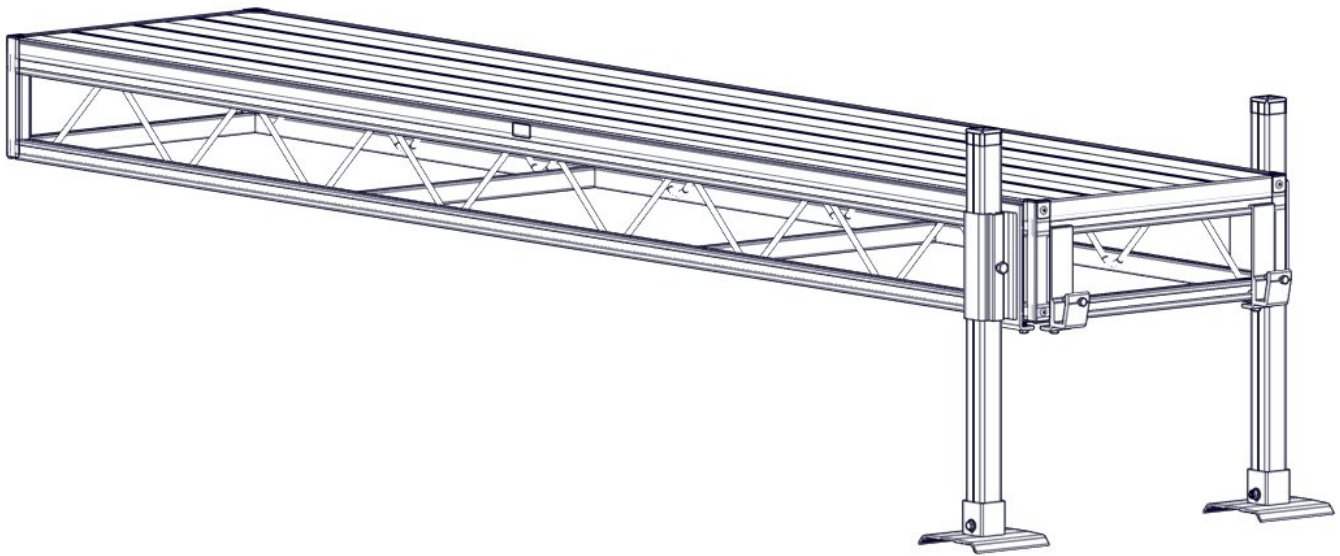


FLOE QUICK ATTACH ROLL IN SAFETY QUICK CONNECTS

ASSEMBLY INSTRUCTIONS

2' X 10', 4' X 8', & 8' X 8' DOCKS



*DOCK AND SUPPORT POSTS NOT INCLUDED

TOOLS REQUIRED

- 9/16" SOCKET/WRENCH
- TORQUE WRENCH
- TAPE MEASURE

INSTRUCTION P/N: 610-08036-00
RELEASED 5/23/23

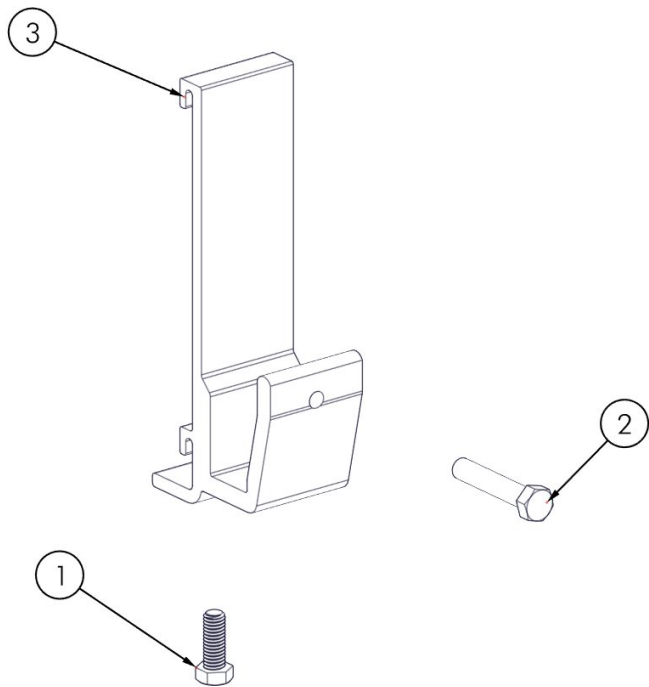
SHEET 1 OF 8

© Manufactured by:
Floe International Inc.
48473 State Hwy. 65
McGregor, MN 55760
www.floeintl.com

BILL OF MATERIALS/EXPLODED VIEW

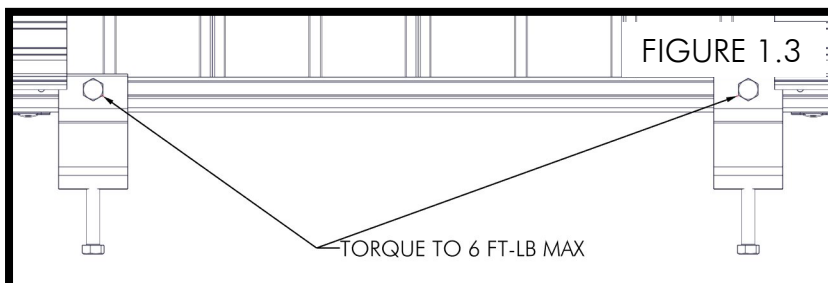
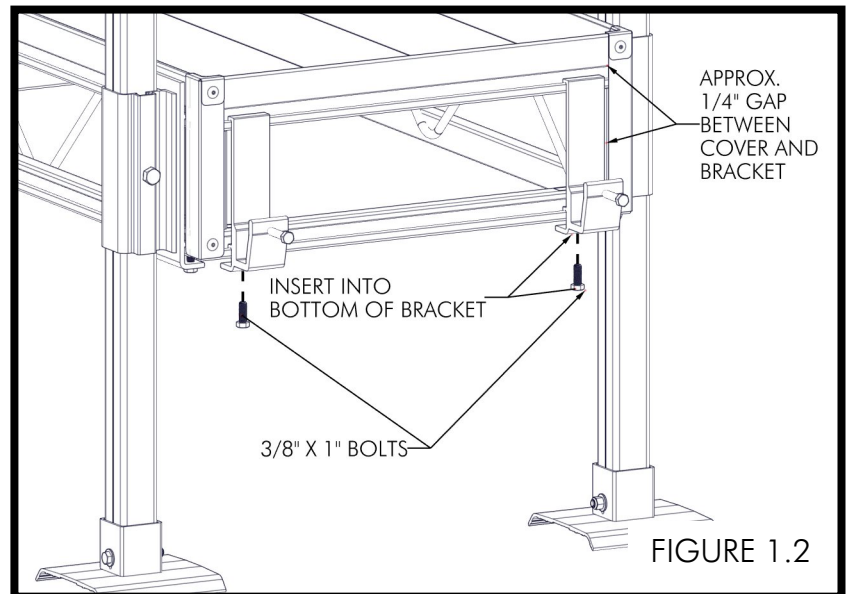
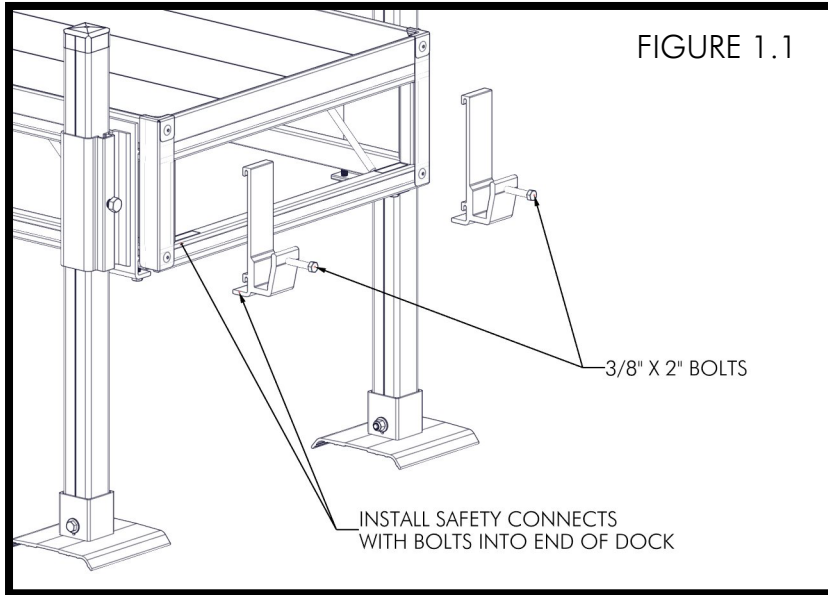
QA ROLL-IN SAFETY QUICK CONNECT			
NUMBER	PART NUMBER	QTY.	DESCRIPTION
1	001-70105-00	2	HHCS, 3/8-16 X 1" 18-8 SS
2	001-71189-00	2	HHCS, 3/8-16 X 2" SS FULL THREAD
3	002-00281-00	2	CONNECT, QA SAFETY QUICK WEDGE – 2"
*4	*002-00282-00	1	QUICK CONNECT, QA ROLL-IN – 2" (USED FOR 4' X 8' & 8' X 8' DOCKS)

*NOT SHOWN

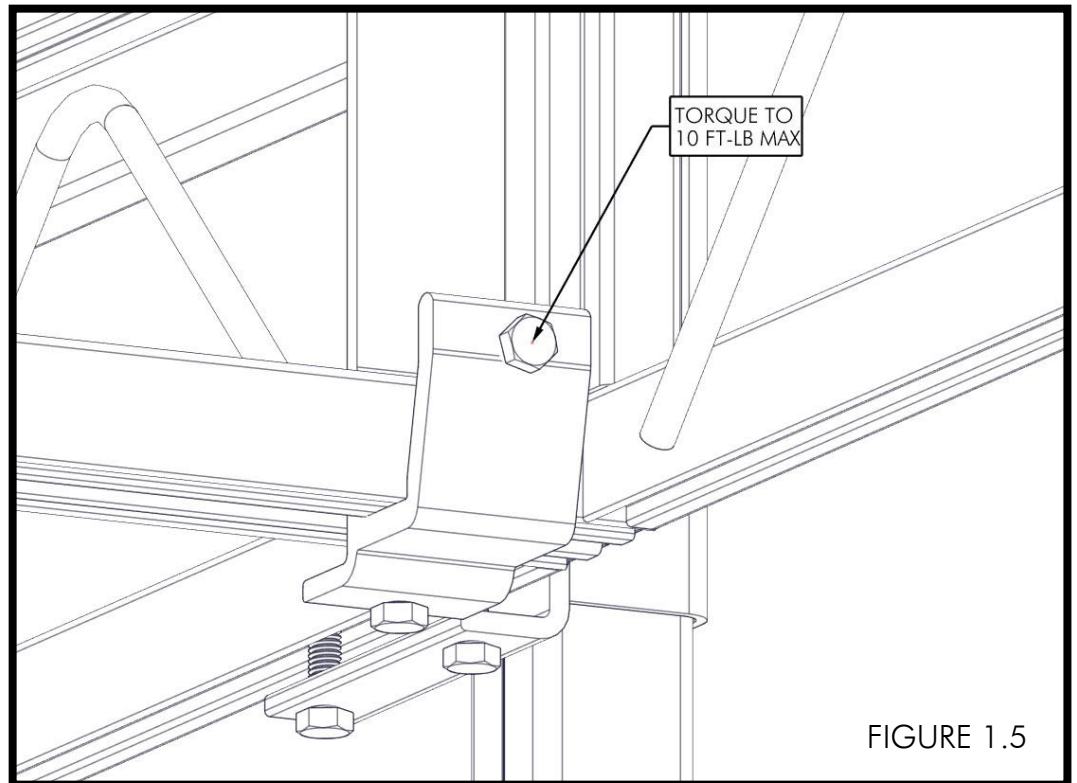
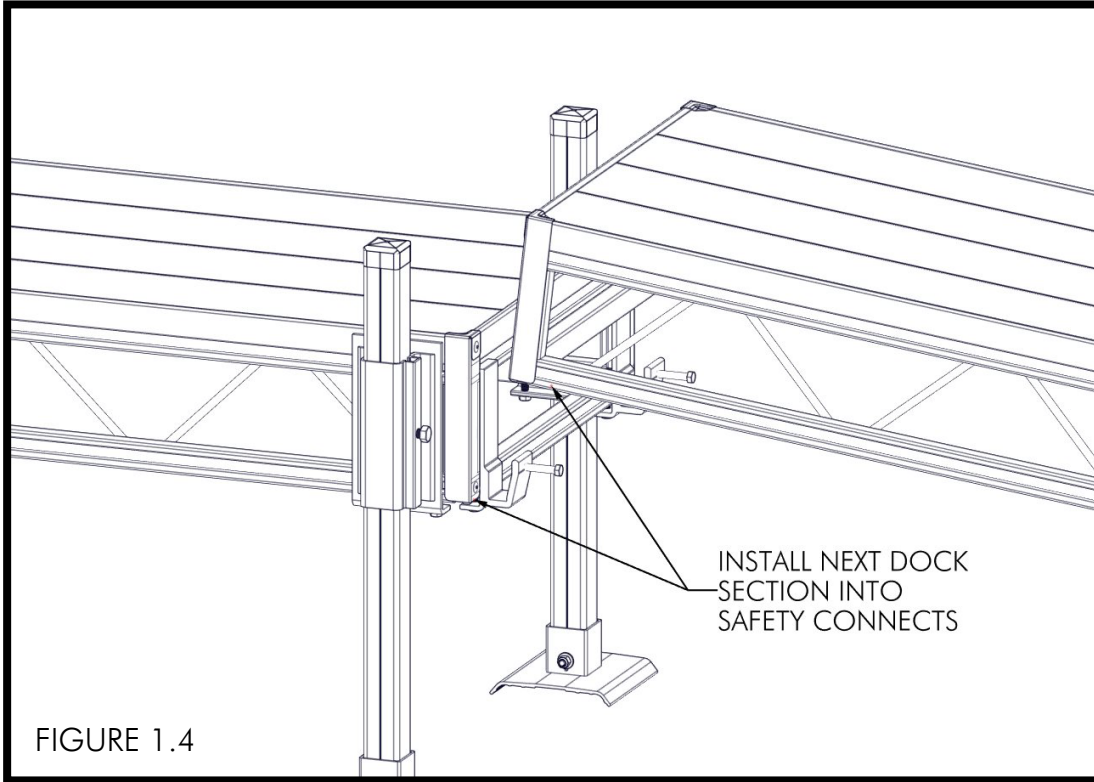


ASSEMBLY (2' X 10' DOCKS)

INSTALL THE SAFETY CONNECTS WITH A 3/8" X 2" BOLT STARTED IN EACH BRACKET INTO THE END OF THE DOCK WHERE THEY ARE INDICATED WITH STICKERS ON THE LOWER FRAME (FIGURE 1.1). INSERT A 3/8" X 1" BOLT INTO THE BOTTOM OF EACH BRACKET. POSITION THE BRACKETS 1-5/8" FROM THE OUTSIDE OF THE DOCK TO THE OUTSIDE OF THE BRACKET (THERE WILL BE APPROXIMATELY A 1/4" GAP BETWEEN THE BRACKET AND THE INSIDE OF THE COVER) (FIGURE 1.2). TORQUE BOLTS TO 6 FT-LB MAXIMUM (FIGURE 1.3).

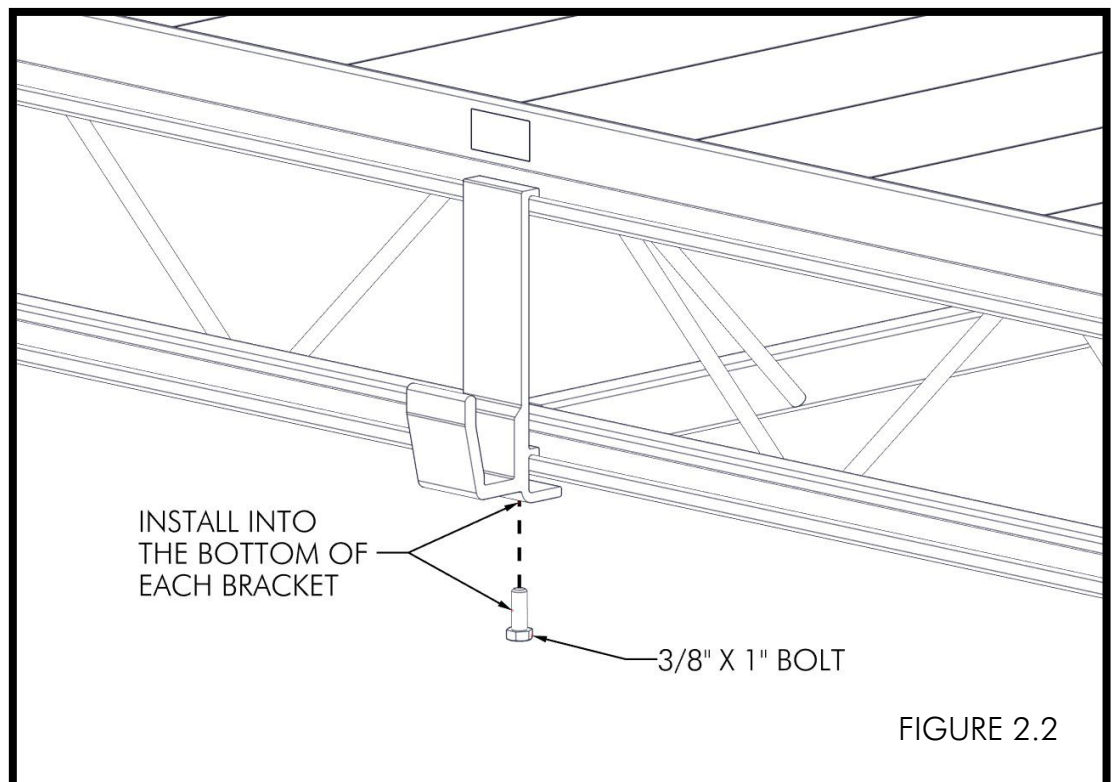
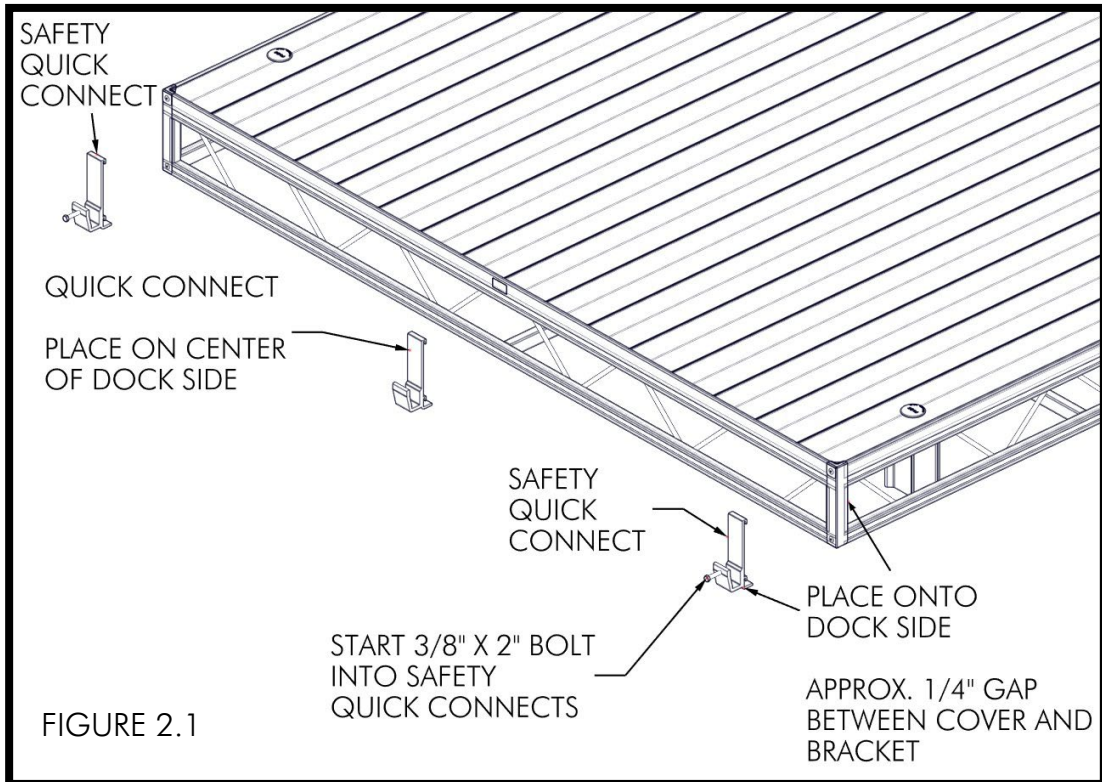


INSTALL THE NEXT DOCK SECTION INTO THE SAFETY CONNECTS (FIGURE 1.4). TORQUE BOLTS TO 10 FT-LB MAXIMUM (FIGURE 1.5).

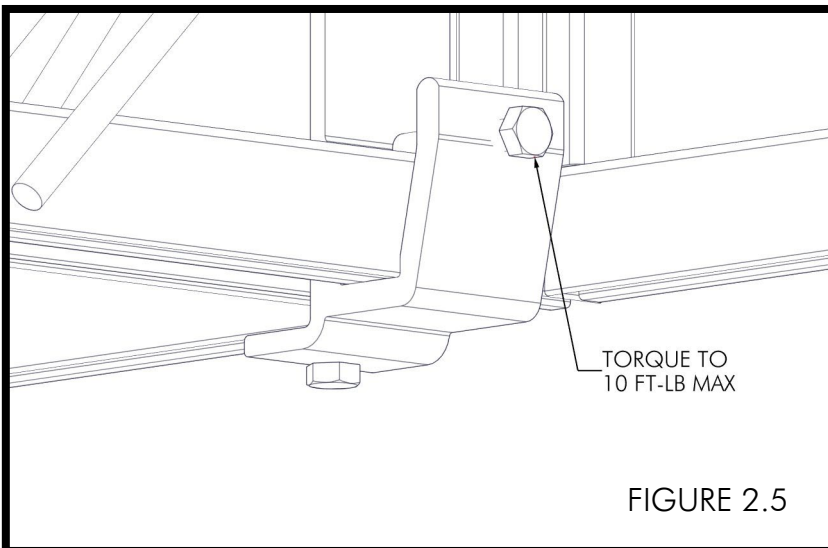
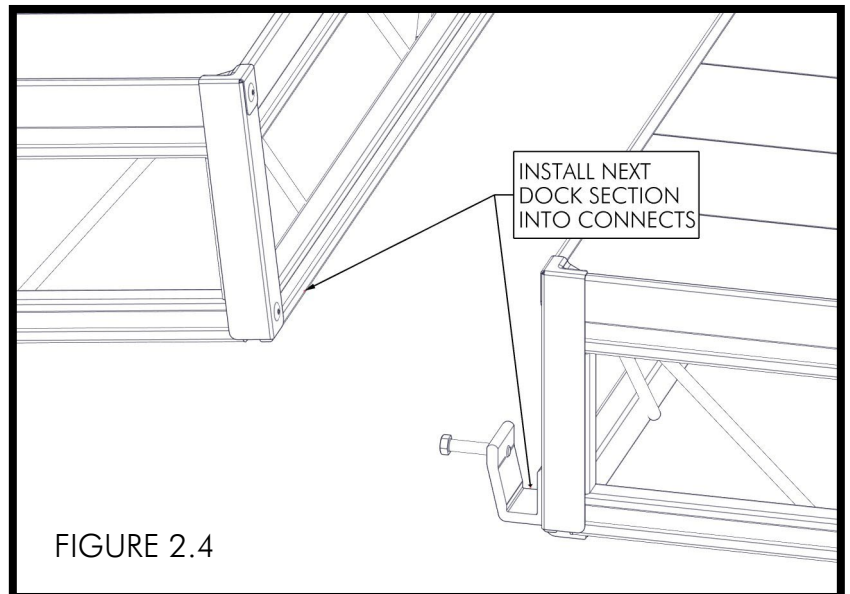
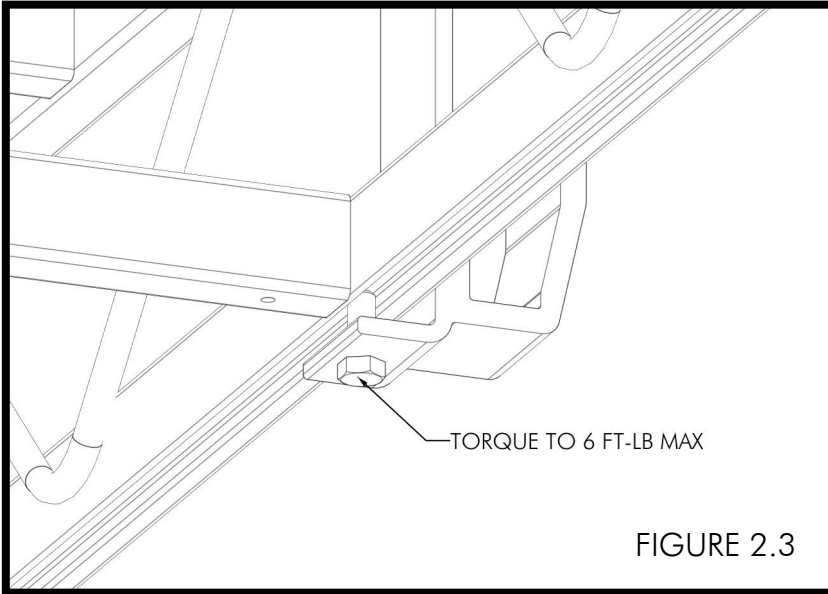


ASSEMBLY (4' X 8' & 8' X 8')

INSTALL THE CONNECTS WITH A 3/8" X 2" BOLT STARTED IN EACH BRACKET ONTO THE SIDE OF THE DOCK AS SHOWN. POSITION THE OUTERMOST BRACKETS 1-5/8" FROM THE OUTSIDE OF THE DOCK TO THE OUTSIDE OF THE BRACKET (THERE WILL BE APPROXIMATELY A 1/4" GAP BETWEEN THE BRACKET AND THE INSIDE OF THE COVER) (FIGURE 2.1). INSERT A 3/8" X 1" BOLT INTO THE BOTTOM OF EACH BRACKET (FIGURE 2.2). TORQUE BOLTS TO **6 FT-LB MAXIMUM** (FIGURE 2.3).



TORQUE BOLTS TO **6 FT-LB MAXIMUM** (FIGURE 2.3). INSTALL THE NEXT DOCK SECTION INTO THE SAFETY CONNECTS (FIGURE 2.4). TORQUE BOLTS TO 10 FT-LB MAXIMUM (FIGURE 2.5).



NOTES

