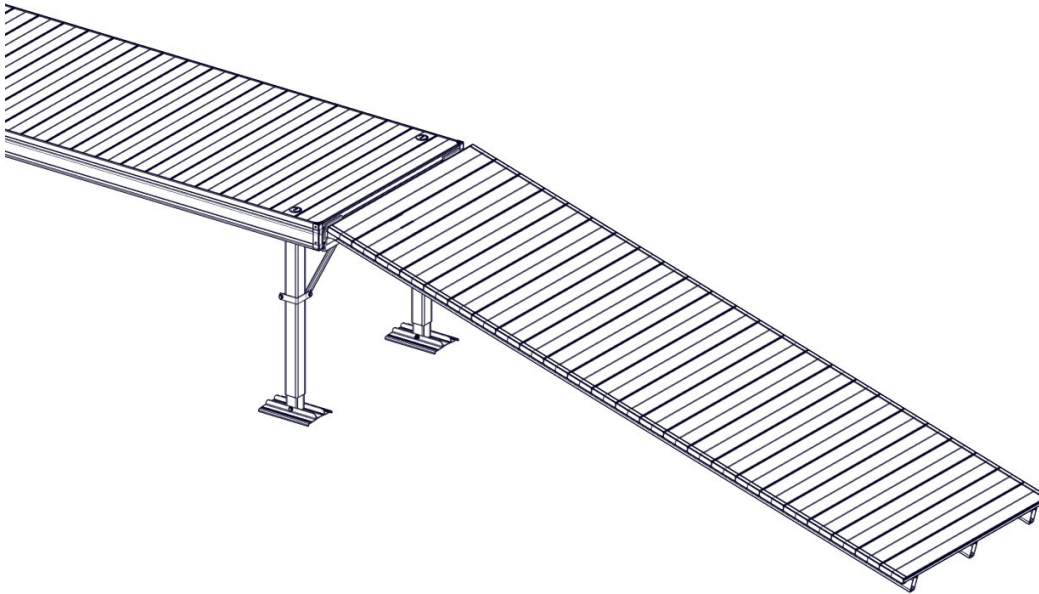


# FLOE QUICK ATTACH SECTIONAL/ROLL-IN RAMP BRACKETS

## ASSEMBLY INSTRUCTIONS

KIT P/N 510-02579-00



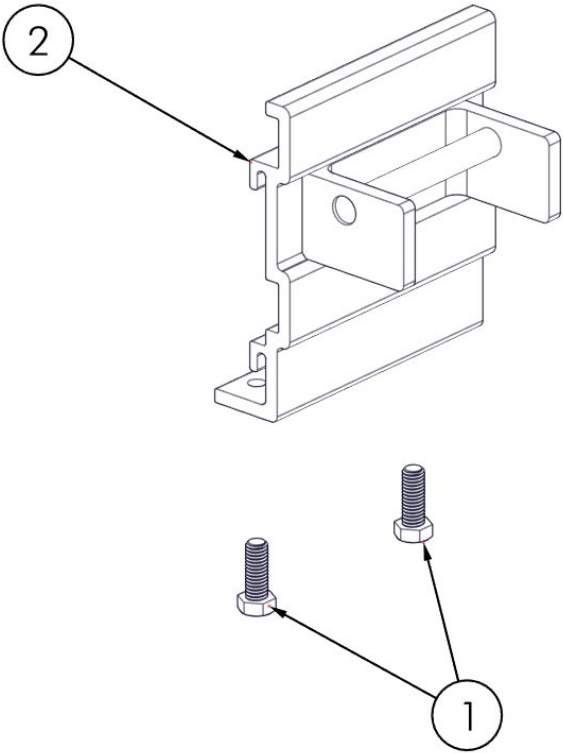
\*DOCK, LEGS, AND RAMP NOT INCLUDED

NOTE: TWO 9/16" WRENCHES MAY BE  
REQUIRED, DEPENDING ON THE STYLE OF THE  
QUICK ATTACH ACCESSORY BRACKET

TOOLS REQUIRED  
-9/16" SOCKET/WRENCH  
-TAPE MEASURE  
-TORQUE WRENCH

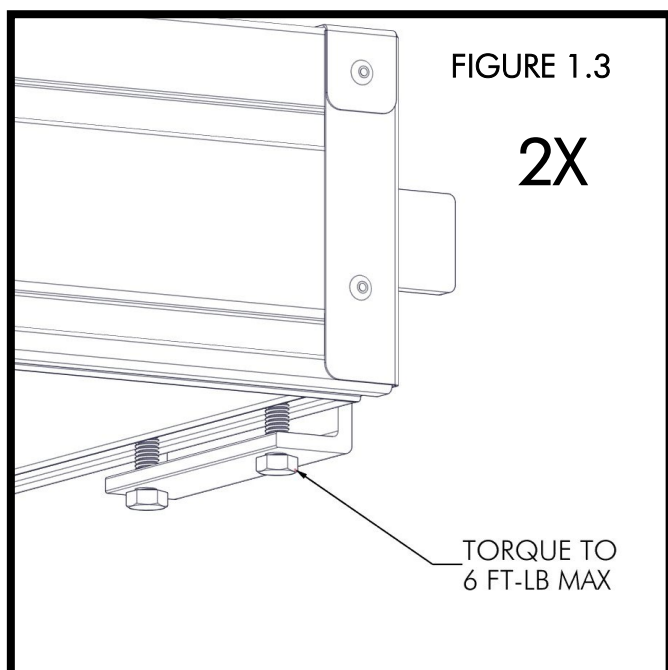
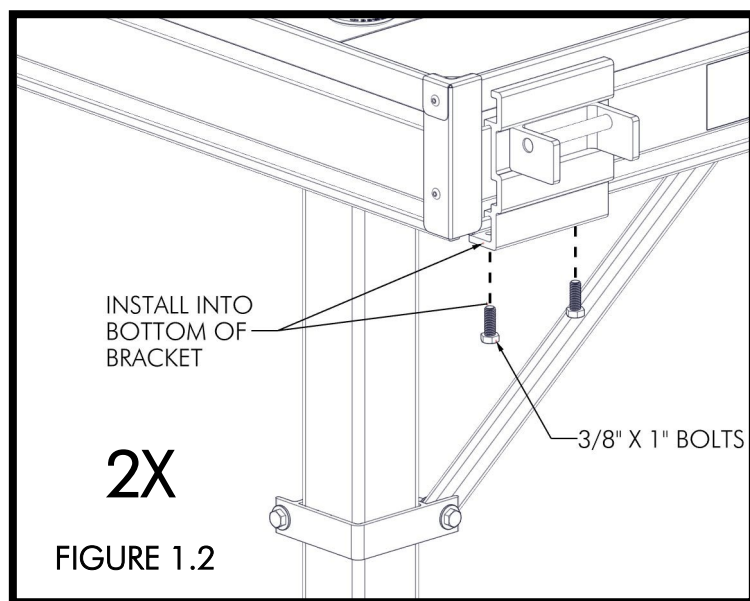
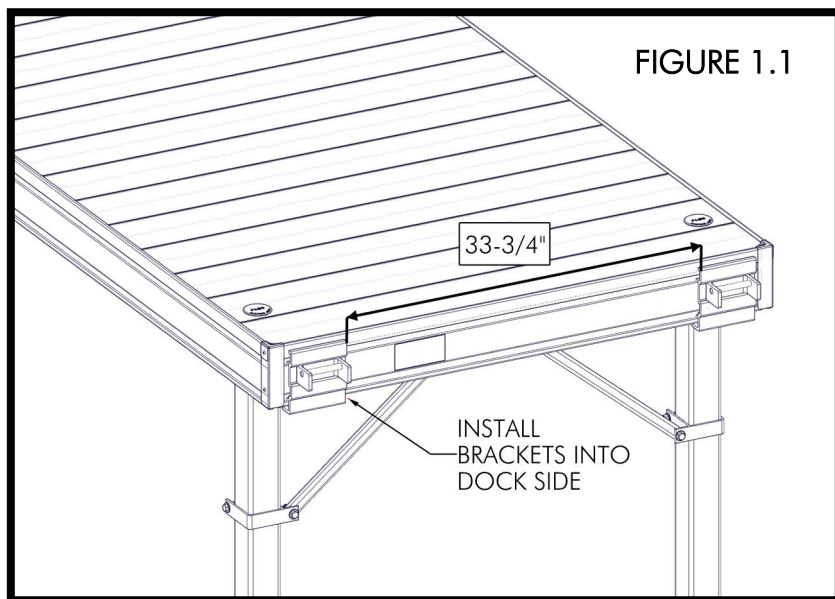
**BILL OF MATERIALS/EXPLODED VIEW**

P/N 510-02579-00	KIT, QA SECTIONAL/ROLL-IN RAMP BRACKETS		
NUMBER	PART NUMBER	DESCRIPTION	QTY
1	001-70105-00	HHCS, 3/8-16 X 1" 18-8 SS	4
2	110-00245-01	WELD'T, QA SECTIONAL/ROLL-IN BRKT. VII	2



## ATTACHMENT

PLACE BRACKETS CENTERED IN THE DOCK END AND POSITION THEM 33-3/4" APART FROM THE INNERMOST EDGES (FIGURE 1.1). INSERT (2) 3/8" X 1" BOLTS INTO THE BOTTOM OF EACH BRACKET (FIGURE 1.2). TORQUE TO 6 FT-LB MAXIMUM (FIGURE 1.3).



PLACE THE RAMP INTO BOTH BRACKETS AND ALIGN FOR SYMMETRY WITH THE DOCK SECTION (FIGURE 1.4 & 1.5).

