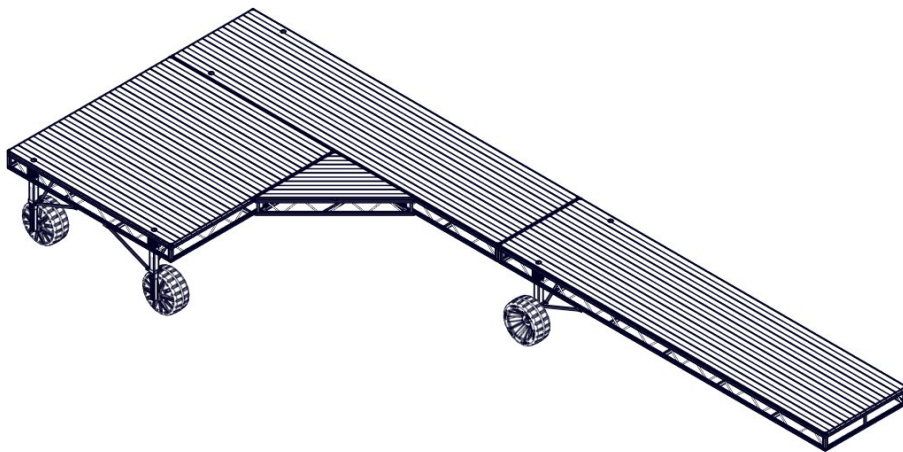


FLOE QUICK ATTACH ROLL IN WEDGES

2', 4', & 6'

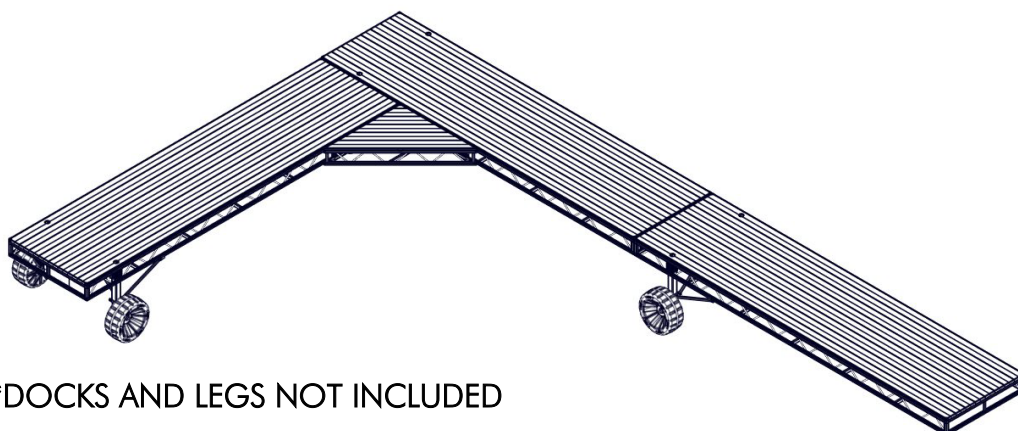
ASSEMBLY INSTRUCTIONS

KIT P/N 510-08035-00 (2' GREY), 510-08036-00 (2' AG CHESTNUT)
510-08039-00 (4' GREY), 510-08040-00 (4' AG CHESTNUT)
510-08043-00 (6' GREY), 510-08044-00 (6' AG CHESTNUT)



TOOLS REQUIRED
-9/16" SOCKET/WRENCH
-TORQUE WRENCH
-TAPE MEASURE

OPTIONAL
-EXTENSION(S)
-LOCKING QUICK
CONNECT TOOL (SOLD
SEPARATELY)



*DOCKS AND LEGS NOT INCLUDED

NOTE:

WEDGES SHOULD BE INSTALLED WHEN THE DOCKS ARE IN THE WATER AND REMOVED BEFORE THE DOCKS ARE REMOVED OUT OF THE WATER.

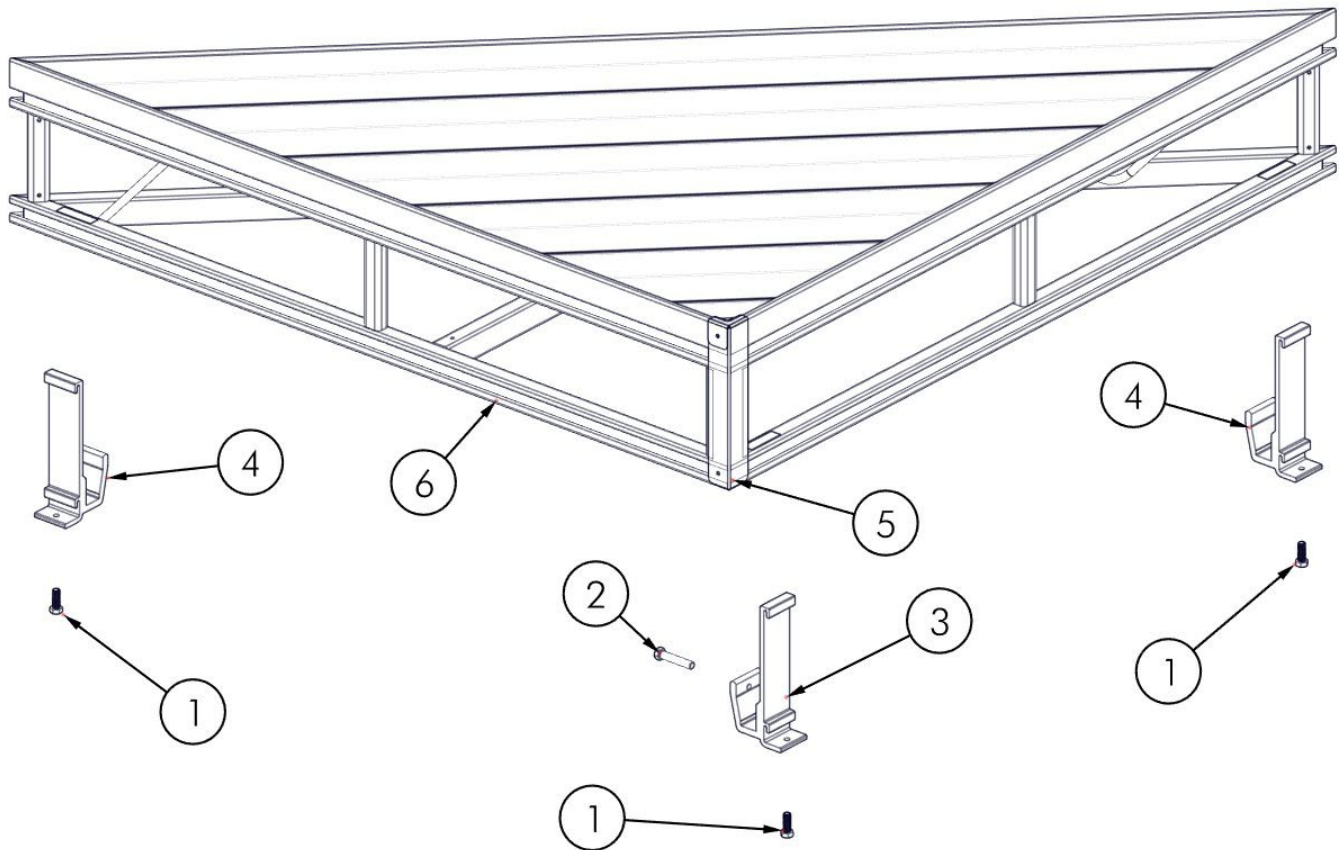
NOTE:

A LOCKING QUICK CONNECT TOOL (SOLD SEPARATELY, P/N 510-00010-00) CAN BE USED FOR INSTALLATION TO SECURE THE SAFETY QUICK CONNECT TO THE DOCK.

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Floe International Inc.
48473 State Hwy. 65
McGregor, MN 55760
www.floeintl.com

BILL OF MATERIALS/EXPLODED VIEW

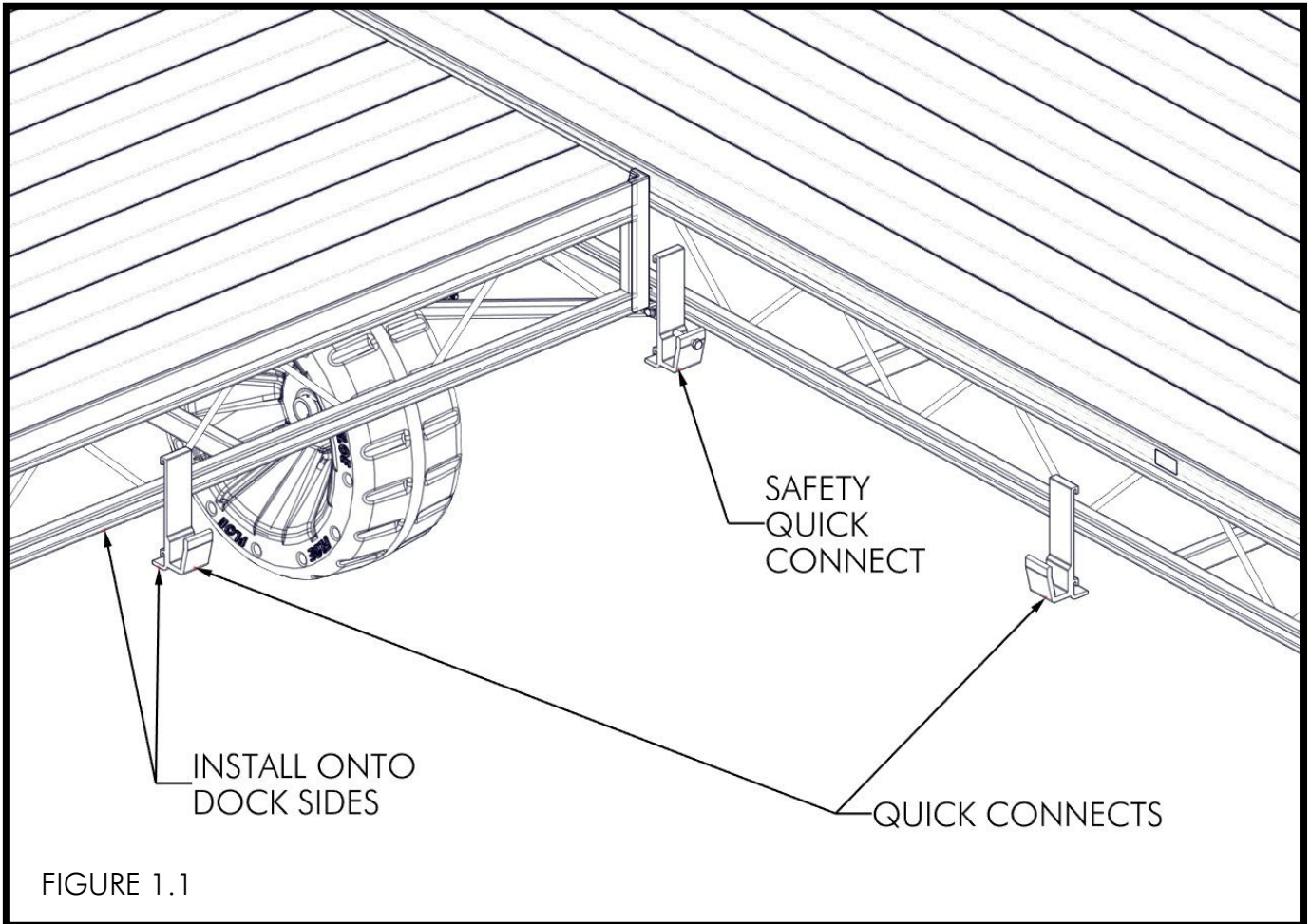
DOCK, QA ROLL-IN WEDGE			
NUMBER	PART NUMBER	QTY.	DESCRIPTION
1	001-70105-00	3	HHCS, 3/8-16 X 1" 18-8 SS
2	001-71189-00	1	HHCS, 3/8-16 X 2" SS
3	002-00281-00	1	CONNECT, QA SAFETY CONNECT WEDGE – 2"
4	002-00282-00	2	QUICK CONNECT, QA ROLL-IN WEDGE – 2"
5	006-00814-00	1	COVER, QA ROLL-IN CORNER
*6	110-09030-00	1	WELD'T, QA ROLL-IN WEDGE 2' GREY
	110-09031-00		WELD'T, QA ROLL-IN WEDGE 2' AG CHESTNUT
	110-09020-00		WELD'T, QA ROLL-IN WEDGE 4' GREY
	110-09021-00		WELD'T, QA ROLL-IN WEDGE 4' AG CHESTNUT
	110-09022-00		WELD'T, QA ROLL-IN WEDGE 6' GREY
	110-09023-00		WELD'T, QA ROLL-IN WEDGE 6' AG CHESTNUT



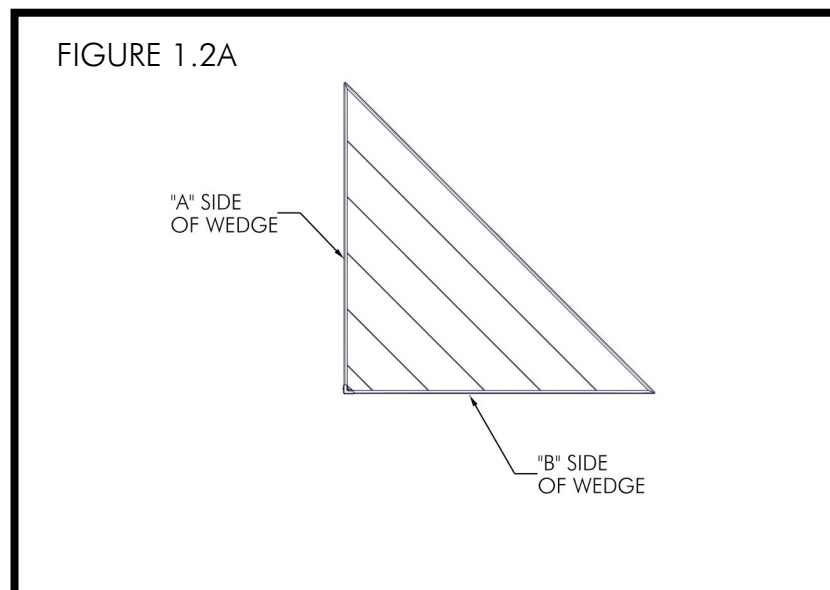
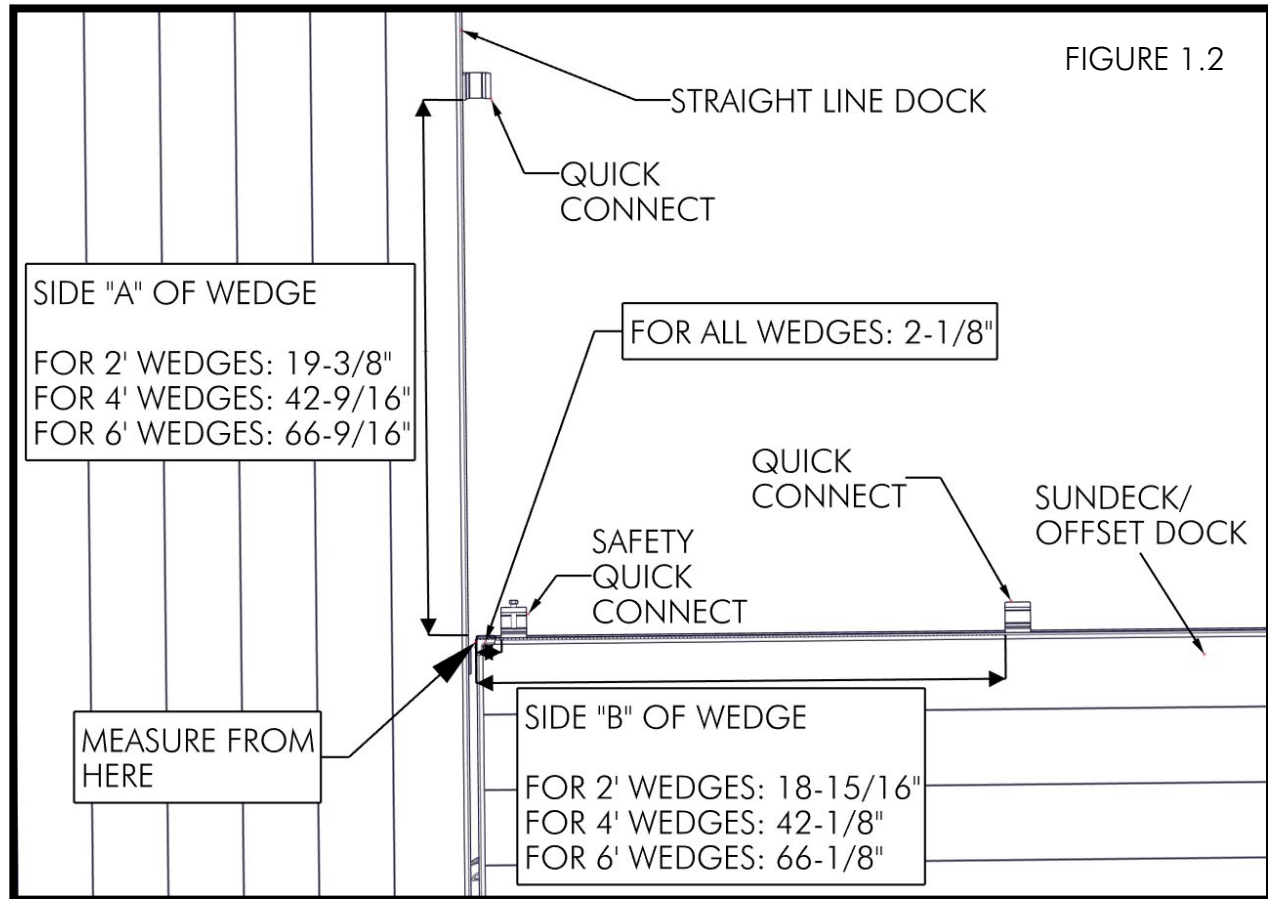
*4' WEDGE SHOWN

ASSEMBLY

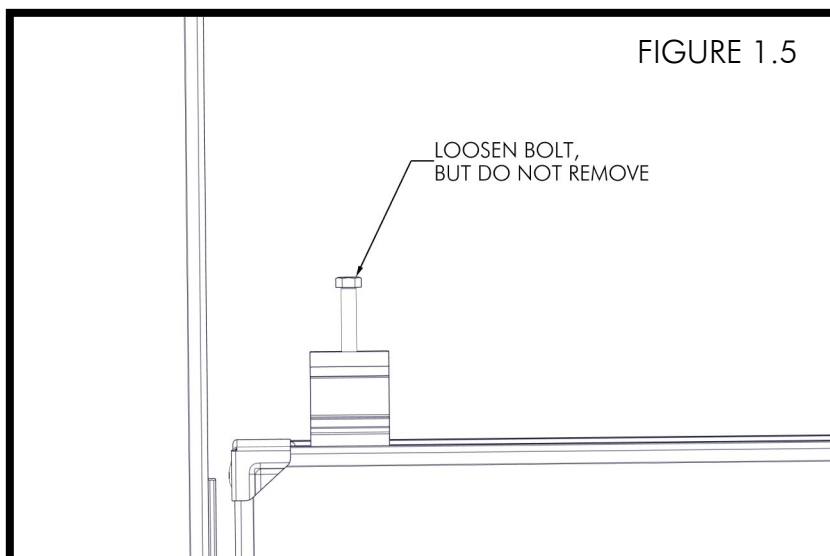
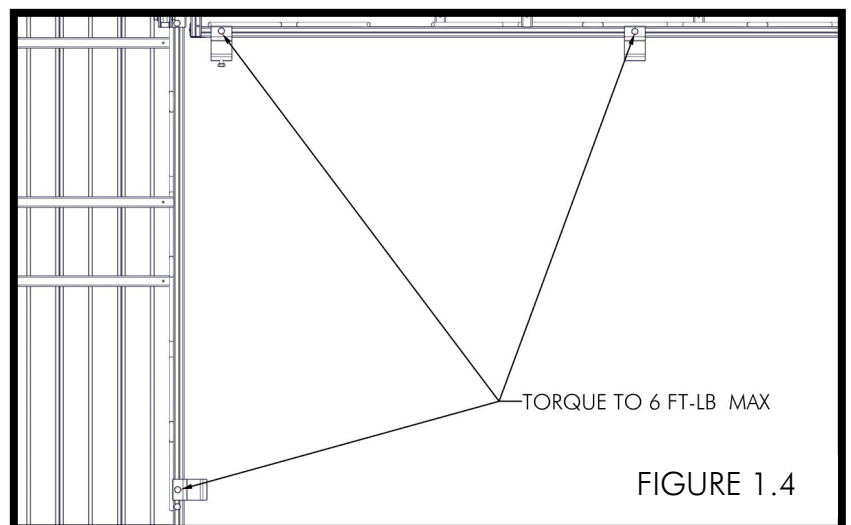
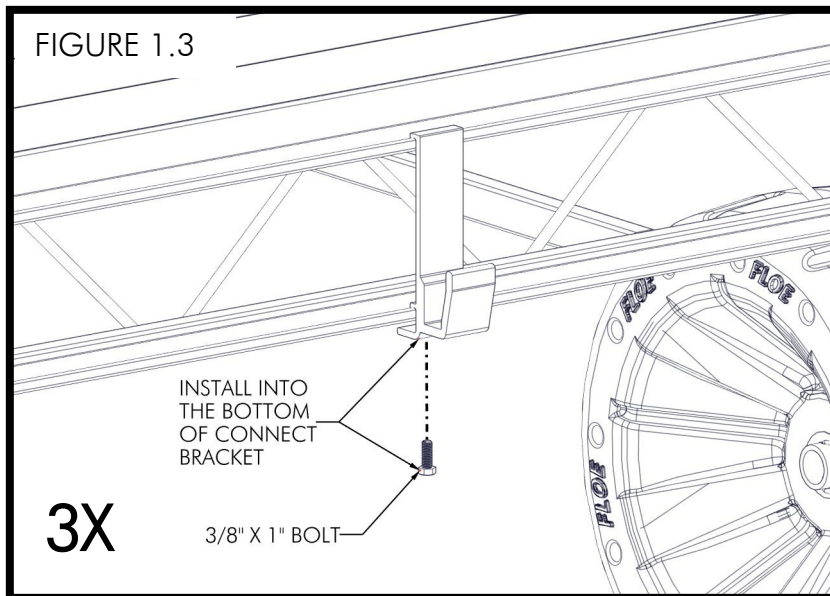
INSTALL THE QUICK CONNECTS AND SAFETY QUICK CONNECTS IN THE LOCATIONS SHOWN, WITH THE QUICK CONNECTS PLACED ON THE OUTERMOST CORNERS (FIGURE 1.1). FOR EACH SIZE WEDGE, REFER TO FIGURES 1.2 & 1.2A ON THE NEXT PAGE FOR DIMENSIONS.



POSITION THE CONNECTS ON THE DOCKS WITH THE SPECIFIED DIMENSIONS SHOWN FOR EACH SIZE WEDGE. ALL MEASUREMENTS ARE MADE FROM THE CORNER OF THE SUNDECK/OFFSET DOCK (FIGURE 1.2 & 1.2A). **THE FOLLOWING DIMENSIONS ARE SUGGESTIONS AND MAY CHANGE DUE TO THE INDIVIDUAL'S DOCK LAYOUT. AS A GENERAL RULE, PLACE THE QUICK CONNECTS AS FAR OUT AS POSSIBLE.**



INSTALL (1) 3/8" X 1" BOLT PER CONNECT (FIGURE 1.3) AND TORQUE TO 6 FT-LB MAXIMUM (FIGURE 1.4). LOOSEN THE 3/8" X 2" BOLT IN THE SAFETY QUICK CONNECT, BUT DO NOT REMOVE (FIGURE 1.5).



INSTALL THE WEDGE INTO THE CONNECTS ON THE DOCK (FIGURE 1.6). TORQUE THE BOLT IN THE SIDE OF THE SAFETY QUICK CONNECT TO 10 FT-LB MAXIMUM (FIGURE 1.7). NOTE: A LOCKING QUICK CONNECT TOOL (SOLD SEPARATELY, P/N 510-00010-00) CAN BE USED TO EASE IN INSTALLATION.

FIGURE 1.6

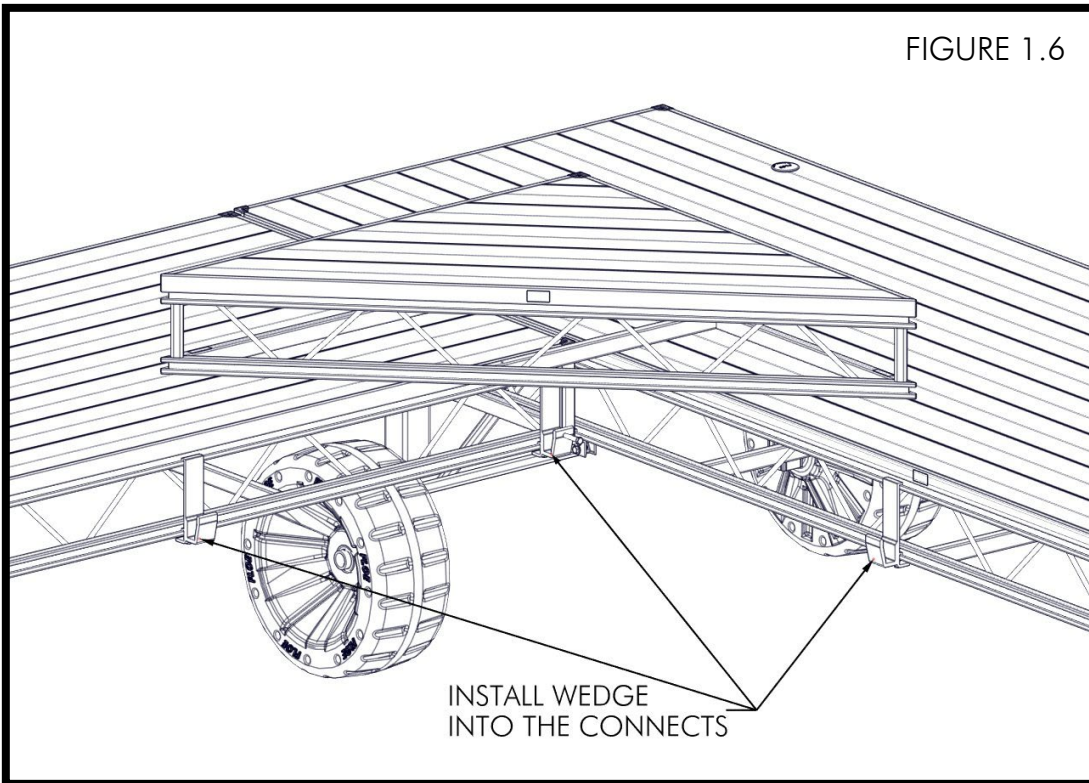
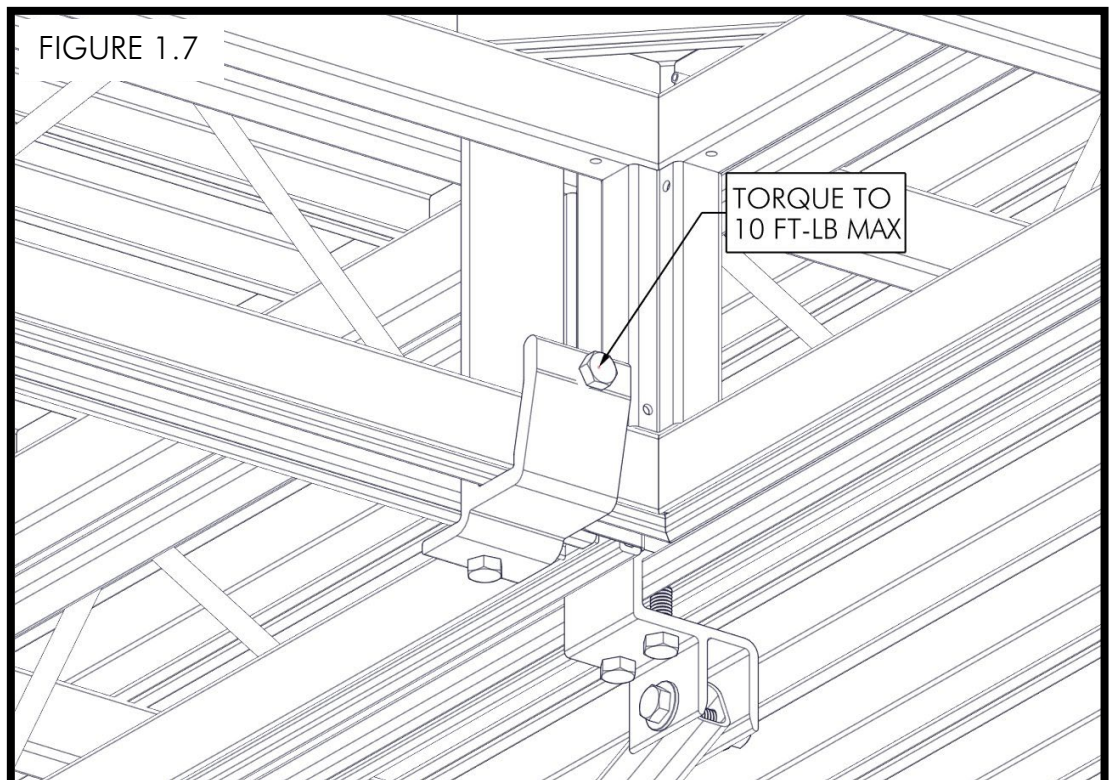


FIGURE 1.7



NOTES

