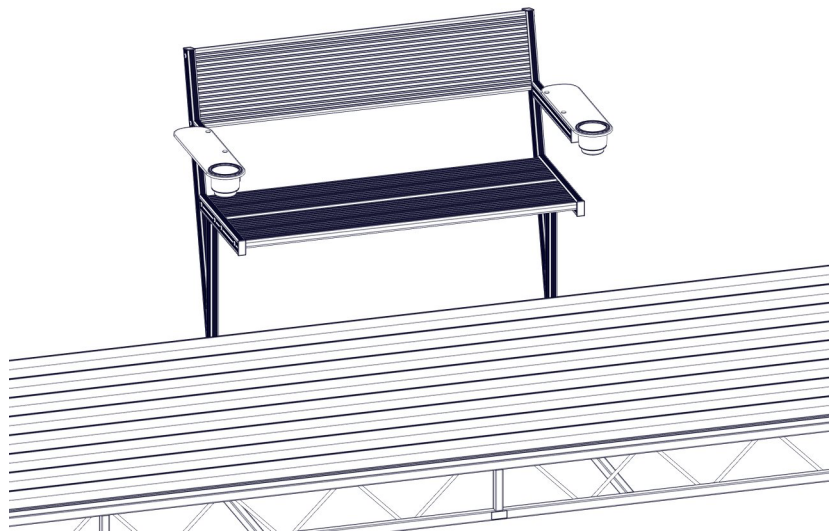
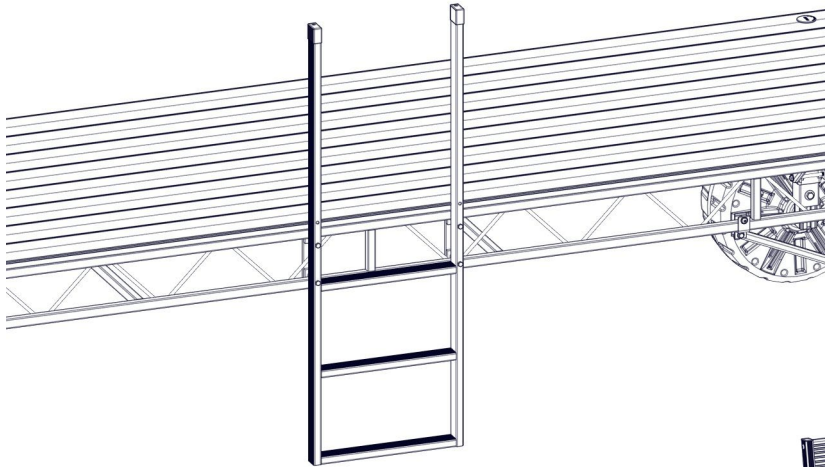


FLOE STANDARD ROLL-IN DOCK LADDER & BENCH ATTACHMENT KIT ASSEMBLY INSTRUCTIONS



KIT P/N 510-02329-00



***DOCK SECTION & LEGS NOT INCLUDED**

TOOLS REQUIRED

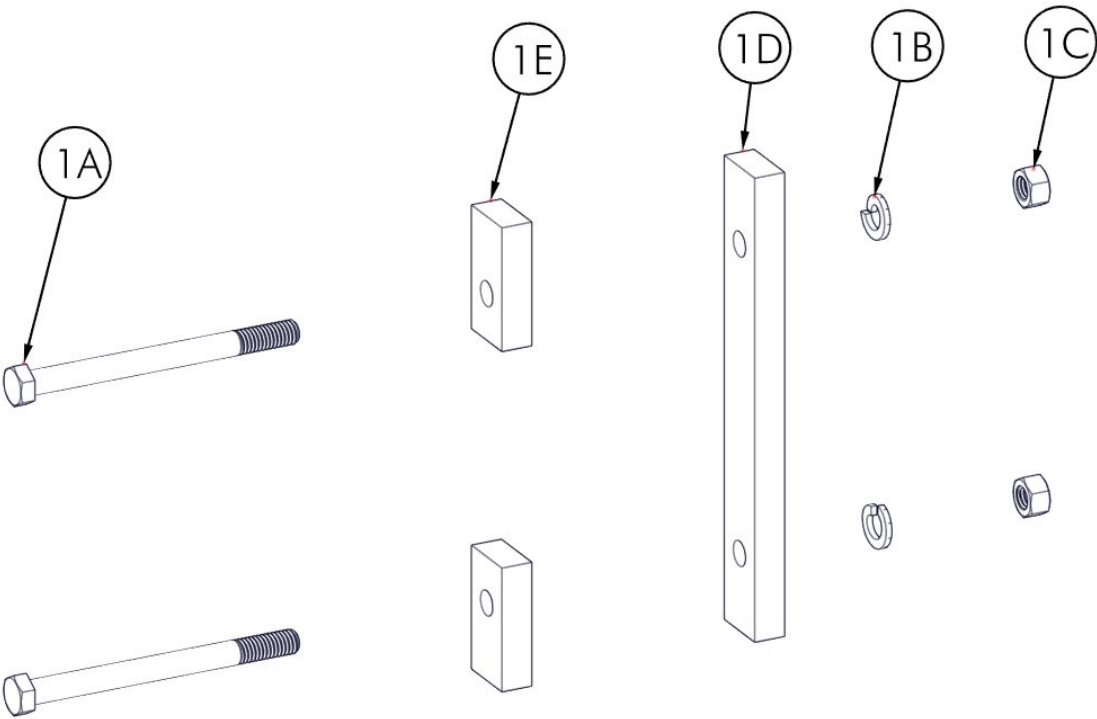
- (2) 9/16" SOCKETS/WRENCHES
- TORQUE WRENCH

NOTE:

LADDER/BENCH IS SOLD SEPARATELY.
REFER TO THE INSTRUCTIONS INCLUDED
WITH THE KIT.

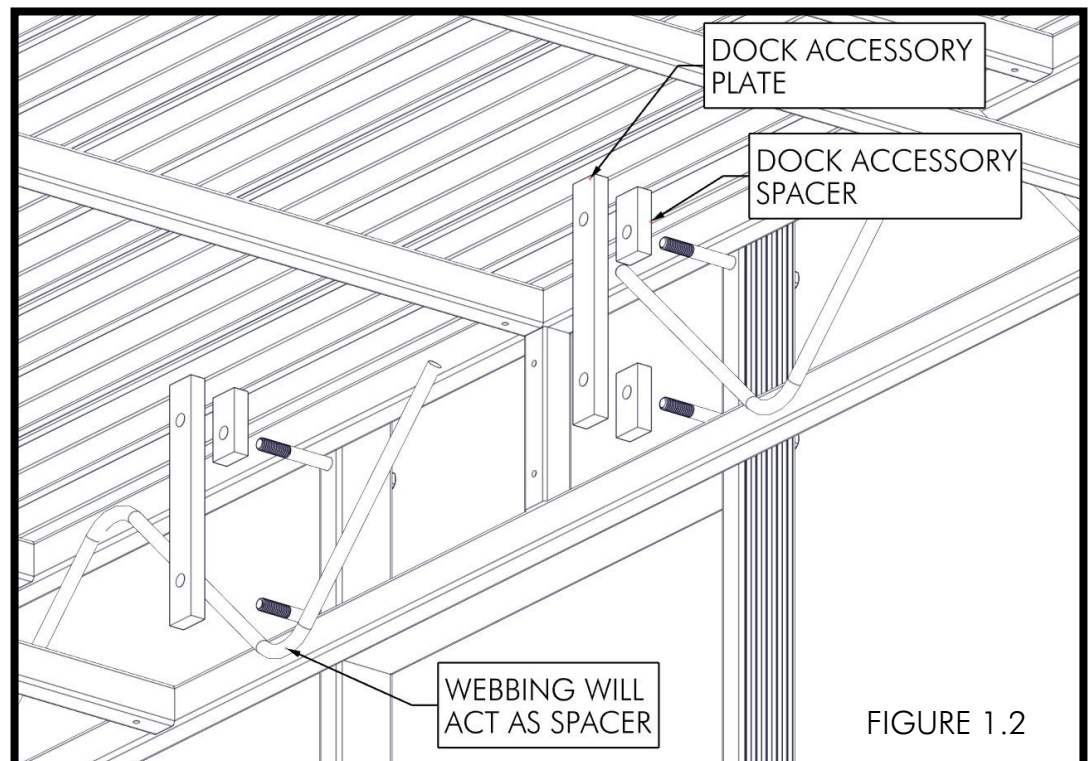
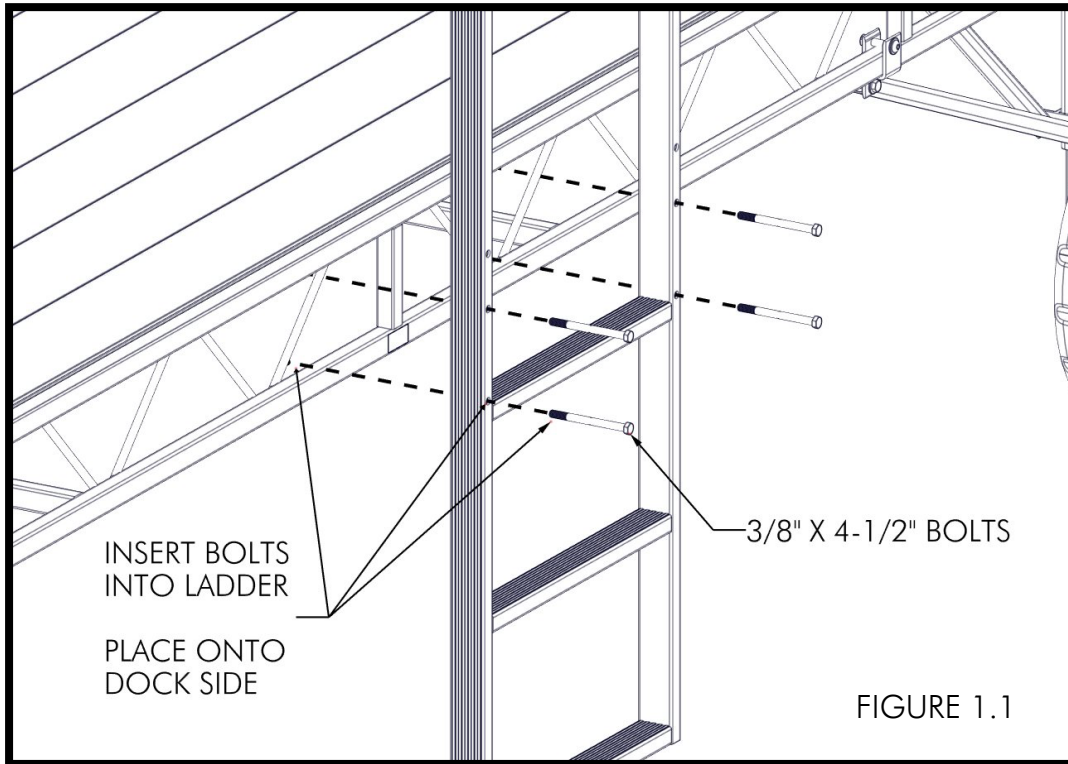
BILL OF MATERIALS

P/N 510-02329-00	KIT, LADDER/BENCH MTG. HRDW. STD. ROLL-IN		
NUMBER	PART NUMBER	DESCRIPTION	QTY
1A	001-70121-00	HHCS, 3/8-16 X 4-1/2" 18-8 SS	4
1B	001-71067-00	LOCK WASHER, 3/8" S/W SS 18-8	4
1C	001-76349-00	NUT, 3/8-16 ALUM.	4
1D	002-02203-00	PLATE, DOCK ACCESSORY	2
1E	002-02204-00	SPACER, DOCK ACCESSORY	4

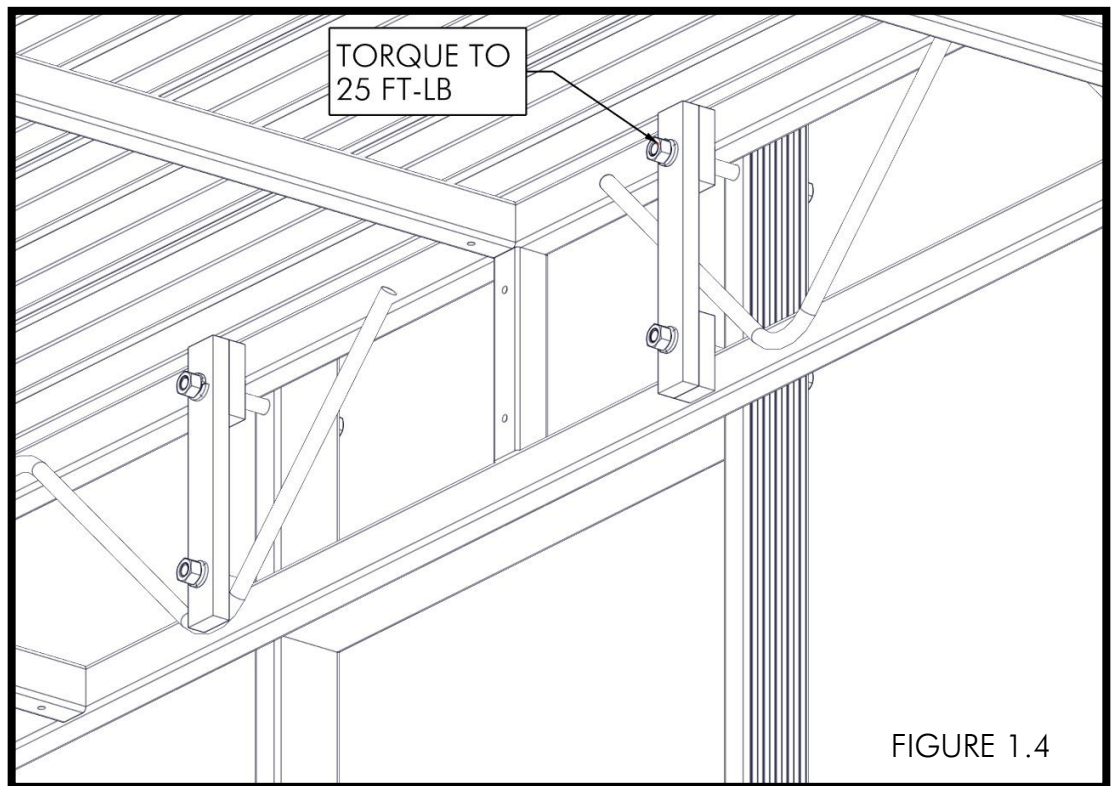
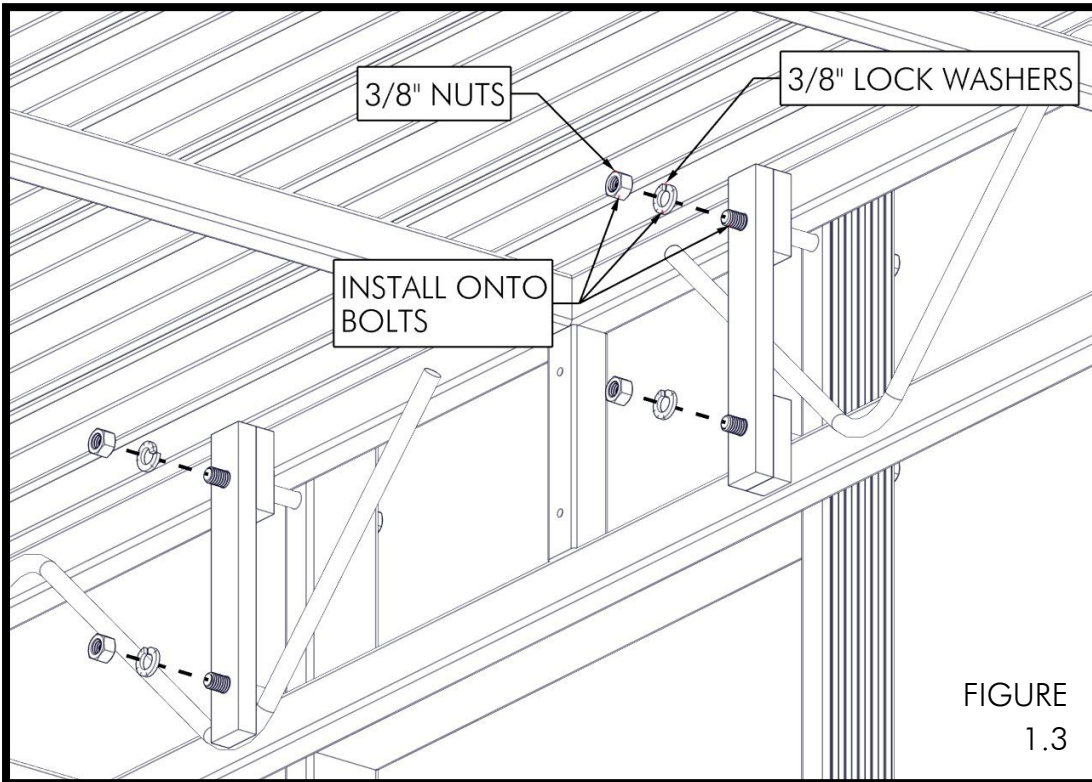


LADDER ATTACHMENT

FIRST, DETERMINE WHERE THE LADDER WILL BE INSTALLED ON THE DOCK SYSTEM. INSTALL (4) 3/8" X 4-1/2" BOLTS INTO THE LADDER, THEN PLACE THE LADDER ONTO THE DOCK SIDE (FIGURE 1.1). INSTALL THE SPACERS AND DOCK PLATES ON THE BOLTS ON THE INSIDE OF THE DOCK FRAME (IF NECESSARY, WEBBING MAY BE USED AS A SPACER (FIGURE 1.2).



INSTALL A 3/8" LOCK WASHER AND 3/8" NUT ONTO EACH BOLT (FIGURE 1.3). WHILE ENSURING THAT THE LADDER IS SQUARE TO THE TOP OF THE DOCK, TORQUE ALL NUTS TO 25 FT-LB (FIGURE 1.4).



BENCH ATTACHMENT

FIRST, DETERMINE WHERE THE BENCH WILL BE INSTALLED ON THE DOCK SYSTEM. WHEN MOUNTING A LADDER ON THE SIDE OF THE DOCK, LOCATE THE LADDER CLOSE TO A LOWER CROSS MEMBER. WHEN MOUNTING TO THE END OF THE DOCK, INSTALL THE LADDER OPPOSITE OF THE FLOE DOCK SIGN. THESE LOCATIONS WILL ENSURE BETTER RIGIDITY. INSTALL (4) 3/8" X 4-1/2" BOLTS INTO THE BENCH, THEN PLACE THE BENCH ONTO THE DOCK SIDE (FIGURE 1.1). INSTALL THE SPACERS AND DOCK PLATES ON THE BOLTS ON THE INSIDE OF THE DOCK FRAME (IF NECESSARY, WEBBING MAY BE USED AS A SPACER (FIGURE 1.2)).

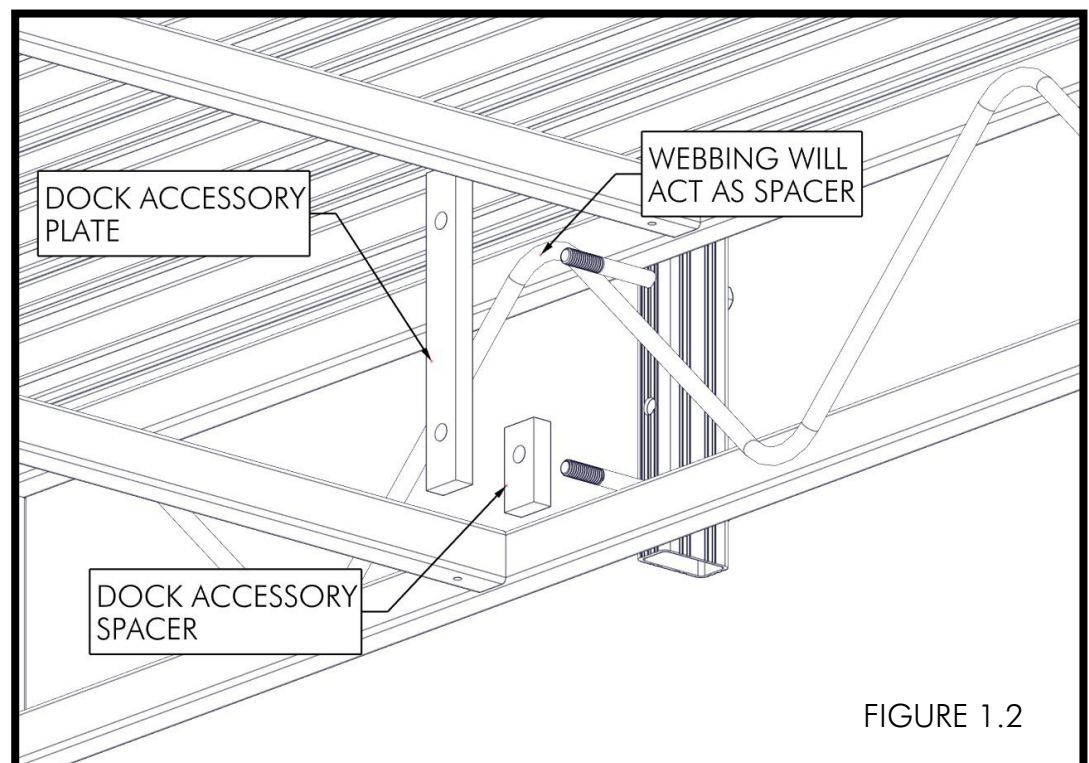
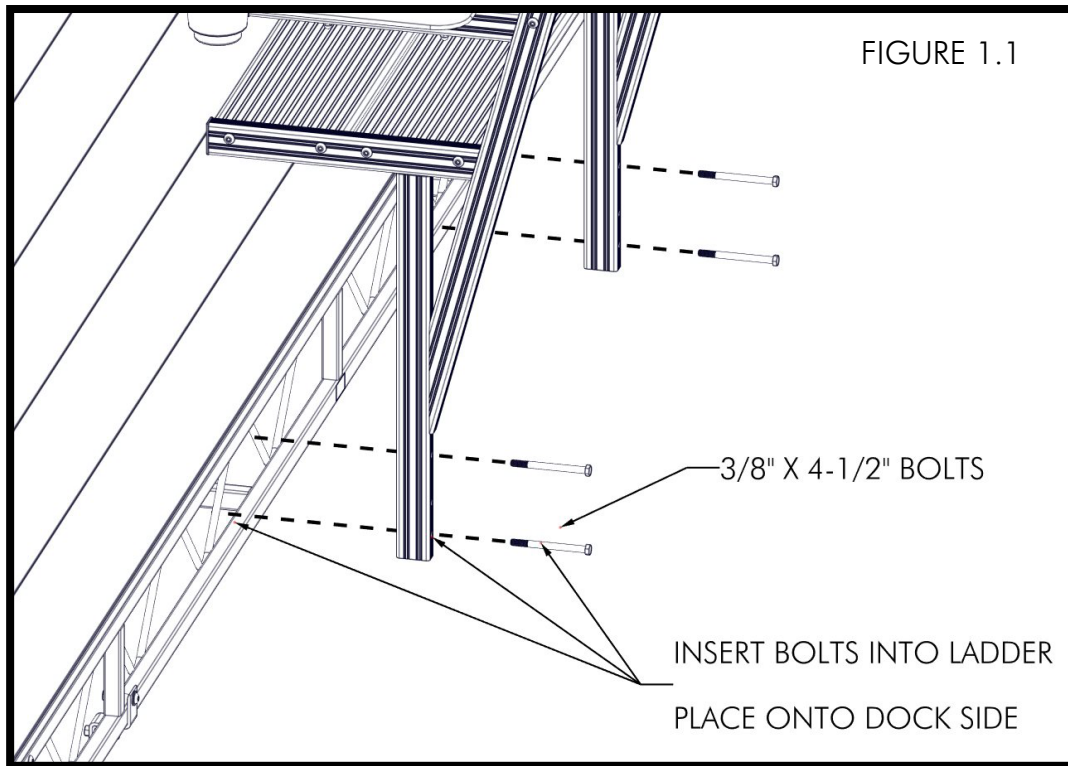
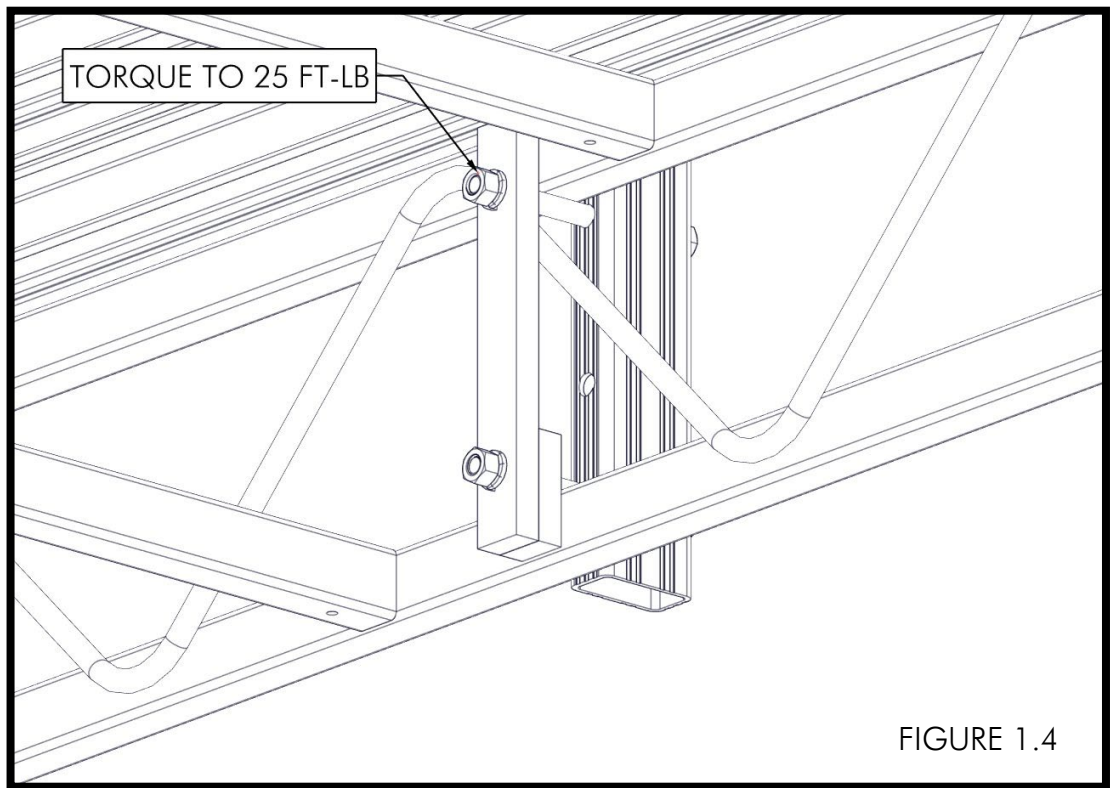
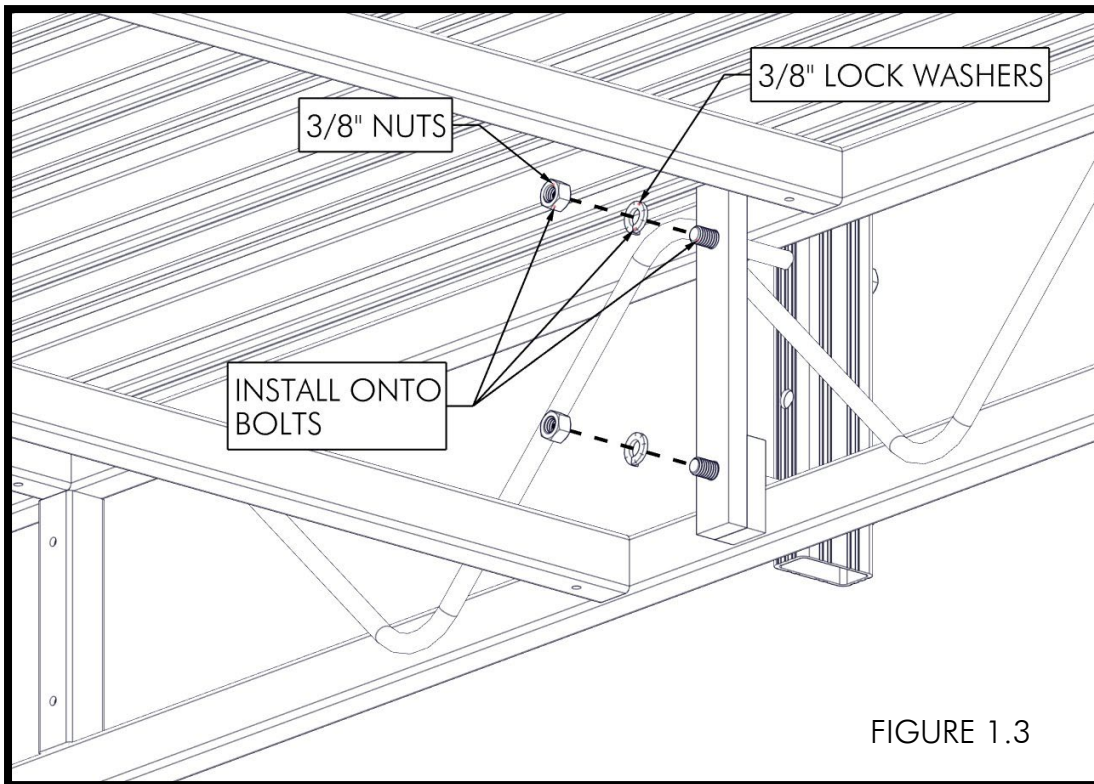


FIGURE 1.2

INSTALL A 3/8" LOCK WASHER AND 3/8" NUT ONTO EACH BOLT (FIGURE 1.3). WHILE ENSURING THAT THE BENCH IS SQUARE TO THE TOP OF THE DOCK, TORQUE ALL NUTS TO 25 FT-LB (FIGURE 1.4).



NOTES

