

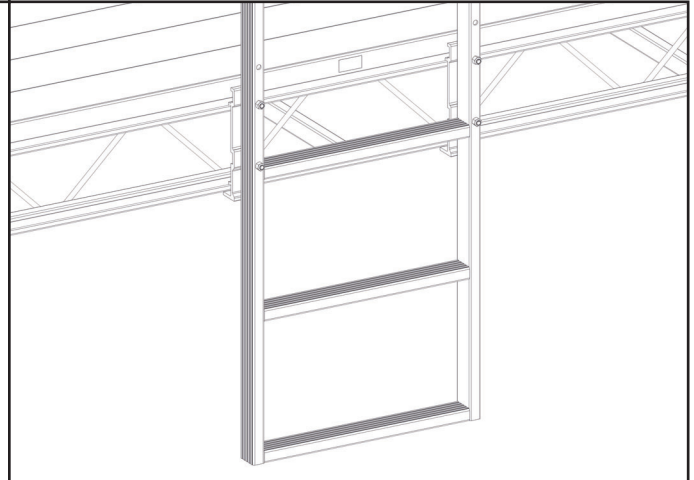
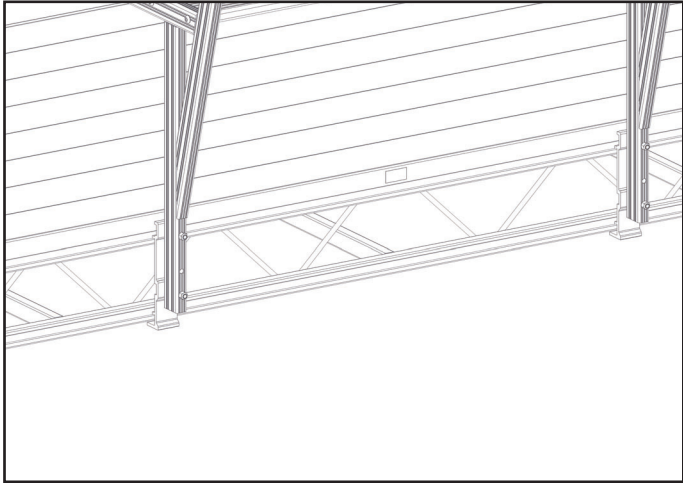


# ASSEMBLY INSTRUCTIONS

## BENCH/LADDER BRACKETS

### QUICK ATTACH ROLL-IN DOCKS

P/N 510-02600-00



For more information, go to the owner support tab on the FLOE website

\*DOCK, LEGS, AND BENCH/LADDER NOT INCLUDED

### TOOLS REQUIRED

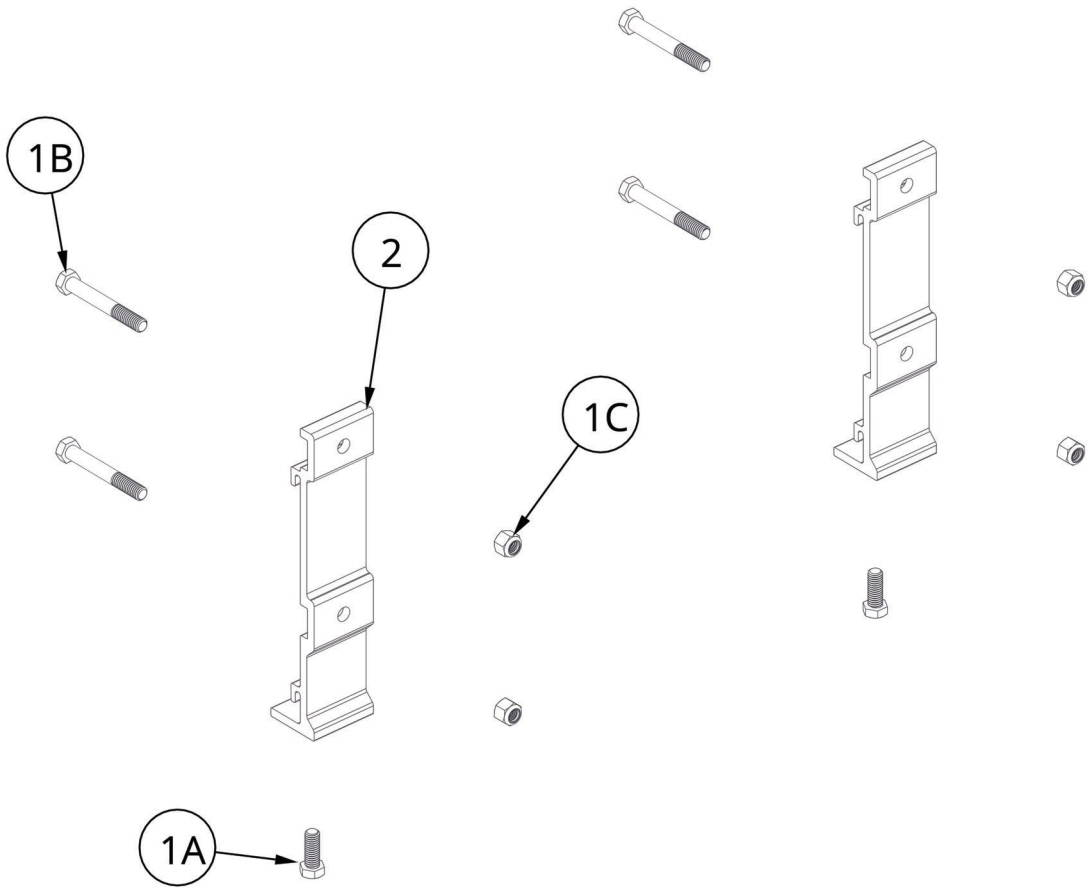
- \*(2) 9/16" SOCKETS/WRENCHES

(\*NOTE: ONE OR TWO 9/16" WRENCHES/SOCKETS MAY BE REQUIRED, DEPENDING ON THE STYLE OF THE QUICK ATTACH ACCESSORY BRACKET)

- TORQUE WRENCH

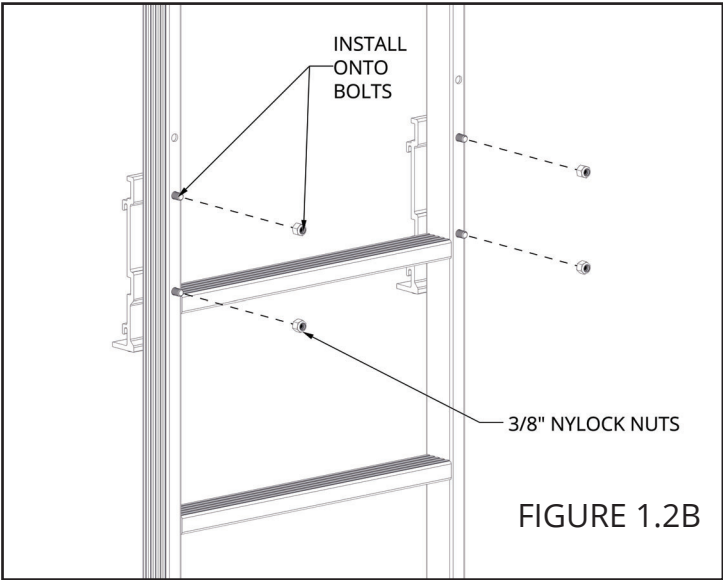
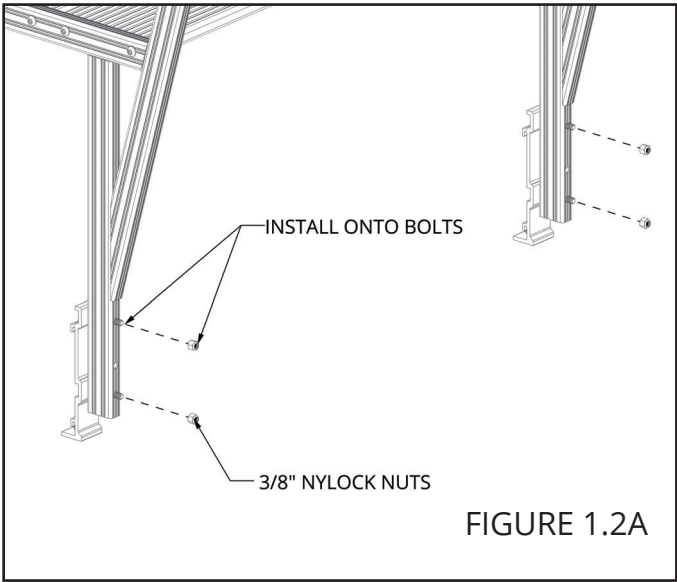
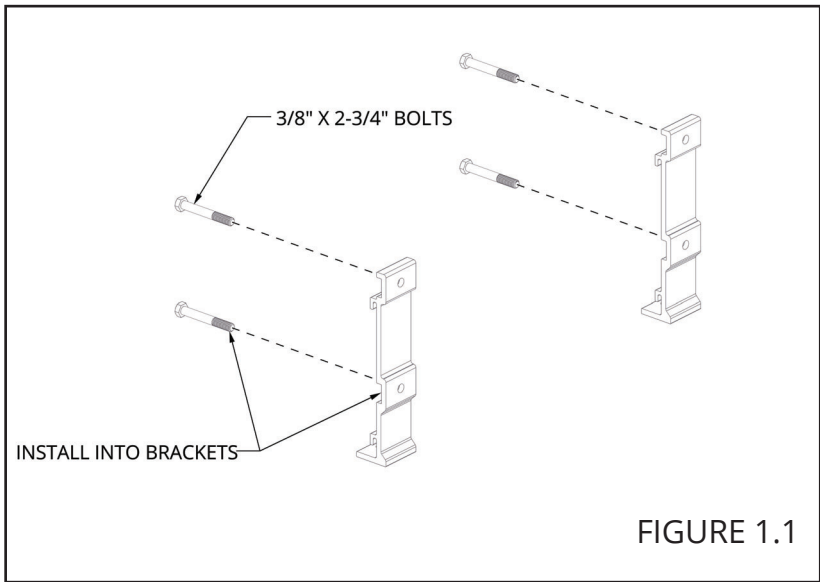
**BILL OF MATERIALS/EXPLODED VIEW**

P/N 510-02600-00	KIT, QA ROLL-IN LADDER/BENCH		
NUMBER	PART NUMBER	QTY.	DESCRIPTION
1	001-02570-01	1	FASTENERS, QUICK ATT. LADDER/BENCH
1A	001-70105-00	2	HHCS, 3/8-16 X 1" 18-8 SS
1B	001-70114-00	4	HHCS, 3/8-16 X 2-3/4" 18-8 SS
1C	001-76071-00	4	NUT, NYLOCK 3/8-16 ALUM.
2	002-00276-01	2	BRACKET, QUICK ATT. ROLL-IN ACC. - 2"



# ASSEMBLY

INSTALL (2) 3/8" X 2-3/4" BOLTS INTO EACH BRACKET (FIGURE 1.1). ATTACH THE BRACKETS TO THE BENCH (FIGURE 1.2A) OR LADDER (FIGURE 1.2B) WITH (4) 3/8" NYLOCK NUTS.



FOR BENCHES, TORQUE NUTS TO 25 FT-LB (FIGURE 1.3A). FOR LADDERS, TORQUE NUTS TO 30 FT-LB (FIGURE 1.3B).

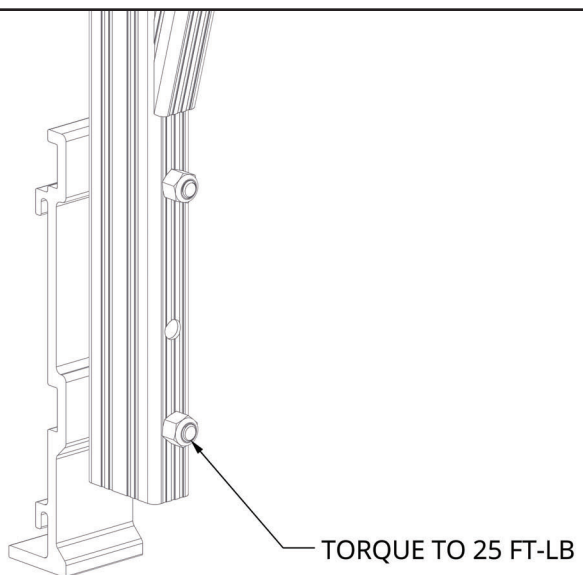


FIGURE 1.3A

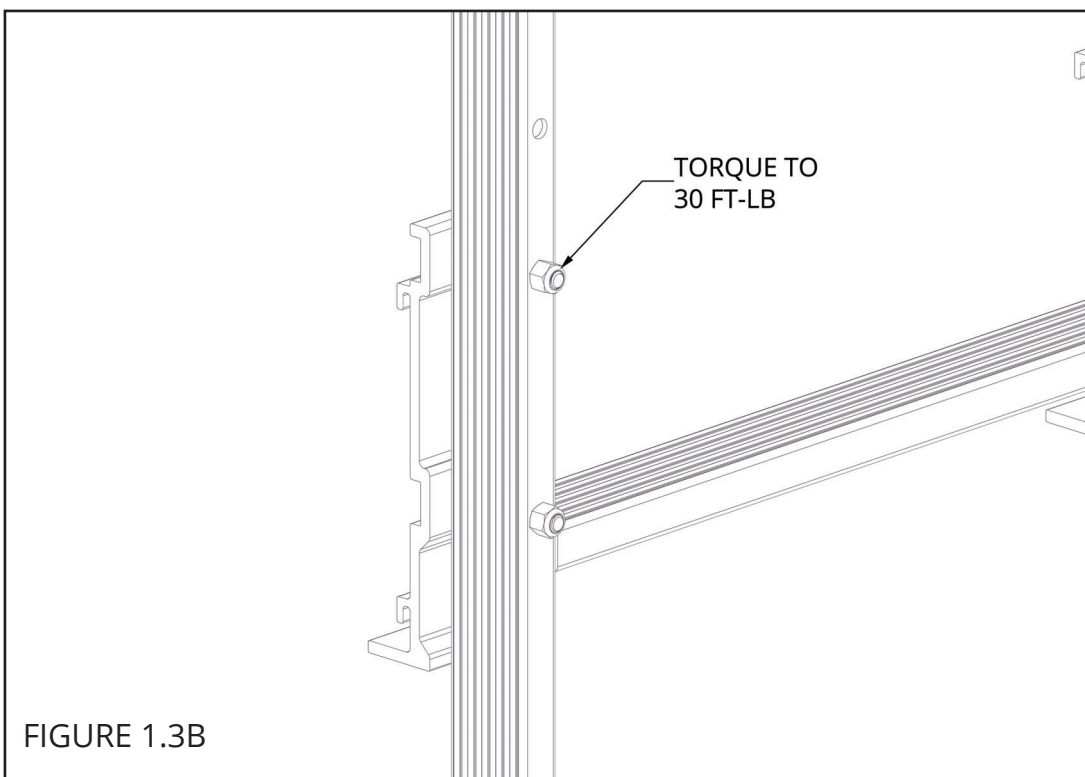


FIGURE 1.3B

PLACE THE BENCH/LADDER IN THE DESIRED LOCATION ON THE DOCK. **WHEN MOUNTING A LADDER ON THE SIDE OF THE DOCK, LOCATE THE LADDER CLOSE TO A LOWER CROSS MEMBER. WHEN MOUNTING TO THE END OF THE DOCK, INSTALL THE LADDER OPPOSITE OF THE FLOE DOCK SIGN. THESE LOCATIONS WILL ENSURE BETTER RIGIDITY (FIGURE 1.4A/1.4B).**

FIGURE 1.4A

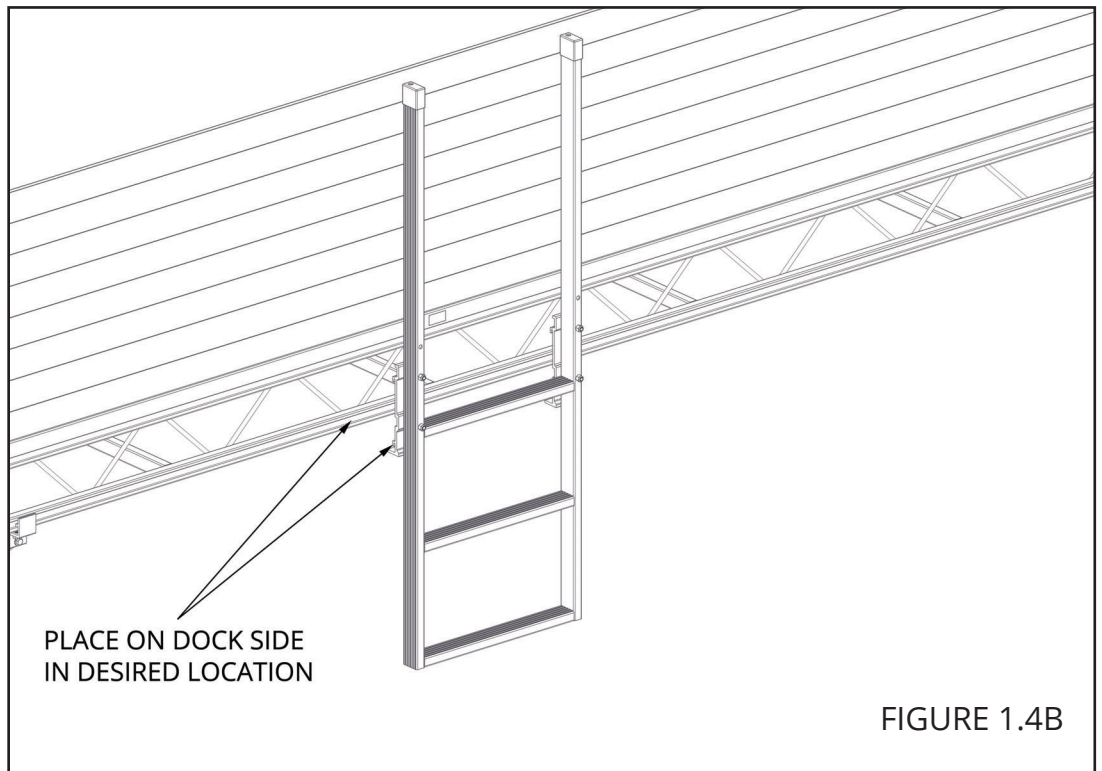
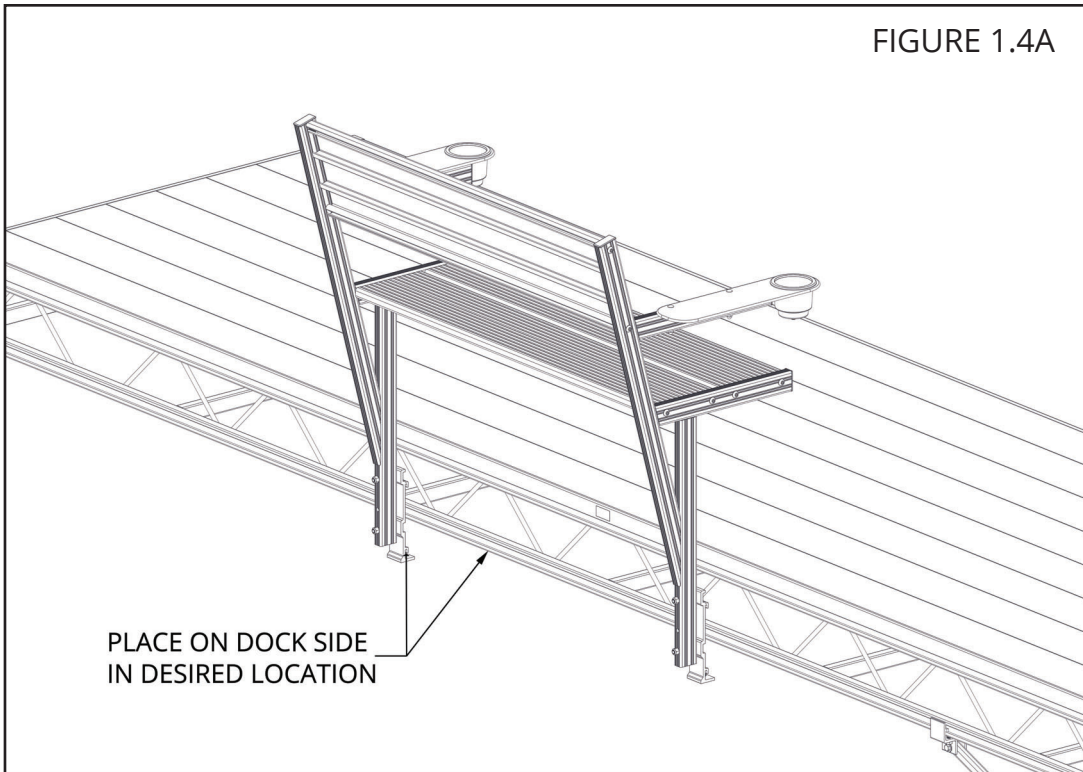
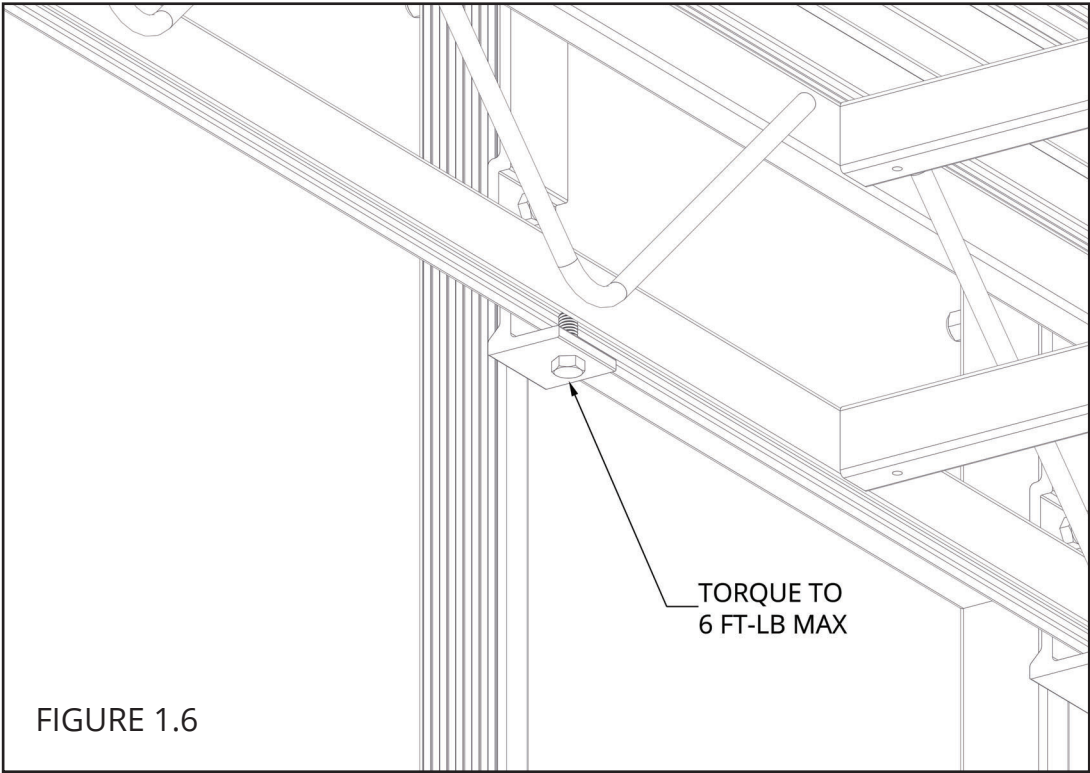
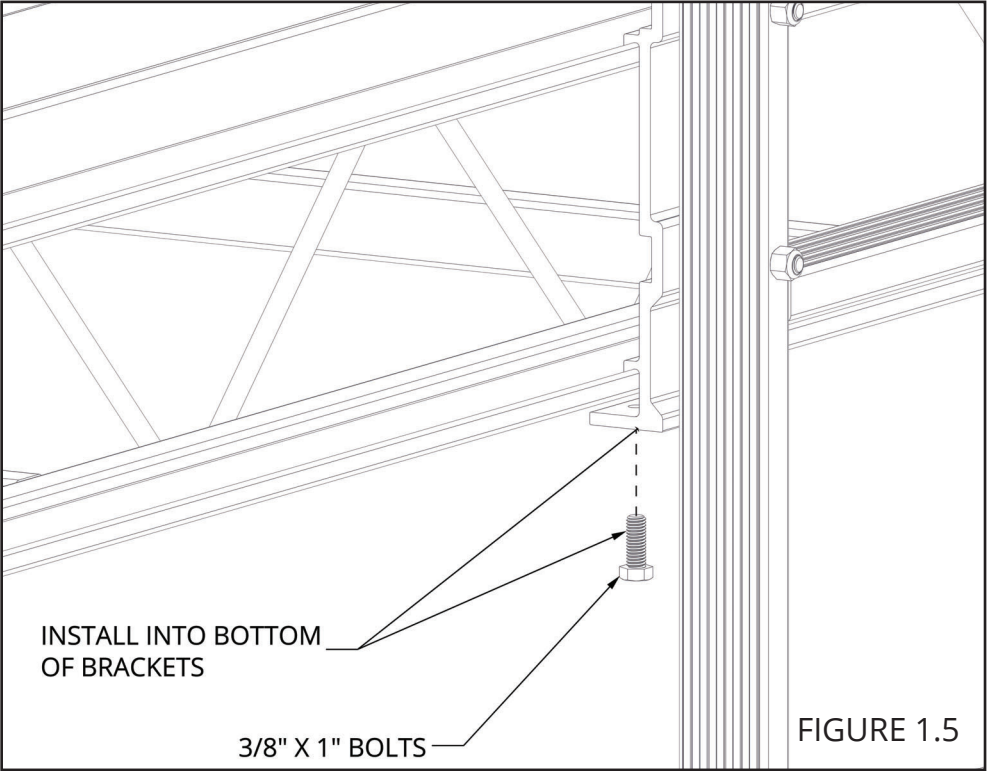


FIGURE 1.4B

INSTALL A 3/8" X 1" BOLT INTO THE BOTTOM OF EACH BRACKET (FIGURE 1.5). TORQUE BOLTS TO 6 FT-LB MAXIMUM (FIGURE 1.6).



## ***NOTES***



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