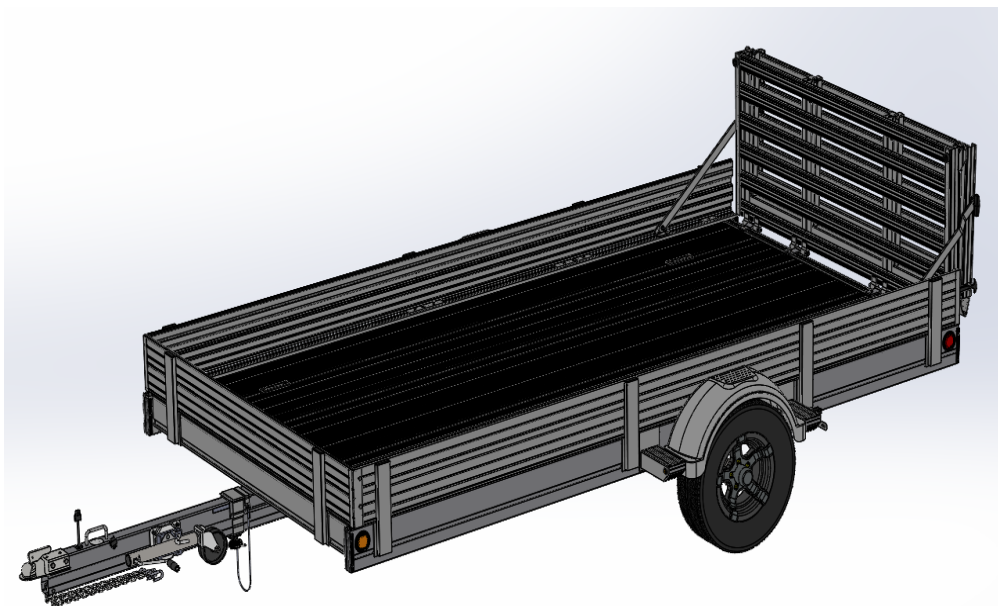




VERSAMax™

Versa Max Utility Trailer Side Kit Assembly Instructions



TOOLS REQUIRED

1. 9/16" Wrench (x2)
2. ½" Wrench

10.5-79 – 11" Side Kit

10.5-79 – 25" Side Kit

12.5-79 – 11" Side Kit

12.5-79 – 25" Side Kit

12.5-79 – 11" Side Kit with Ramp and 11" Front

12.5-79 – 11" Side Kit with Ramp and 25" Front

14.5-79 – 11" Side Kit

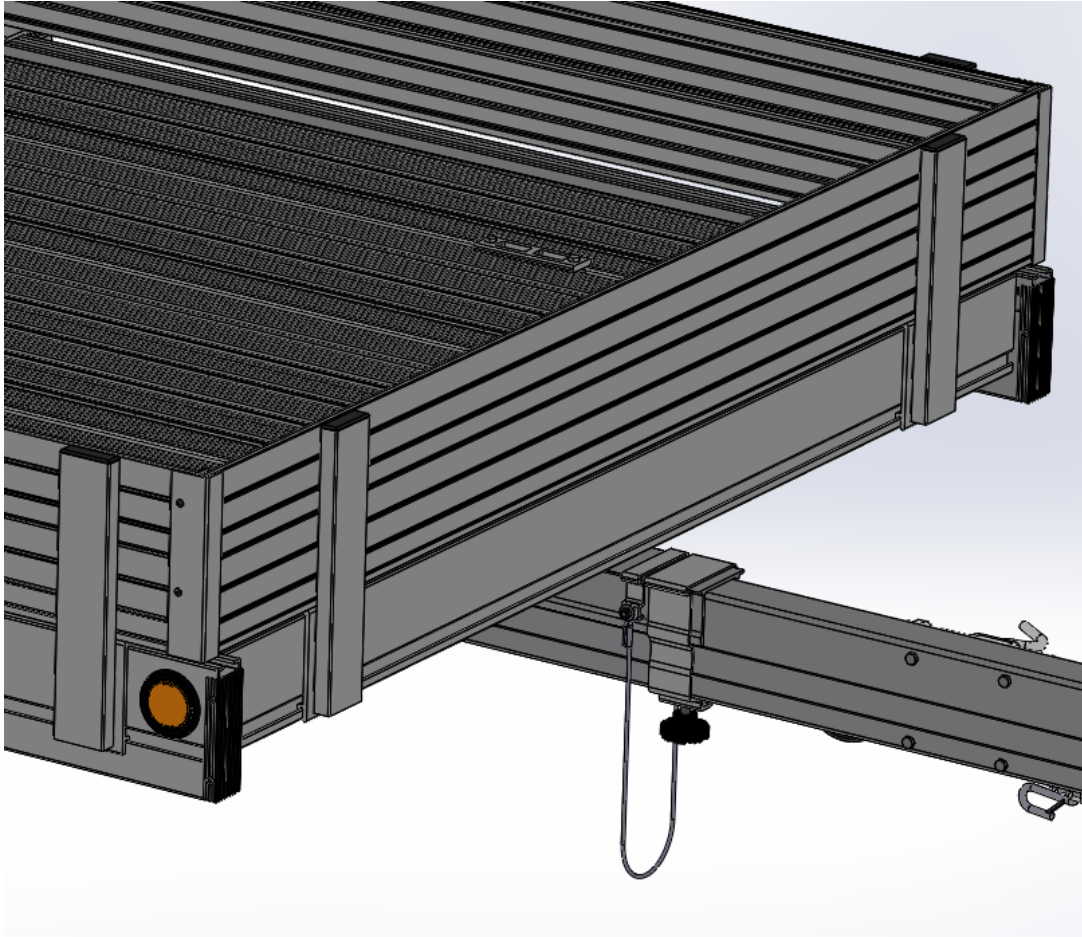
14.5-79 – 25" Side Kit

14.5-79 – 11" Side Kit with Ramp and 11" Front

14.5-79 – 11" Side Kit with Ramp and 25" Front

Versa Max Utility Trailer Side Kit Assembly

INSTALLATION OF A SIDE KIT WITHOUT RAMP

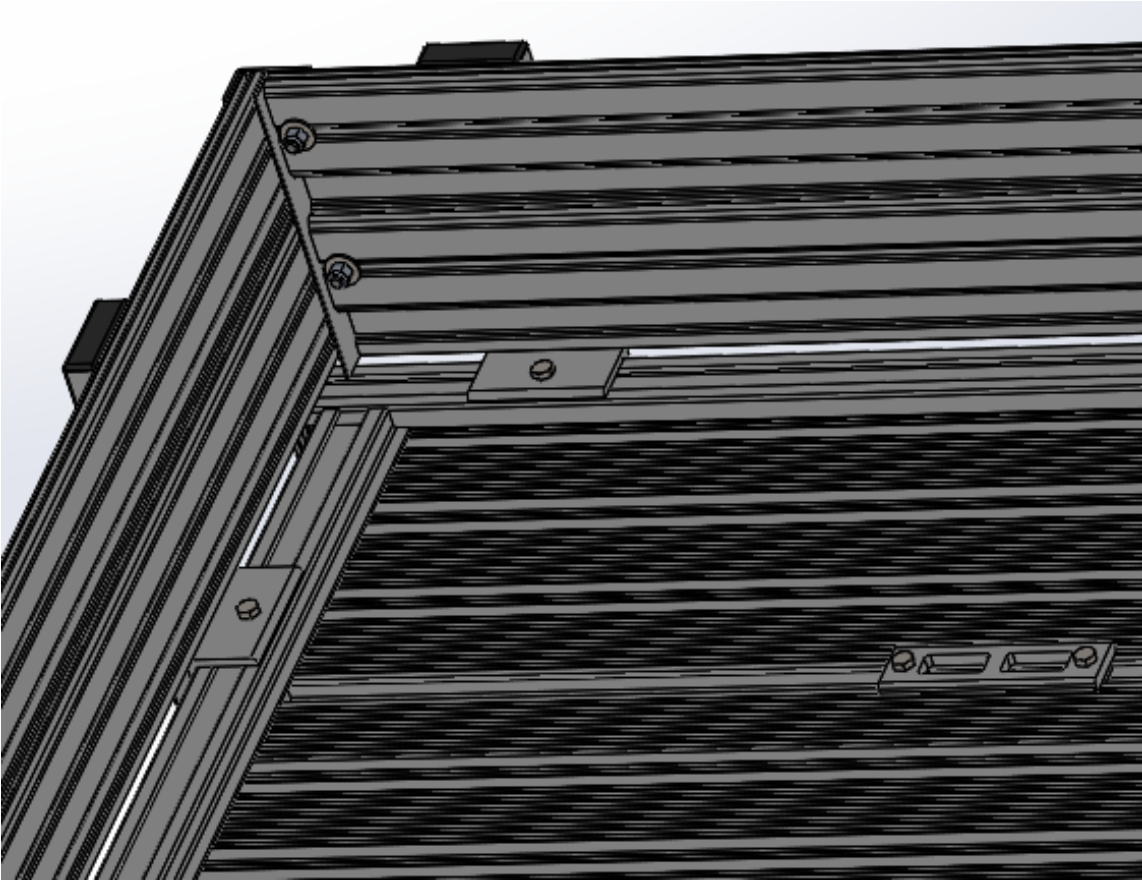


Pages 2 and 3 describe the process of installing a side kit without a ramp. For installation of a side kit with a ramp, go to page 4.

1. Insert the inner grooves of the front section of the side kit in the slot at the bottom of the front of the trailer with this section centered on the front of the trailer. Press flush against the trailer.
2. Insert the inner grooves of the driver side section of the side kit in the slot at the bottom of the driver side of the trailer with this section pressed against the front section of the side kit installed earlier. Press flush against the trailer.
3. Repeat for the passenger side section of the side kit.
4. Ensure that the holes in the front corners line up. Adjust as necessary, keeping the front section centered on the trailer.

Versa Max Utility Trailer Side Kit Assembly

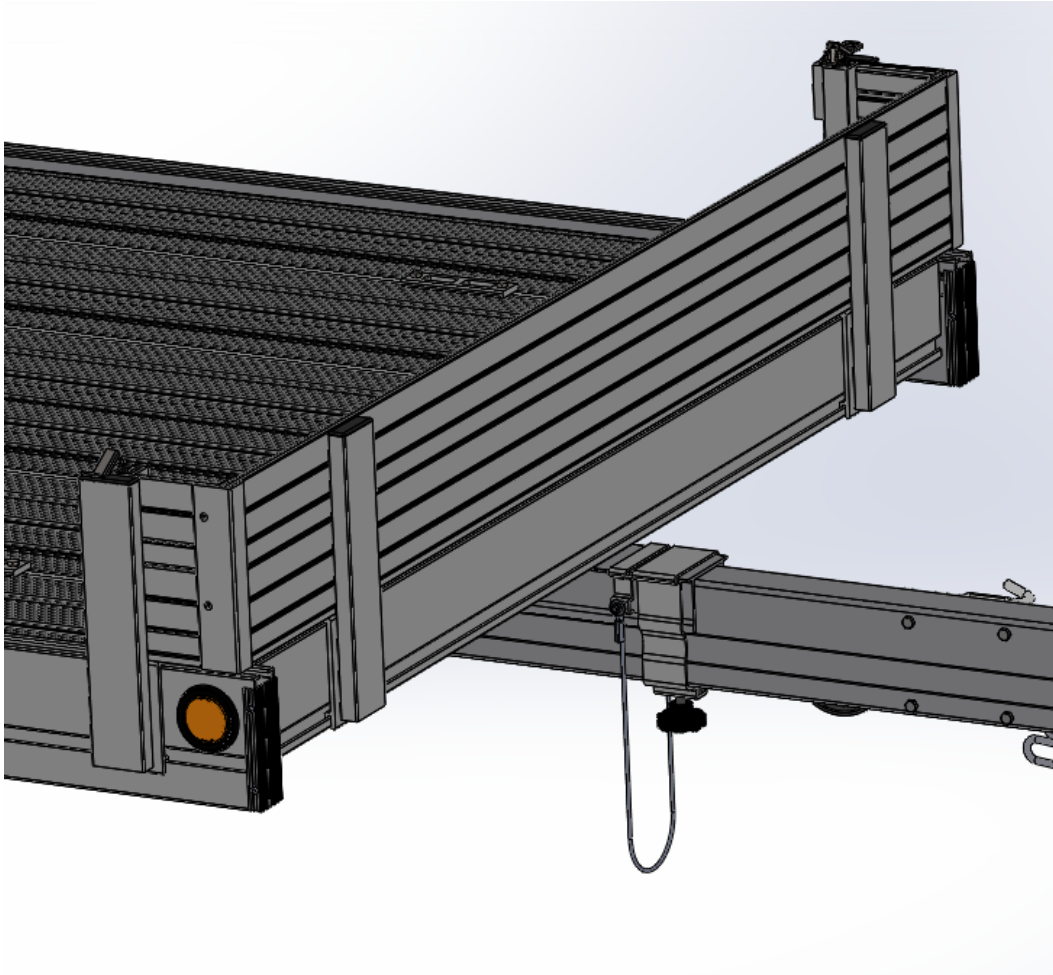
INSTALLATION OF A SIDE KIT WITHOUT RAMP



5. Insert a 3/8-16 x 1-1/2" hex head cap screw through each of these holes, with the head of the screw to the outside of the trailer. Insert a washer on each screw on the inside of the trailer, and secure with a 3/8-16 aluminum Nylock nut. Tighten using 9/16" wrenches.
6. Insert a tie down cam underneath each hole in the side kit bracket in the top slot of the trailer.
7. Place a 3/8-16 x 3/4" hex head cap screw through each hole in the side kit bracket and into the tie down cam. Tighten each bolt using a 9/16" wrench.

Versa Max Utility Trailer Side Kit Assembly

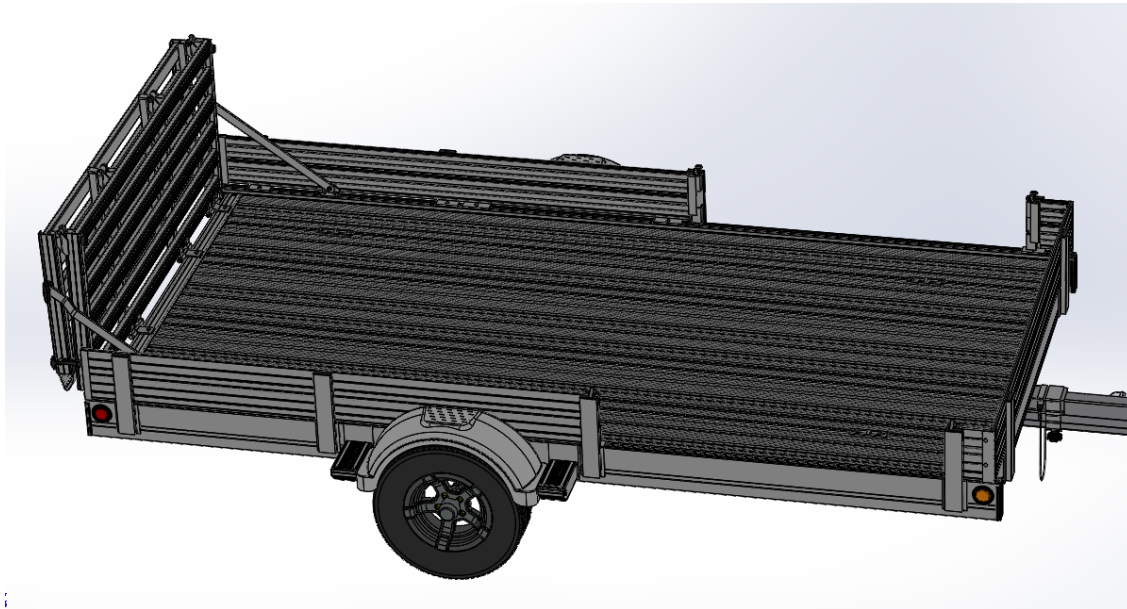
INSTALLATION OF A SIDE KIT WITH RAMP



1. Insert the inner grooves of the front section of the side kit in the slot at the bottom of the front of the trailer with this section centered on the front of the trailer. Press flush against the trailer.
2. Insert the inner groove of the short driver side section of the side kit in the slot at the bottom of the driver side of the trailer with this section pressed against the front section of the side kit installed earlier. Press flush against the trailer. Repeat for the short passenger side section of the side kit.
3. Ensure that the holes in the front corners line up. Adjust as necessary, keeping the front section centered on the trailer.

Versa Max Utility Trailer Side Kit Assembly

INSTALLATION OF A SIDE KIT WITH RAMP



4. Insert a 3/8-16 x 1-1/2" hex head cap screw through each of these holes, with the head of the screw to the outside of the trailer. Insert a washer on each screw on the inside of the trailer, and secure with a 3/8-16 aluminum Nylock nut. Tighten using 9/16" wrenches.
5. Insert the inner groove of the long driver side section of the side kit in the slot at the bottom of the driver side of the trailer. Install this section so that the opening for the ramp is approximately 62". Press flush against the trailer.
6. Repeat for the long passenger side section of the side kit.

Versa Max Utility Trailer Side Kit Assembly

INSTALLATION OF A SIDE KIT WITH RAMP



7. For both the driver and passenger side ramps, insert the ramp into the slots in the side sections. If necessary, adjust the side kit sections for the ramp to fit properly.
8. Insert a tie down cam underneath each hole in the side kit bracket in the top slot of the trailer. Place a 3/8-16 x 3/4" hex head cap screw through each hole in the side kit bracket and into the tie down cam. Tighten each bolt using a 9/16" wrench.



9. Place an expansion plug into each ramp slot. If the expansion plug does not slide into the slot, rotate the expansion plug as necessary during installation so that it fits into the slot. Fold down the latch to secure each expansion plug in place.



10. The expansion plug should fit into the ramp slot with a slight amount of resistance. If any expansion plug does not fit securely in its ramp slot, adjust the diameter of the expansion plug until it fits correctly.

- To adjust the diameter of the expansion plug, turn the nut on the bottom using a ½" wrench. Turn the nut clockwise to increase the diameter of the expansion plug, or counter-clockwise to decrease the diameter of the expansion plug.

