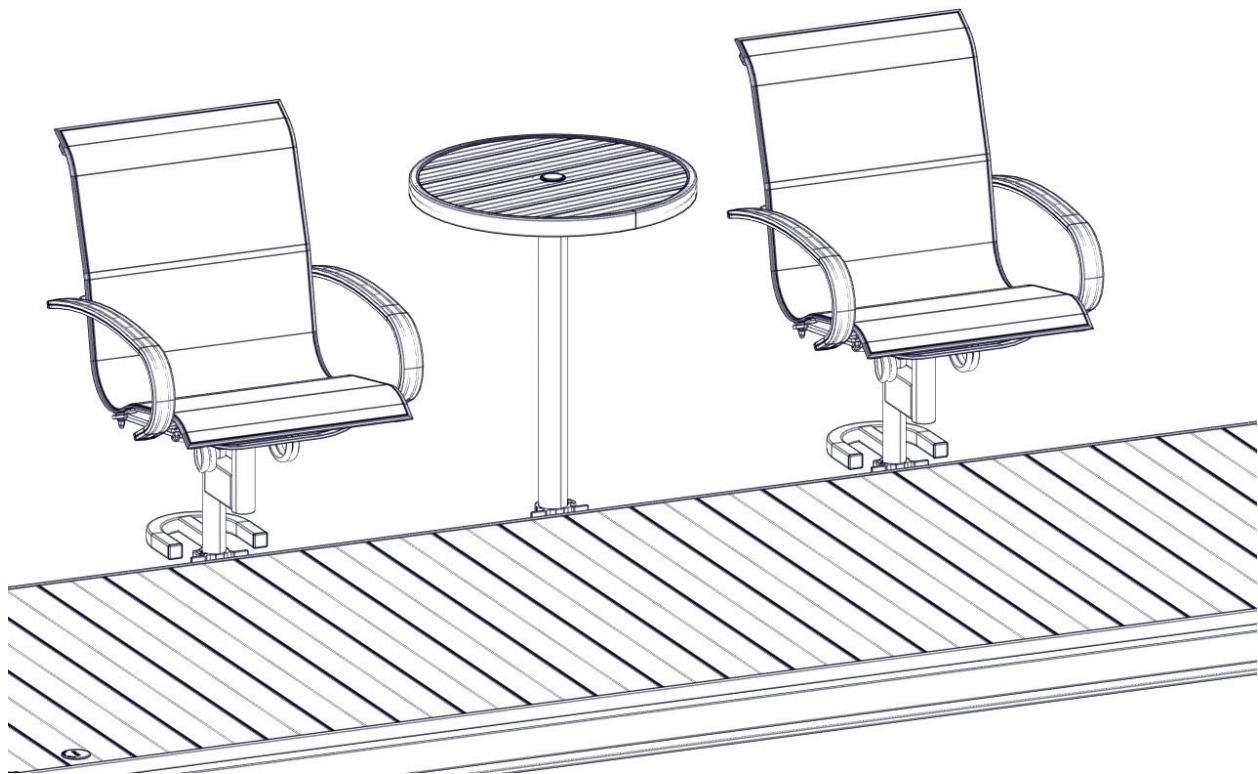


FLOE QUICK ATTACH SECTIONAL DOCK FURNITURE ATTACHMENT KIT ASSEMBLY INSTRUCTIONS

KIT P/N 510-00443-00 CHAIR MOUNTING
P/N 510-00444-00 TABLE MOUNTING



*DOCK SECTION NOT INCLUDED

NOTE:

REFER TO THE FURNITURE INSTRUCTIONS
FOR INSTALLATION OF CHAIRS & TABLE.

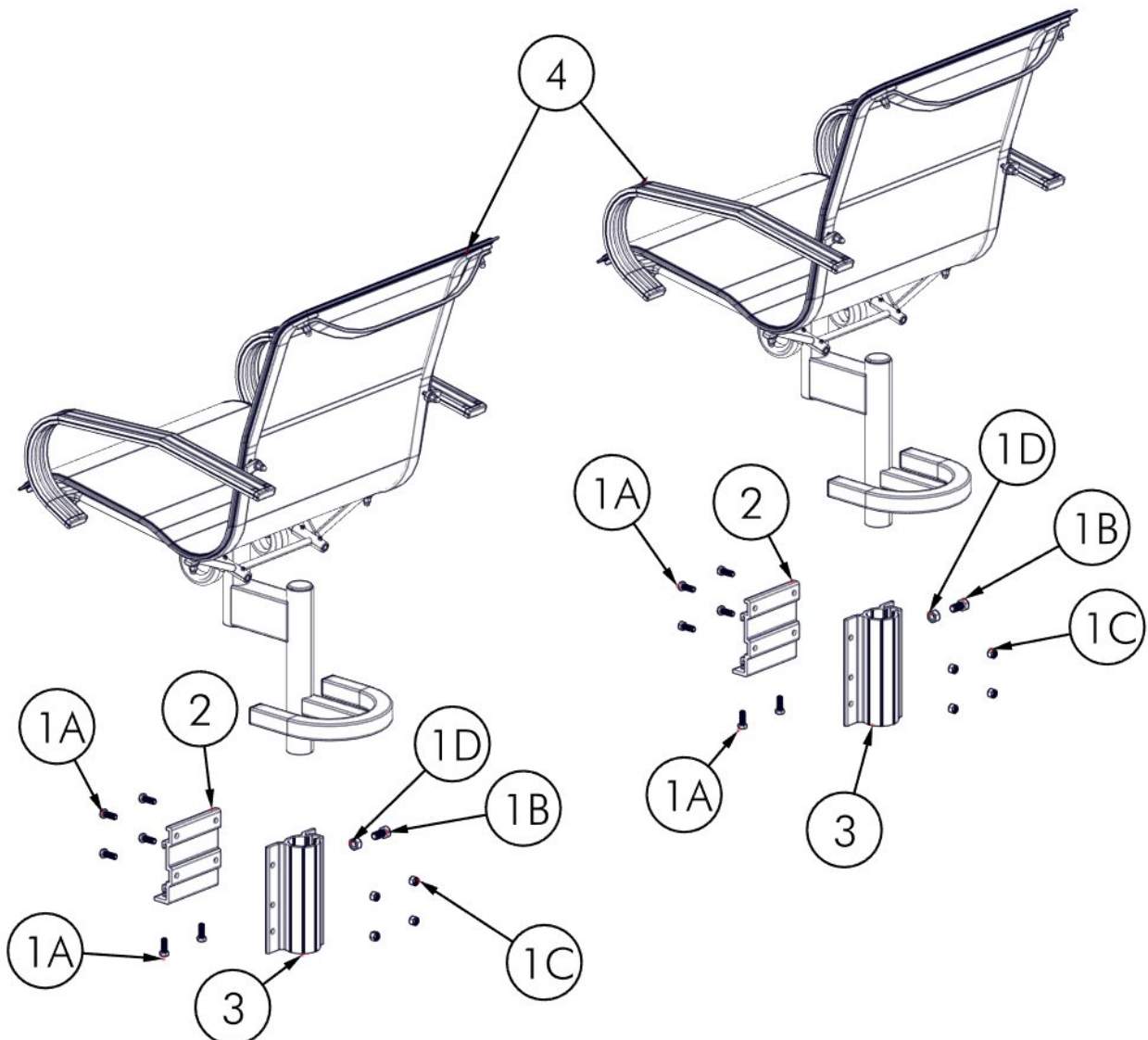
NOTE: TWO 9/16" WRENCHES MAY BE
REQUIRED, DEPENDING ON THE STYLE OF THE
QUICK ATTACH ACCESSORY BRACKET

TOOLS REQUIRED

- (2) 9/16" SOCKETS/WRENCHES
- 3/4" SOCKET/WRENCH
- TORQUE WRENCH
- TAPE MEASURE

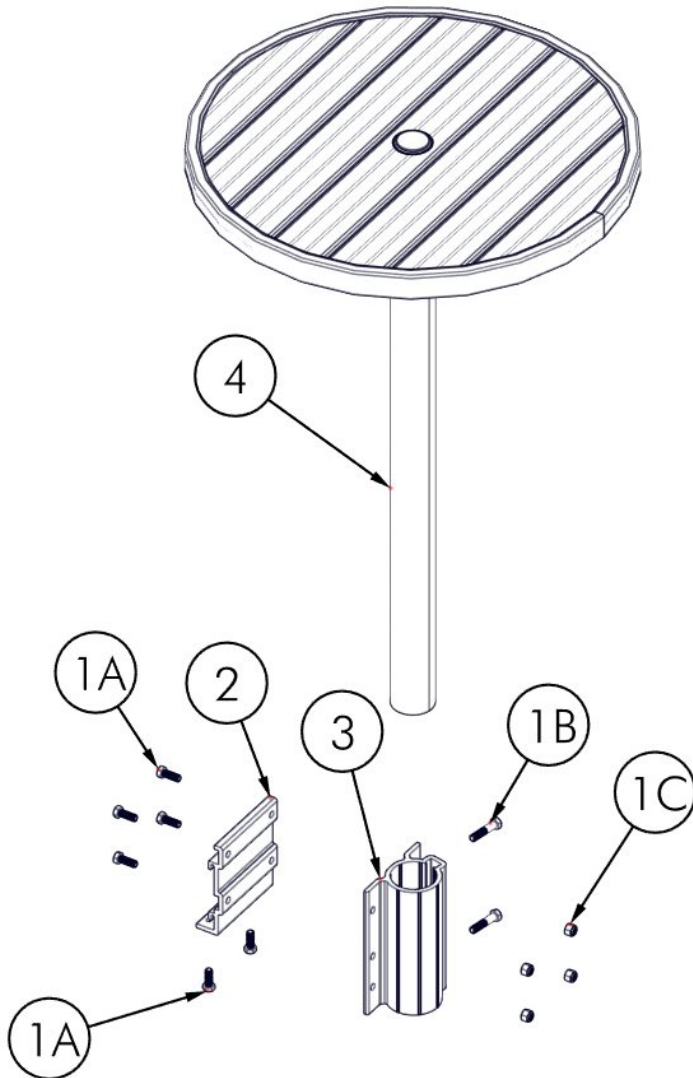
BILL OF MATERIALS/EXPLODED VIEW

P/N 510-00443-00		CHAIRS, QA SECTIONAL DOCK (2 CHAIRS)	
NUMBER	PART NUMBER	DESCRIPTION	QTY
	210-00440-00	HDWR, QA SCTN'L CHAIR MTG. (INCLUDES ITEMS #1 & 2)	1
1	001-02319-00	FASTENERS, QA ROLL-IN/QA SECTIONAL CHAIR MOUNTING	1
1A	001-70105-00	HHCS, 3/8-16 X 1" 18-8 SS	12
1B	001-70205-00	HHCS, 1/2-13 X 1" 18-8 SS	2
1C	001-76071-00	NUT, NYLOCK 3/8-16 ALUM.	8
1D	001-76350-00	NUT, 1/2-13 ALUM.	2
2	002-00149-01	BRACKET, QA SCTN'L FURNITURE – 5.25"	2
	210-07019-00	POCKETS, CHAIR (2) (INCLUDES ITEM #3)	1
3	002-07019-00	POCKET, CHAIR MOUNT	2
4	310-00425-00	KIT, DOCK CHAIRS (PAIR)	1



BILL OF MATERIALS/EXPLODED VIEW

P/N 510-00444-00		TABLE, QA SECTIONAL DOCK	
NUMBER	PART NUMBER	DESCRIPTION	QTY
	210-00441-00	HDWR, QA SCTN'L TABLE MTG. (INCLUDES ITEMS #1 & 2)	1
1	001-02318-00	FASTENERS, QA ROLL-IN/QA SECTIONAL TABLE MOUNTING	1
1A	001-70105-00	HHCS, 3/8-16 X 1" 18-8 SS	6
1B	001-70110-00	HHCS, 3/8-16 X 1-3/4" 18-8 SS	2
1C	001-76071-00	NUT, NYLOCK 3/8-16 ALUM.	4
2	002-00149-01	BRACKET, QA SCTN'L FURNITURE – 5.25"	2
	210-07020-00	POCKET, TABLE (1) (INCLUDES ITEM #3)	1
3	002-07020-00	POCKET, TABLE MOUNT	1
4	310-00430-00	KIT, DOCK TABLE	1

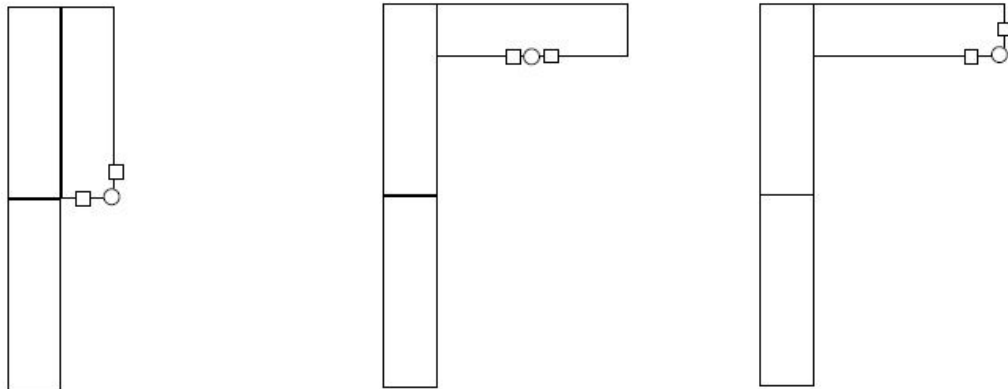


RECOMMENDED INSTALLATION LAYOUTS

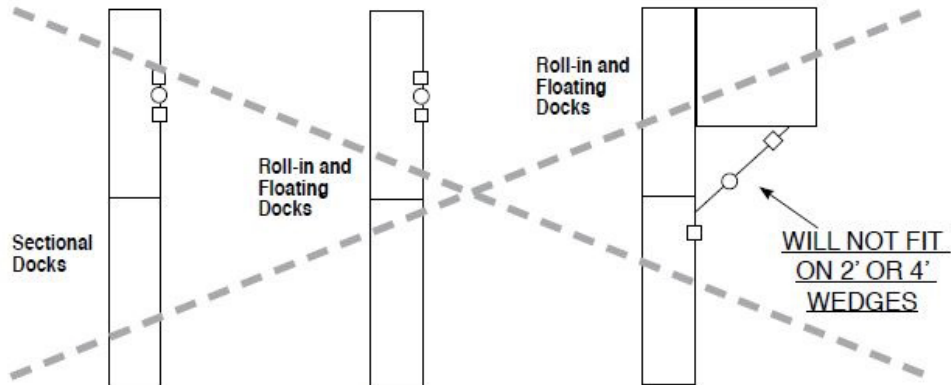
REFER TO THE IMAGES BELOW FOR THE TYPE OF DOCK YOU ARE INSTALLING THE FURNITURE ON TO DETERMINE WHICH LAYOUT IS BEST FOR YOUR CONFIGURATION. **NOTE: THERE ARE SEVERAL CONFIGURATIONS THAT ARE NOT RECOMMENDED.**

WARNING: ENSURE THAT SAFETY QUICK CONNECTS ARE USED ON ROLL-IN AND SECTIONAL DOCKS SO THE DOCK SECTIONS DO NOT SEPARATE

RECOMMENDED SAMPLE SECTIONAL DOCK LAYOUTS

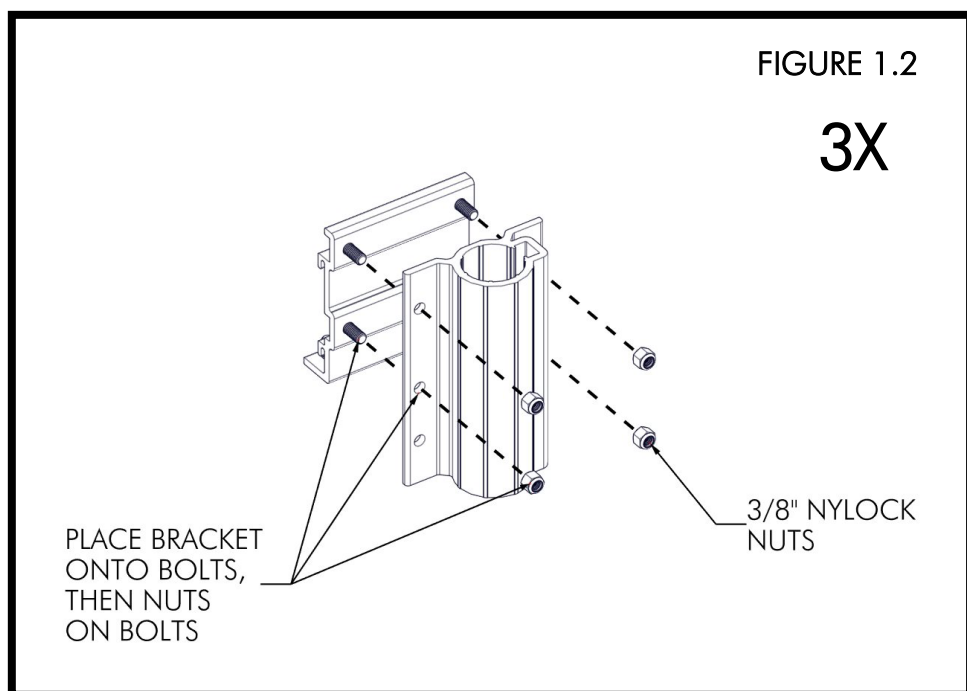
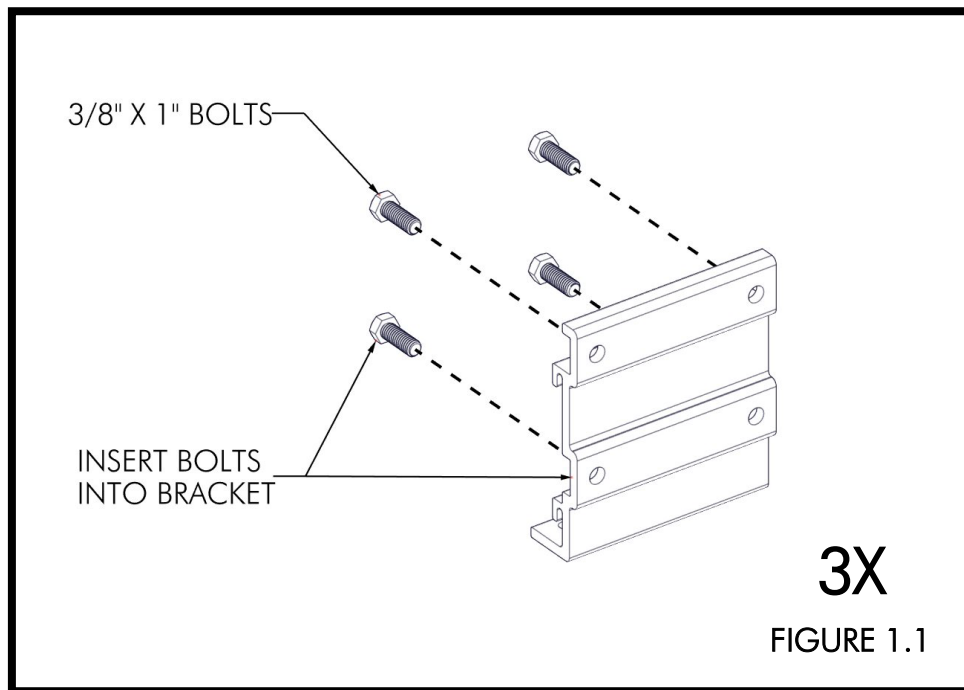


NOT RECOMMENDED LAYOUT FOR FLOATING, ROLL-IN OR SECTIONALS

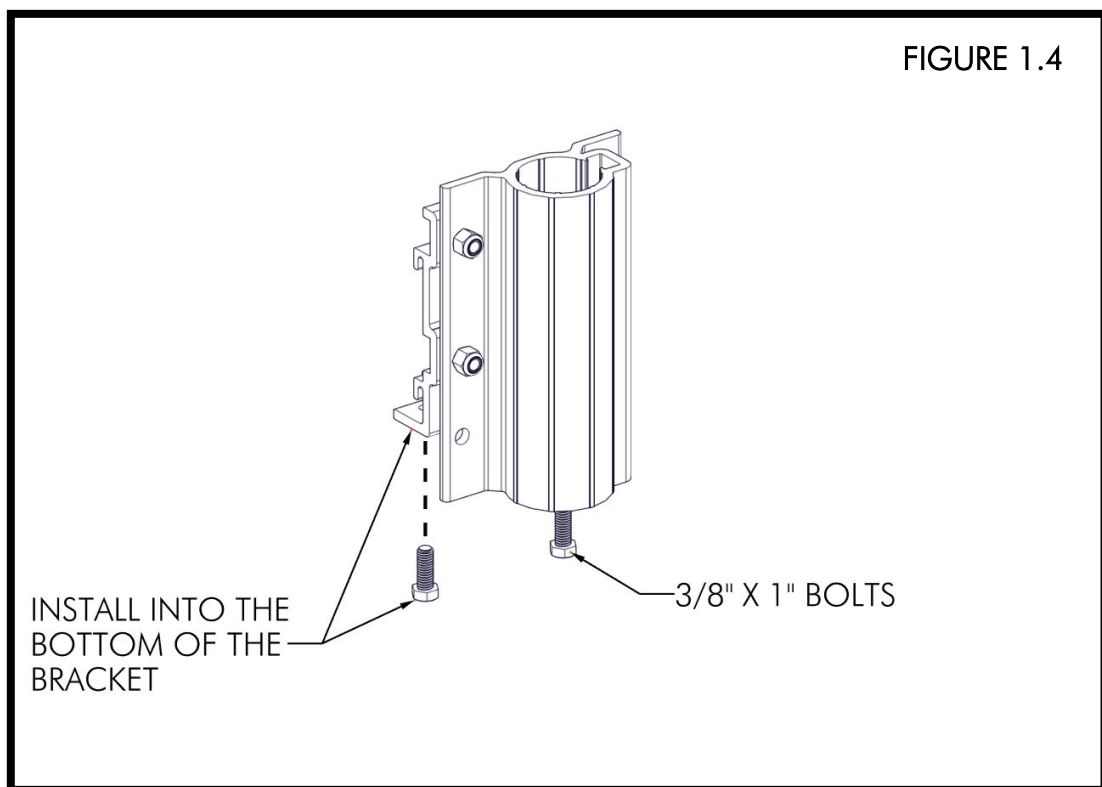
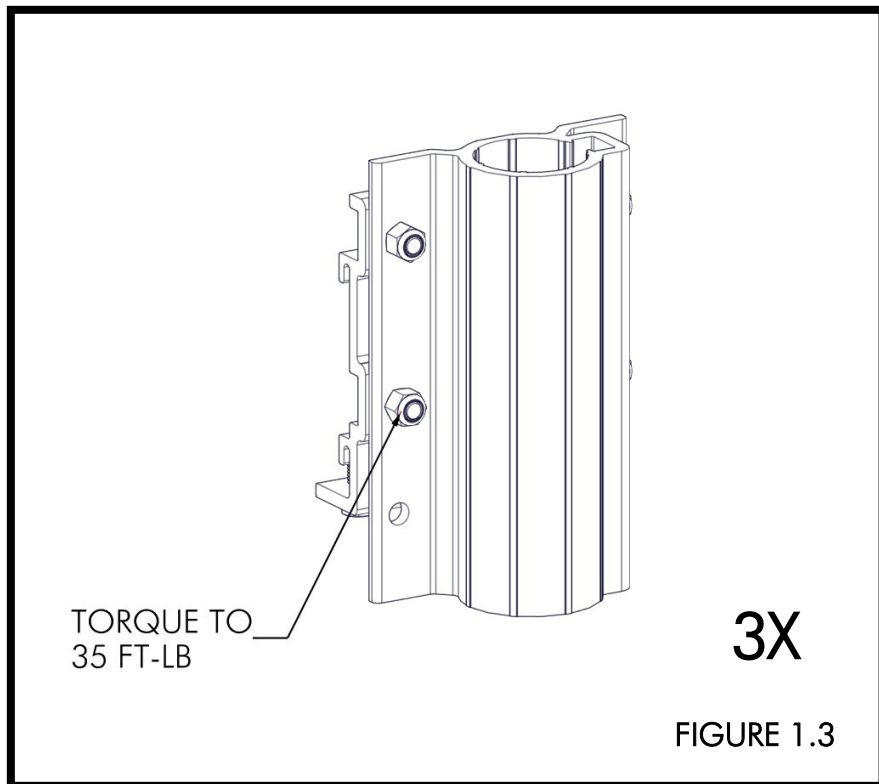


ASSEMBLY

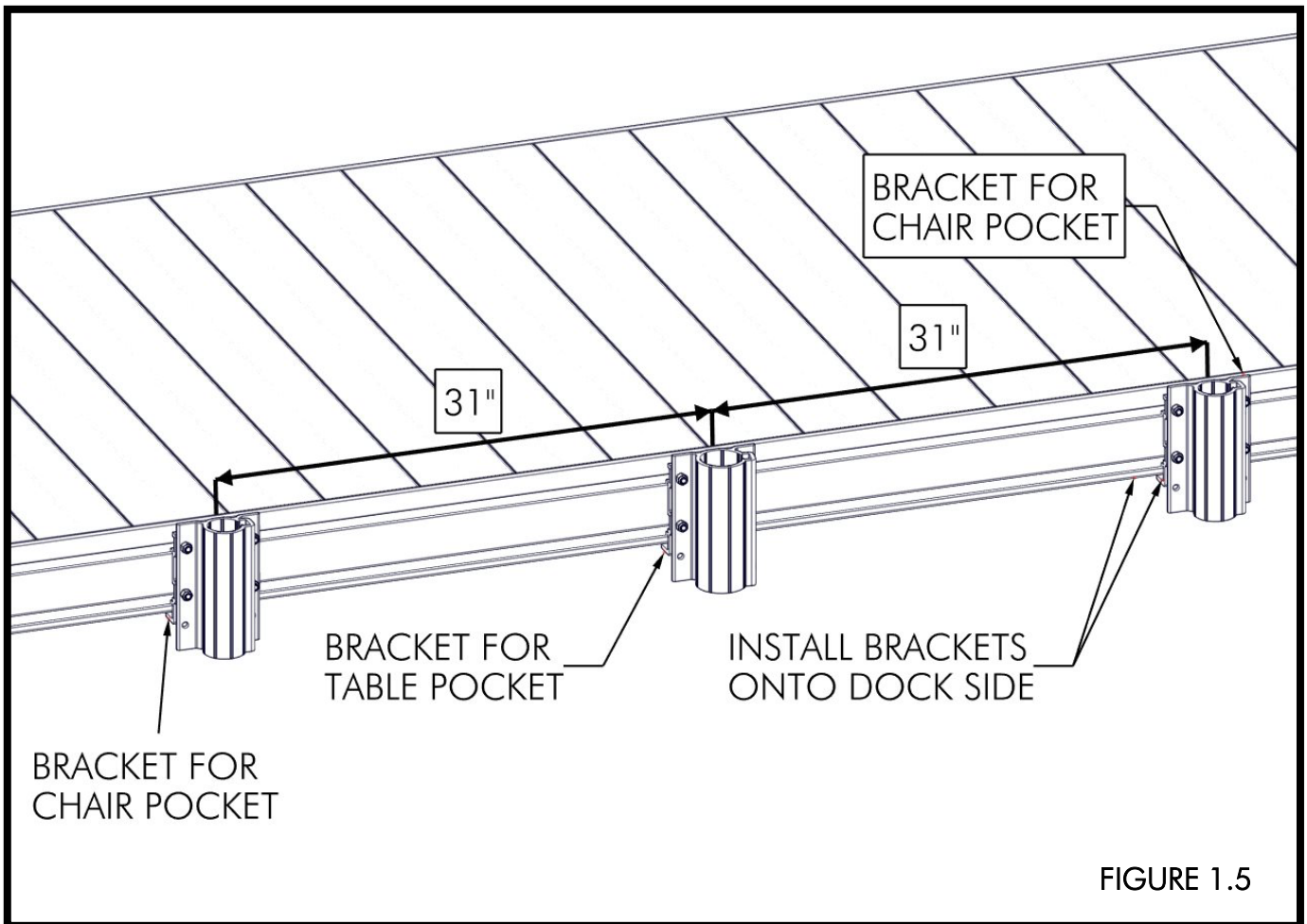
FIRST, DETERMINE WHERE THE FURNITURE WILL BE INSTALLED ON THE DOCK SYSTEM. INSERT (4) 3/8" X 1" BOLTS INTO EACH BRACKET (FIGURE 1.1). PLACE THE FURNITURE POCKETS ONTO THE BRACKETS AND ATTACH THEM WITH (4) 3/8" NYLOCK NUTS PER BRACKET (FIGURE 1.2).



TORQUE NUTS TO 35 FT-LB (FIGURE 1.3). INSERT (2) 3/8" X 1" BOLTS INTO THE BOTTOM OF EACH BRACKET (FIGURE 1.4).



POSITION THE BRACKETS IN THE DESIRED LOCATION ON THE DOCK SIDE, 31" APART CENTER TO CENTER. THIS IS TO PREVENT THE CHAIR'S ARM RESTS FROM HITTING THE TABLE AND POSSIBLY DAMAGING EITHER THE TABLE OR CHAIRS (FIGURE 1.5).



NOTE:
IF THE TABLE WILL NOT BE INSTALLED, THE CHAIR POCKETS MUST BE INSTALLED A
MINIMUM OF 30" APART

TORQUE BOLTS TO **6 FT-LB MAXIMUM** (FIGURE 1.6). REFER TO THE FURNITURE INSTRUCTIONS ON INSTALLING THE CHAIRS AND TABLE.

