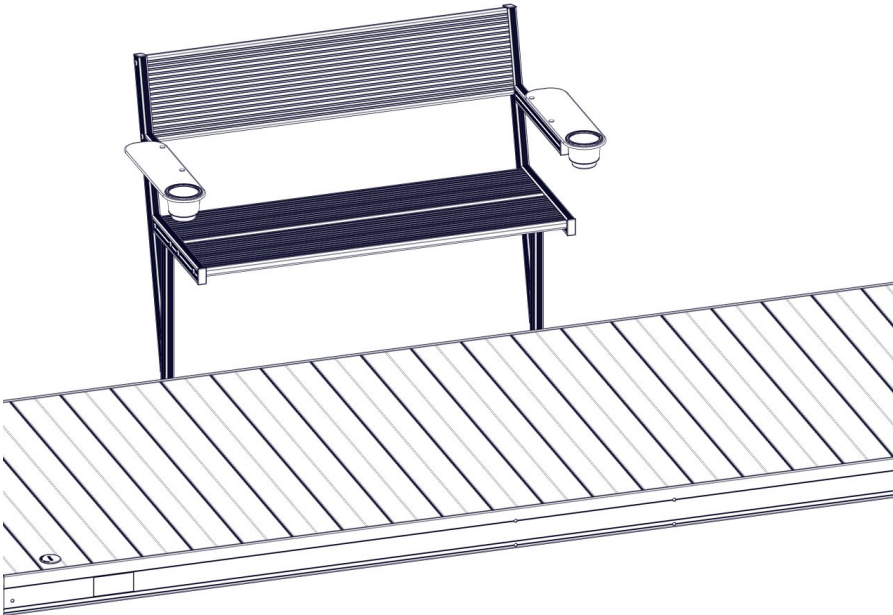


# FLOE BENCH W/ ARM RESTS

## ASSEMBLY INSTRUCTIONS

KIT P/N 510-41615-01 GREY  
510-41618-01 AG CHESTNUT



**WARNING**  
**BENCH WEIGHT**  
**CAPACITY IS 500LB**

### ACCESSORY ATTACHMENT KITS

**THESE ARE REQUIRED IN ADDITION TO THE BENCH, SPECIFIC TO EACH DOCK STYLE**

- 510-02329-00 (STANDARD ROLL-IN DOCKS)
- 510-02330-00 (STANDARD SECTIONAL DOCKS)
- 510-02331-00 (FLOATING DOCKS)
- 510-02600-00 (QUICK ATTACH ROLL-IN DOCKS (BRACKETS AND HARDWARE))
- 510-02570-00 (QUICK ATTACH SECTIONAL DOCKS (BRACKETS & HARDWARE))

### TOOLS REQUIRED

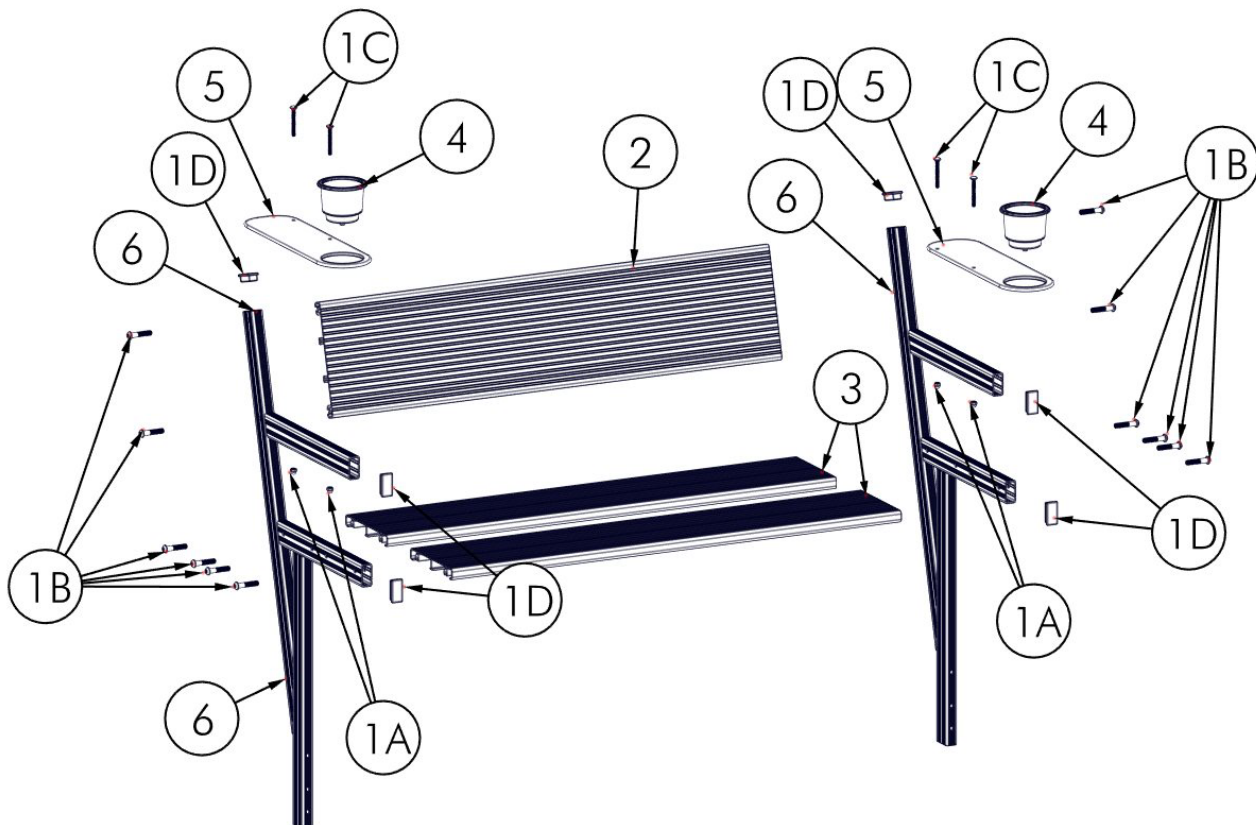
- 7/16" SOCKET/WRENCH
- 7/32" HEX SOCKET
- TORQUE WRENCH
- TAPE MEASURE

\*DOCK SECTION & LEGS NOT INCLUDED

# BILL OF MATERIALS

P/N 510-41615-01 510-41618-01	BENCH, GREY POWDER COAT ALUM. W/ ARM REST BENCH, AG CHESTNUT ALUM. W/ ARM REST		
NUMBER	PART NUMBER	DESCRIPTION	QTY
1	001-02506-01	FASTENERS, ASS'Y BENCH W/ ARM RESTS	1
2	002-00117-00 002-00212-00	PLANK, DOCK BENCH GREY (10" WIDE) PLANK, BENCH AG CHESTNUT (10" WIDE)	1
3	002-00119-00 002-00213-00	PLANK, DOCK BENCH GREY (8" WIDE) PLANK, BENCH AG CHESTNUT (8" WIDE)	2
4	010-00024-00	CUP HOLDER, ARM REST	2
5	010-00735-00 010-00519-00	ARM REST, BENCH – GREY ALUM ARM REST, BENCH – AG CHESTNUT	1 PAIR
6	110-00096-00	WELD'T, BENCH FRAME W/ ARM REST	2

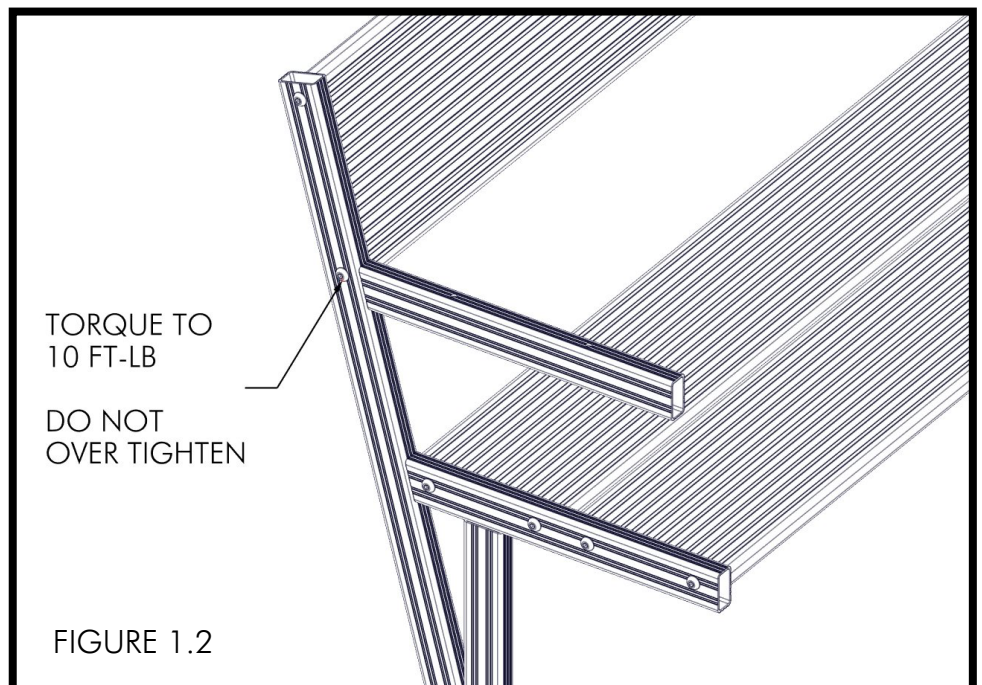
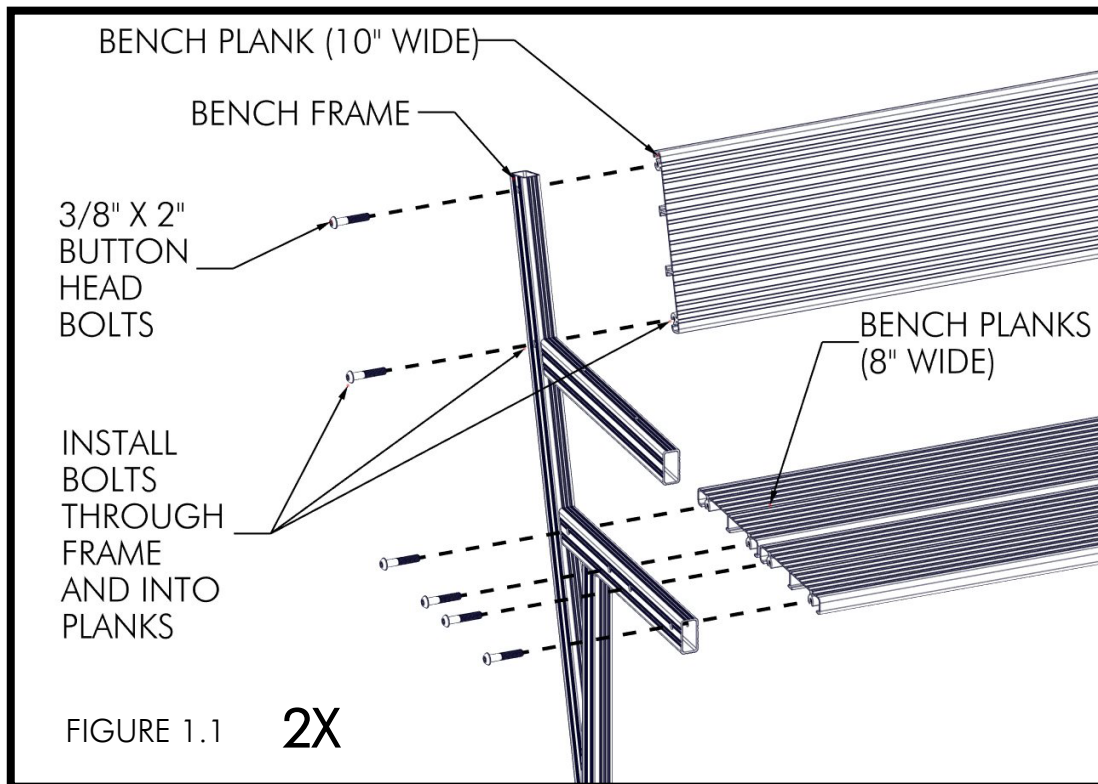
P/N 001-02506-01	FASTENERS, ASS'Y BENCH W/ ARM RESTS		
NUMBER	PART NUMBER	DESCRIPTION	QTY
1A	001-70960-00	NUT, ACORN 1/4-20 SS	4
1B	001-73819-00	BHCS, 3/8-16 X 2" SS 18-8	12
1C	001-74424-00	CB, 1/4-20 X 2-1/4" SS	4
1D	006-12300-00	CAPLUG, 1" X 2"	6



# ASSEMBLY

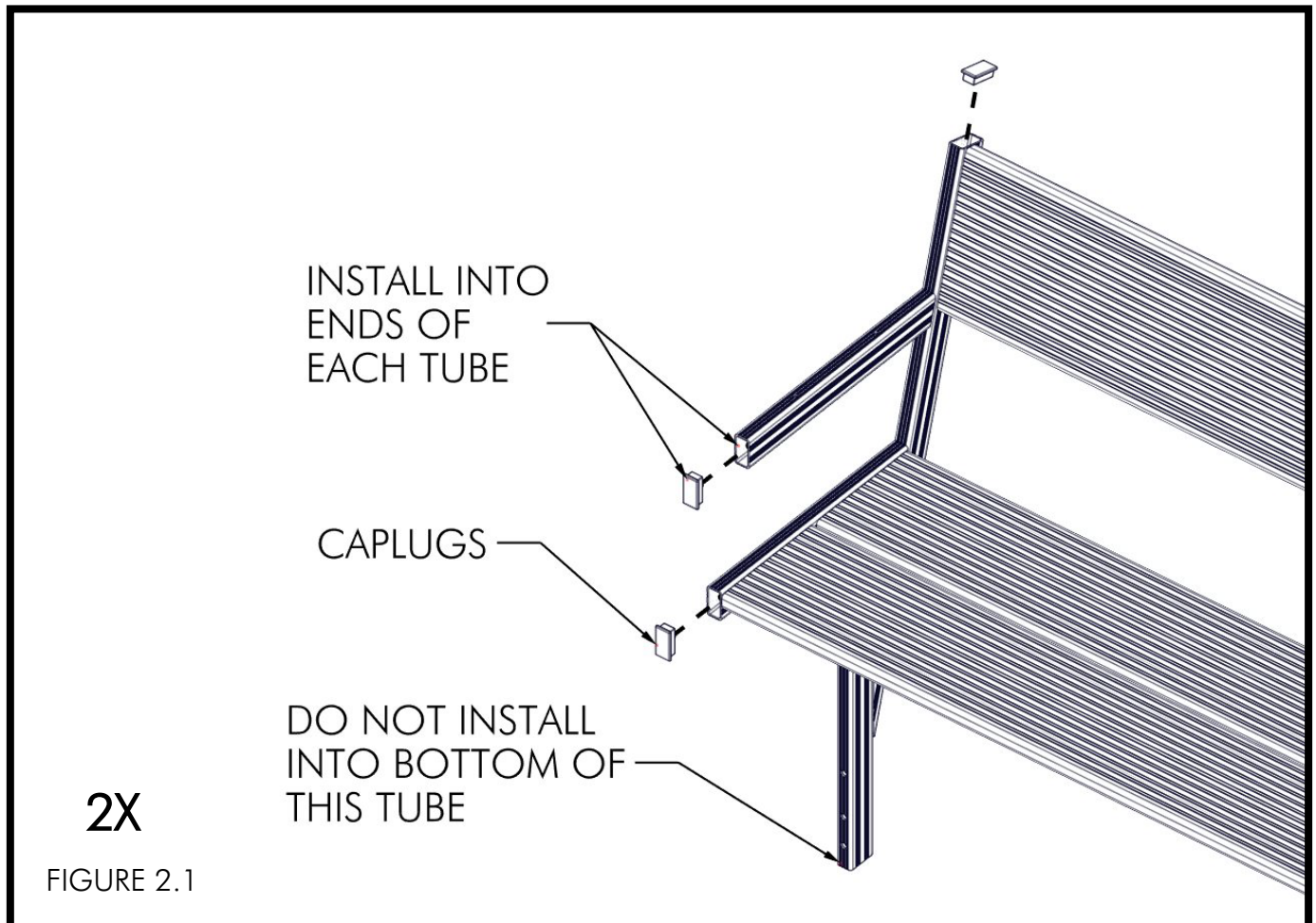
## STEP 1

ATTACH THE BENCH FRAMES TO THE 10" BACK REST PLANK WITH (4) 3/8" X 2" BUTTON HEAD BOLTS AND BOTH 8" SEAT PLANKS WITH (8) 3/8" X 2" BUTTON HEAD BOLTS (FIGURE 1.1). TORQUE BOLTS TO 10 FT-LB, **BUT DO NOT OVER TIGHTEN** (FIGURE 1.2).



## STEP 2

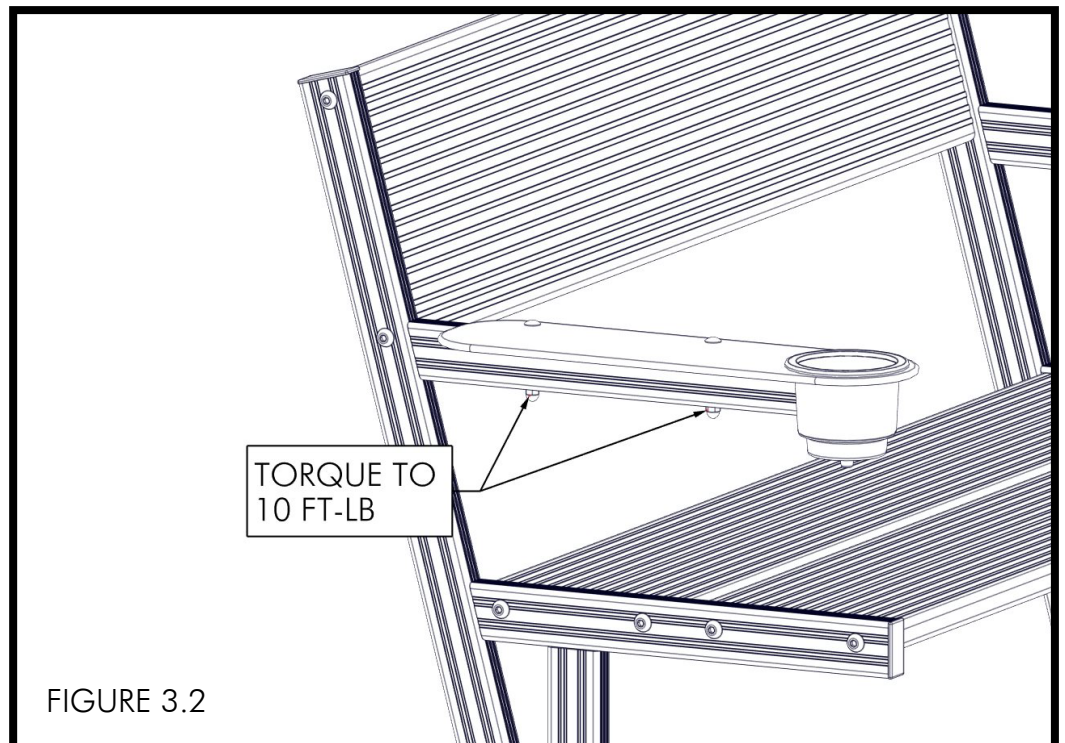
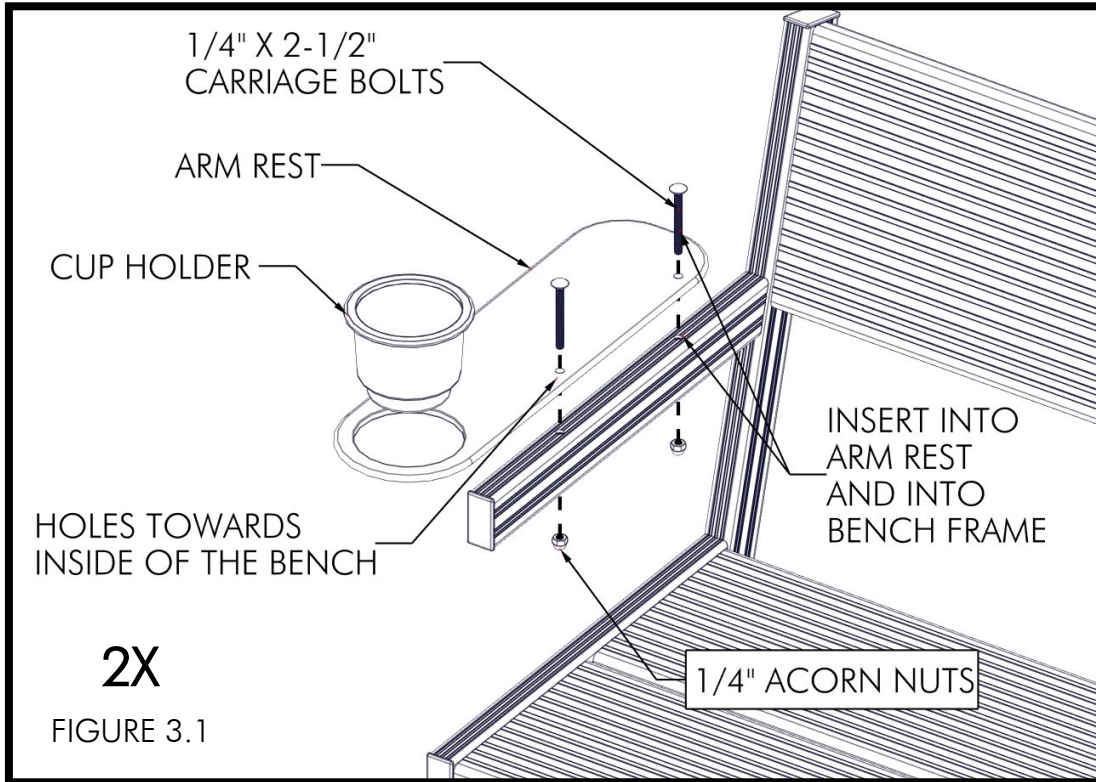
INSERT (6) CAPPLUGS INTO THE ENDS OF THE BENCH FRAME TUBES AS SHOWN. DO NOT INSERT CAPPLUGS INTO THE BOTTOM OF THE BENCH FRAME TUBE SHOWN.





### STEP 3

ATTACH THE ARMRESTS TO THE BENCH FRAME USING (2) 1/4" X 2-1/2" CARRIAGE BOLTS PER SIDE. SECURE EACH BOLT TO THE ARM RESTS AND FRAME WITH A 1/4" ACORN NUT. SLIDE THE CUP HOLDER INTO THE ARM REST. NOTE THAT THE HOLES IN THE ARM REST ARE BIASED TOWARDS THE INSIDE OF THE BENCH (FIGURE 3.1). TORQUE ALL NUTS TO 10 FT-LB MAX (FIGURE 3.2).



**AT THIS TIME, ATTACH THE BENCH ONTO THE DOCK WHILE REFERRING TO THE INSTRUCTIONS INCLUDED WITH THE ATTACHMENT KIT SPECIFIC TO YOUR DOCK.**

**NOTES**

