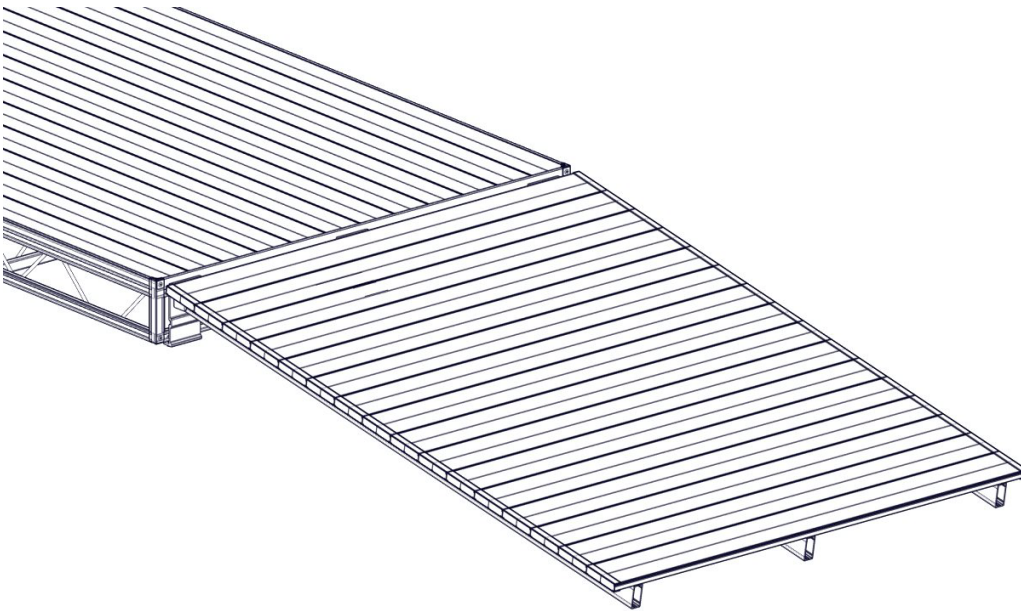


# FLOE QUICK ATTACH ROLL-IN RAMP BRACKETS FOR 6' WIDE RAMPS ASSEMBLY INSTRUCTIONS

KIT P/N 510-02609-00



TOOLS REQUIRED  
-9/16" SOCKET/WRENCH  
-TORQUE WRENCH

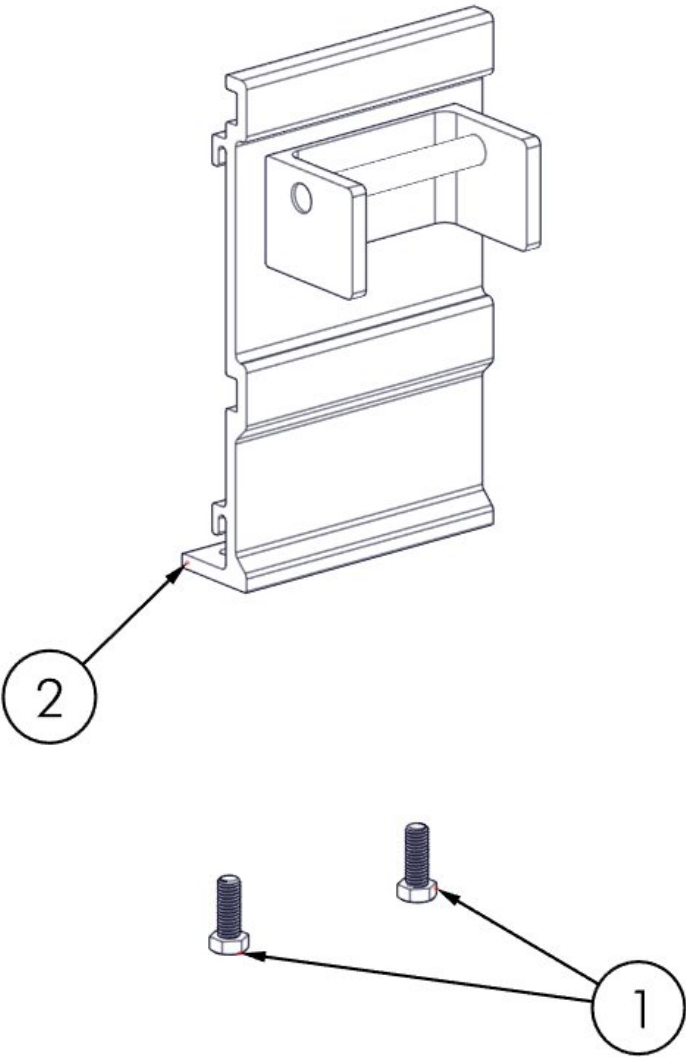
\*DOCK AND RAMP NOT INCLUDED

INSTRUCTION P/N: 610-02609-00  
RELEASED 6/30/22

© Manufactured by:  
Floe International Inc.  
48473 State Hwy. 65  
McGregor, MN 55760  
[www.floeintl.com](http://www.floeintl.com)

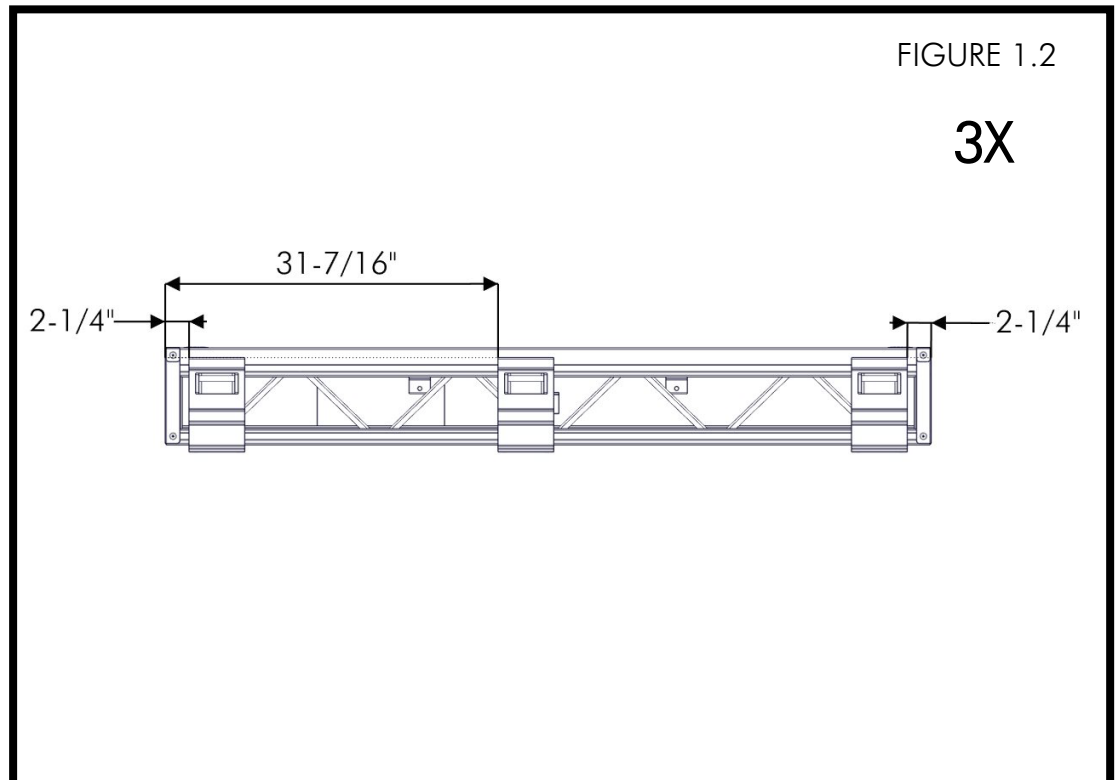
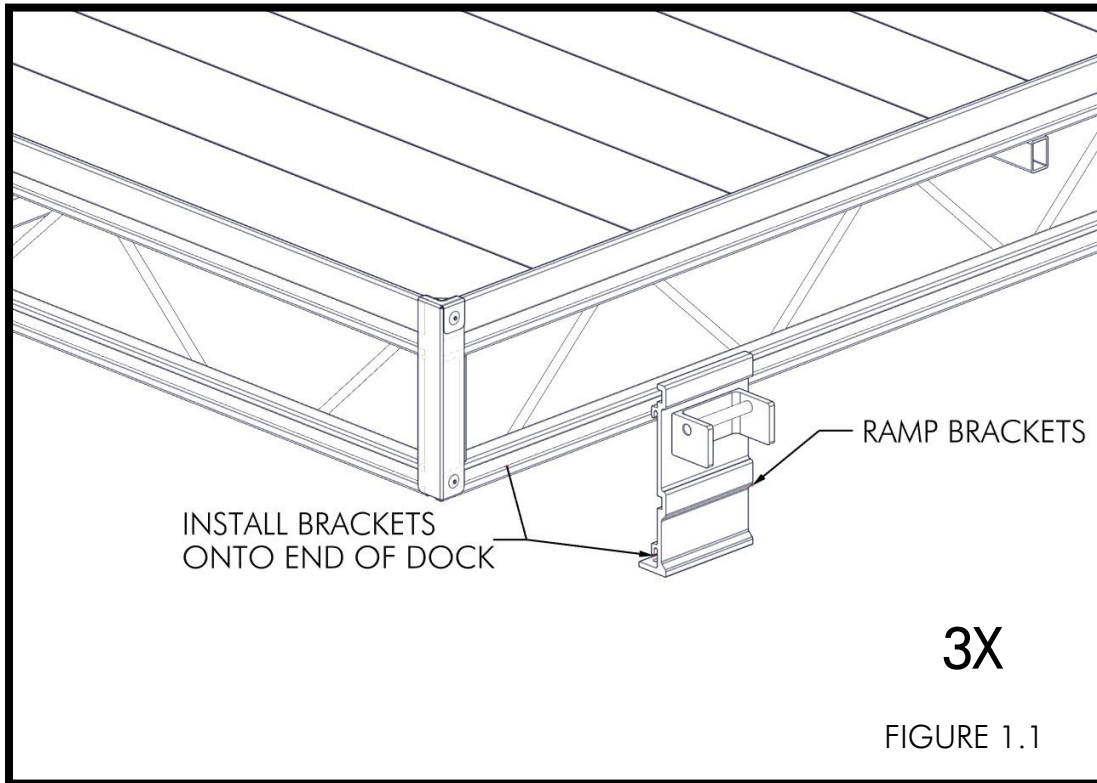
**BILL OF MATERIALS/EXPLODED VIEW**

P/N 510-02609-00	KIT, QA ROLL-IN RAMP BRACKETS 6' X 8'		
<u>NUMBER</u>	<u>PART NUMBER</u>	<u>QTY.</u>	<u>DESCRIPTION</u>
1	001-70105-00	6	HHCS, 3/8-16 X 1" 18-8 SS
2	110-00310-00	3	WELD'T, QA ROLL-IN RAMP BRACKET

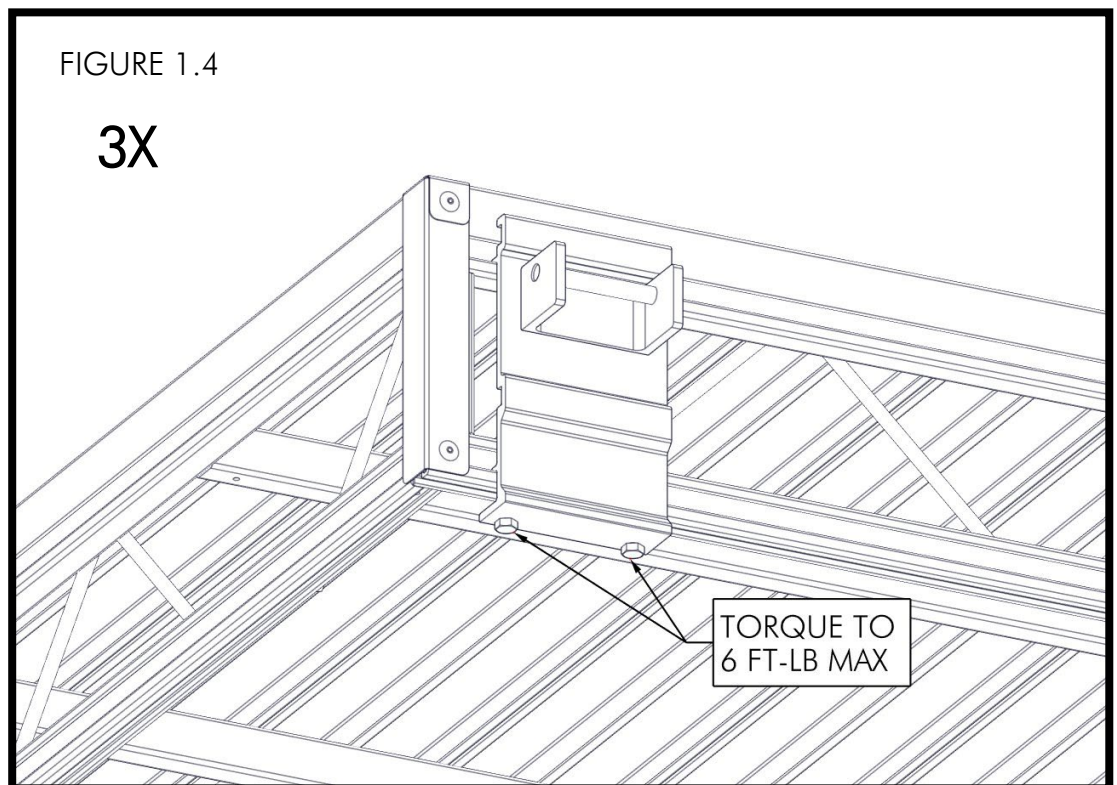
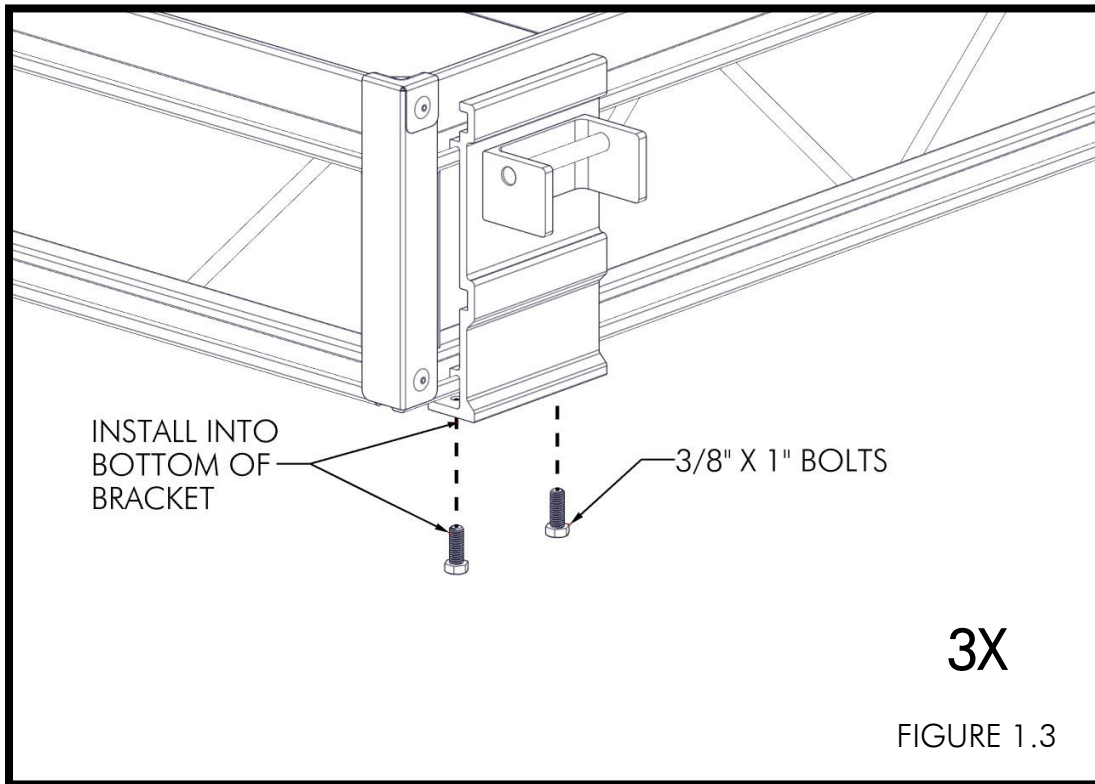


## INSTALLATION

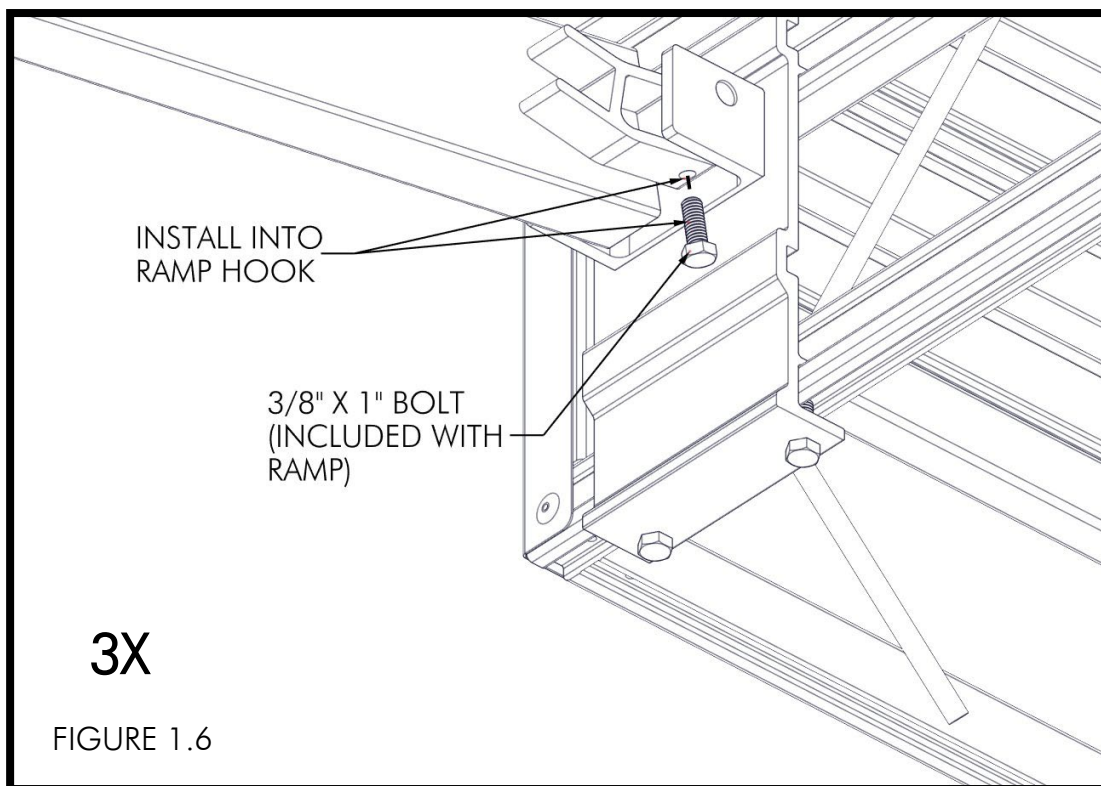
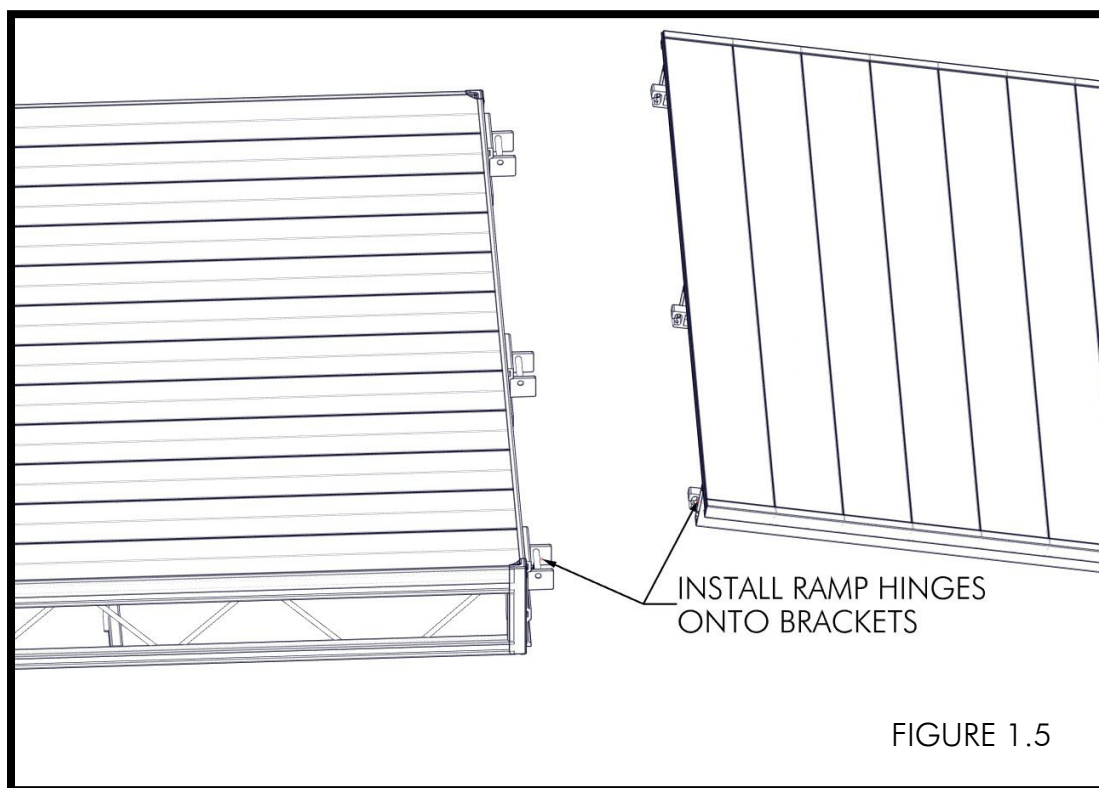
INSTALL BRACKETS ONTO THE END OF THE DOCK (FIGURE 1.1) AT THE DIMENSIONS SHOWN (FIGURE 1.2).



INSTALL (2) 3/8" X 1" BOLTS INTO THE BOTTOM OF EACH BRACKET (FIGURE 1.3) AND TORQUE TO **6 FT-LB MAXIMUM** (FIGURE 1.4).

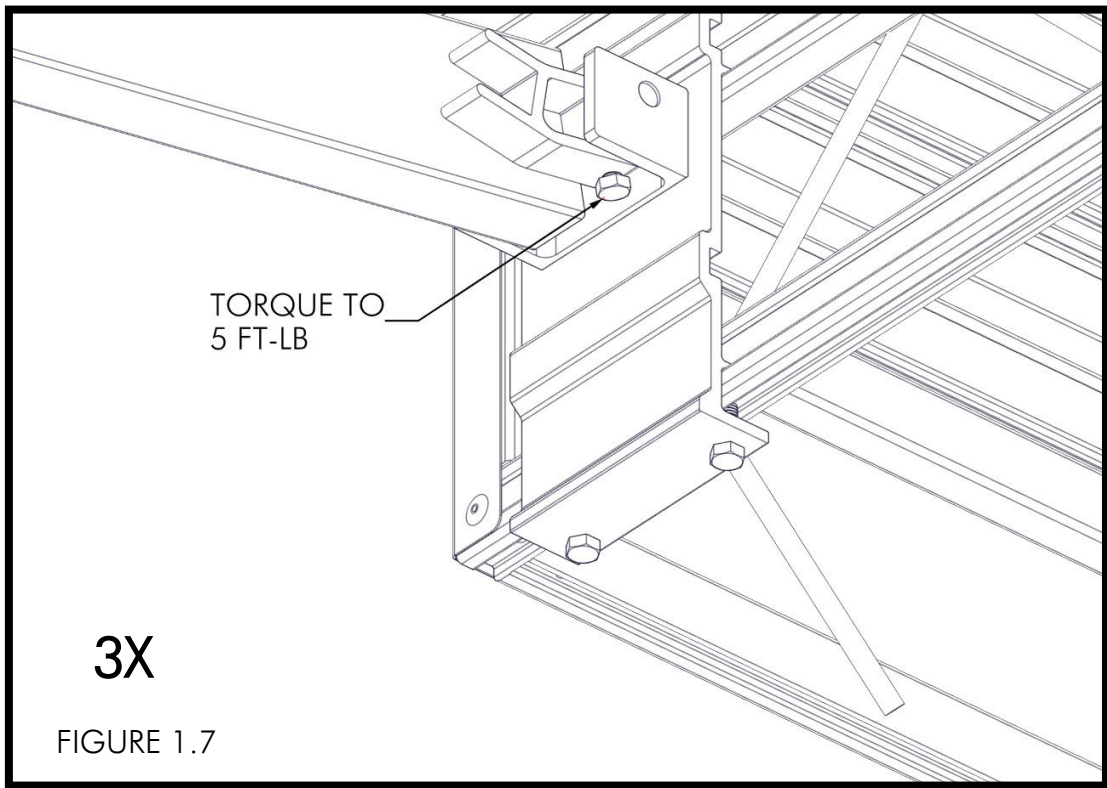


INSTALL THE RAMP ONTO THE BRACKETS (FIGURE 1.5). INSERT (1) 3/8" X 1" BOLT (INCLUDED WITH RAMP) INTO THE BOTTOM OF EACH RAMP HOOK (FIGURE 1.6).





TORQUE BOLTS TO 5 FT-LB (FIGURE 1.7).



**NOTES**

