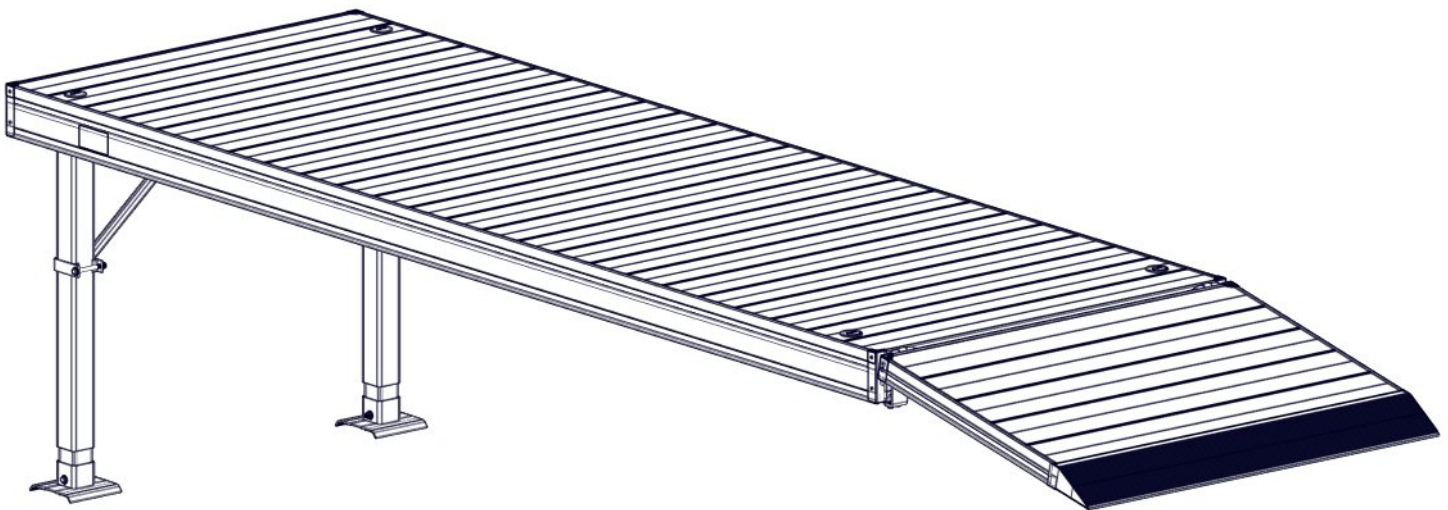


FLOE QUICK ATTACH SECTIONAL SHORE END TRANSITION MOUNT ASSEMBLY INSTRUCTIONS

KIT P/N 510-02594-00 4' & 5' WIDE
510-02598-00 6' WIDE



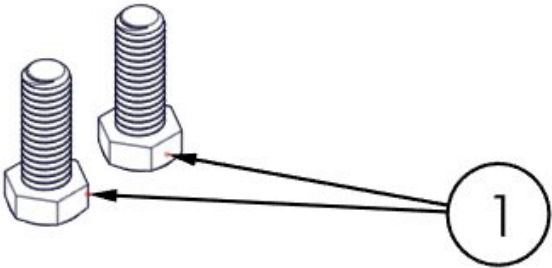
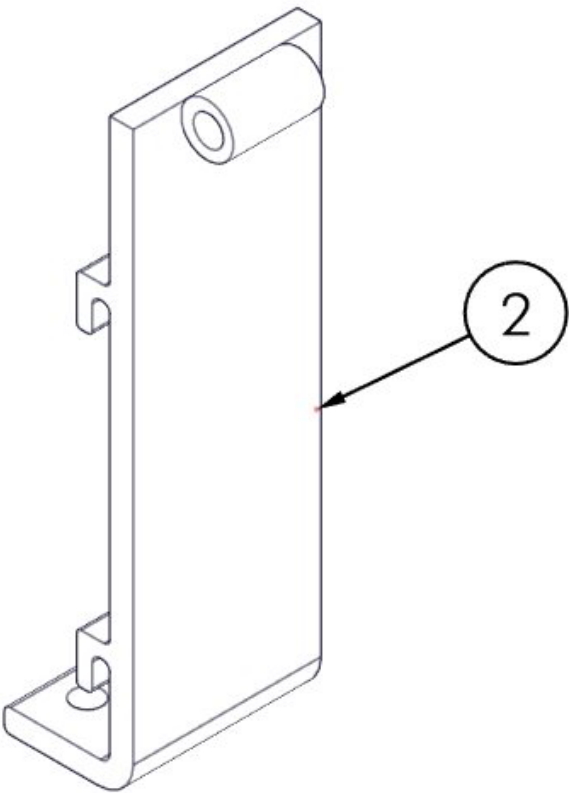
TOOLS REQUIRED
-9/16" SOCKET/WRENCH
-TORQUE WRENCH

*DOCK, LEGS, AND SHORE END TRANSITION NOT INCLUDED

INSTRUCTION P/N: 610-02594-00
RELEASED 12/6/22

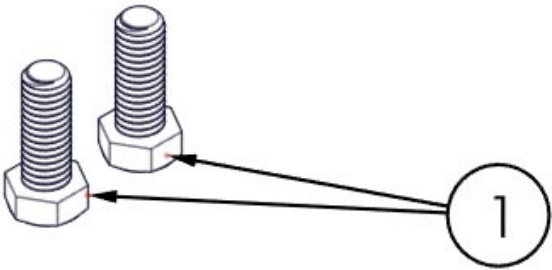
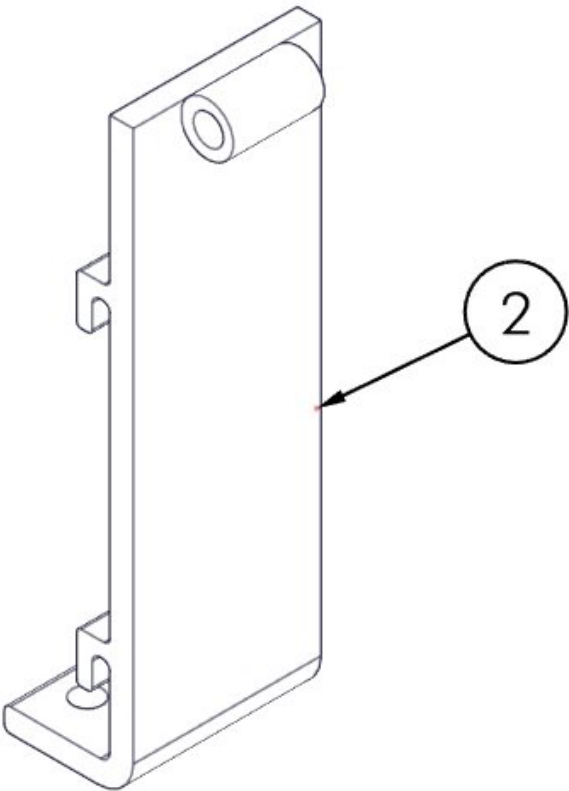
BILL OF MATERIALS/EXPLODED VIEW

P/N 510-02594-00	KIT, SE TRANSITION QA SECTIONAL MNT		
<u>NUMBER</u>	<u>PART NUMBER</u>	<u>QTY.</u>	<u>DESCRIPTION</u>
1	001-70105-00	4	HHCS, 3/8-16 X 1" 18-8 SS
2	110-00313-00	2	WELD'T, QA SECT'L SE TRANSITION PIVOT BRACKET



BILL OF MATERIALS/EXPLODED VIEW

P/N 510-02598-00	KIT, SE TRANSITION QA SCTN'L 6' WIDE		
NUMBER	PART NUMBER	QTY.	DESCRIPTION
1	001-70105-00	6	HHCS, 3/8-16 X 1" 18-8 SS
2	110-00313-00	3	WELD'T, QA SECT'L SE TRANSITION PIVOT BRACKET



ASSEMBLY (4' WIDE SHOWN)

REMOVE THE PINS OUT OF THE HINGES ON THE TRANSITION (FIGURE 1.1). ALIGN THE HINGES ON THE TRANSITION WITH HINGE ON THE TRANSITION MOUNT (FIGURE 1.2).

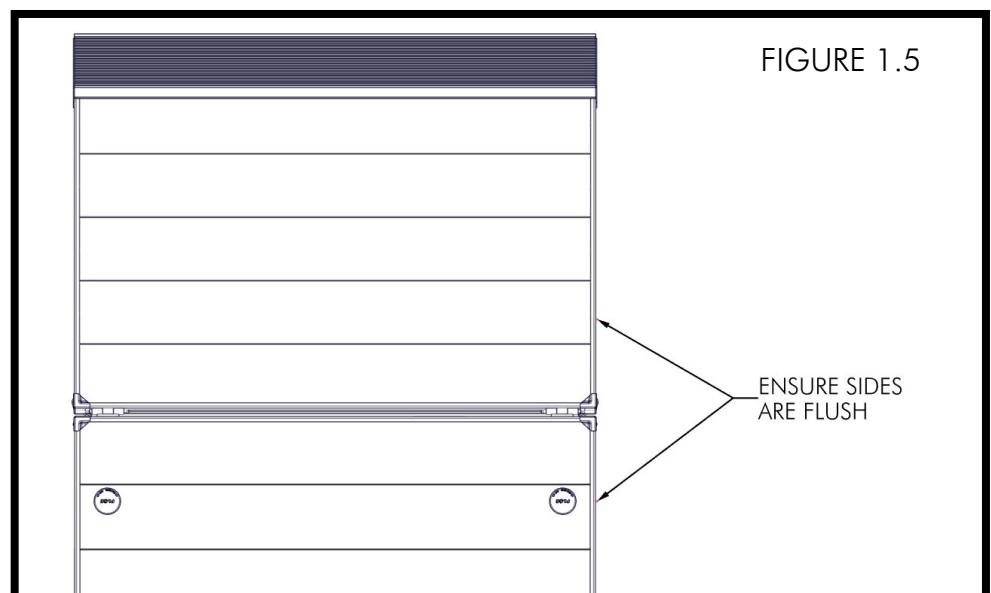
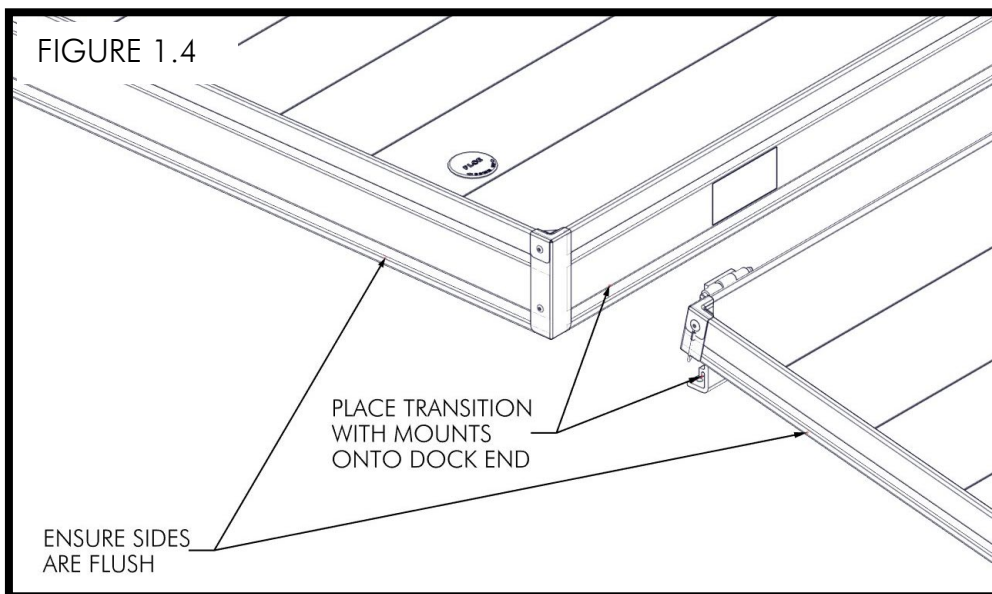
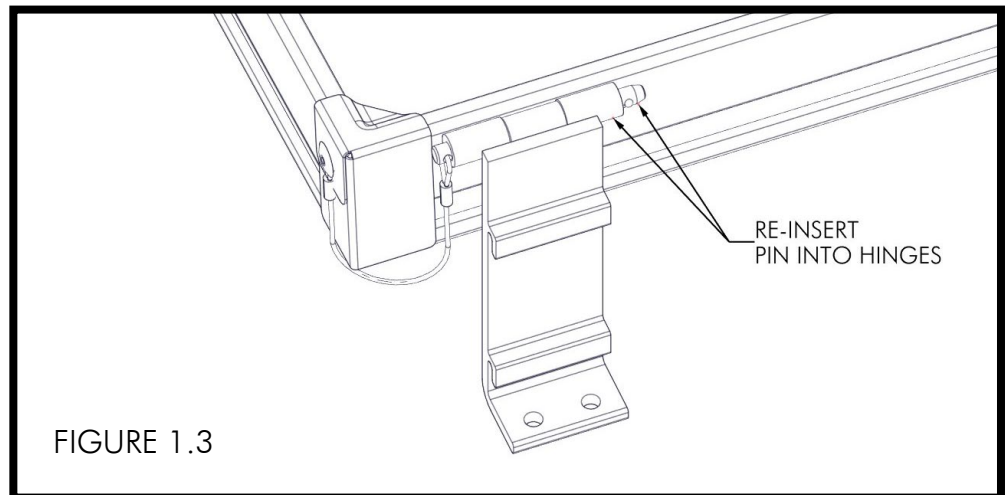
FIGURE 1.1

PULL PIN
OUT OF
TRANSITION
HINGE

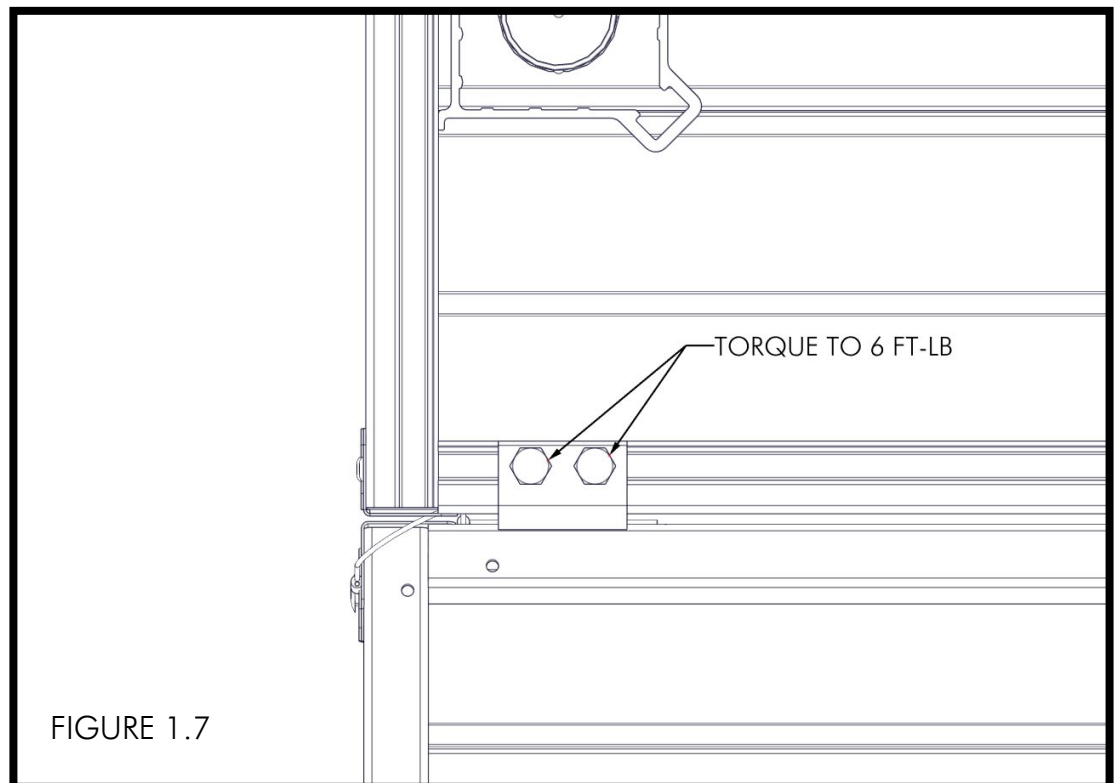
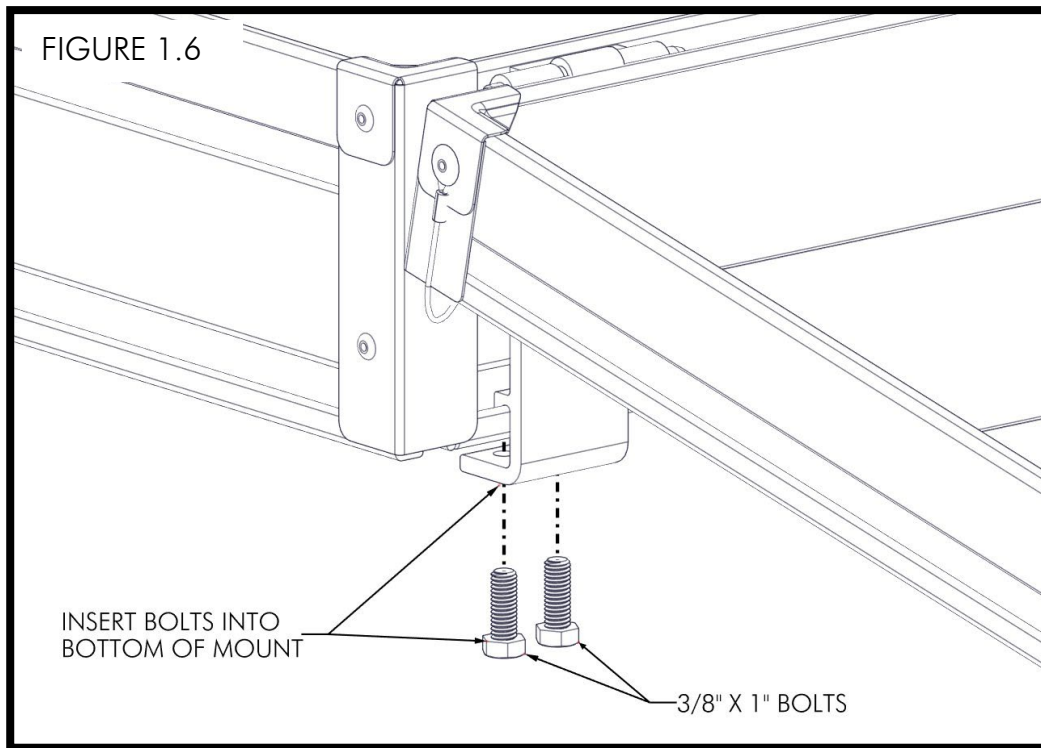
ALIGN HINGES
ON TRANSITION
WITH HINGE
ON TRANSITION MOUNT

FIGURE 1.2

RE-INSERT THE PINS ON THE TRANSITION INTO THE HINGES ON THE TRANSITION AND HINGES ON THE MOUNT (FIGURE 1.3). POSITION THE TRANSITION WITH MOUNTS ONTO THE END OF THE DOCK WHILE ENSURING THAT THE SIDE OF THE TRANSITION IS FLUSH WITH THE SIDE OF THE DOCK (FIGURE 1.4 & 1.5).



INSERT (2) 3/8" X 1" BOLTS INTO BOTTOM OF EACH TRANSITION MOUNT (FIGURE 1.6). TORQUE TO 6 FT-LB MAXIMUM (FIGURE 1.7).



NOTES

