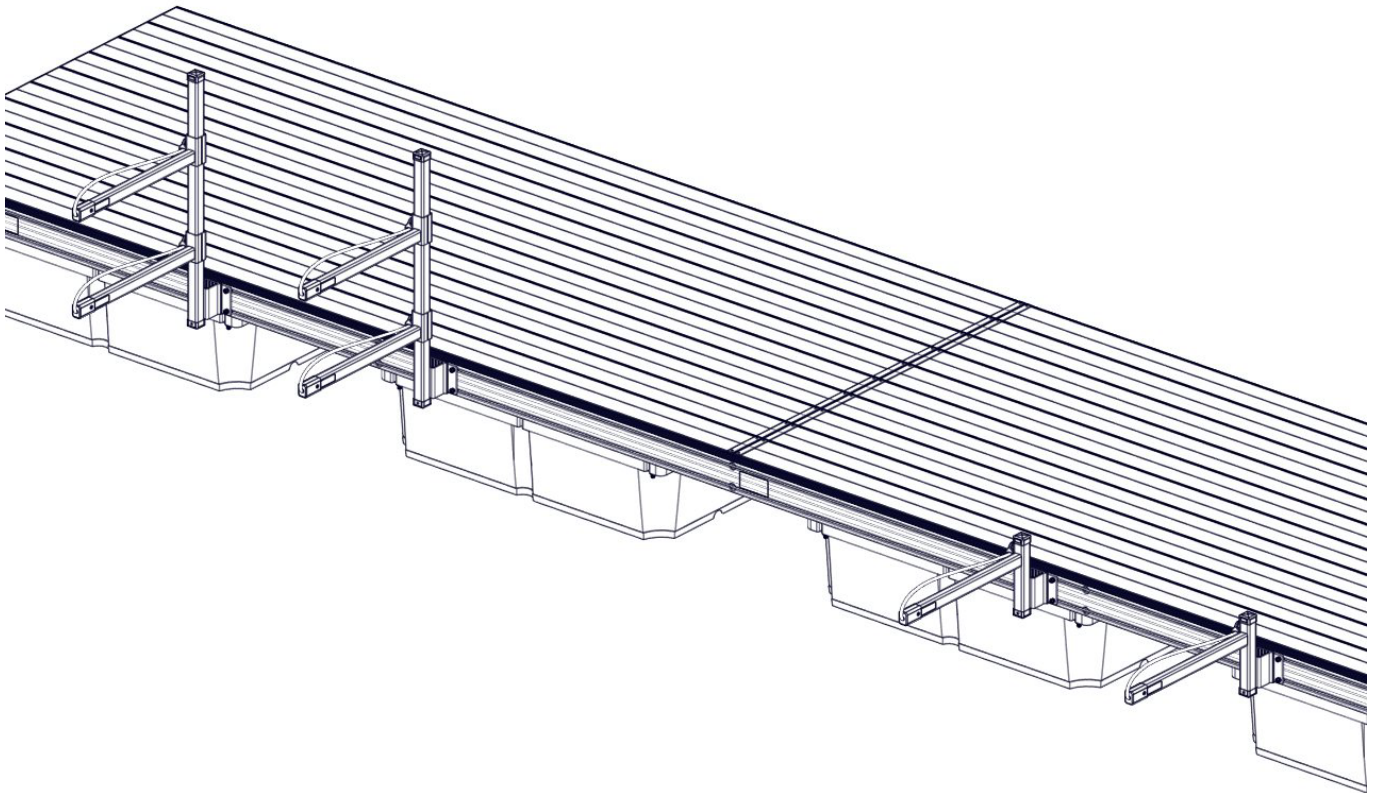


FLOE FLOATING DOCK WATER ACC. RACK ATTACHMENT KIT ASSEMBLY INSTRUCTIONS



KIT P/N 510-02345-00



*DOCK SECTION NOT INCLUDED

NOTE:

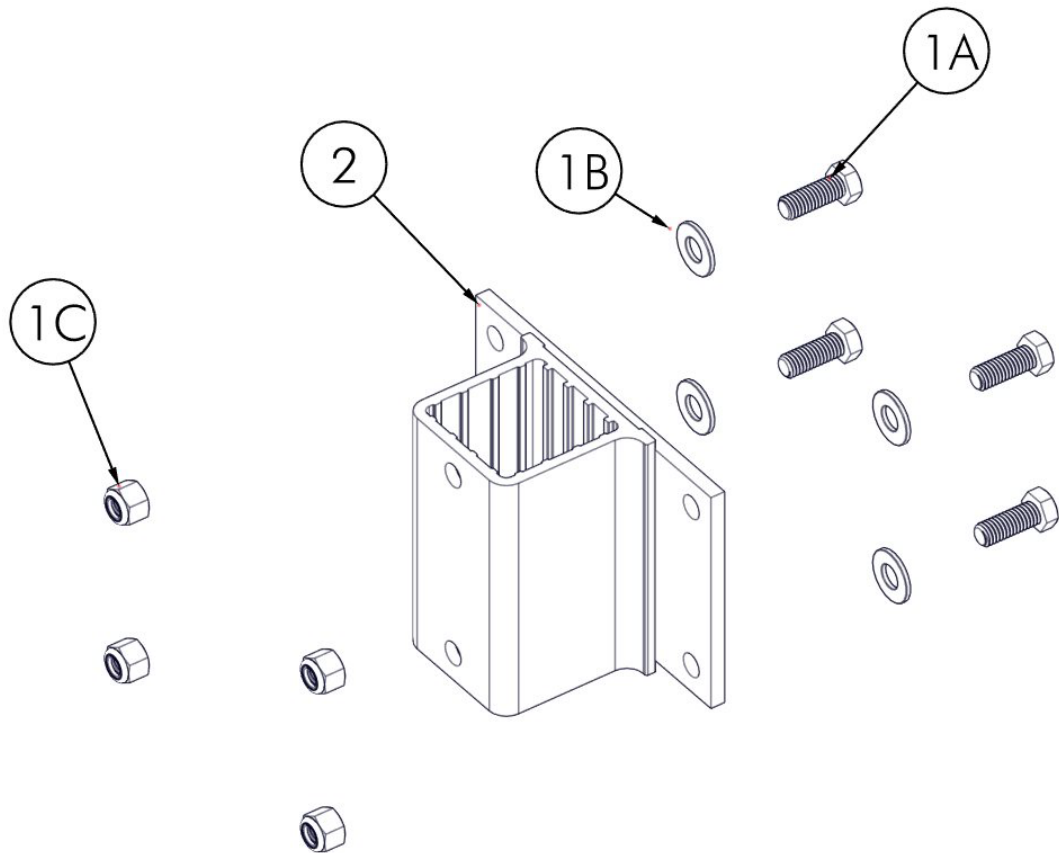
ACCESSORY RACKS ARE SOLD SEPARATELY.
REFER TO THE INSTRUCTIONS INCLUDED
WITH THE KIT.

TOOLS REQUIRED

- 9/16" SOCKET/WRENCH
- TAPE MEASURE
- TORQUE WRENCH

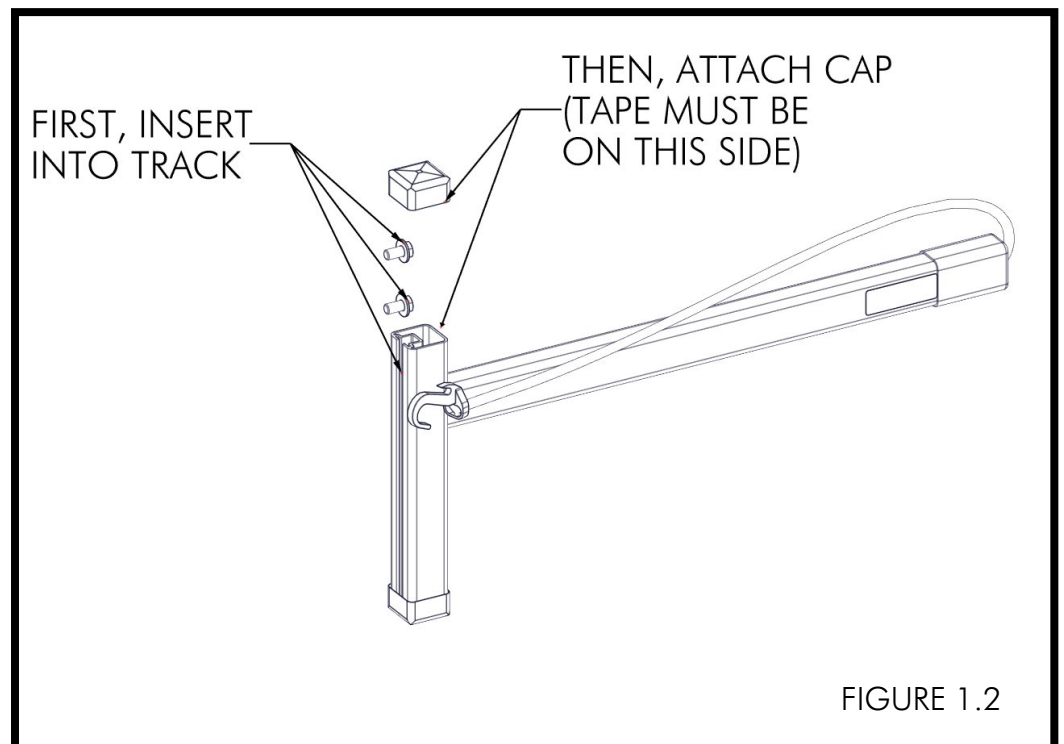
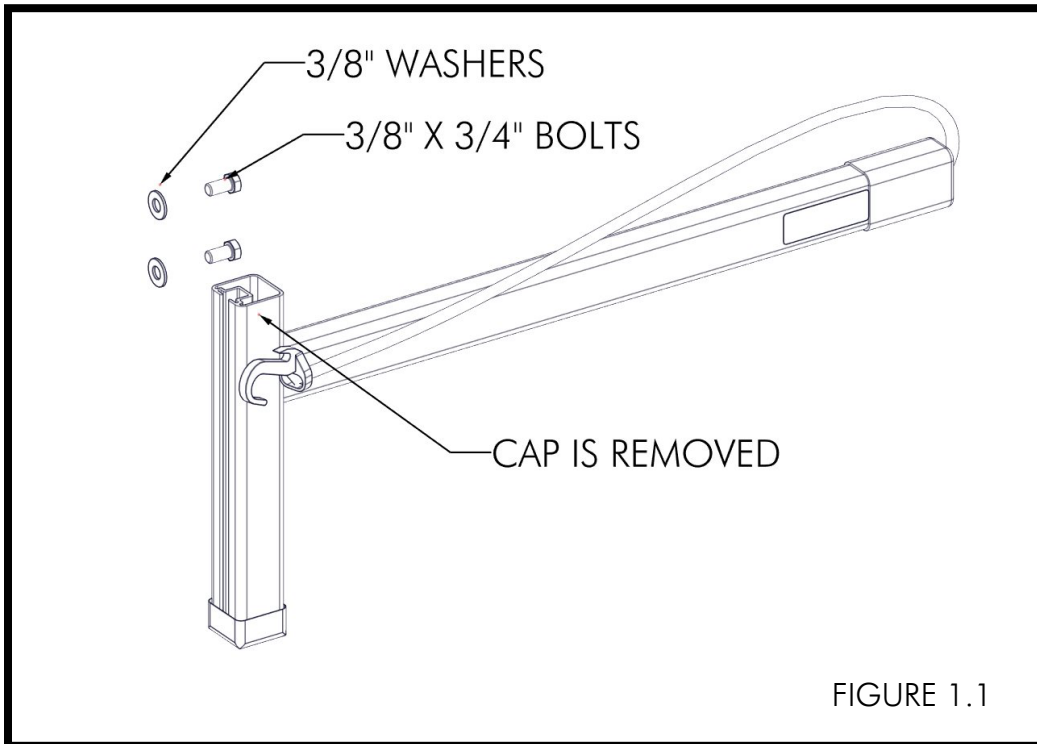
BILL OF MATERIALS

P/N 510-02345-00	KIT, WATER ACC. RACK MTG. HRDW. FLOATING DOCK		
NUMBER	PART NUMBER	DESCRIPTION	QTY
1	001-02345-00	FASTENERS, FLOATING DOCK WATER ACC. MOUNTING	1
1A	001-70105-00	HHCS, 3/8-16 X 1" 18-8 SS	12
1B	001-71017-00	FLAT WASHER, 3/8" SAE SS 18-8	12
1C	001-76071-00	NUT, NYLOCK 3/8-16 ALUM.	12
2	110-00102-00	WELD'T, FLOATING DOCK BUMPER	2



ASSEMBLY

WITH THE CAP REMOVED OFF OF THE UPRIGHT, INSERT (2) 3/8" X 3/4" BOLTS WITH (2) 3/8" WASHERS INTO THE TRACK ON THE UPRIGHT (INCLUDED WITH UPRIGHTS). PEEL THE BACKING OFF THE TAPE ON THE INSIDE OF THE CAP AND ATTACH TO THE UPRIGHT. NOTE: TAPE MUST BE ON THE OPPOSITE SIDE OF THE TRACK (FIGURE 1.1 & 1.2).



WITH THE BOLTS MOVED IN POSITION TO SET THE DESIRED HEIGHT OF THE UPRIGHTS, INSTALL THE ACCESSORY RACKS ONTO THE MOUNTING BRACKETS (FIGURE 1.3). PLACE A 3/8" NUT ONTO EACH BOLT (FIGURE 1.4) AND TORQUE TO 20 FT-LB (FIGURE 1.5).

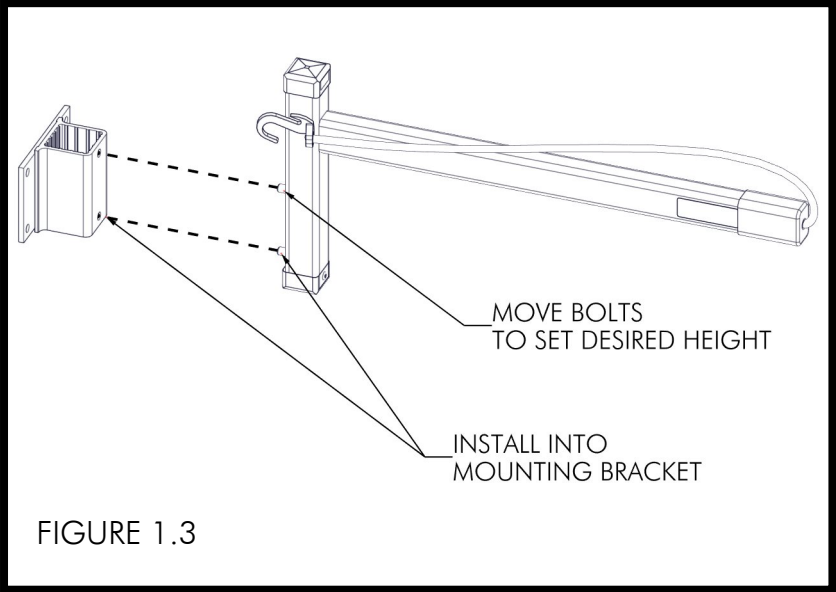


FIGURE 1.3

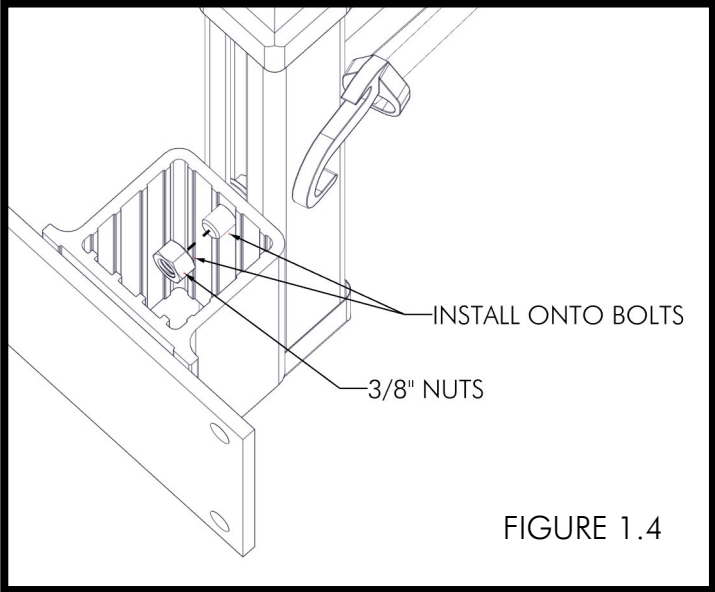


FIGURE 1.4

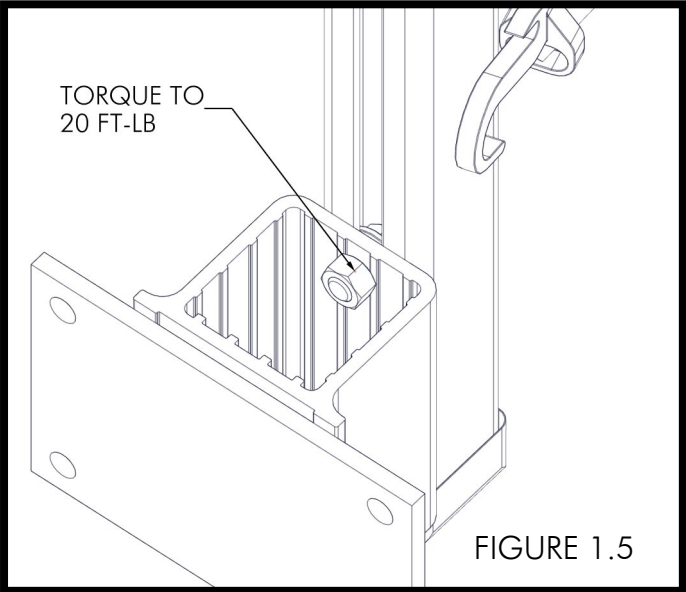
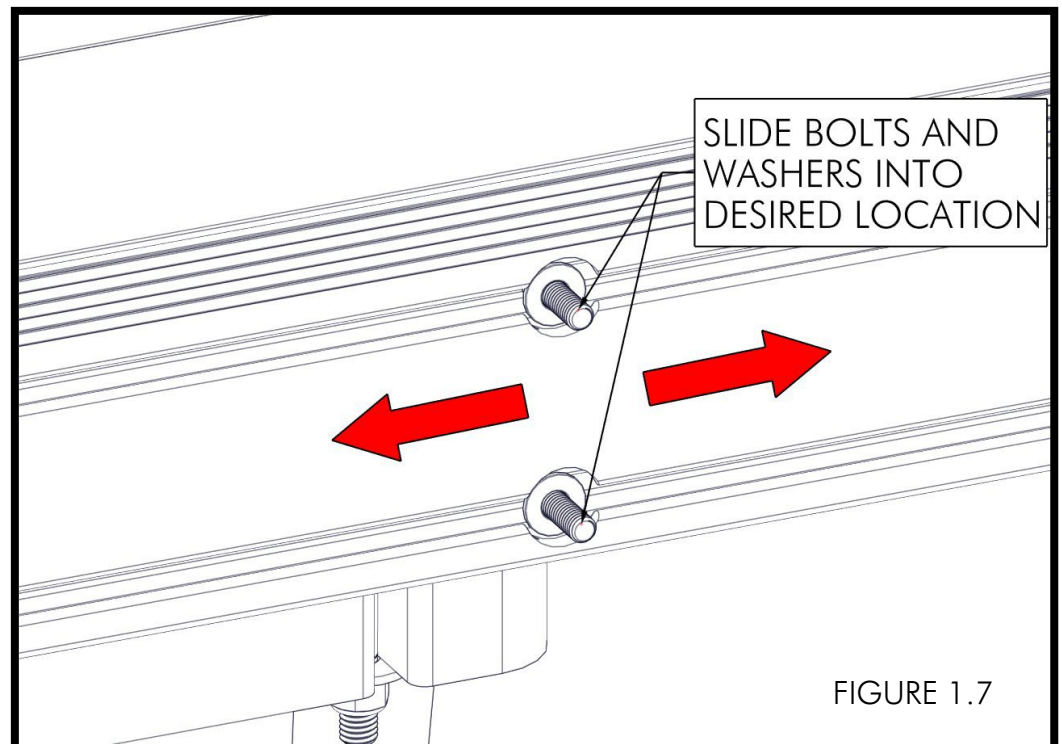
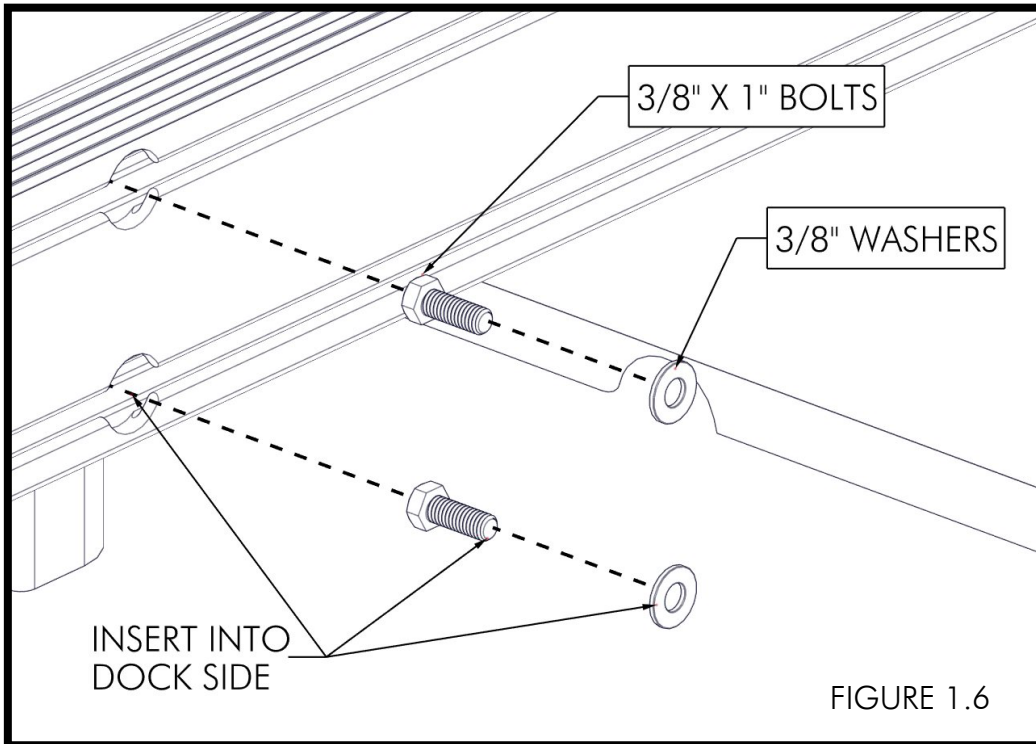
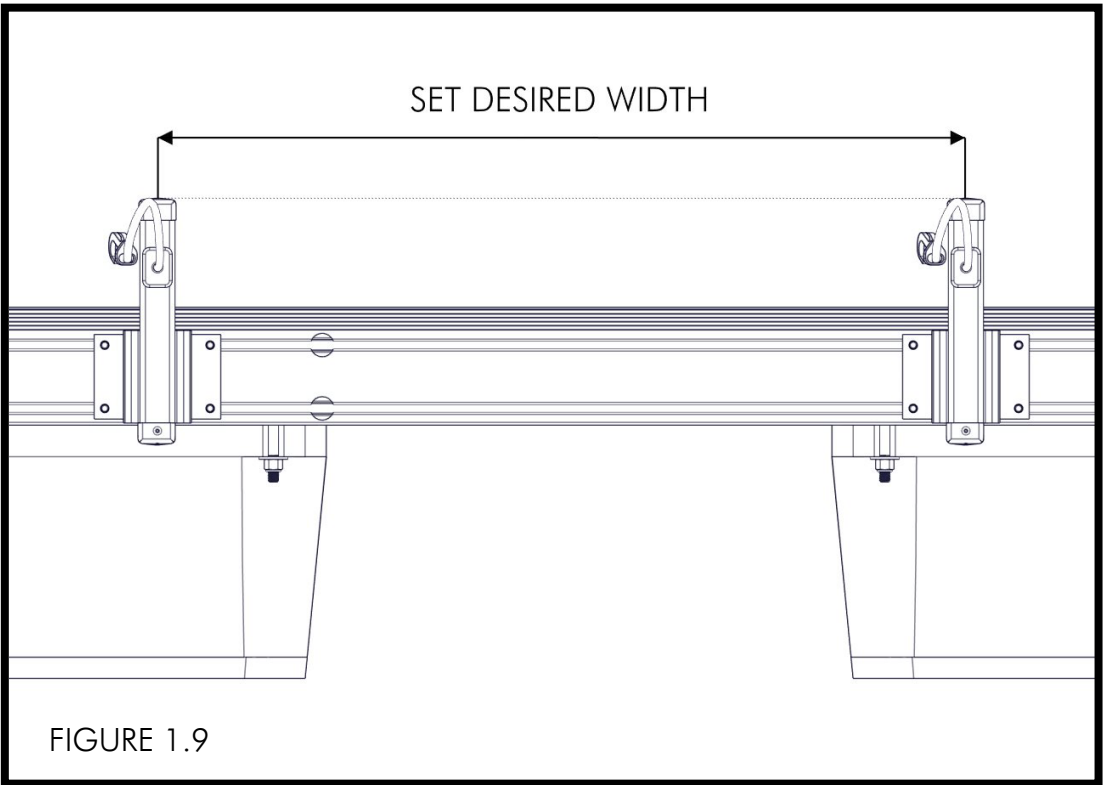
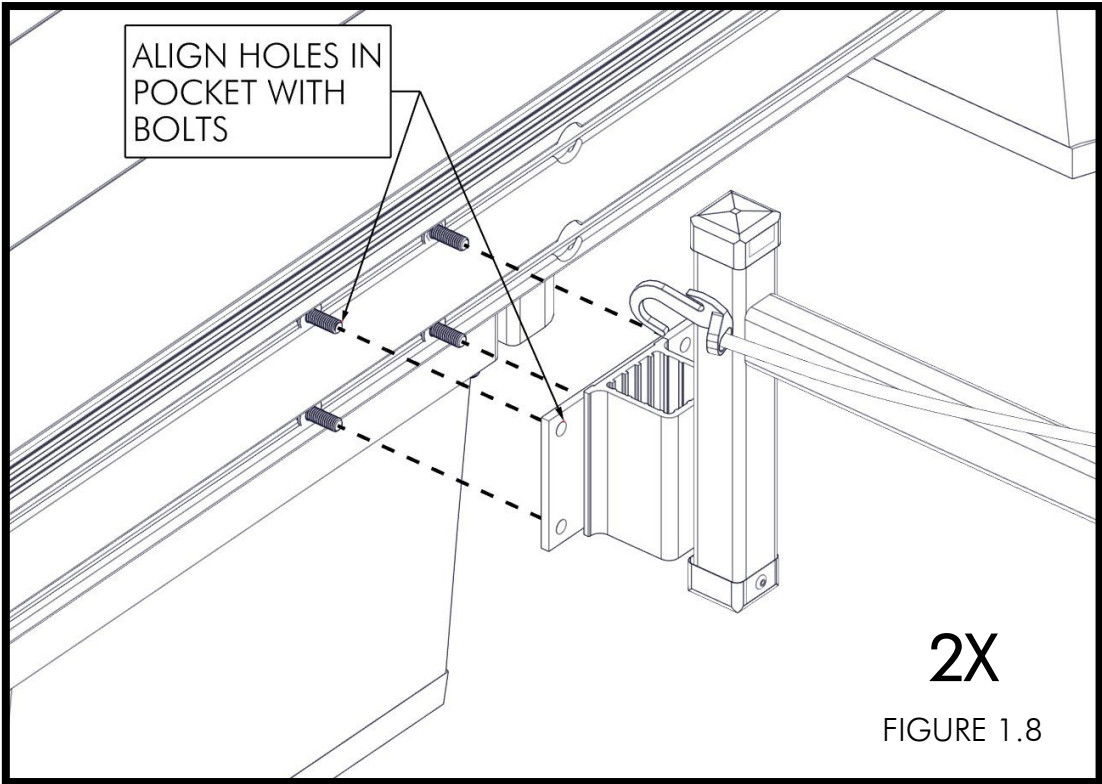


FIGURE 1.5

FIRST, DETERMINE WHERE THE ACCESSORY RACKS WILL BE INSTALLED ON THE DOCK SYSTEM. PLACE A 3/8" WASHER ONTO EACH OF THE (12) 3/8" X 1" BOLTS (FIGURE 1.6), THEN INSERT THE HEX HEAD AND WASHER INTO THE TRACK ON THE DOCK SIDE (6 SETS ON THE TOP TRACK, 6 SETS ON THE BOTTOM TRACK) (FIGURE 1.7).



WHILE ALIGNING THE POCKETS WITH THE BOLTS (FIGURE 1.8), POSITION THE POCKETS ON THE DOCK SIDE IN THE DESIRED LOCATION (FIGURE 1.9).



PLACE A 3/8" NYLOCK NUT ONTO EACH BOLT (FIGURE 1.10). WHILE ENSURING THAT THE POCKETS ARE PERPENDICULAR TO THE DOCK SURFACE, TORQUE THE NUTS TO 20 FT-LB (FIGURE 1.11).

