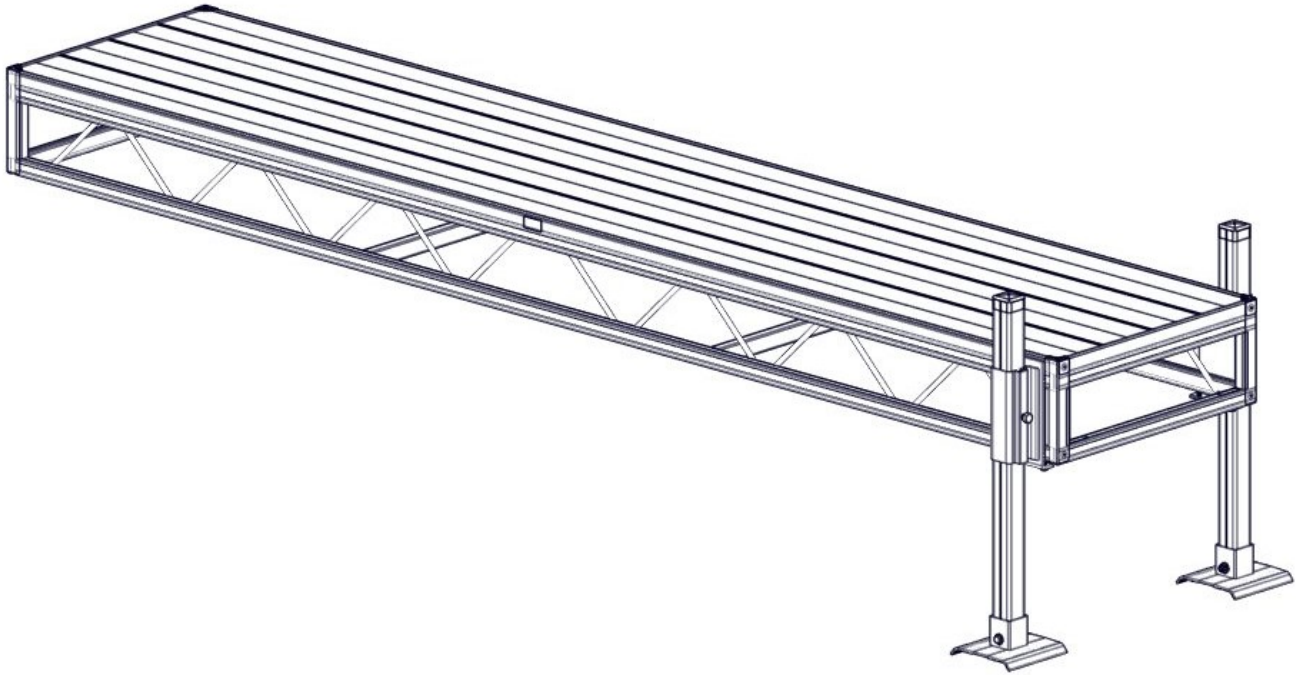


FLOE QUICK ATTACH ROLL-IN SUPPORT POST W/ BRACKET

ASSEMBLY INSTRUCTIONS

KIT P/N 510-02640-00, 510-02641-00,
510-02642-00, 510-02643-00, 510-02644-00



*DOCK NOT INCLUDED, (1) SUPPORT PER KIT

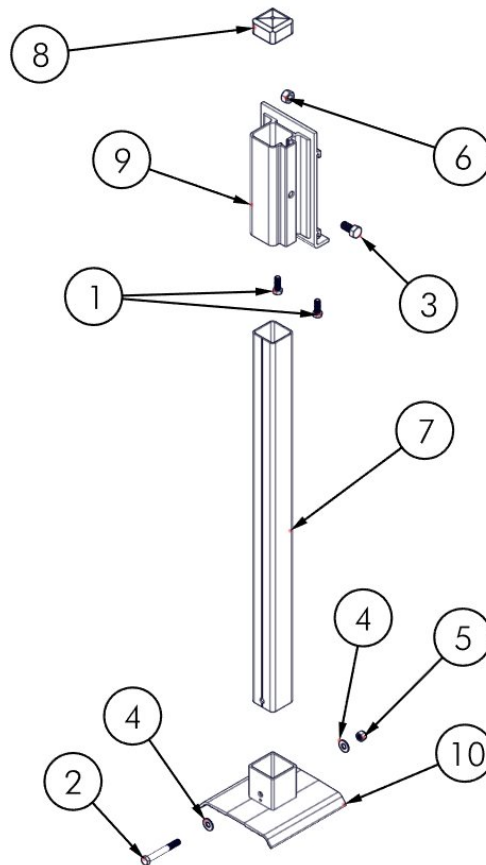
TOOLS REQUIRED

- (2) 9/16" SOCKETS/WRENCHES
- 3/4" SOCKET/WRENCH
- TORQUE WRENCH
- TAPE MEASURE
- LEVEL (IF NEEDED)
- BLOCKING MATERIAL

BILL OF MATERIALS/EXPLODED VIEW

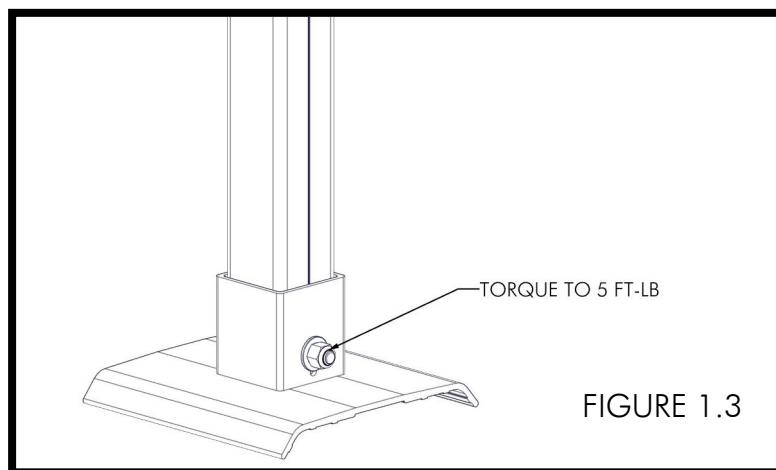
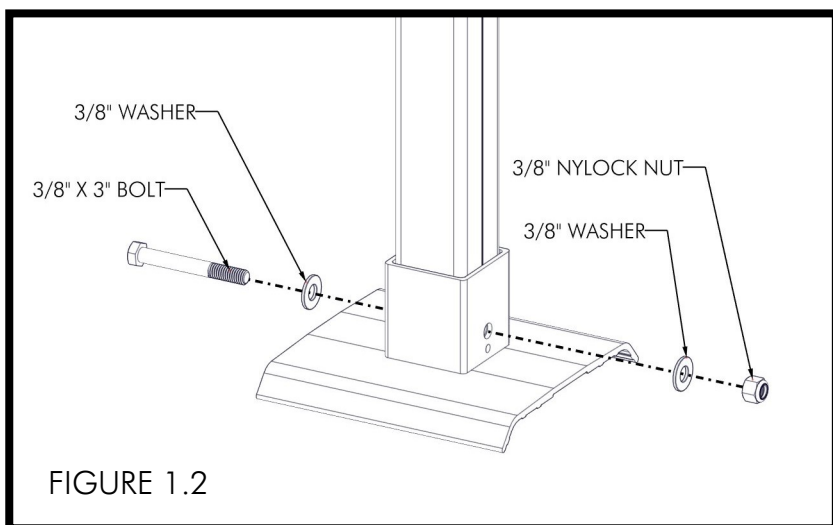
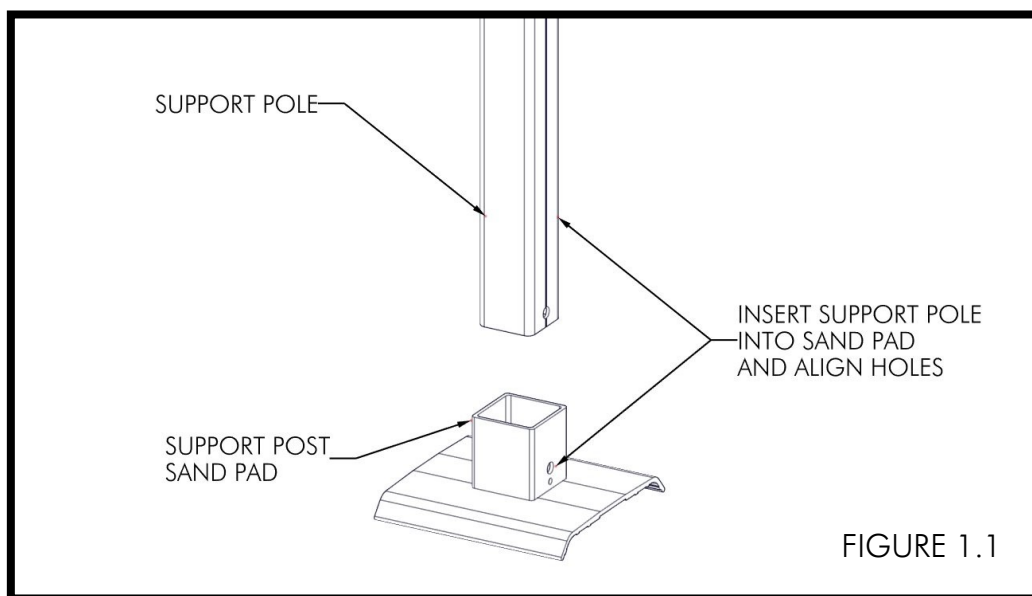
QA ROLL-IN SUPPORT POST W/ BRACKET			
NUMBER	PART NUMBER	QTY.	DESCRIPTION
1	001-70105-00	2	HHCS, 3/8-16 X 1" 18-8 SS
2	001-70115-00	1	HHCS, 3/8-16 X 3" 18-8 SS
3	001-70205-00	1	HHCS, 1/2-13 X 1" SS 18-8
4	001-71017-00	2	FLAT WASHER, 3/8" SAE SS 18-8
5	001-76071-00	1	NUT, NYLOCK 3/8-16 ALUM.
6	001-76350-00	1	NUT, 1/2-13 ALUM.
7	SEE LIST	1	POLE, DOCK SUPPORT
8	006-15210-00	1	CAP, VINYL 2" SQ.
9	110-00311-00	1	WELD'T, QA ROLL-IN SUPPORT POST BRACKET
10	110-00312-00	1	WELD'T, QA ROLL-IN SUPPORT POST SAND PAD

NUMBER	KIT NUMBER	PART NUMBER	QTY.	DESCRIPTION
7	510-02640-00	002-00314-00	1	POLE, QA ROLL-IN DOCK SUPPORT – 30"
7	510-02641-00	002-00315-00	1	POLE, QA ROLL-IN DOCK SUPPORT – 48"
7	510-02642-00	002-00316-00	1	POLE, QA ROLL-IN DOCK SUPPORT – 72"
7	510-02643-00	002-00317-00	1	POLE, QA ROLL-IN DOCK SUPPORT – 96"
7	510-02644-00	002-00318-00	1	POLE, QA ROLL-IN DOCK SUPPORT – 120"



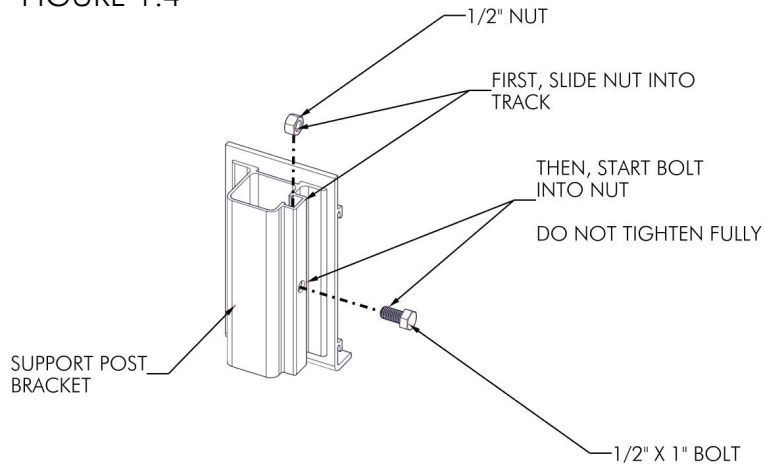
ASSEMBLY

INSERT SUPPORT POLE INTO THE SUPPORT POST SAND PAD (FIGURE 1.1) AND ATTACH USING (1) 3/8" X 3" BOLT, (2) 3/8" WASHERS, AND (1) 3/8" NYLOCK NUT (FIGURE 1.2). TORQUE TO 5 FT-LB (FIGURE 1.3).



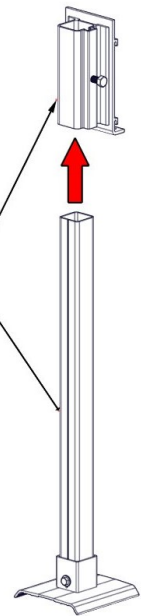
INSERT A 1/2" NUT INTO THE TRACK OF THE SUPPORT POST BRACKET, THEN START A 1/2" X 1" BOLT INTO THE BRACKET AND NUT. DO NOT TIGHTEN FULLY (FIGURE 1.4). INSERT THE SUPPORT POLE WITH SAND PAD INTO POCKET OF SUPPORT POST BRACKET (FIGURE 1.5). WITH THE DOCK SUPPORTED, INSTALL THE SUPPORT POST BRACKET WITH SUPPORT POLE ONTO THE DOCK SIDE NEAR THE CORNER (FIGURE 1.6).

FIGURE 1.4



INSERT SUPPORT POLE
INTO POCKET

FIGURE 1.5



SUPPORT DOCK
WITH BLOCKING
MATERIAL

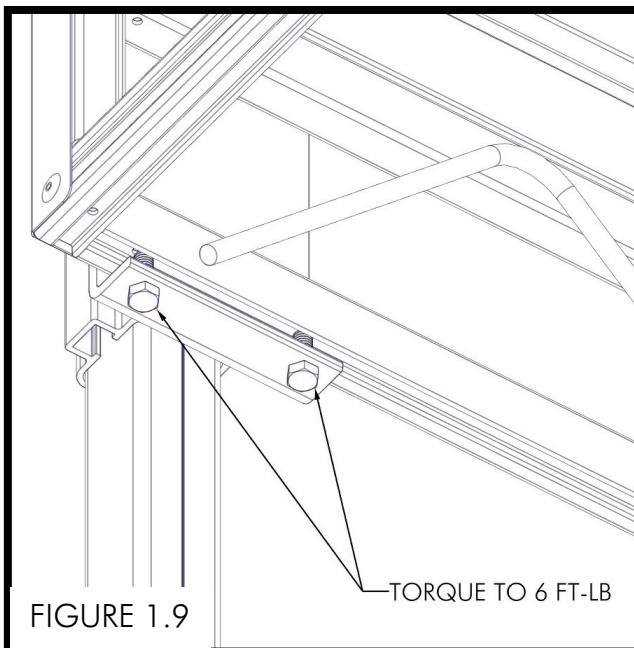
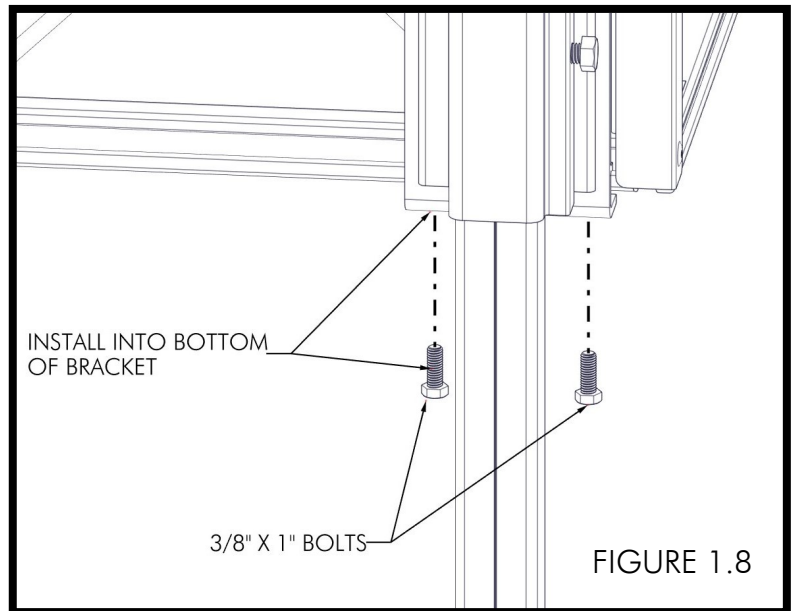
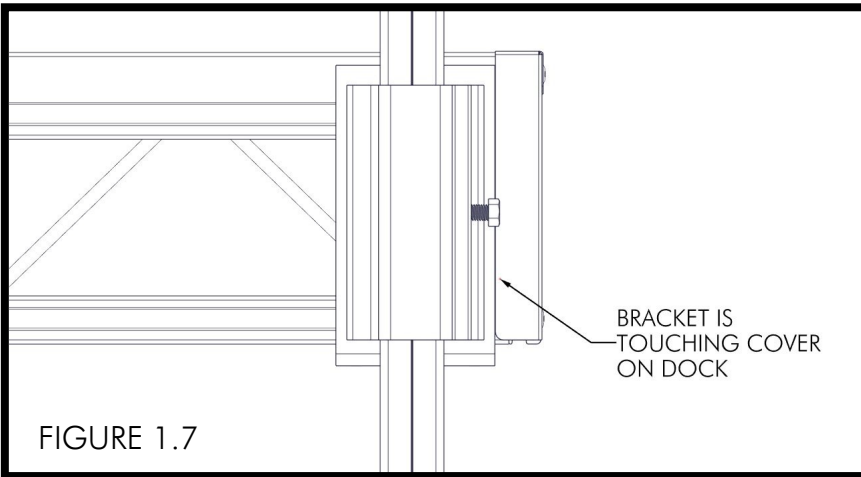
RAISE
SUPPORT POLE
TO ALLOW
BRACKET TO
BE INSTALLED

PLACE BRACKET
WITH SUPPORT POLE
NEAR CORNER OF DOCK

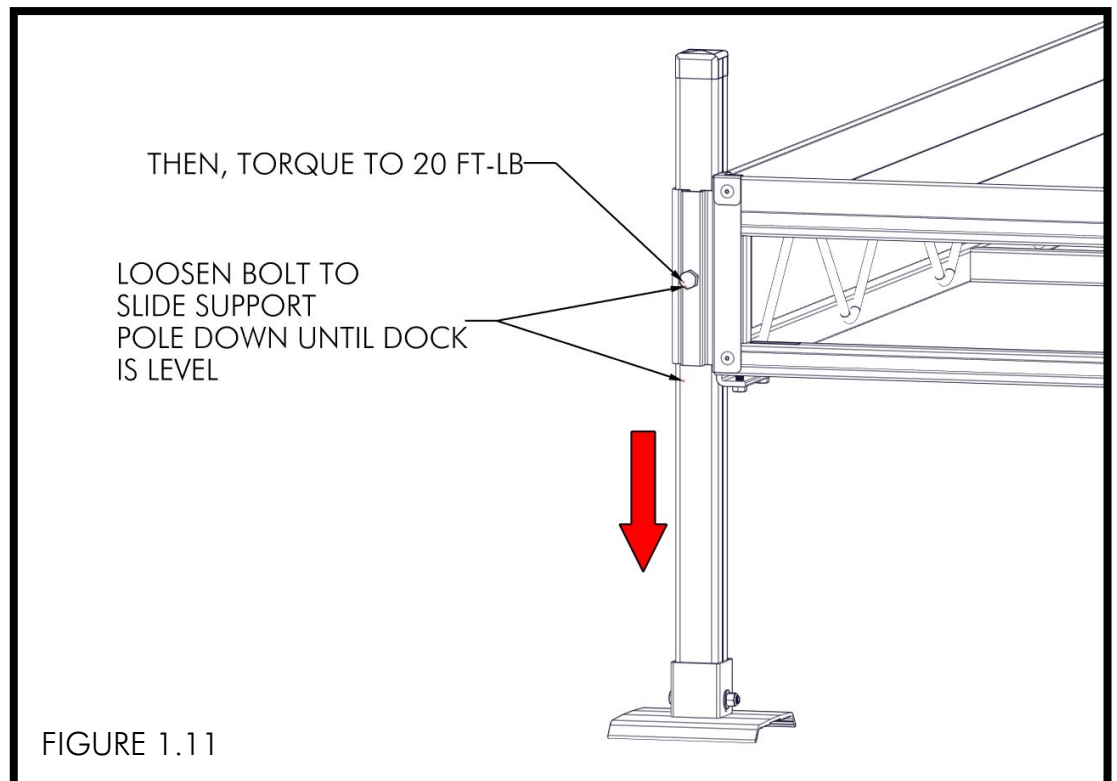
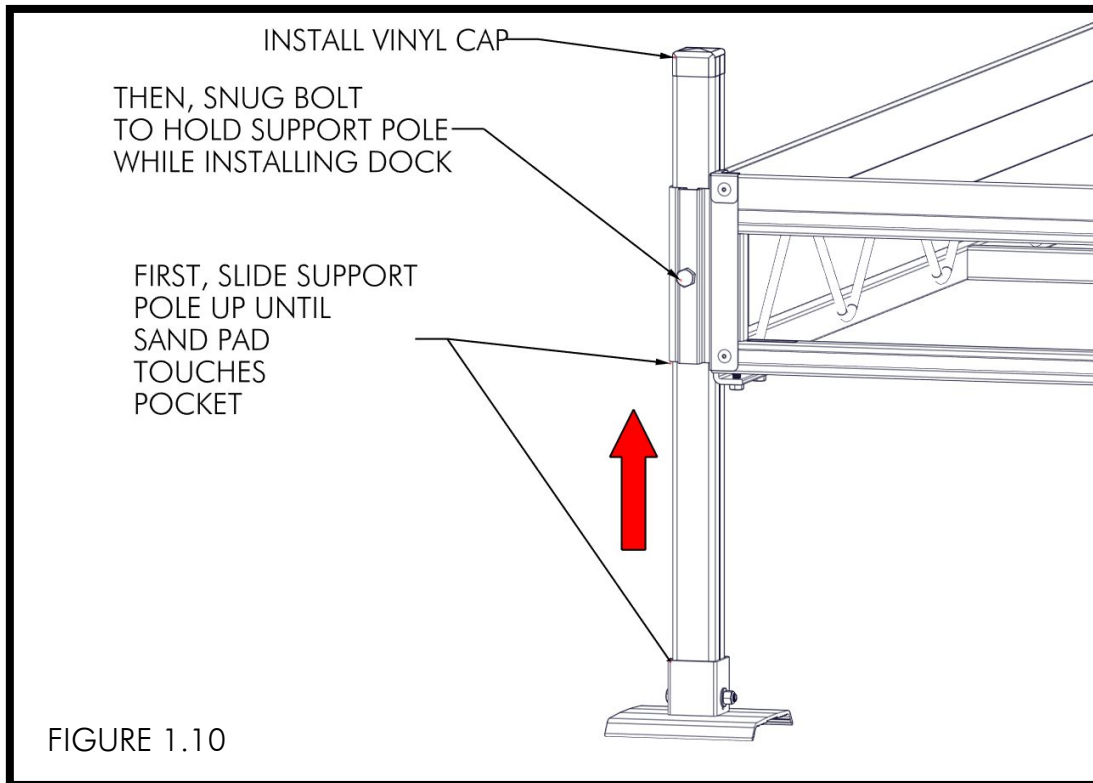
FIGURE 1.6



THE BRACKET SHOULD BE TOUCHING THE COVER INSTALLED ON THE CORNER OF THE DOCK (FIGURE 1.7). INSTALL (2) 3/8" X 1" BOLTS INTO THE BOTTOM OF THE BRACKET (FIGURE 1.8). TORQUE BOLTS TO **6 FT-LB MAXIMUM** (FIGURE 1.9).



SLIDE THE SUPPORT POLE UP UNTIL THE SAND PAD TOUCHES THE POCKET ON THE BRACKET. SNUG THE 1/2" BOLT TO KEEP THE SUPPORT POLE FROM SLIDING WHILE INSTALLING THE DOCK. INSTALL THE SUPPLIED VINYL CAP ONTO THE TOP OF THE SUPPORT POLE (FIGURE 1.10). ONCE THE DOCK IS INSTALLED, LOOSEN THE BOLT AND SLIDE THE SUPPORT POLE DOWN UNTIL THE DOCK IS LEVEL. WHEN THE DOCK IS LEVEL, TORQUE THE 1/2" BOLT TO 20 FT-LB (FIGURE 1.11).



NOTES

