

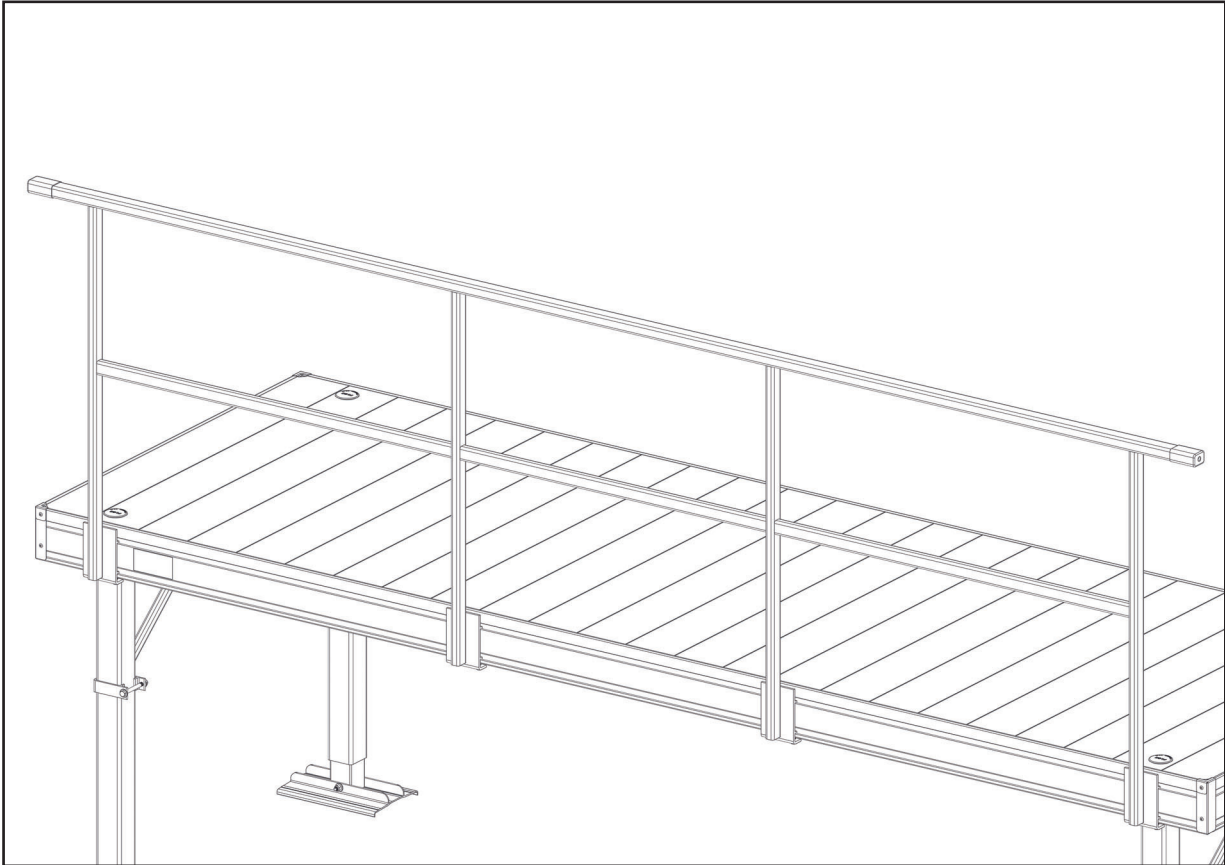


ASSEMBLY INSTRUCTIONS

STABILIZING HAND RAIL

QUICK ATTACH SECTIONAL DOCKS

4' HAND RAIL	P/N 510-89104-00
5' HAND RAIL	P/N 510-89105-00
6' HAND RAIL	P/N 510-89106-00
8' HAND RAIL	P/N 510-89108-00
10' HAND RAIL	P/N 510-89110-00
12' HAND RAIL	P/N 510-89112-00



For more information, go to the owner support tab on the FLOE website

*DOCK AND LEGS NOT INCLUDED

WARNING!

THESE HAND RAILS ARE INTENDED TO ASSIST IN MAINTAINING STABILITY WHILE WALKING ON THE DOCK SECTION. THE HAND RAILS ARE NOT A SAFETY GUARD RAIL AND ARE NOT INTENDED FOR PREVENTING CHILDREN AND ADULTS FROM FALLING IN THE WATER.

TOOLS REQUIRED

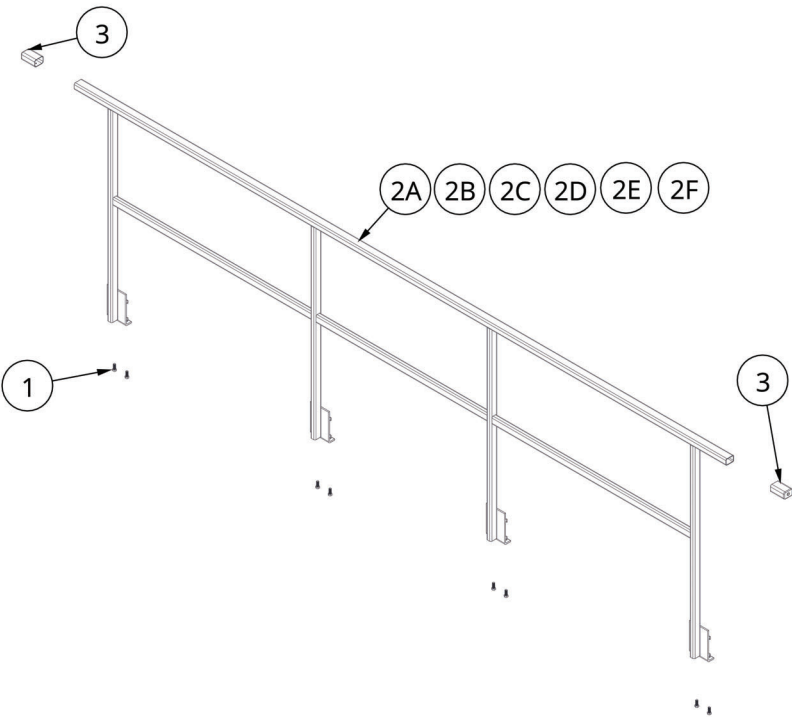
- 9/16" SOCKET/WRENCH
- TORQUE WRENCH
- TAPE MEASURE

BILL OF MATERIALS/EXPLODED VIEW

HAND RAIL, QA SECTIONAL			
NUMBER	PART NUMBER	QTY.	DESCRIPTION
*1	001-89112-00	1	HARDWARE, QA HAND RAIL
1A	001-70105-00	8	HHCS, 3/8-16 X 1" 18-8 SS
2	SEE LIST	1	ASS'Y, QA SECTIONAL HAND RAIL (INCLUDES ITEM #2A, 2B, OR 2C & ITEM #3)
3	010-00300-00	2	CAP, GREY 1.25" X 1.75" X 3" W/ HOLE

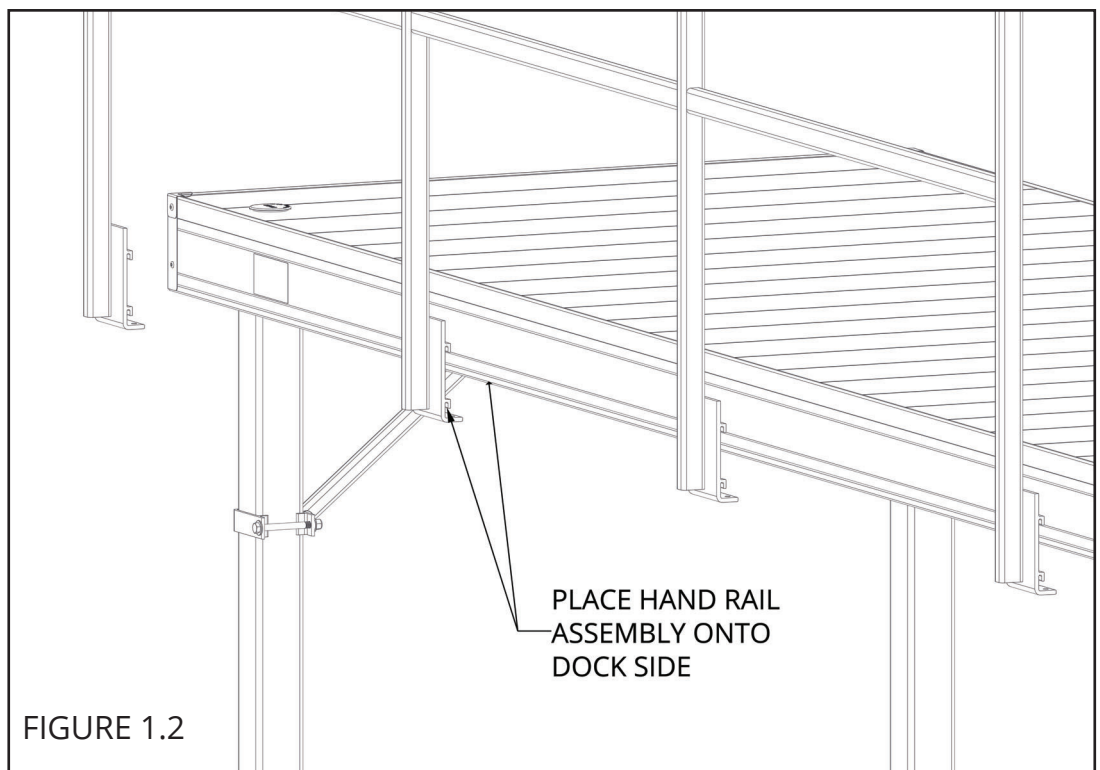
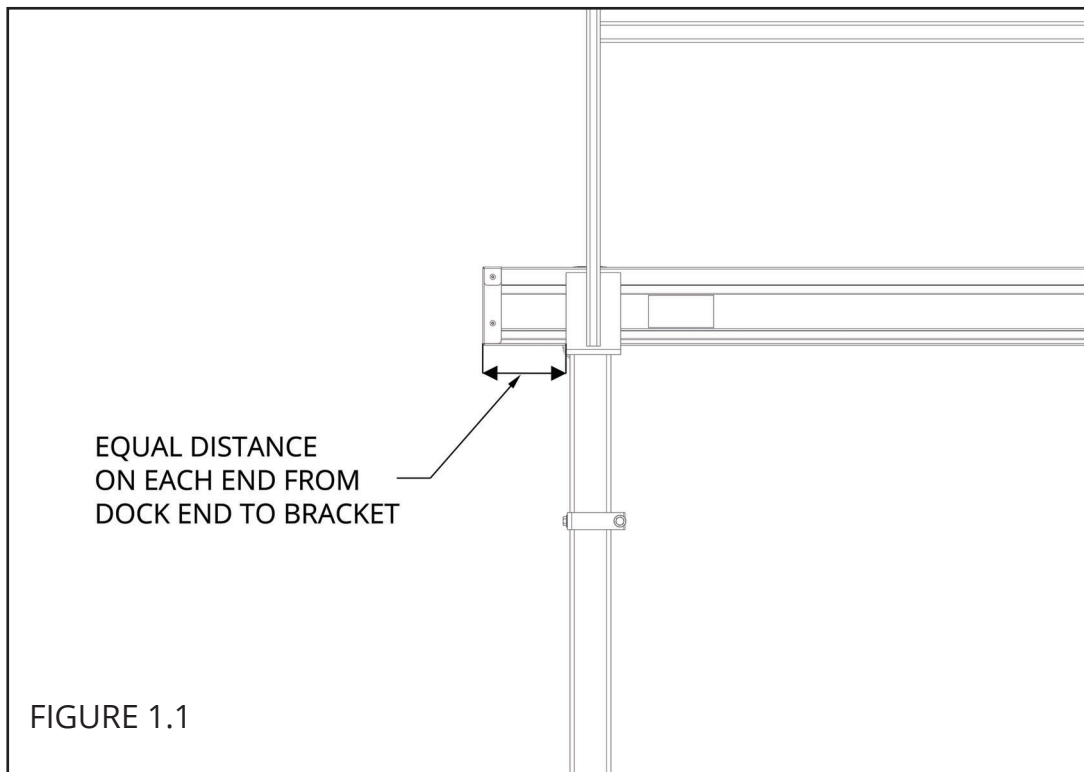
*THERE MAY BE EXTRA HARDWARE, DEPENDING ON THE SIZE OF HAND RAIL YOU HAVE

NUMBER	KIT NUMBER	PART NUMBER	QTY.	DESCRIPTION
2	510-89104-00	110-00501-00	1	ASS'Y, QA SECTIONAL HAND RAIL 4'
2A		110-00500-00	1	WELD'T, QA SECTIONAL HAND RAIL 4'
2	510-89105-00	110-00503-00	1	ASS'Y, QA SECTIONAL HAND RAIL 5'
2B		110-00502-00	1	WELD'T, QA SECTIONAL HAND RAIL 5'
2	510-89106-00	110-00505-00	1	ASS'Y, QA SECTIONAL HAND RAIL 6'
2C		110-00504-00	1	WELD'T, QA SECTIONAL HAND RAIL 6'
2	510-89108-00	110-00294-00	1	ASS'Y, QA SECTIONAL HAND RAIL 8'
2D		110-00291-00	1	WELD'T, QA SECTIONAL HAND RAIL 8'
2	510-89110-00	110-00295-00	1	ASS'Y, QA SECTIONAL HAND RAIL 10'
2E		110-00292-00	1	WELD'T, QA SECTIONAL HAND RAIL 10'
2	510-89112-00	110-00296-00	1	ASS'Y, QA SECTIONAL HAND RAIL 12'
2F		110-00293-00	1	WELD'T, QA SECTIONAL HAND RAIL 12'

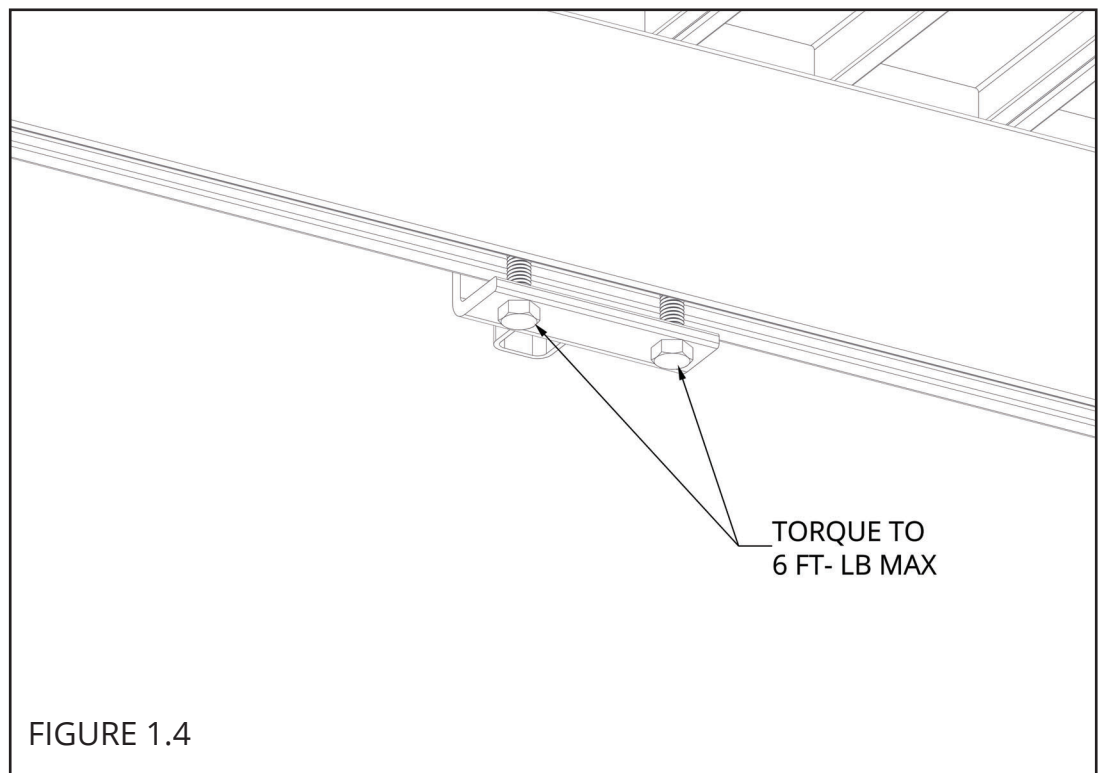
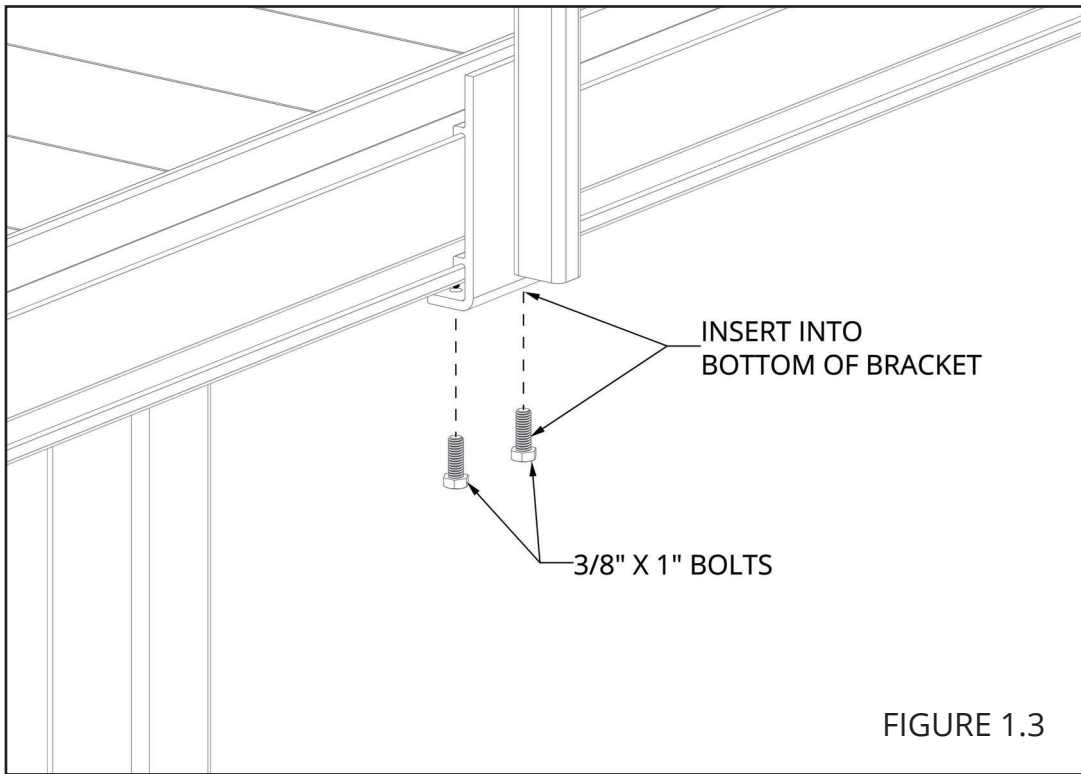


ASSEMBLY (12' HAND RAIL IS SHOWN)

POSITION THE HAND RAIL ON THE DOCK SIDE SO THAT THERE IS AN EQUAL DISTANCE ON BOTH ENDS OF THE DOCK BETWEEN THE END OF THE DOCK TO THE BRACKET (FIGURE 1.1). PLACE THE BRACKETS ON THE HAND RAIL ASSEMBLY INTO THE DOCK SIDE (FIGURE 1.2).



ATTACH THE HAND RAIL TO THE DOCK BY INSTALLING (2) 3/8" X 1" BOLTS INTO EACH BRACKET (FIGURE 1.3). TORQUE ALL BOLTS TO 6 FT-LB MAXIMUM (FIGURE 1.4).



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