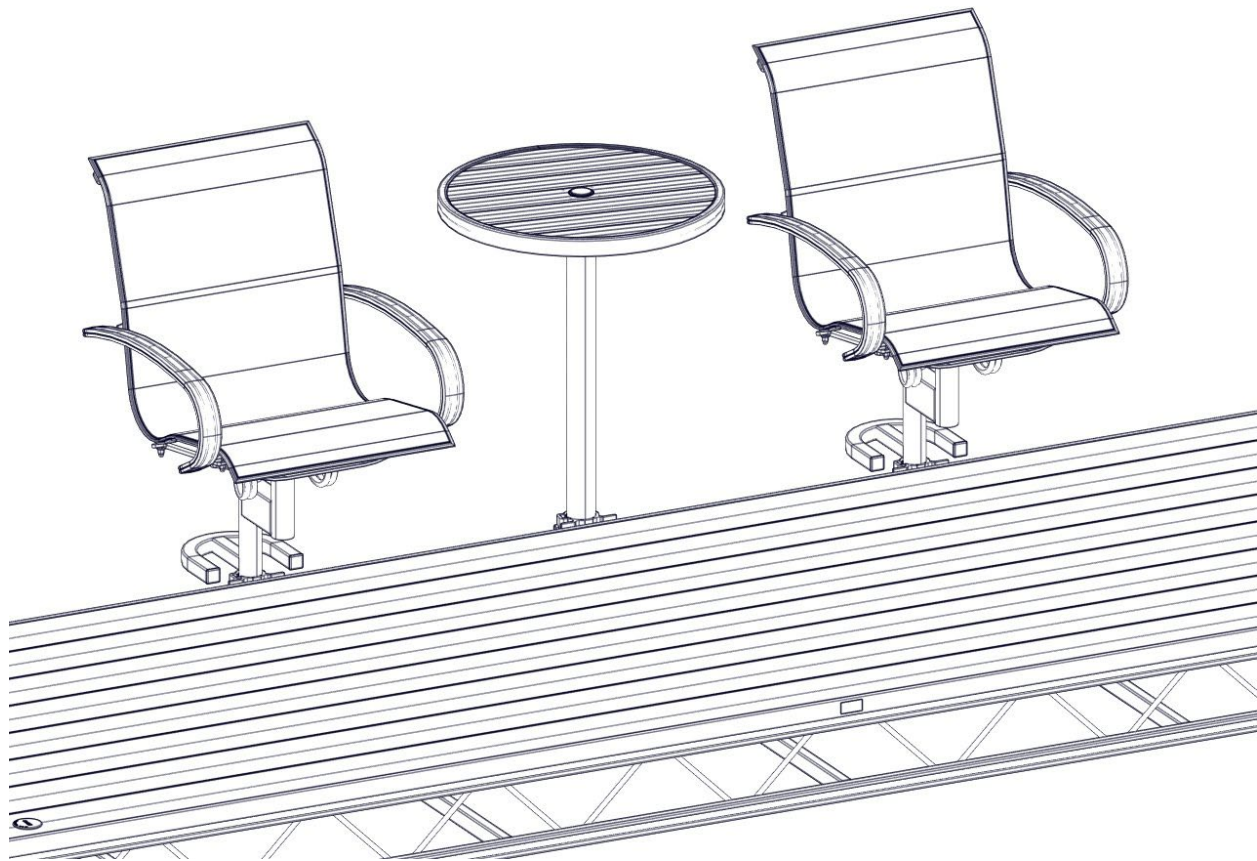


FLOE QUICK ATTACH ROLL-IN DOCK FURNITURE ATTACHMENT KIT

ASSEMBLY INSTRUCTIONS

KIT P/N 510-00448-00 CHAIR MOUNTING

P/N 510-00449-00 TABLE MOUNTING



*DOCK SECTION NOT INCLUDED

NOTE:

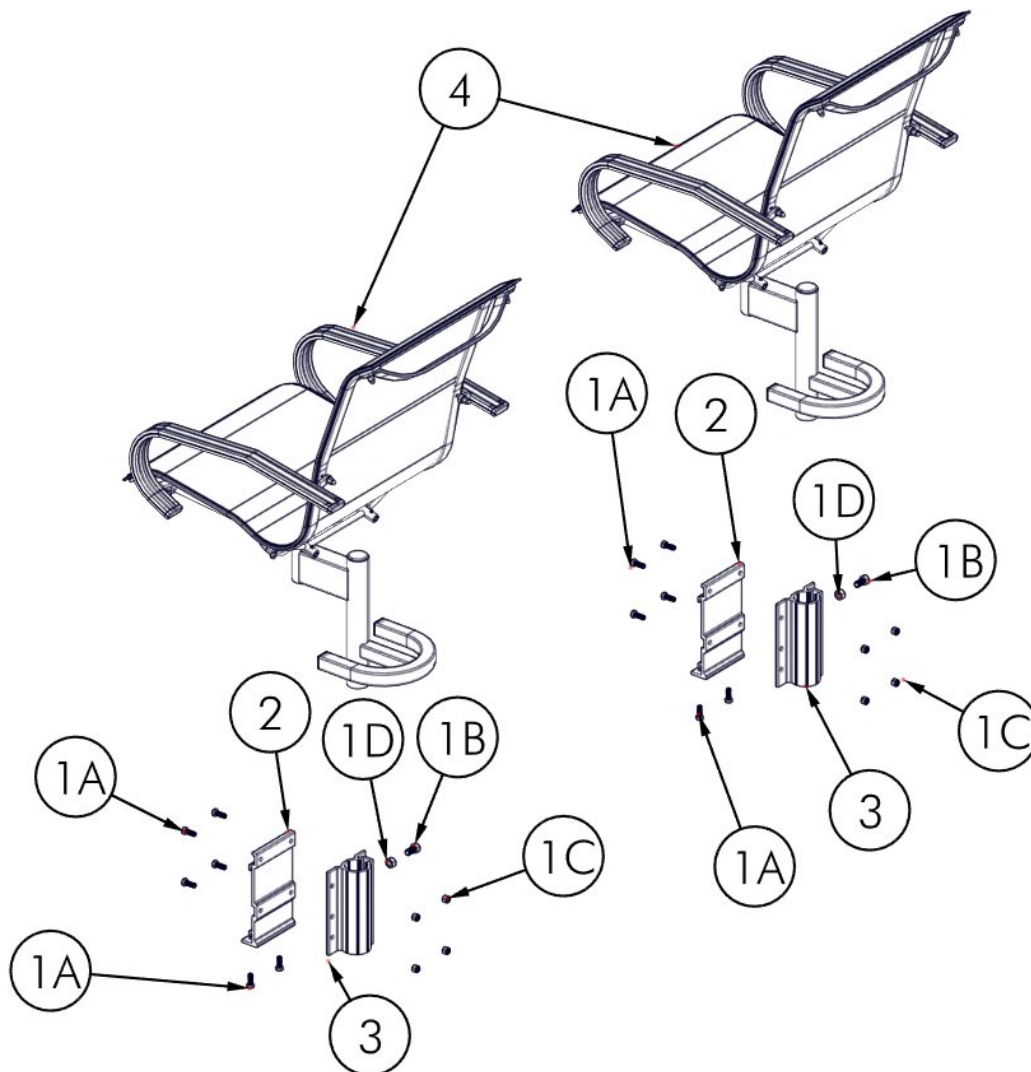
REFER TO THE FURNITURE INSTRUCTIONS
FOR INSTALLATION OF CHAIRS & TABLE.

TOOLS REQUIRED

- 9/16" SOCKET/WRENCH
- 3/4" SOCKET/WRENCH
- TORQUE WRENCH
- TAPE MEASURE

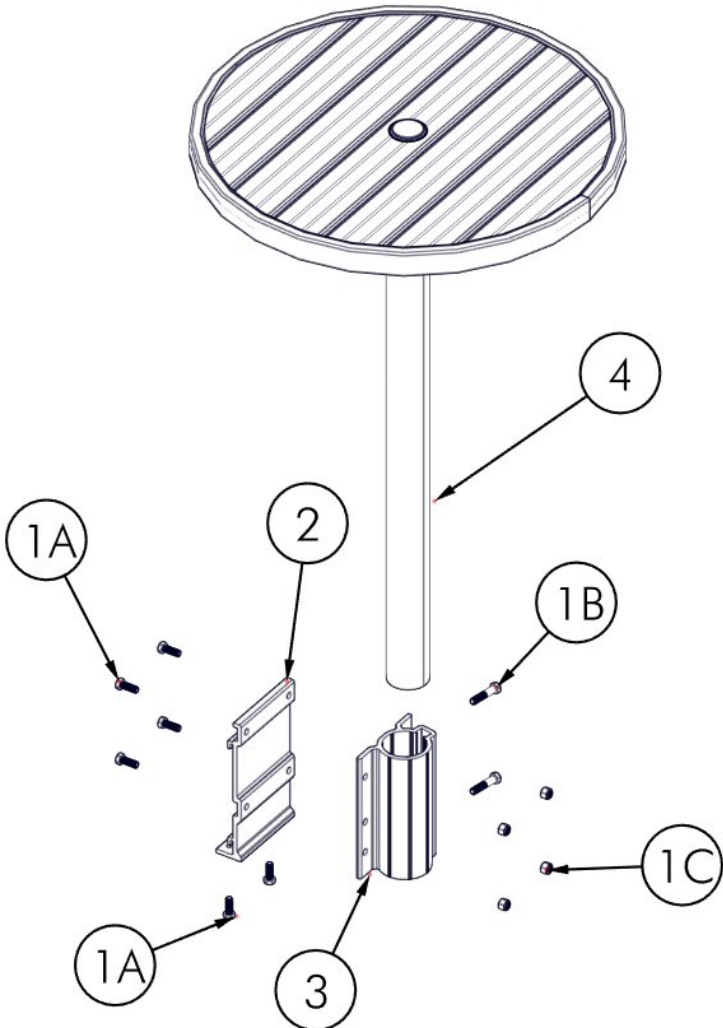
BILL OF MATERIALS/EXPLODED VIEW

P/N 510-00448-00	CHAIRS, QA ROLL-IN DOCK (2 CHAIRS)		
NUMBER	PART NUMBER	DESCRIPTION	QTY
	210-00445-00	HDWR, QA ROLL-IN CHAIR MTG. (INCLUDES ITEMS #1 & 2)	1
1	001-02319-00	FASTENERS, QA ROLL-IN/QA SECTIONAL CHAIR MOUNTING	1
1A	001-70105-00	HHCS, 3/8-16 X 1" 18-8 SS	12
1B	001-70205-00	HHCS, 1/2-13 X 1" 18-8 SS	2
1C	001-76071-00	NUT, NYLOCK 3/8-16 ALUM.	8
1D	001-76350-00	NUT, 1/2-13 ALUM.	2
2	002-00277-00	BRACKET, QUICK ATT. ROLL-IN FURNITURE – 5.25"	2
	210-07019-00	POCKETS, CHAIR (2) (INCLUDES ITEM #3)	1
3	002-07019-00	POCKET, CHAIR MOUNT	2
4	310-00425-00	KIT, DOCK CHAIRS (PAIR)	1



BILL OF MATERIALS/EXPLODED VIEW

P/N 510-00449-00	TABLE, QA ROLL-IN DOCK		
NUMBER	PART NUMBER	DESCRIPTION	QTY
	210-00446-00	HDWR, QA ROLL-IN TABLE MTG. (INCLUDES ITEMS #1 & 2)	1
1	001-02318-00	FASTENERS, QA ROLL-IN/QA SECTIONAL TABLE MOUNTING	1
1A	001-70105-00	HHCS, 3/8-16 X 1" 18-8 SS	6
1B	001-70110-00	HHCS, 3/8-16 X 1-3/4" 18-8 SS	2
1C	001-76071-00	NUT, NYLOCK 3/8-16 ALUM.	4
2	002-00277-00	BRACKET, QUICK ATT. ROLL-IN FURNITURE – 5.25"	1
	210-07020-00	POCKET, TABLE (1) (INCLUDES ITEM #3)	
3	002-07020-00	POCKET, TABLE MOUNT	1
4	310-00430-00	KIT, DOCK TABLE	1

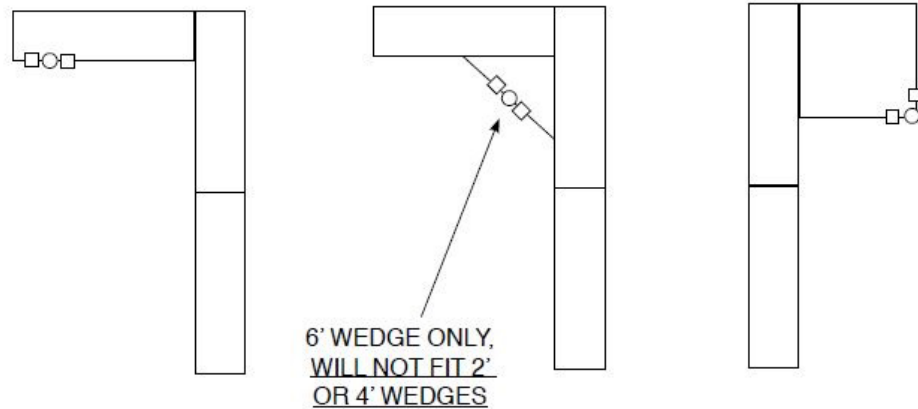


RECOMMENDED INSTALLATION LAYOUTS

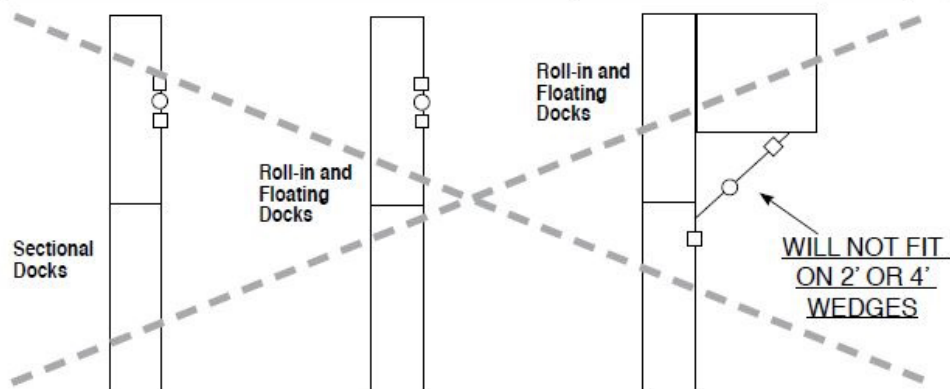
REFER TO THE IMAGES BELOW FOR THE TYPE OF DOCK YOU ARE INSTALLING THE FURNITURE ON TO DETERMINE WHICH LAYOUT IS BEST FOR YOUR CONFIGURATION. **NOTE: THERE ARE SEVERAL CONFIGURATIONS THAT ARE NOT RECOMMENDED.**

WARNING: ENSURE THAT SAFETY QUICK CONNECTS ARE USED ON ROLL-IN AND SECTIONAL DOCKS SO THE DOCK SECTIONS DO NOT SEPARATE

RECOMMENDED SAMPLE FLOATING AND ROLL-IN LAYOUTS



NOT RECOMMENDED LAYOUT FOR FLOATING, ROLL-IN OR SECTIONALS

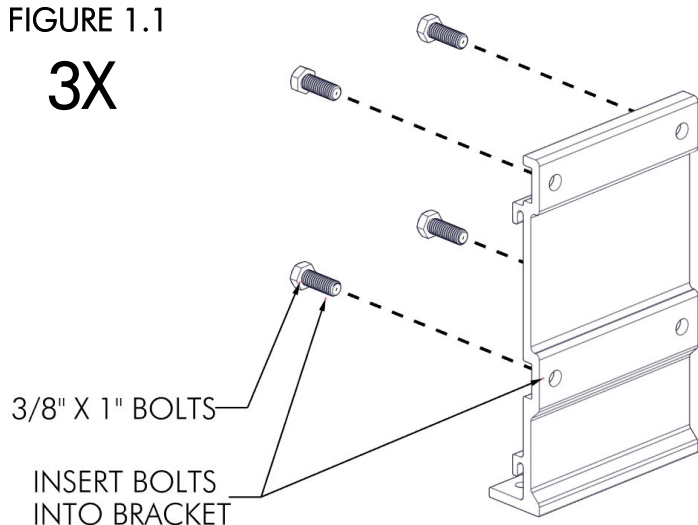


ASSEMBLY

FIRST, DETERMINE WHERE THE FURNITURE WILL BE INSTALLED ON THE DOCK SYSTEM. INSERT (4) 3/8" X 1" BOLTS INTO EACH BRACKET (FIGURE 1.1). POSITION THE BRACKETS IN THE DESIRED LOCATION ON THE DOCK SIDE, 31" APART CENTER TO CENTER. THIS IS TO PREVENT THE CHAIR'S ARM RESTS FROM HITTING THE TABLE AND POSSIBLY DAMAGING EITHER THE TABLE OR CHAIRS (FIGURE 1.2).

FIGURE 1.1

3X



NOTE:
IF THE TABLE WILL NOT BE
INSTALLED, THE CHAIR
POCKETS MUST BE
INSTALLED A MINIMUM OF
30" APART

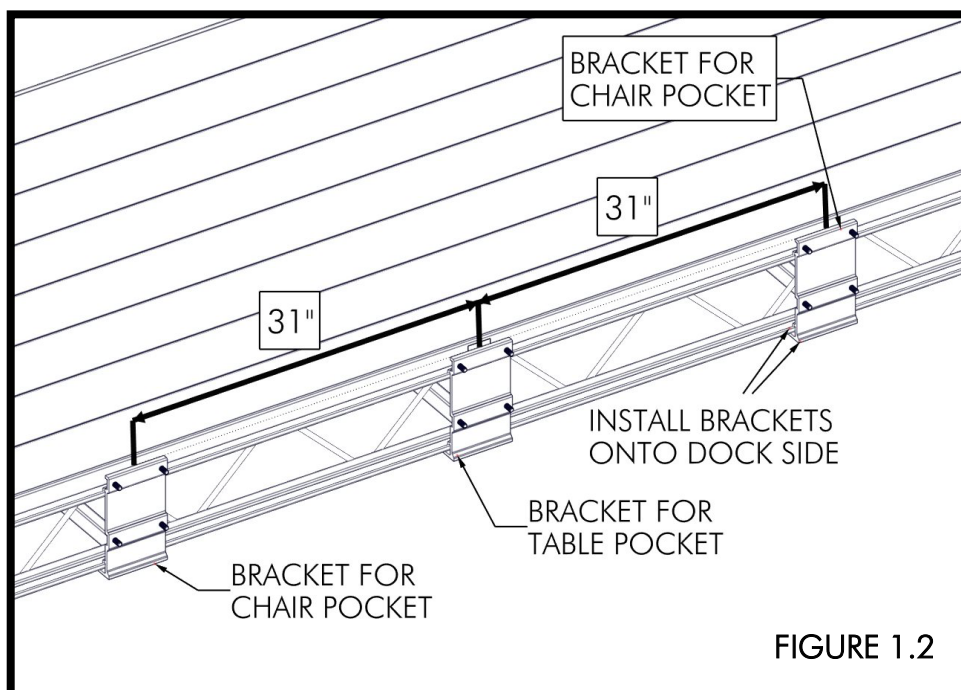
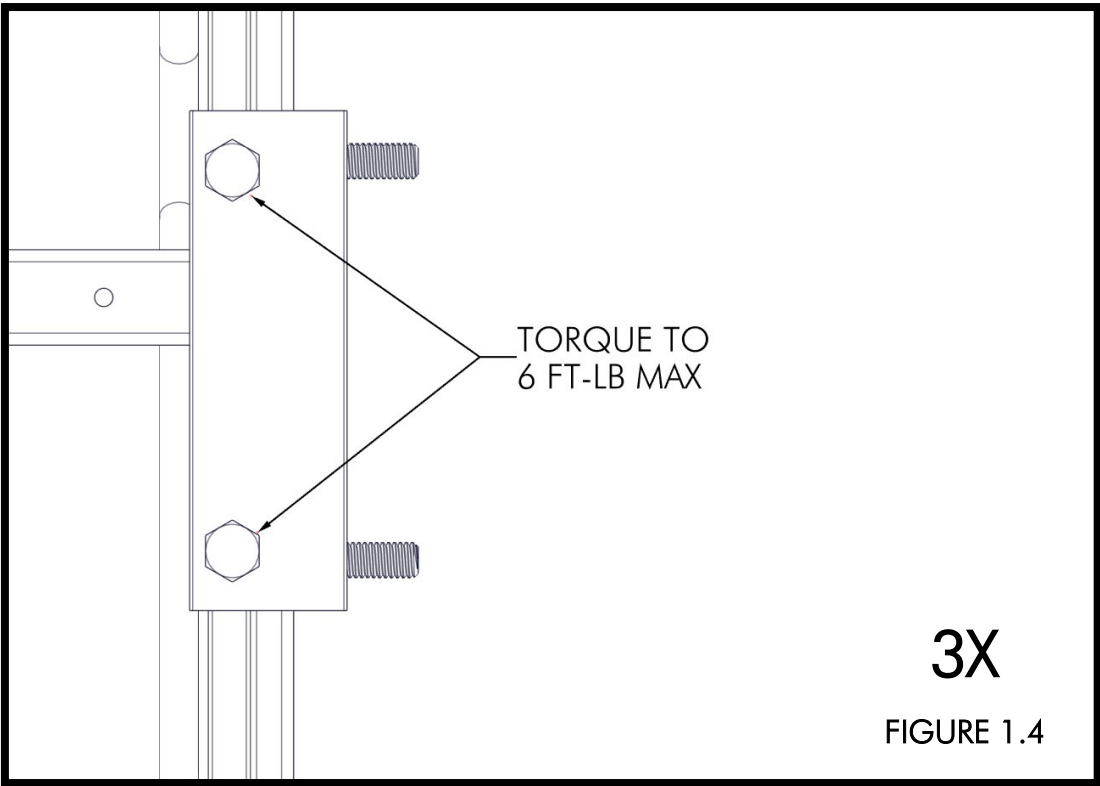
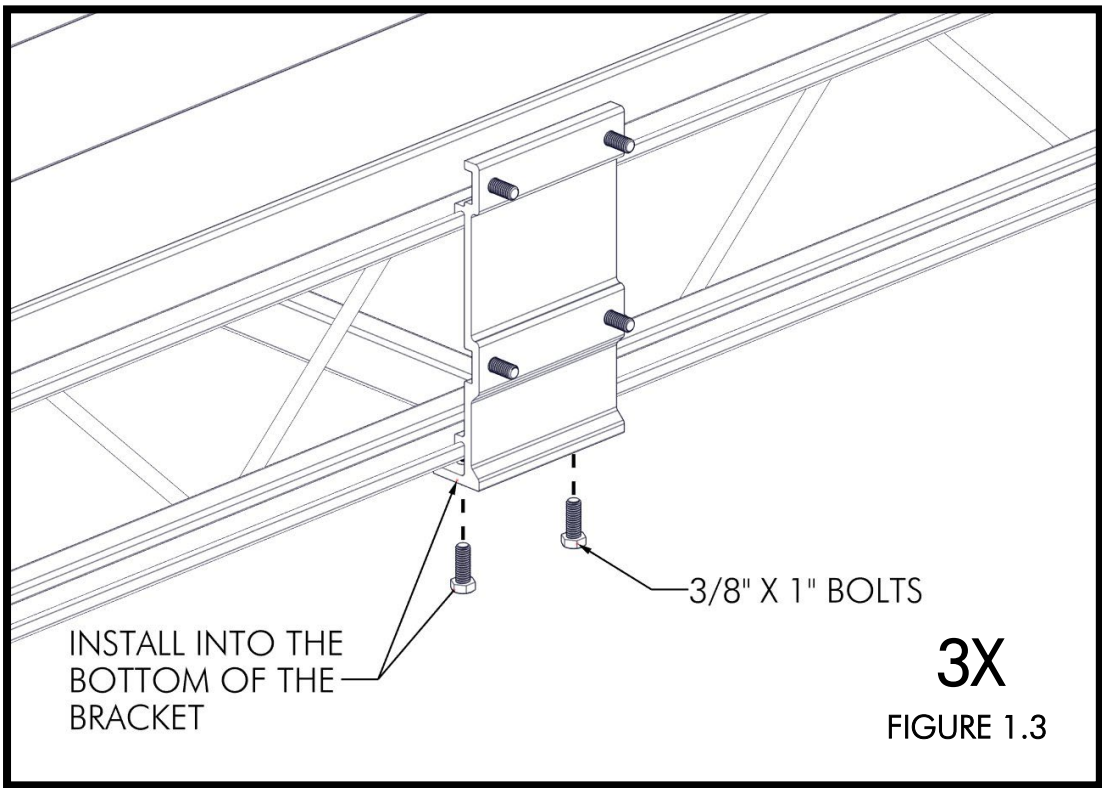


FIGURE 1.2

INSERT (2) 3/8" X 1" BOLTS INTO THE BOTTOM OF EACH BRACKET (FIGURE 1.3). TORQUE BOLTS TO 6 FT-LB MAXIMUM (FIGURE 1.4).



PLACE THE FURNITURE POCKETS ONTO THE BRACKETS AND ATTACH THEM WITH (4) 3/8" NYLOCK NUTS PER BRACKET. THE CHAIR POCKET IS SHOWN (FIGURE 1.5). TORQUE NUTS TO 35 FT-LB (FIGURE 1.6). REFER TO THE FURNITURE INSTRUCTIONS ON INSTALLING THE CHAIRS AND TABLE.

