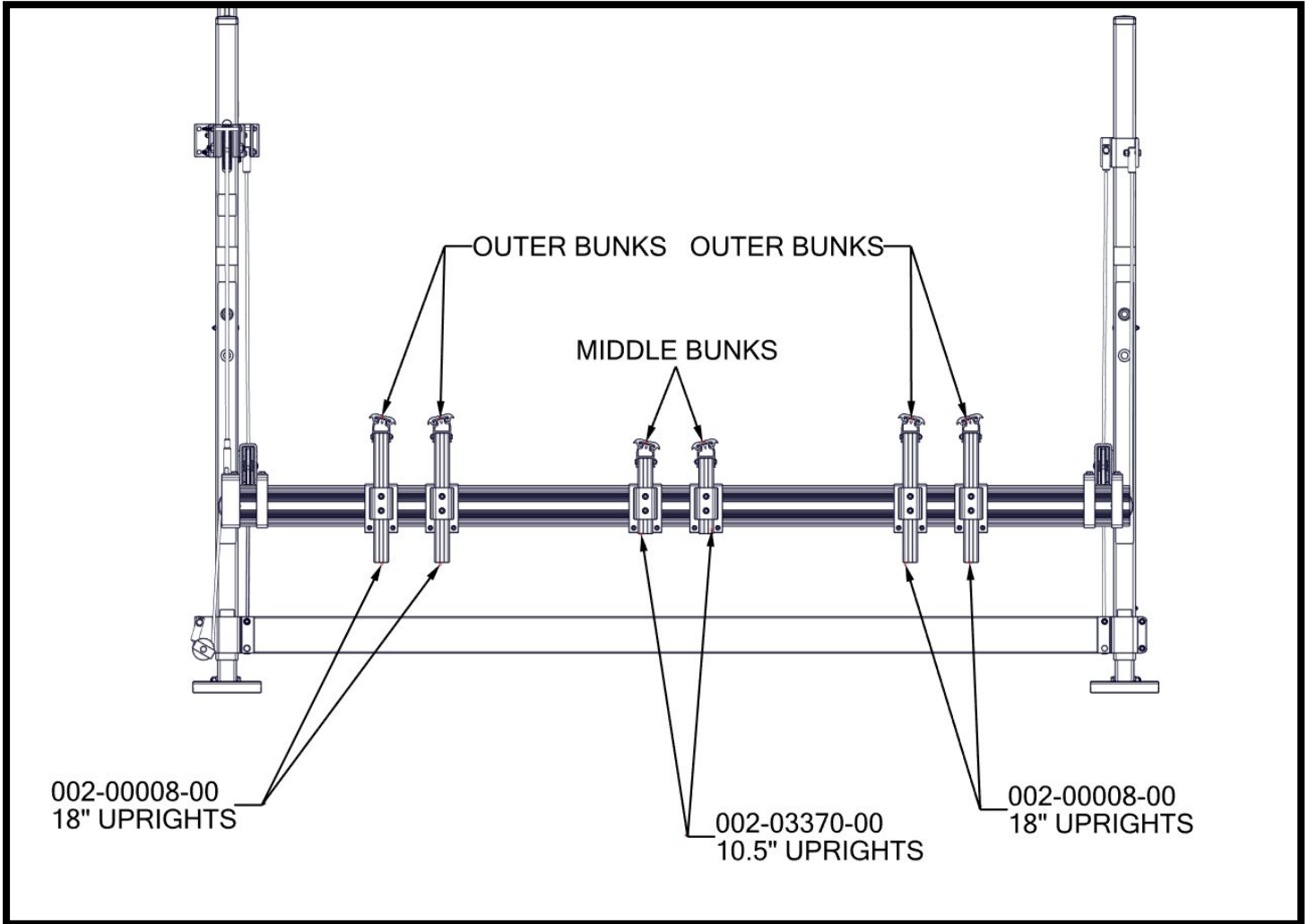
**DUE TO THE LARGE  
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DAMAGE.**





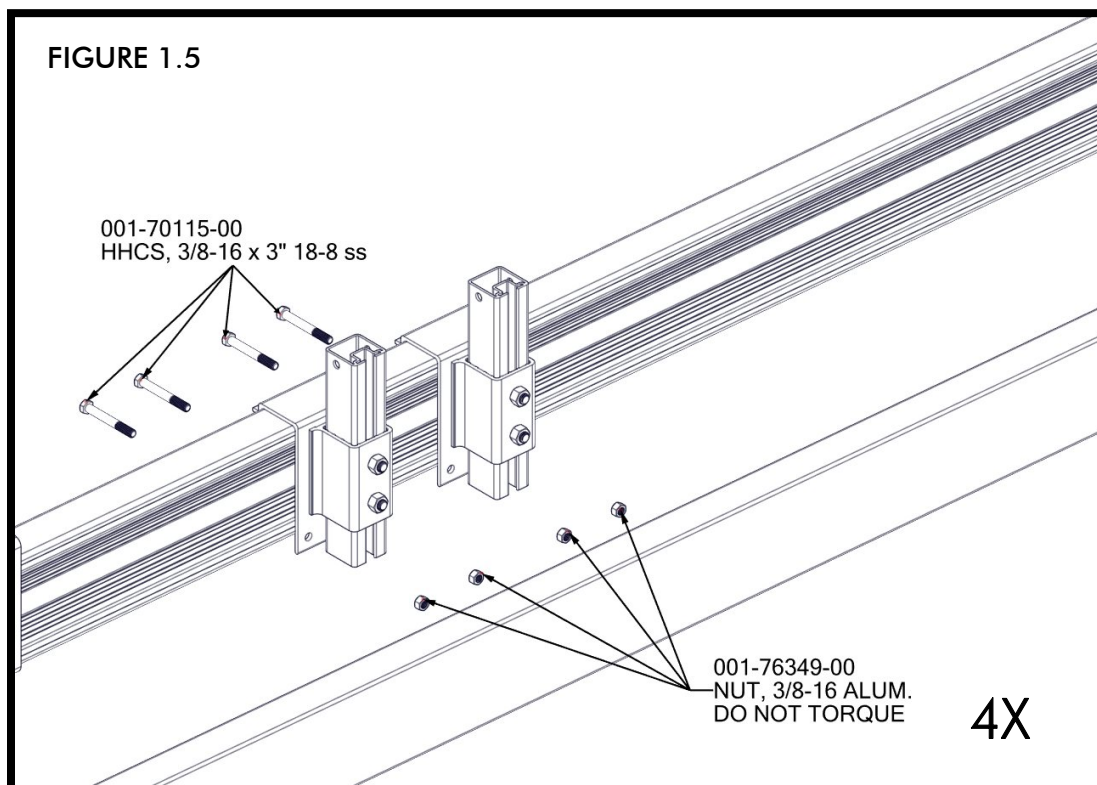
## UPRIGHT NOTE

**IF INSTALLING A TRI-TOON ADD ON KIT, REPLACE 002-03370-00 WITH 002-00008-00 FROM THE ADD ON KIT. THE LONGER UPRIGHTS (002-00008-00) WILL BE USED FOR THE FOUR OUTER BUNKS. THE SHORTER UPRIGHTS (002-03370-00) WILL BE USED ON THE TWO MIDDLE BUNKS.**



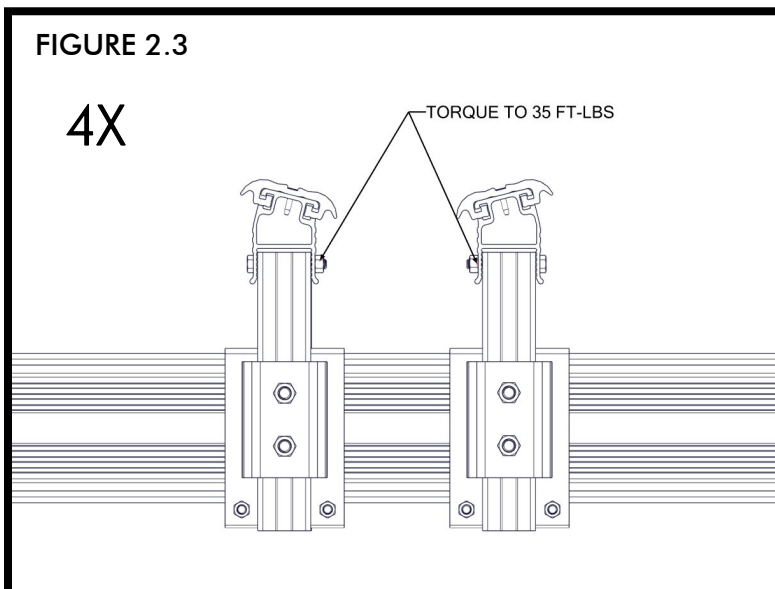
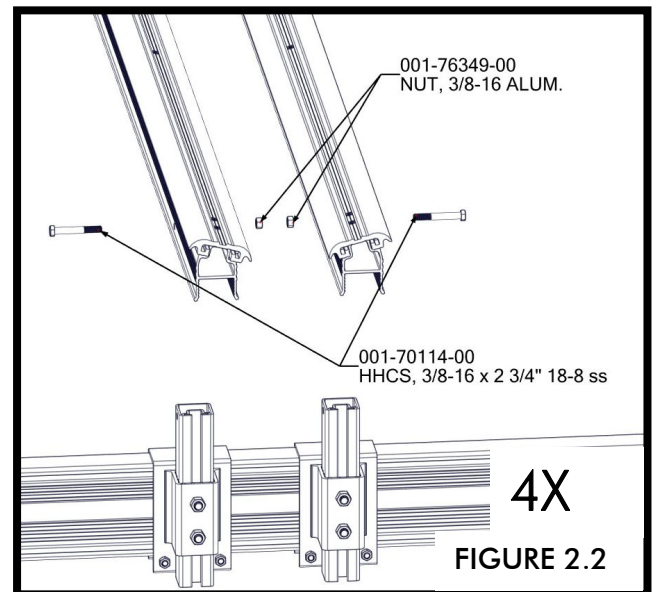
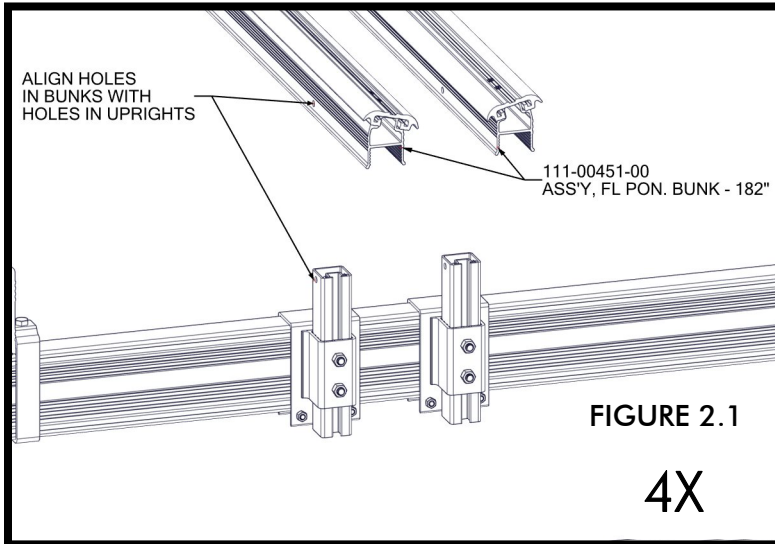
ATTACH CLAMP WELDMENT TO CRADLE BEAM USING (2) 3/8" X 4" BOLTS AND (2) 3/8" NUTS. DO NOT TORQUE (FIGURE 1.5).

FIGURE 1.5



## STEP 2

PLACE BUNKS ONTO UPRIGHTS WITH PADS ANGLED TO CRADLE PONTOON (FIGURE 2.1) AND ATTACH USING (1) 3/8" X 3 3/4" BOLT AND (1) 3/8" NUT PER UPRIGHT (FIGURE 2.2). TORQUE TO 35 FT-LBS (FIGURE 2.3).





FOLLOW THESE GUIDELINES FOR USING AND LOCATING THE PONTOON BUNKS (FIGURE 2.4).

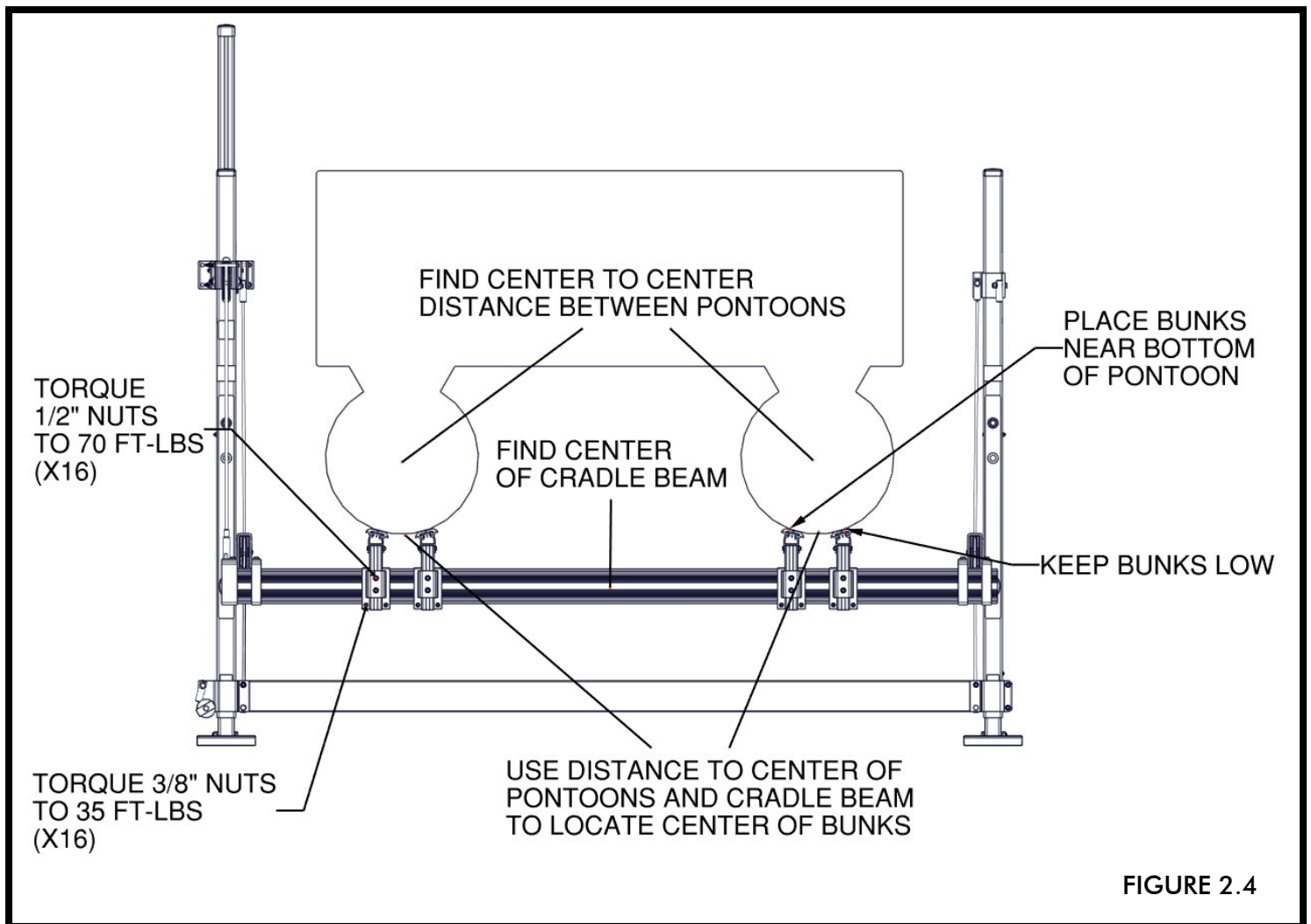
-THE WIDTH OF THE BUNKS SHOULD KEEP THE PONTOONS OFF THE CRADLE BEAMS.

-THE BUNKS SHOULD BE KEPT AS LOW AS POSSIBLE (NOT QUITE TOUCHING THE CLAMP).

-TO PLACE BUNKS, FIND CENTER BETWEEN PONTOONS AND CENTER OF THE BOAT FROM PONTOONS AND TRANSLATE MEASUREMENT TO CRADLE BEAM TO DETERMINE CENTER OF EACH PAIR OF BUNKS.

-THE REAR OF A 21' PONTOON BOAT SHOULD OVERHAND PAST THE LIFT BY 3 FEET. FOR EVERY ADDITIONAL FOOT IN LENGTH OF THE BOAT, IT SHOULD OVERHANG BY AN ADDITIONAL 6 INCHES BEYOND THE REAR OF THE LIFT. THESE ARE GENERAL GUIDELINES THAT CAN BE ADJUSTED FOR AN INDIVIDUAL'S CIRCUMSTANCES.

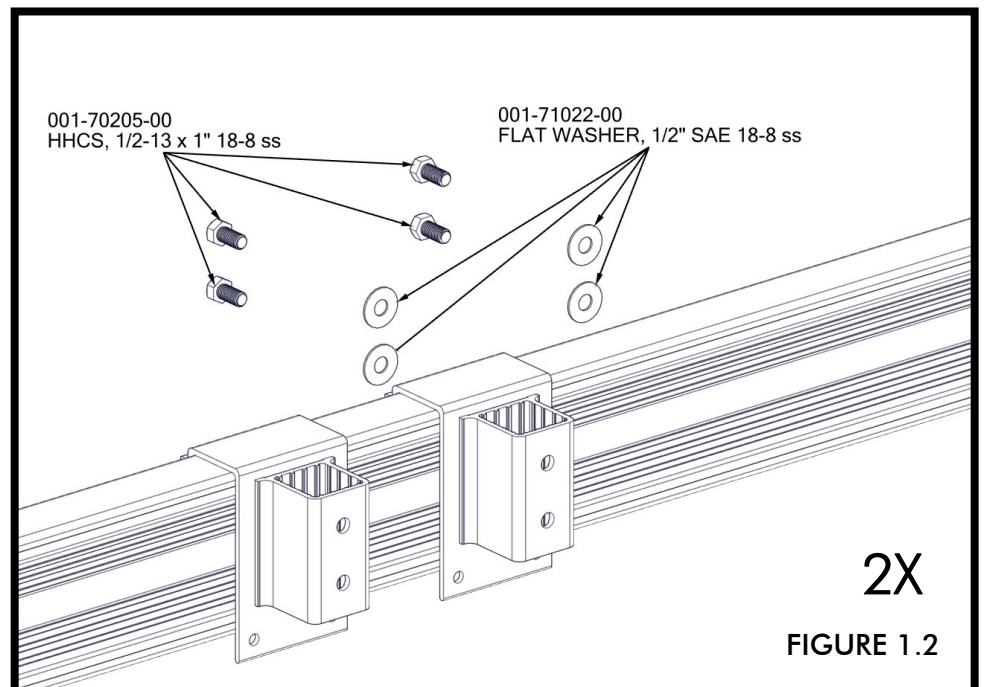
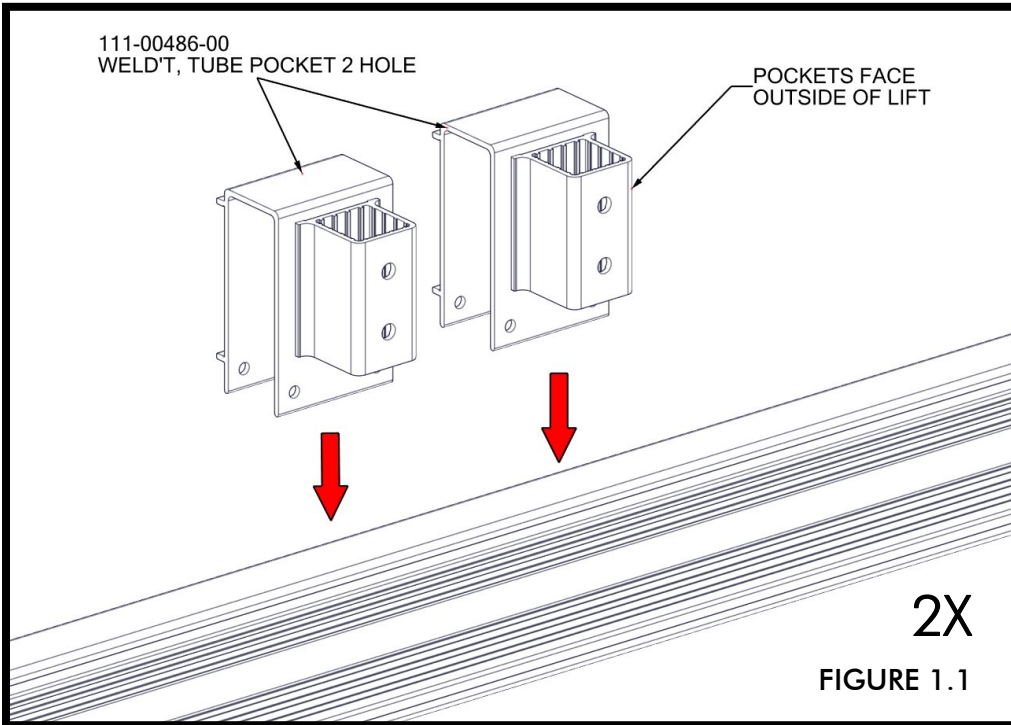
-ONCE BUNKS ARE IN THEIR FINAL LOCATION, TORQUE 3/8" NUTS ON CRADLE CLAMPS TO 35 FT-LBS AND 1/2" NUTS ON CRADLE CLAMPS TO 70 FT-LBS (FIGURE 2.4).



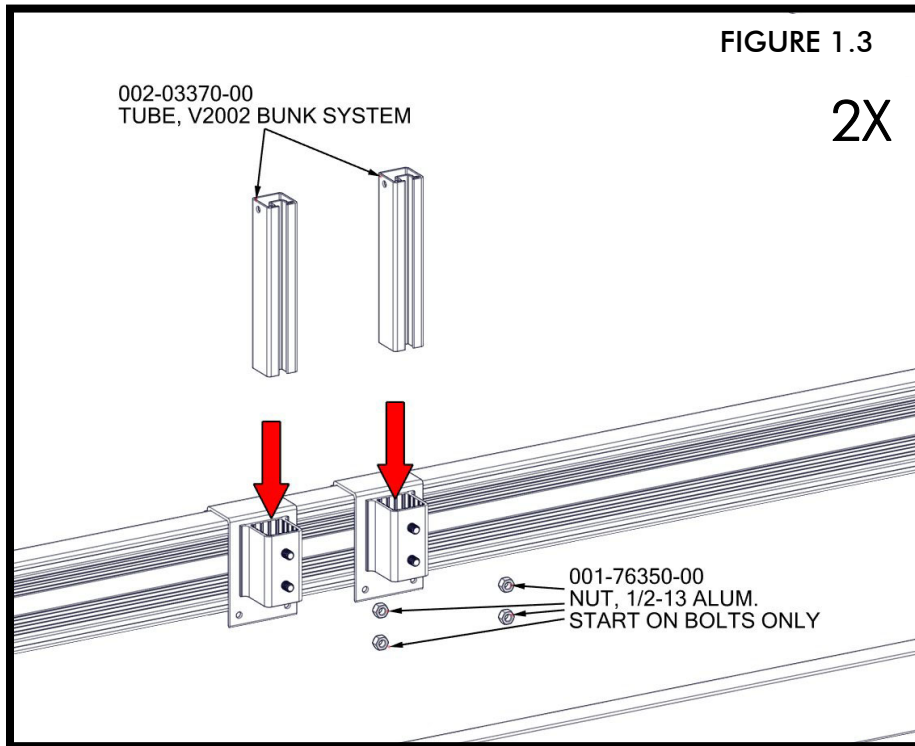
# TRI-TOON ADD-ON KIT INSTALLATION

## STEP 1

SLIDE CLAMPS ONTO CRADLE BEAM WITH POCKETS FACING OUTWARDS (FIGURE 1.1). PLACE (2) 1/2" X 1" BOLTS AND (2) 1/2" WASHERS INTO EACH CLAMP WELDMENT POCKET (FIGURE 1.2).

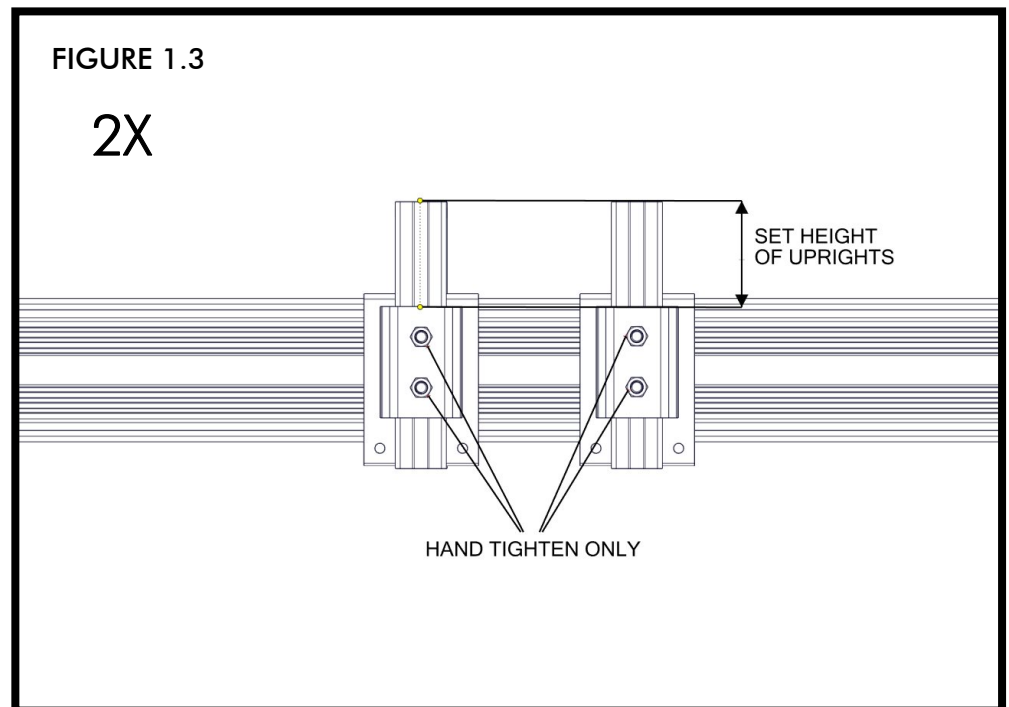


INSERT UPRIGHT TUBES INTO CLAMP WELDMENTS AND ATTACH (2) 1/2" NUTS PER POCKET ON BOLTS (FIGURE 1.3). ADJUST HEIGHT AND HAND TIGHTEN ONLY (FIGURE 1.4).



**BUNK/CRADLE PAD**  
**DISCLAIMER**

**DUE TO THE LARGE  
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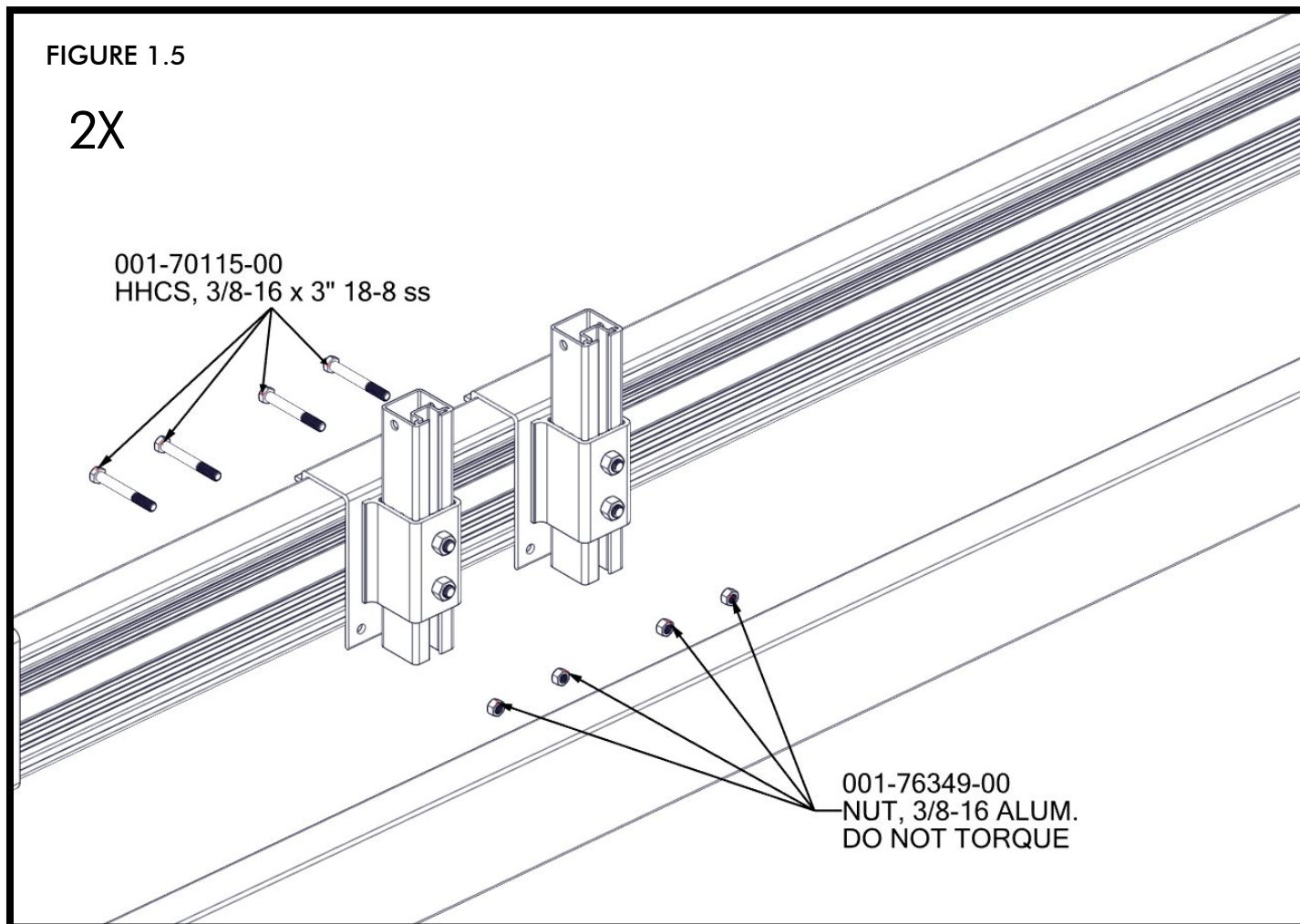


**NOTE: SEE FIGURE  
2.4 FOR GENERAL  
GUIDELINES ON  
SETUP**

ATTACH CLAMP WELDMENT TO CRADLE BEAM USING (2) 3/8" X 4" BOLTS AND (2) 3/8" NUTS. DO NOT TORQUE (FIGURE 1.5).

FIGURE 1.5

2X



## STEP 2

PLACE BUNKS ONTO UPRIGHTS WITH PADS ANGLED TO CRADLE PONTOON (FIGURE 2.1) AND ATTACH USING (1) 3/8" X 3-3/4" BOLT AND (1) 3/8" NUT PER UPRIGHT (FIGURE 2.2). TORQUE TO 35 FT-LBS (FIGURE 2.3).

FIGURE 2.1

2X

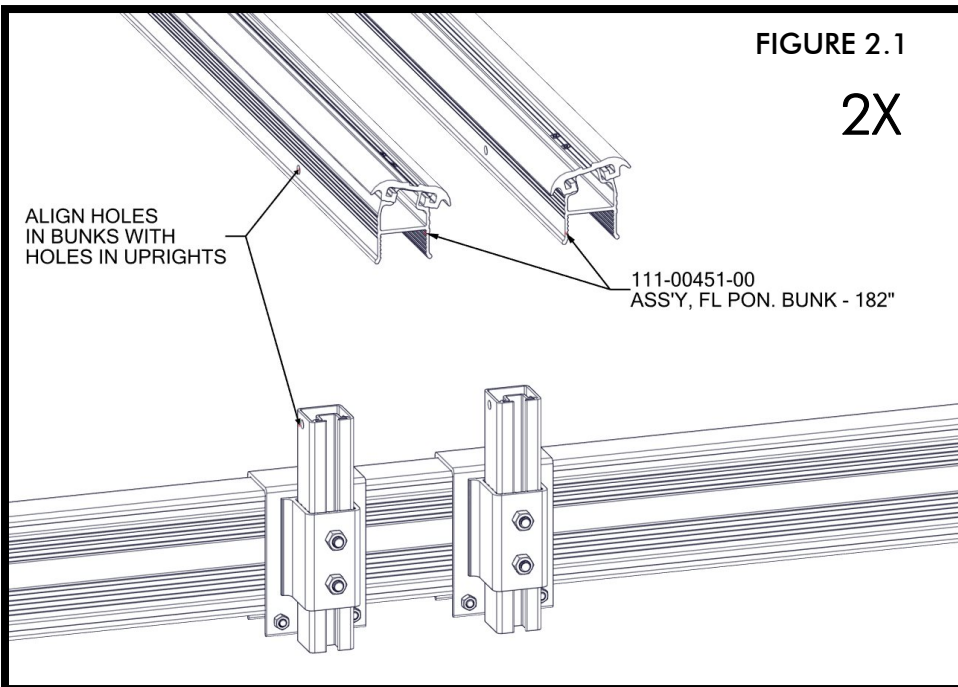
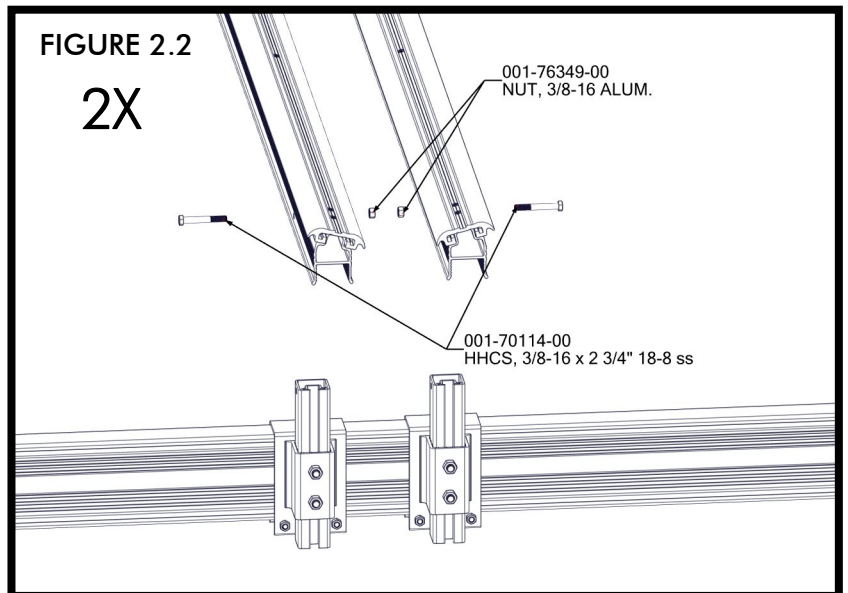


FIGURE 2.2

2X





FOLLOW THESE GUIDELINES FOR USING AND LOCATING THE PONTOON BUNKS (FIGURE 2.5).

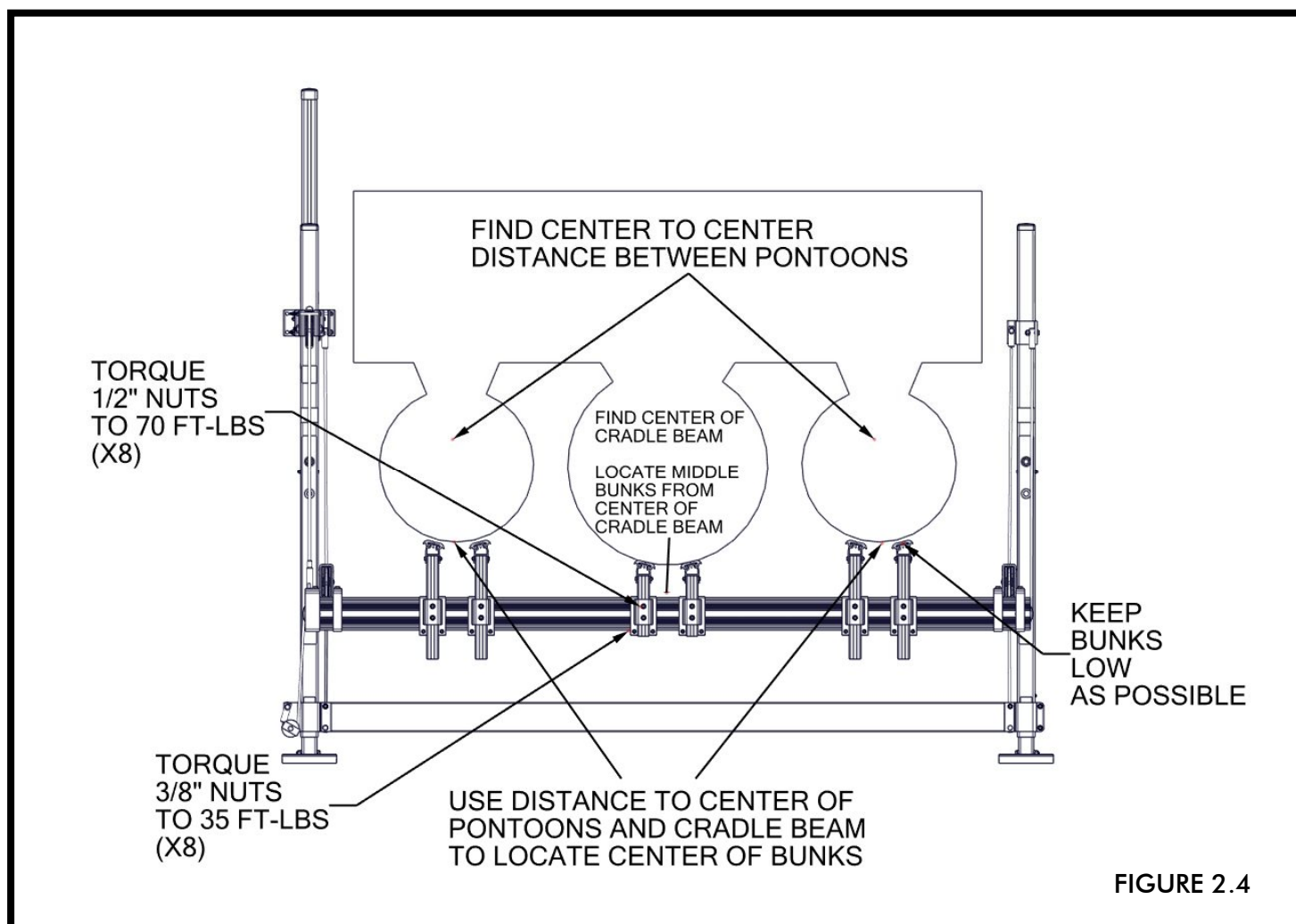
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## NOTES



