

FLOE DOCK FURNITURE

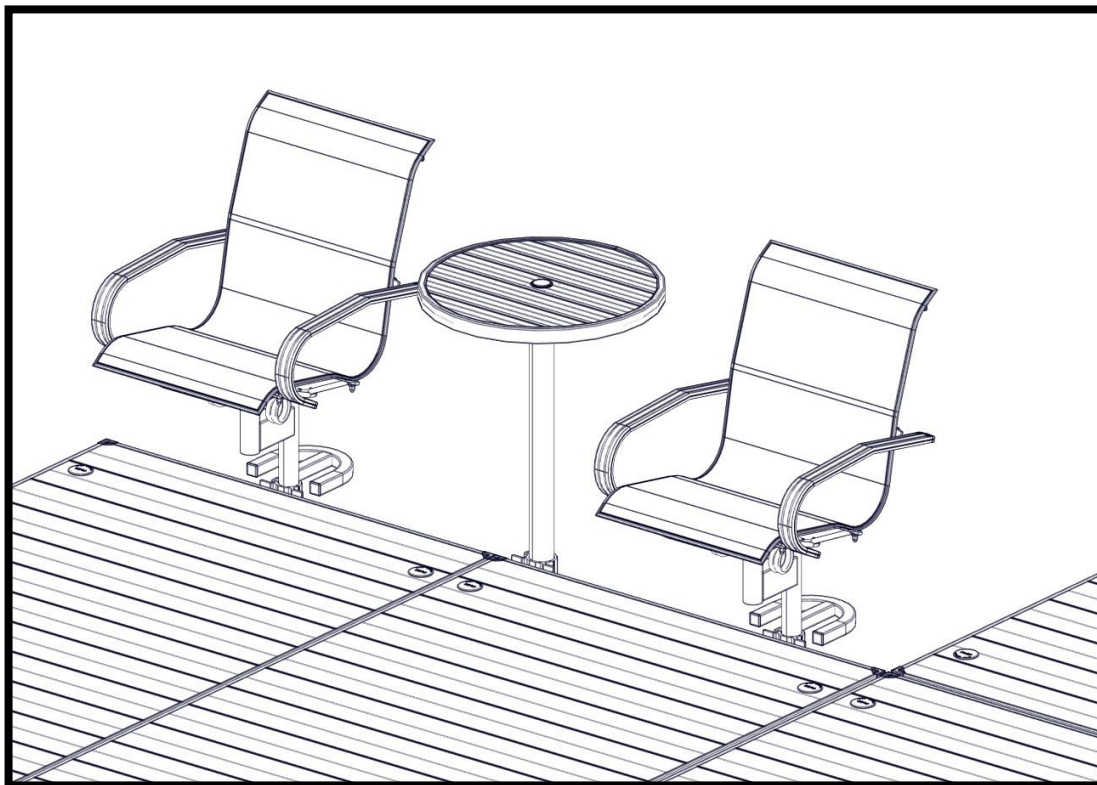
ASSEMBLY INSTRUCTIONS

KIT P/N 510-00420-01 DOCK TABLE & CHAIRS

510-00425-01 DOCK CHAIRS

510-00430-01 DOCK TABLE

510-00435-00 UMBRELLA



*DOCK SECTION & LEGS NOT INCLUDED



WARNING

IT IS THE INSTALLER'S RESPONSIBILITY TO PROPERLY INSTALL

THIS CHAIR IN A MANNER THAT IS SECURE
AND WILL ENSURE THAT THE CHAIR WILL
NOT TIP OVER, DISCONNECT OR DAMAGE
THE DOCK SYSTEM WHEN IN USE. FAILURE
TO DO SO MAY RESULT IN A SERIOUS
INJURY OR POTENTIAL DEATH.

NOTE:

ACCESSORY ATTACHMENT KITS ARE SOLD
SEPARATELY FOR EACH DOCK (STANDARD
ROLL-IN, QUICK ATTACH ROLL-IN,
STANDARD SECTIONAL, QUICK ATTACH
SECTIONAL, AND FLOATING). REFER TO THE
INSTRUCTIONS INCLUDED WITH THE KIT.

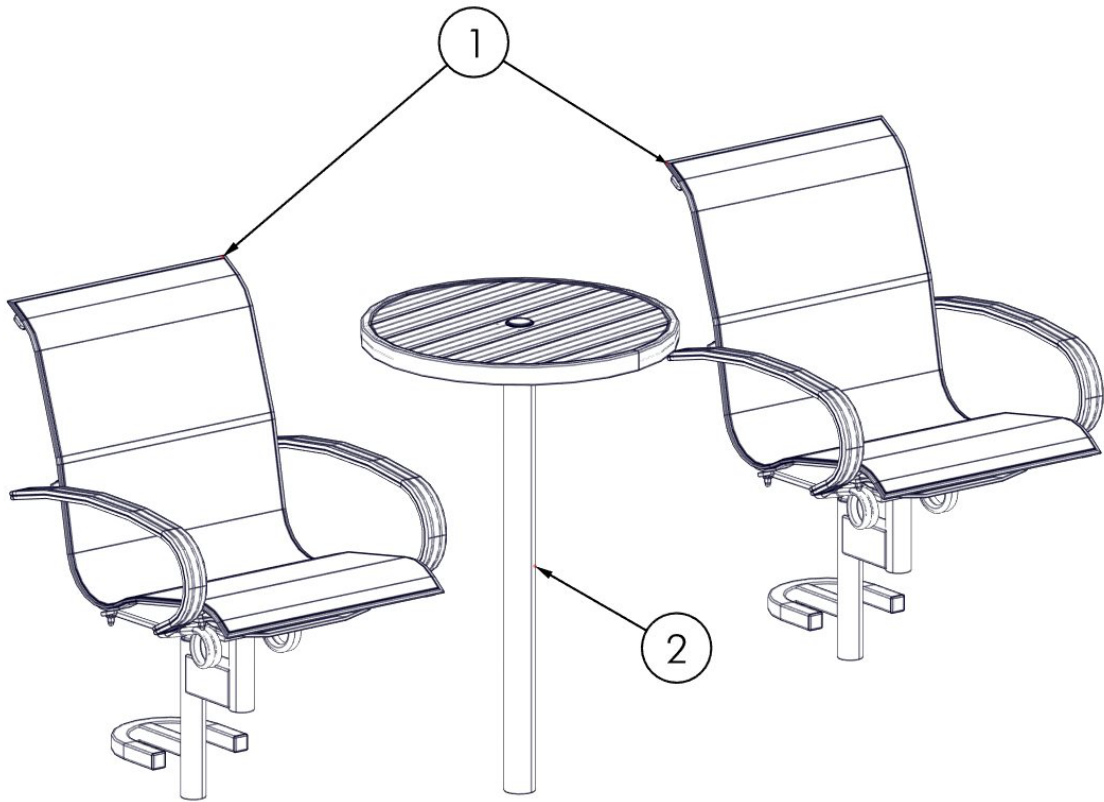
TOOLS REQUIRED

- 9/16" SOCKET/WRENCH
- 3/4" SOCKET/WRENCH
- TORQUE WRENCH
- #2 PHILLIPS SCREWDRIVER

BILL OF MATERIALS/EXPLODED VIEW

KIT P/N 510-00420-01 DOCK TABLE & CHAIRS

P/N 510-00420-01	FURNITURE, DOCK TABLE AND CHAIRS		
NUMBER	PART NUMBER	QTY.	DESCRIPTION
1	310-00425-00	1 (PAIR)	KIT, DOCK CHAIRS (PAIR)
2	310-00430-00	1	KIT, DOCK TABLE

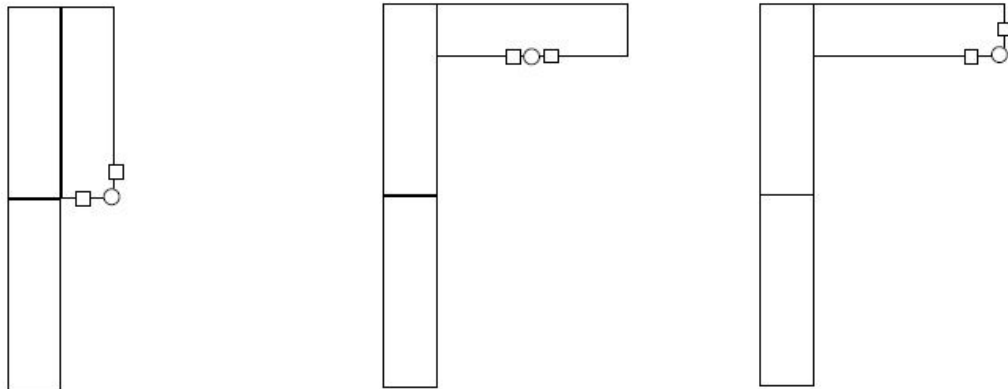


RECOMMENDED INSTALLATION LAYOUTS

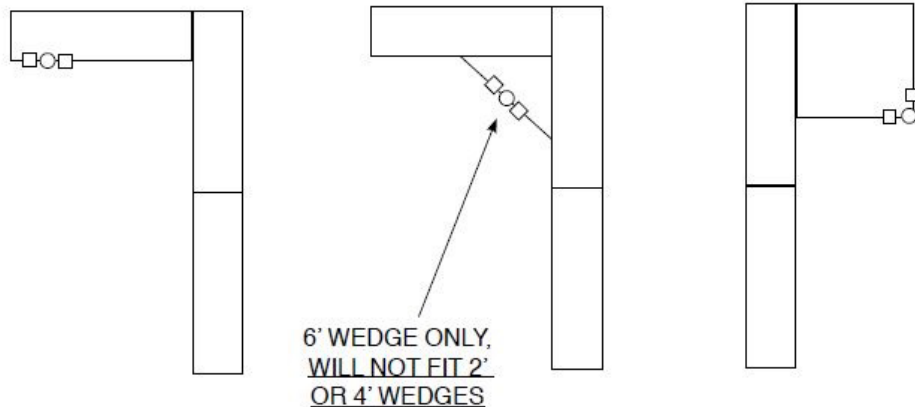
REFER TO THE IMAGES BELOW FOR THE TYPE OF DOCK YOU ARE INSTALLING THE FURNITURE ON TO DETERMINE WHICH LAYOUT IS BEST FOR YOUR CONFIGURATION. **NOTE: THERE ARE SEVERAL CONFIGURATIONS THAT ARE NOT RECOMMENDED.**

WARNING: ENSURE THAT SAFETY QUICK CONNECTS ARE USED ON ROLL-IN AND SECTIONAL DOCKS SO THE DOCK SECTIONS DO NOT SEPARATE

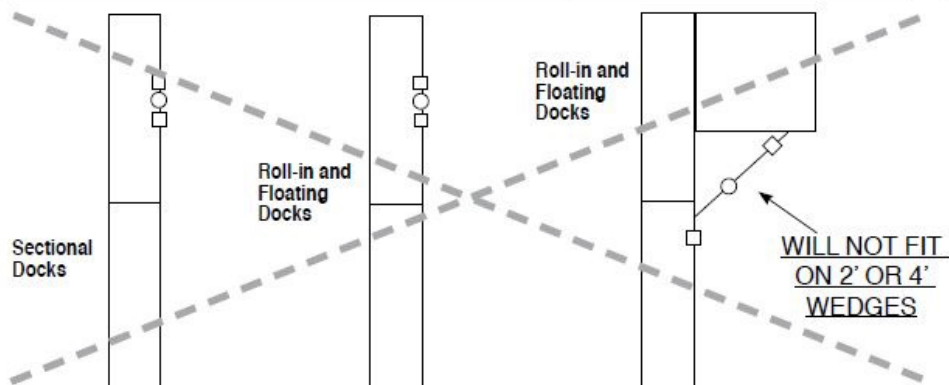
RECOMMENDED SAMPLE SECTIONAL DOCK LAYOUTS



RECOMMENDED SAMPLE FLOATING AND ROLL-IN LAYOUTS



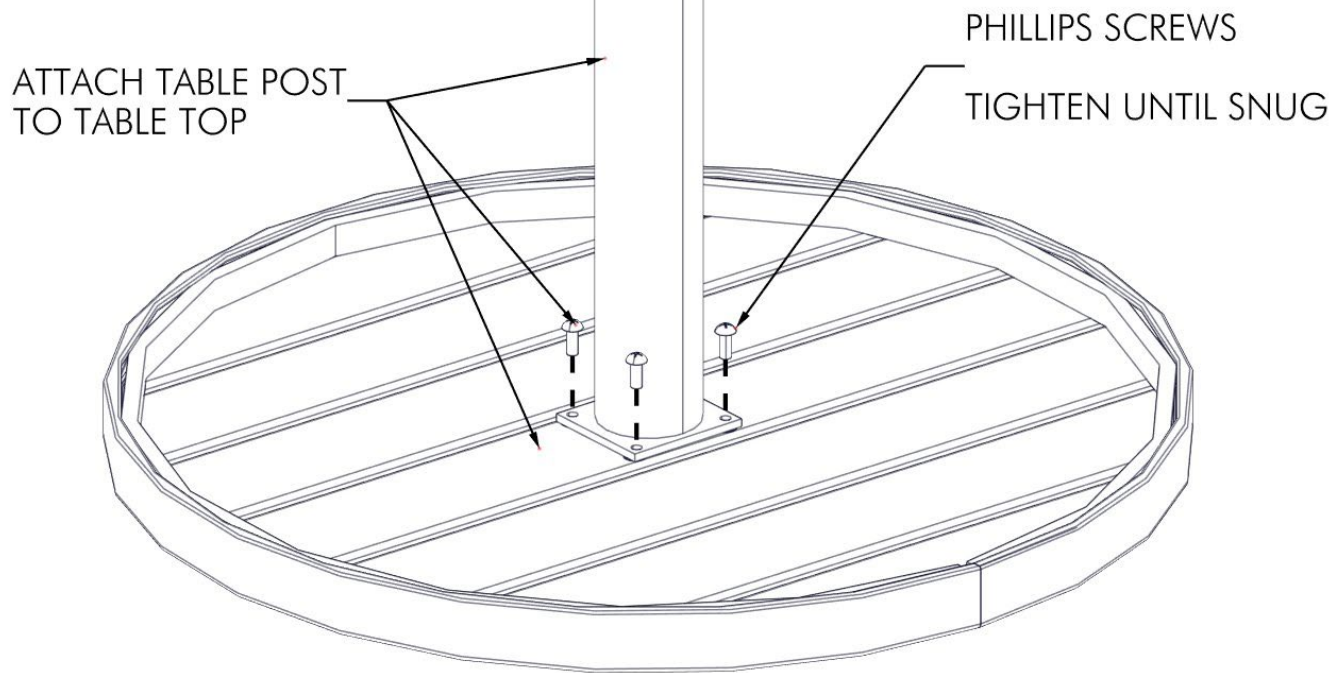
NOT RECOMMENDED LAYOUT FOR FLOATING, ROLL-IN OR SECTIONALS



DOCK TABLE ASSEMBLY

WHILE KEEPING THE PACKAGING ON THE TABLE TOP TO PROTECT FROM DAMAGE, PLACE THE TABLE TOP FACE DOWN AND ATTACH THE TABLE POST USING THE (4) INCLUDED PHILLIPS SCREWS. TIGHTEN UNTIL SNUG (FIGURE 1.1). REMOVE PACKAGING.

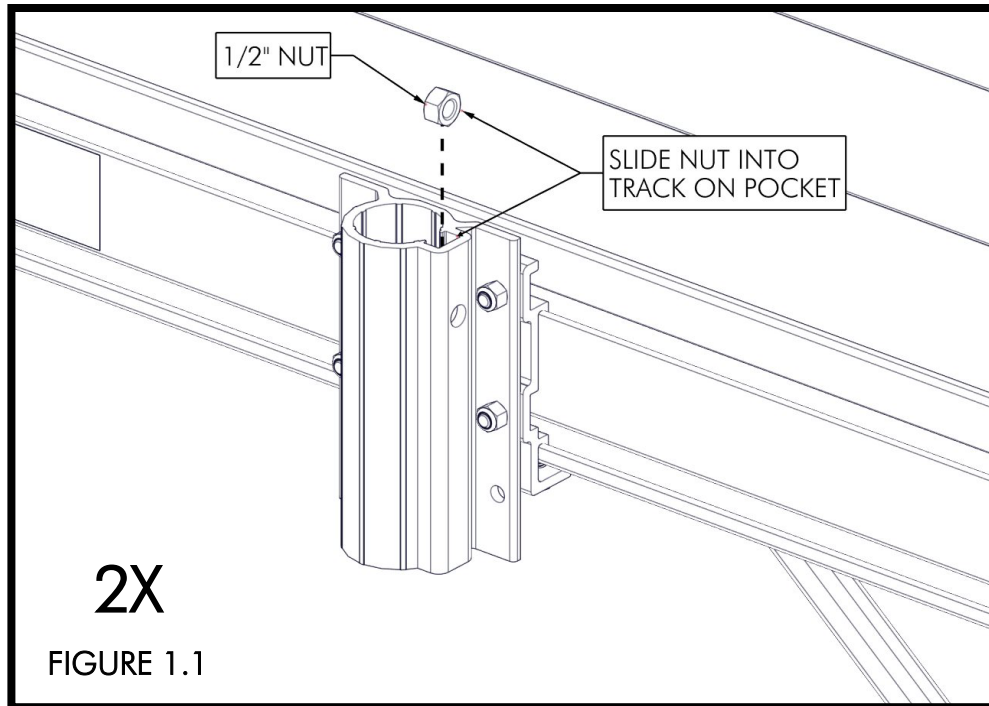
FIGURE 1.1



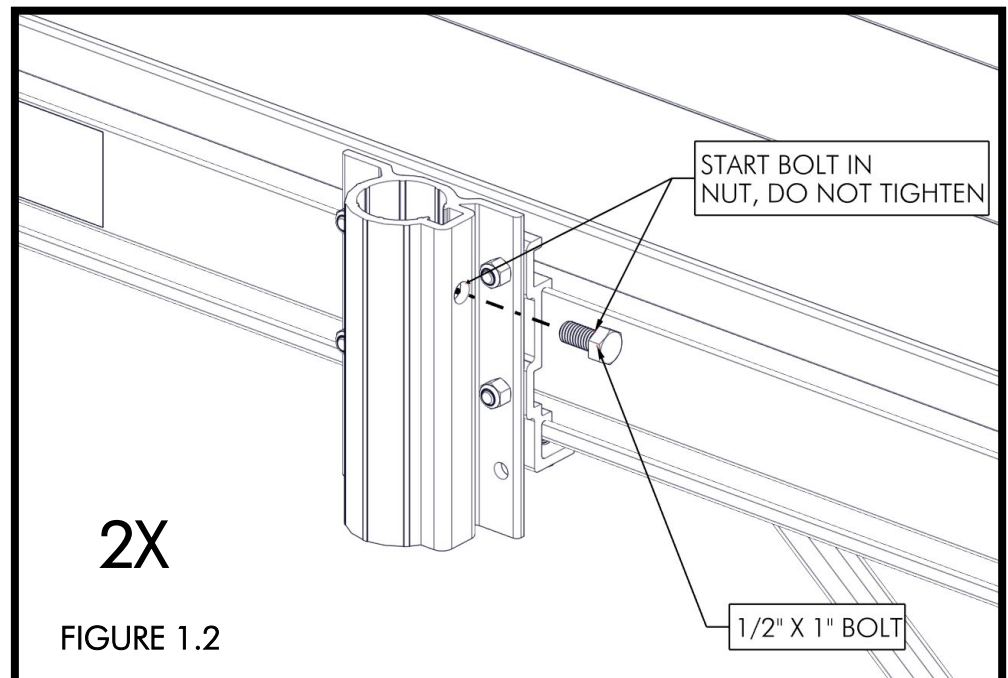
DOCK CHAIR INSTALLATION

FOLLOW THE INSTRUCTIONS INCLUDED WITH THE ATTACHMENT KIT FOR YOUR TYPE OF DOCK (STANDARD ROLL-IN, QUICK ATTACH ROLL-IN, STANDARD SECTIONAL, QUICK ATTACH SECTIONAL, OR FLOATING) ON INSTALLATION OF THE CHAIR AND TABLE POCKETS. HARDWARE AND BRACKETS ARE INCLUDED WITH THE ATTACHMENT KITS. FOR THESE INSTRUCTIONS, A QUICK ATTACH SECTIONAL DOCK IS SHOWN.

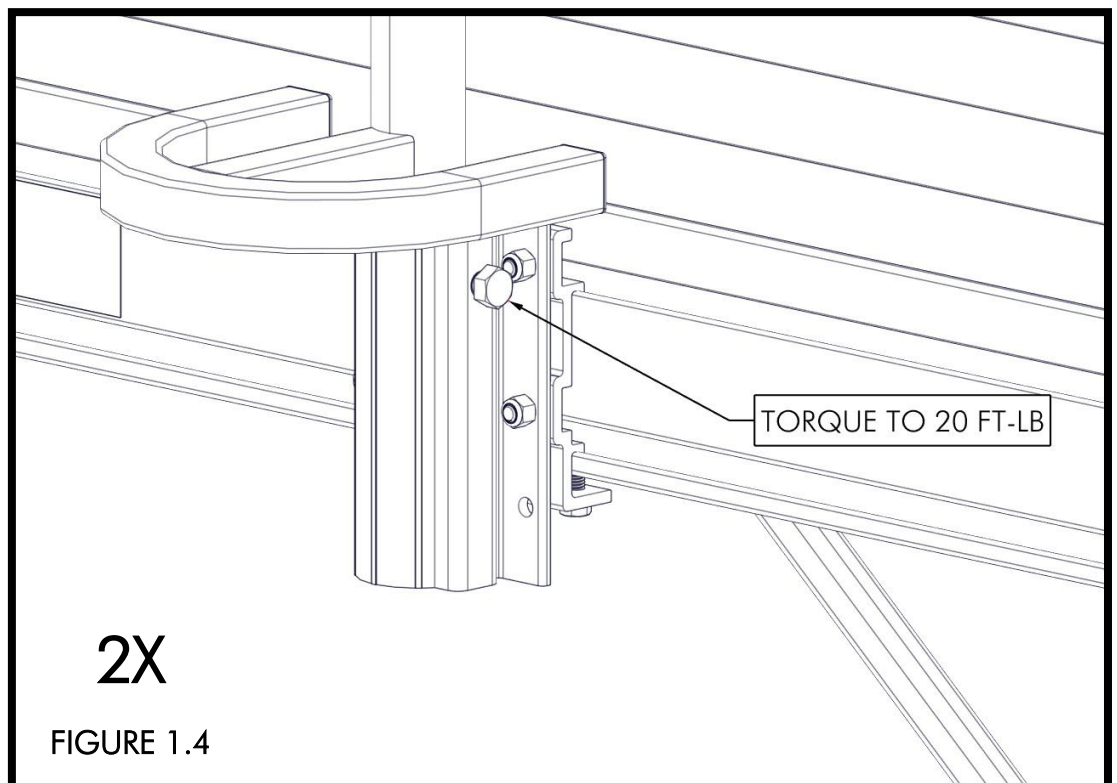
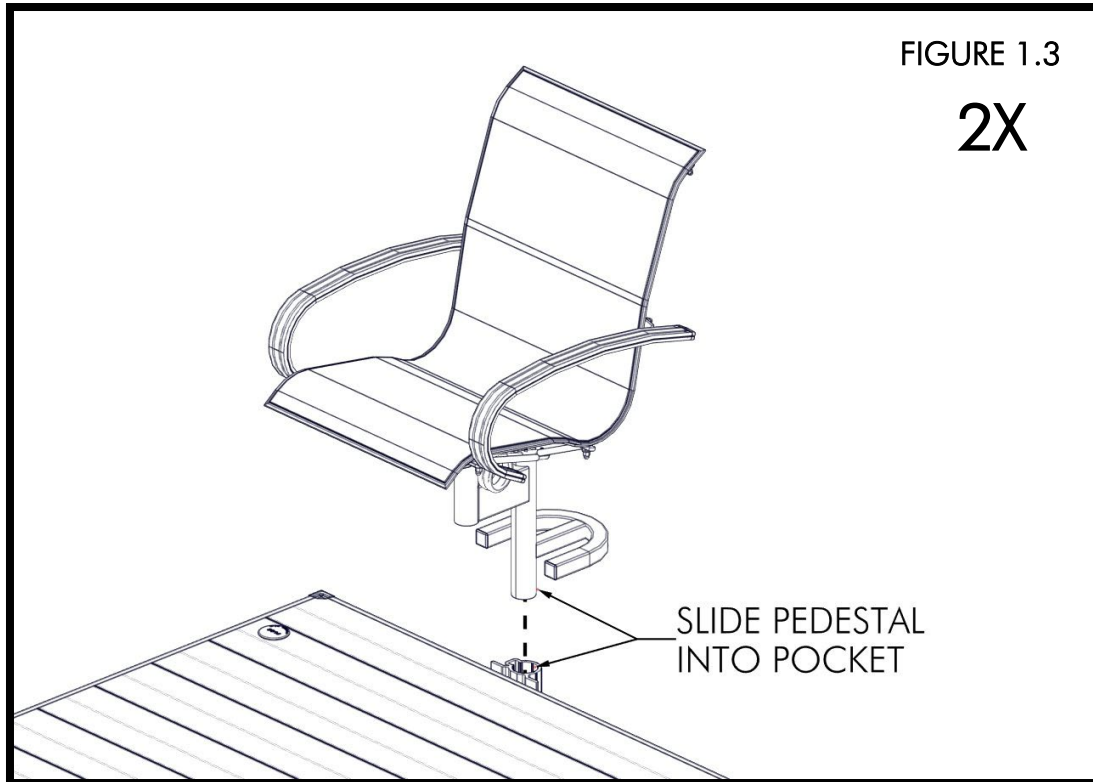
INSERT A 1/2" NUT INTO THE TRACK ON EACH CHAIR POCKET (FIGURE 1.1) AND START A 1/2" X 1" BOLT INTO THE NUT. DO NOT TIGHTEN AT THIS TIME (FIGURE 1.2).



NOTE:
IF THE TABLE WILL NOT BE
INSTALLED, THE CHAIR
POCKETS MUST BE
INSTALLED A MINIMUM OF
30" APART



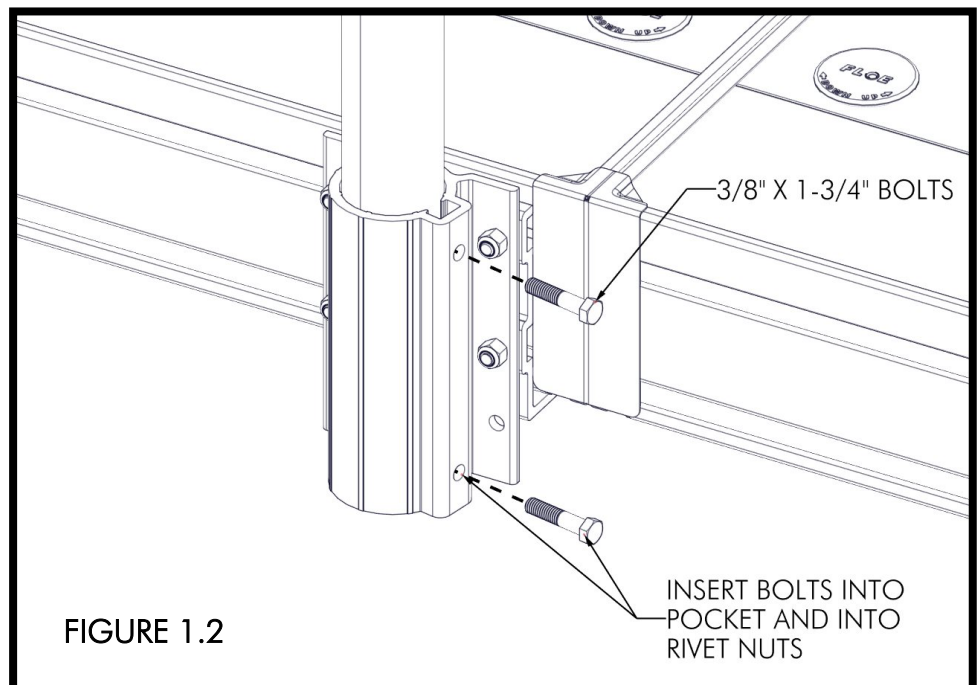
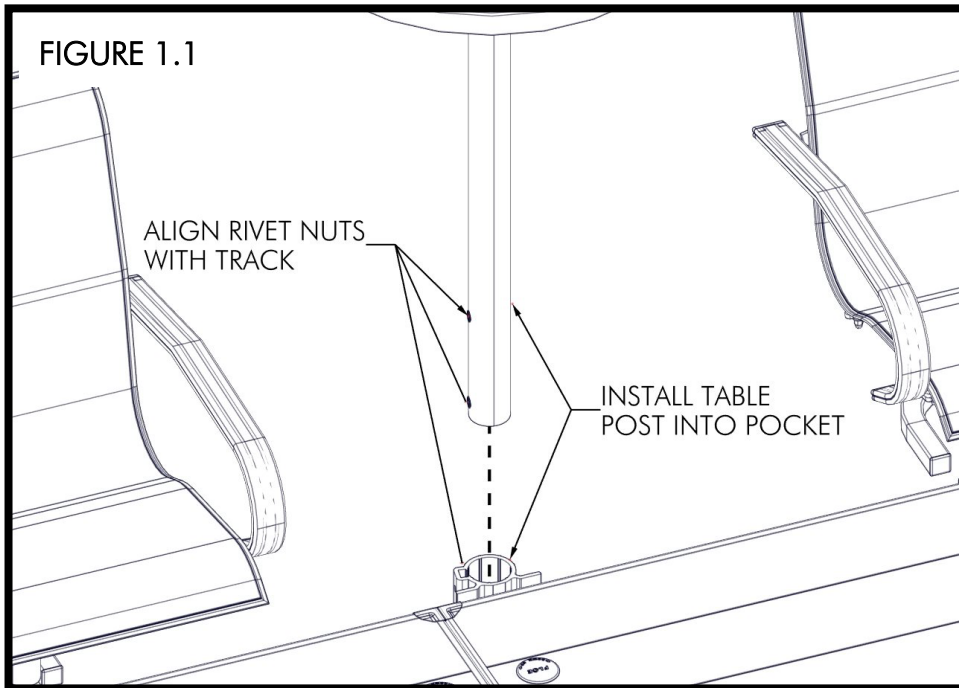
INSERT THE CHAIR'S PEDESTAL INTO EACH OF THE CHAIR POCKETS IN THE ORIENTATION SHOWN (FIGURE 1.2). TORQUE BOLT TO 20 FT-LB (FIGURE 1.3).



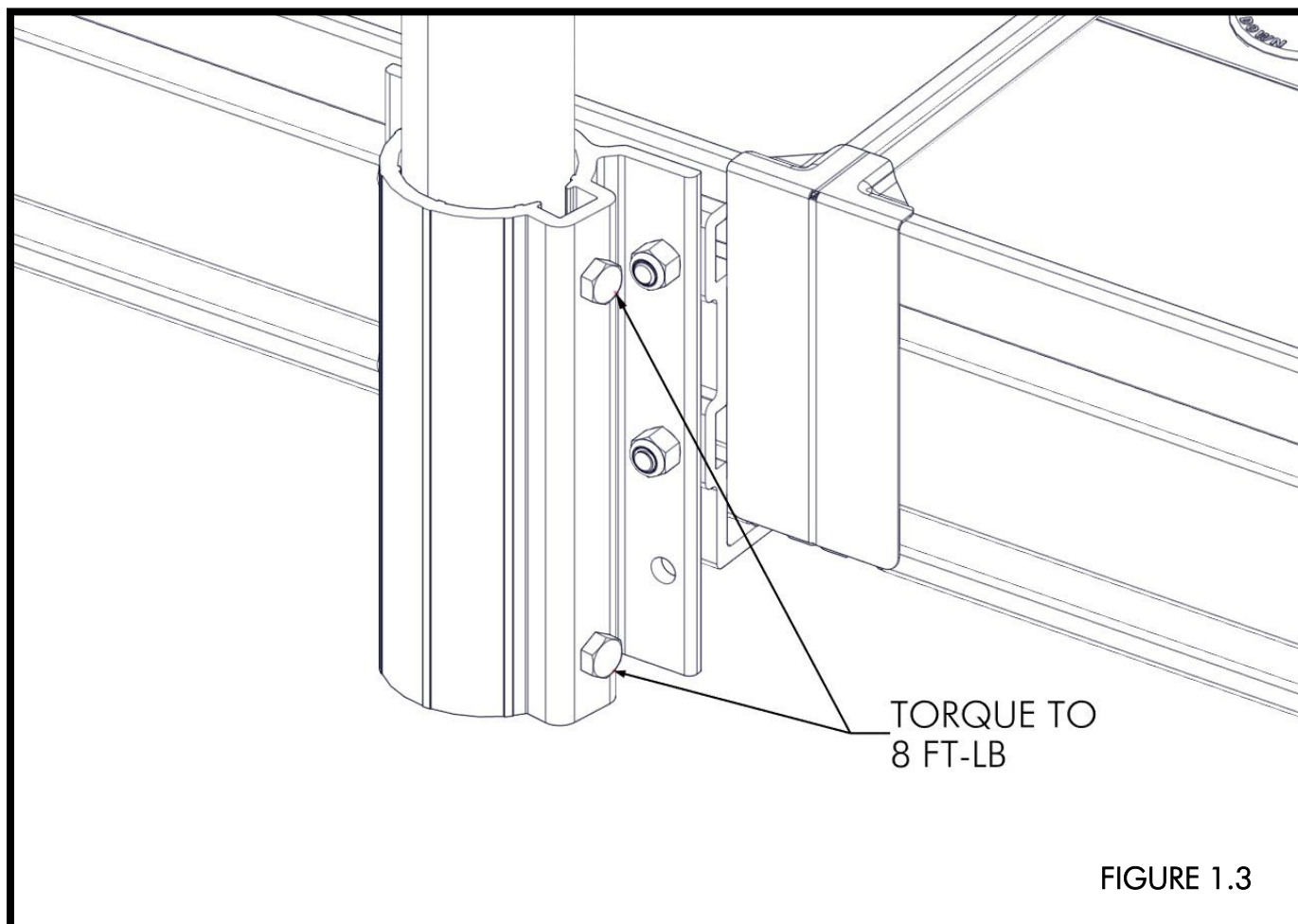
DOCK TABLE INSTALLATION

FOLLOW THE INSTRUCTIONS INCLUDED WITH THE ATTACHMENT KIT FOR YOUR TYPE OF DOCK (STANDARD ROLL-IN, QUICK ATTACH ROLL-IN, STANDARD SECTIONAL, QUICK ATTACH SECTIONAL, OR FLOATING) ON INSTALLATION OF THE CHAIR AND TABLE POCKETS. FOR THESE INSTRUCTIONS, A QUICK ATTACH SECTIONAL DOCK IS SHOWN.

INSERT THE TABLE POST INTO THE TABLE POCKET (FIGURE 1.1). ATTACH THE POST USING (2) 3/8" X 1-3/4" BOLTS BY INSERTING THEM THROUGH THE MOUNTING HOLES ON THE POCKET AND INTO THE RIVET NUTS ON THE TABLE POST (FIGURE 1.2).



TORQUE BOLTS TO 8 FT-LB. NOTE: IF INSTALLING AN UMBRELLA (SOLD SEPARATELY), DO NOT INSTALL THE TOP BOLT AT THIS TIME (FIGURE 1.2).



UMBRELLA INSTALLATION (SOLD SEPARATELY, P/N 510-00435-00)

WITH THE CAP REMOVED FROM THE TABLE TOP, INSERT THE UMBRELLA POST INTO THE HOLE IN THE TABLE TOP (FIGURE 1.1). SLIDE THE UMBRELLA POST DOWN UNTIL THE BOTTOM CONTACTS THE TABLE POST MOUNTING BOLT (FIGURE 1.2).

FIGURE 1.1

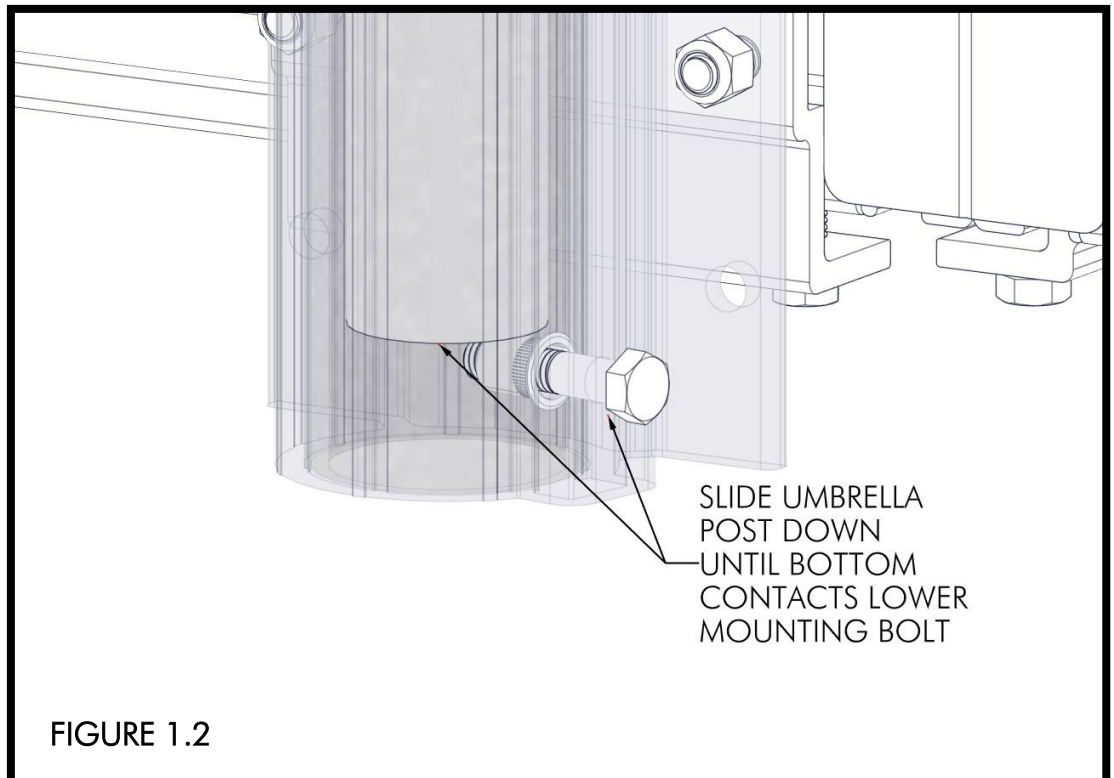
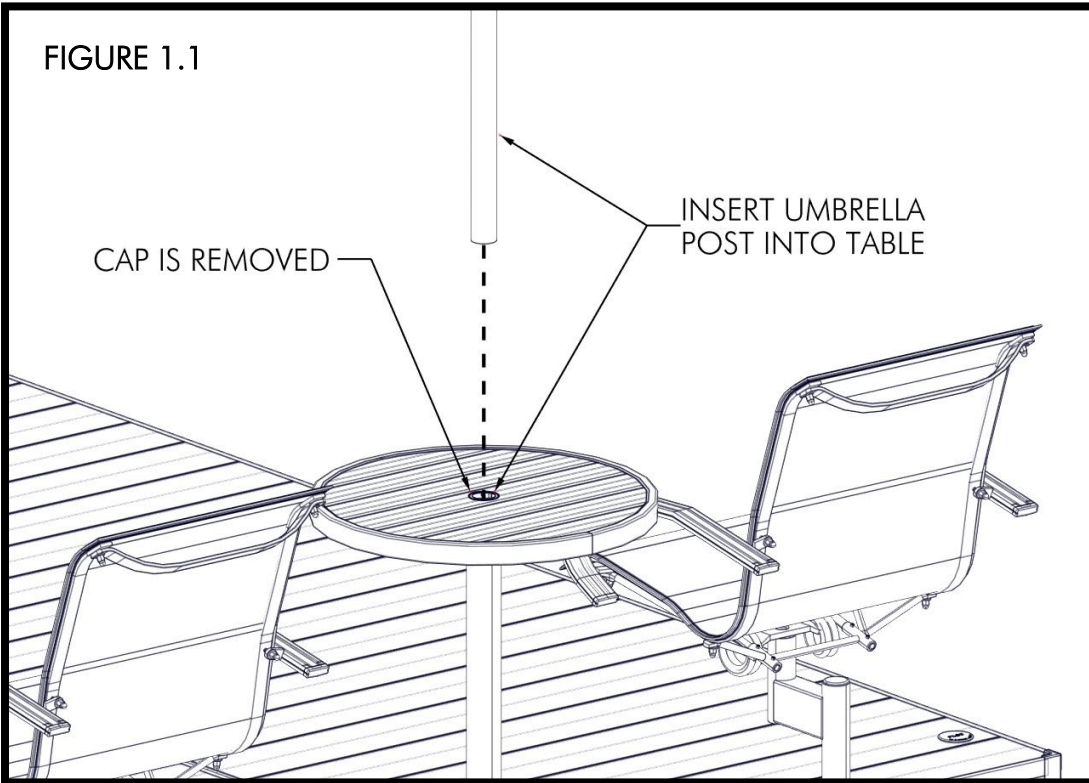
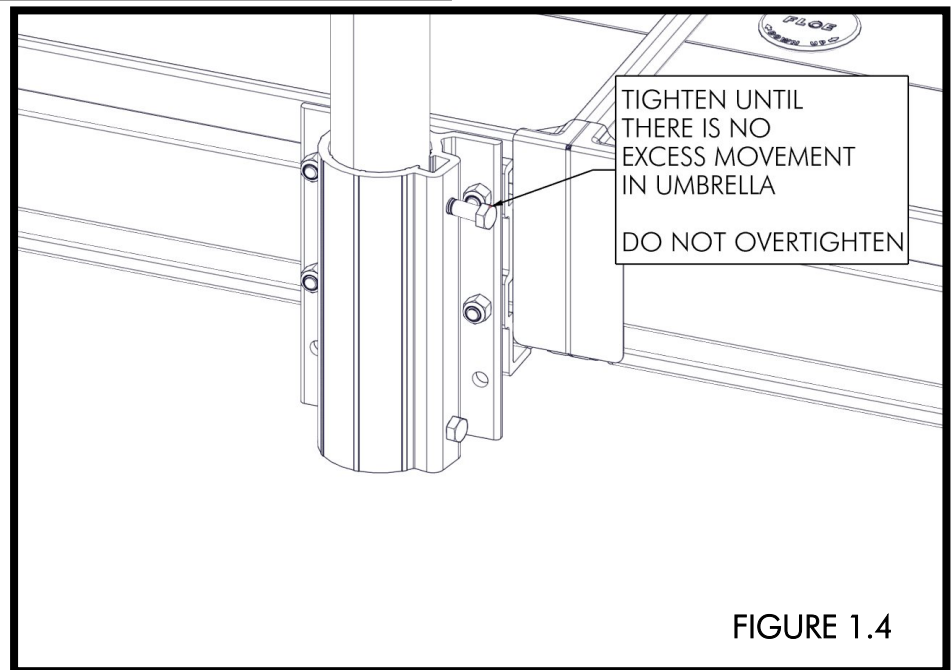
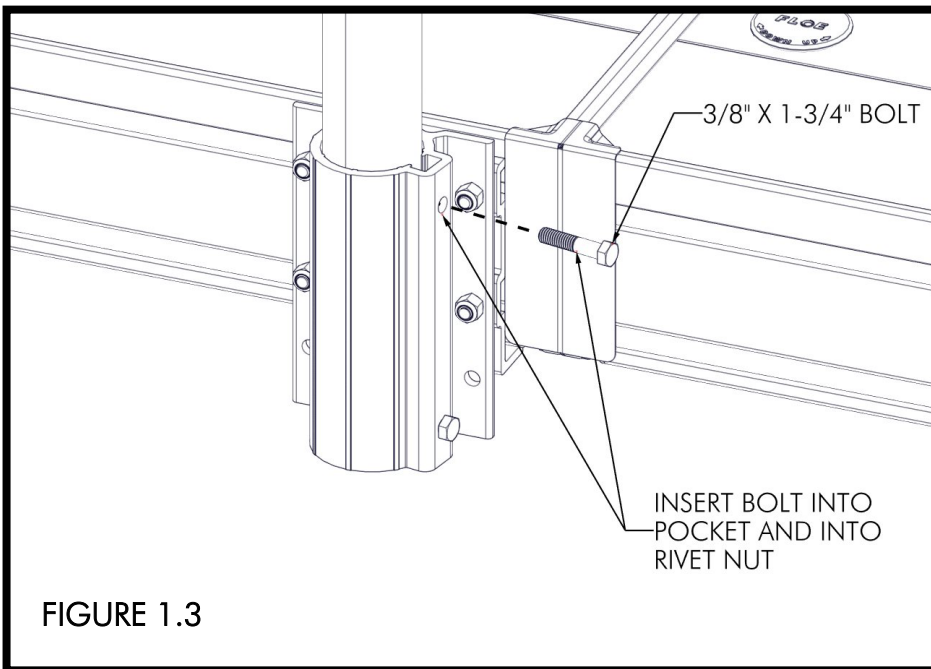


FIGURE 1.2

THEN, INSTALL A 3/8" X 1-3/4" BOLT INTO THE MOUNTING HOLE AND INTO THE RIVET NUT ON THE TABLE POST (FIGURE 1.3). TIGHTEN UNTIL THERE IS NO EXCESS MOVEMENT IN THE UMBRELLA POST. DO NOT OVERTIGHTEN, AS YOU CAN CRUSH THE UMBRELLA POST (FIGURE 1.4).



! WARNING

UMBRELLA POST MUST BE SECURED WITH BOLT INSIDE TABLE MOUNTING BRACKET OR A STRONG WIND COULD LIFT THE UMBRELLA OUT OF THE BRACKET CAUSING INJURY.

NOTE:
DO NOT LEAVE
UMBRELLA OPEN IN
WINDY
CONDITIONS

NOTES

