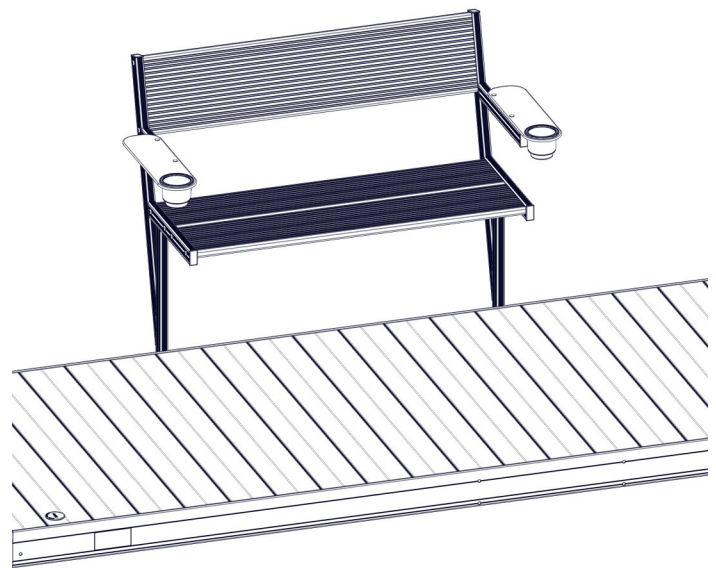
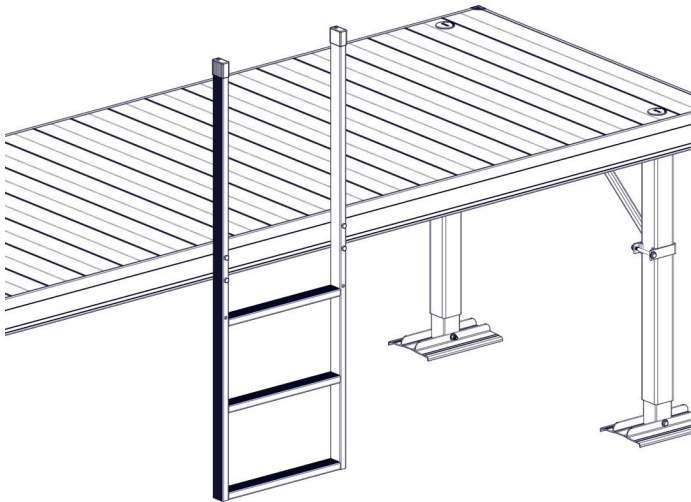


**FLOE STANDARD SECTIONAL
DOCK LADDER & BENCH ATTACHMENT KIT**
ASSEMBLY INSTRUCTIONS

KIT P/N 510-02330-00



***DOCK SECTION & LEGS NOT INCLUDED**

NOTE:

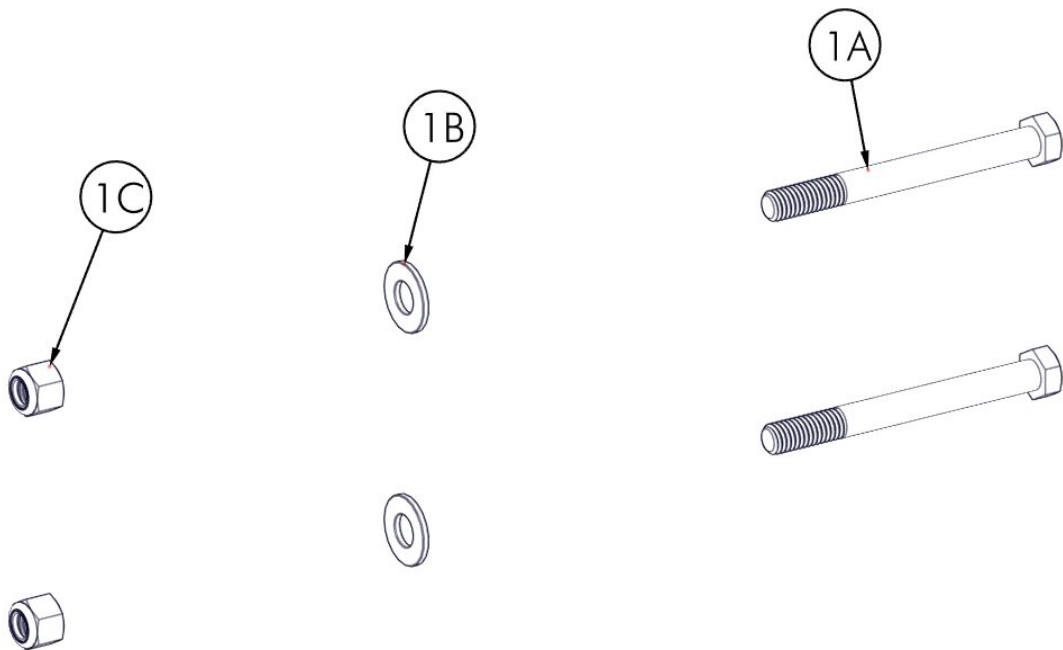
LADDER/BENCH IS SOLD SEPARATELY.
REFER TO THE INSTRUCTIONS INCLUDED
WITH THE KIT.

TOOLS REQUIRED

- (2) 9/16" SOCKETS/WRENCHES
- TAPE MEASURE
- TORQUE WRENCH
- FRAMING SQUARE
- MARKER
- CORDLESS DRILL
- 13/32" DRILL BIT
- HAMMER
- CENTER PUNCH

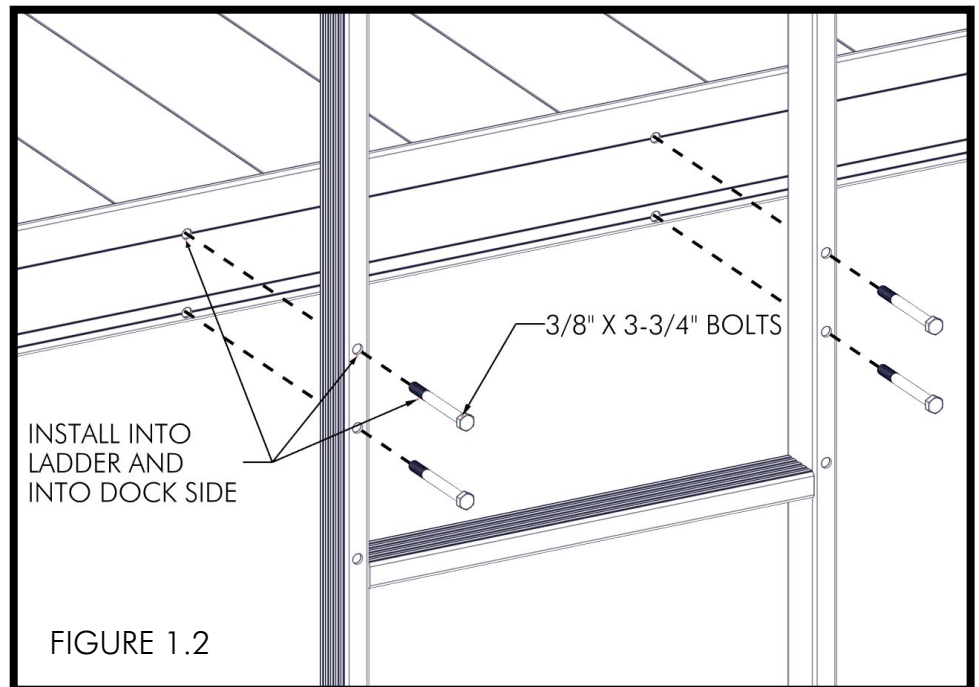
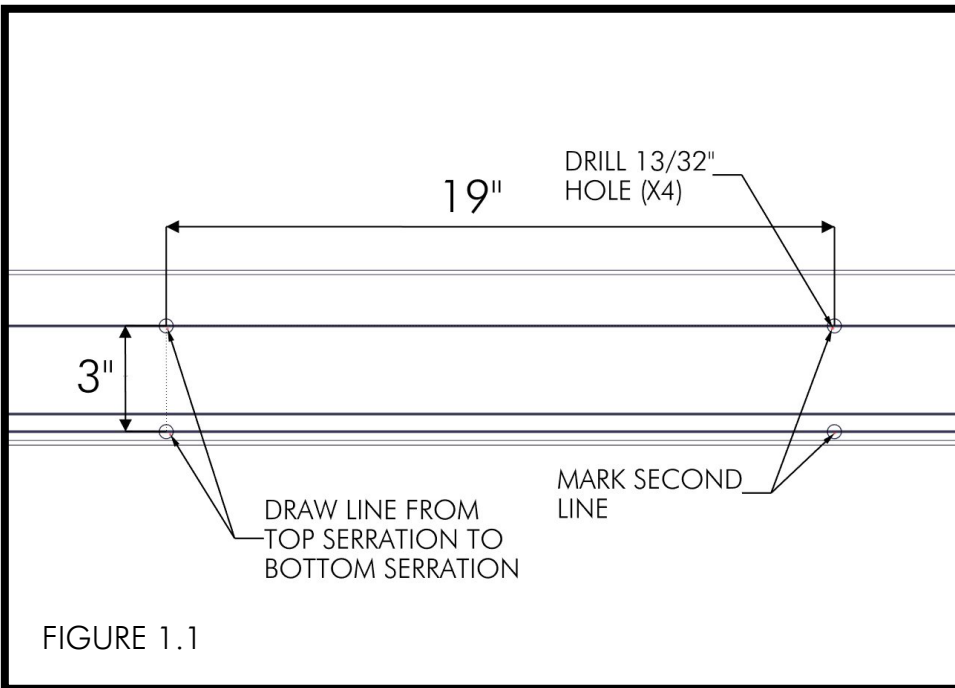
BILL OF MATERIALS/EXPLODED VIEW

P/N 510-02330-00	KIT, STD. SECTIONAL LADDER/BENCH MOUNTING		
NUMBER	PART NUMBER	DESCRIPTION	QTY
1A	001-70118-00	HHCS, 3/8-16 X 3-3/4" 18-8 SS	4
1B	001-71017-00	FLAT WASHER, 3/8" SAE SS 18-8	4
1C	001-76071-00	NUT, NYLOCK 3/8-16 ALUM.	4

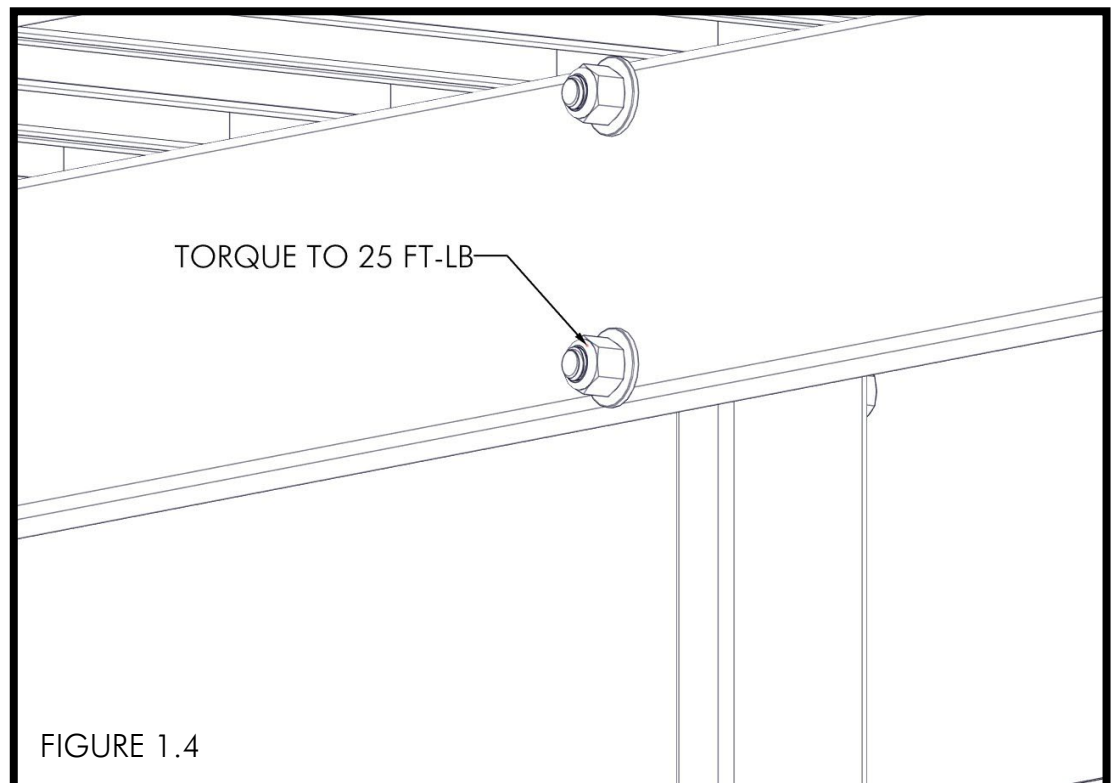
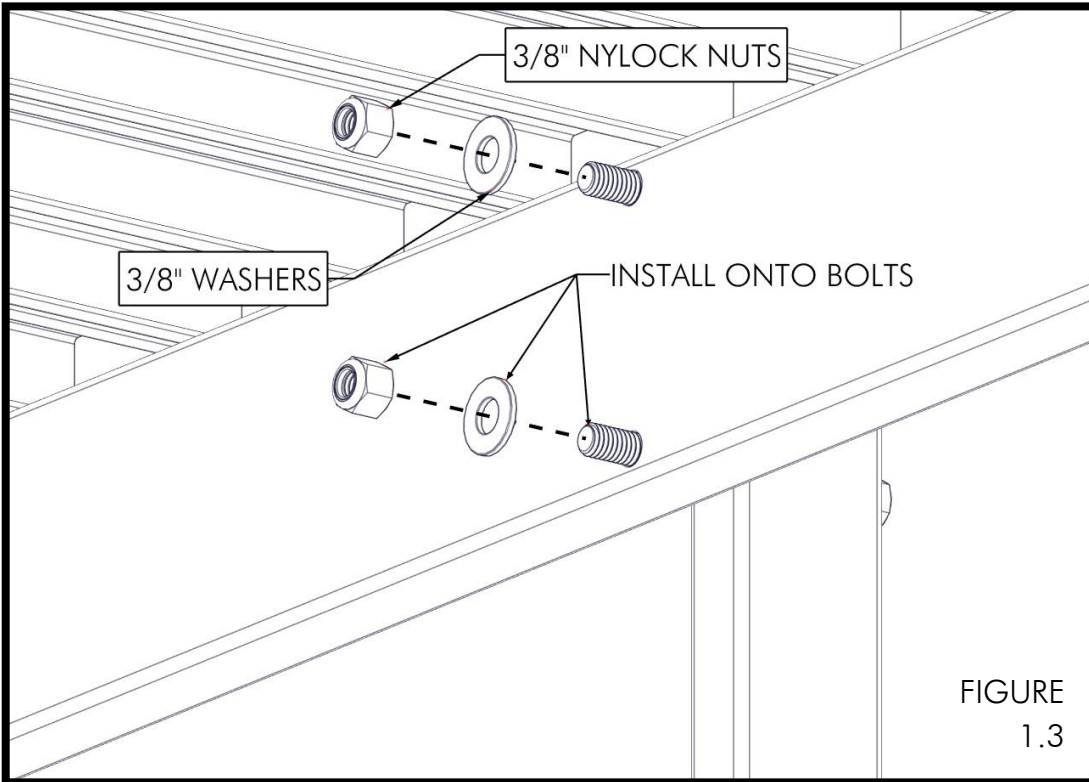


LADDER ATTACHMENT

FIRST, DETERMINE WHERE THE LADDER WILL BE INSTALLED ON THE DOCK SYSTEM. USING A FRAMING SQUARE, MARK A VERTICAL LINE ACROSS THE TOP AND BOTTOM SERRATIONS (THESE SERRATIONS ARE 3" APART AND ARE INTENDED TO ACT AS A HOLE SPACING REFERENCE). MARK A SECOND LINE 19" FROM THE FIRST LINE. USE A HAMMER AND CENTER PUNCH TO MAKE A DIMPLE FOR THE DRILL BIT. THIS HELPS PREVENT THE DRILL FROM WANDERING. KEEP THE DRILL BIT PERPENDICULAR TO THE DOCK FRAME WHILE DRILLING (FIGURE 1.1). INSERT (4) 3/8" X 3-3/4" BOLTS INTO THE LADDER AND INTO THE DOCK SIDE (FIGURE 1.2).

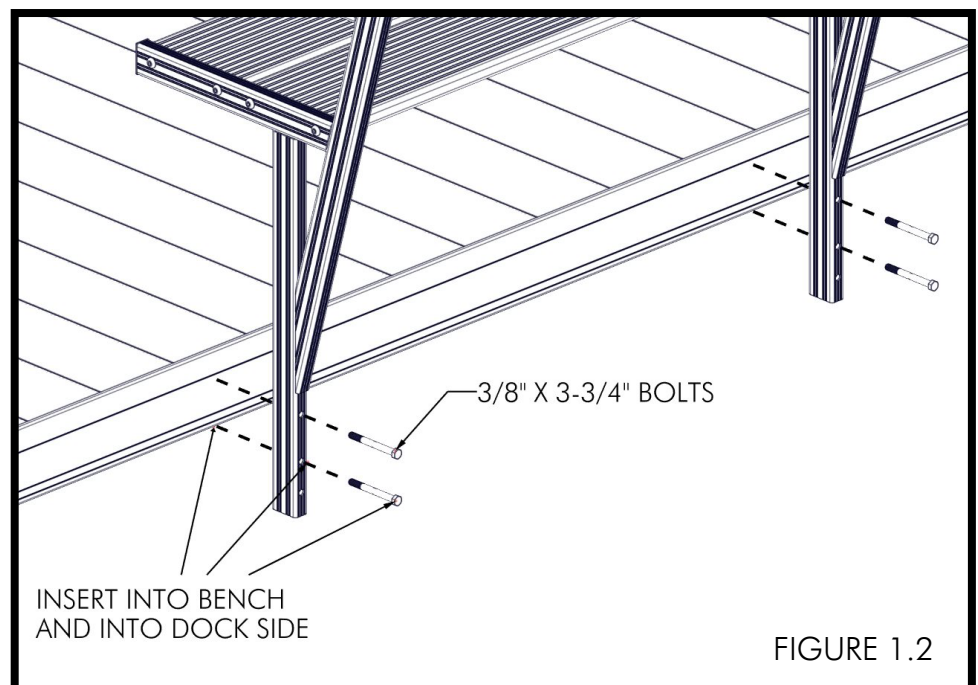
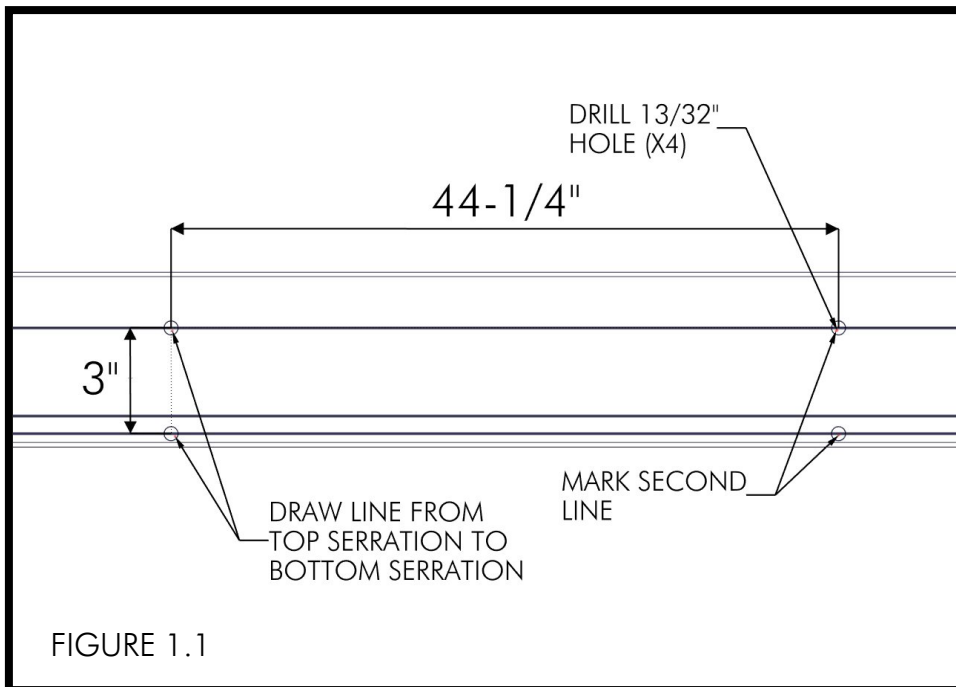


PLACE A 3/8" WASHER AND 3/8" NYLOCK NUT ONTO EACH BOLT (FIGURE 1.3). TORQUE ALL NUTS TO 25 FT-LB (FIGURE 1.4).

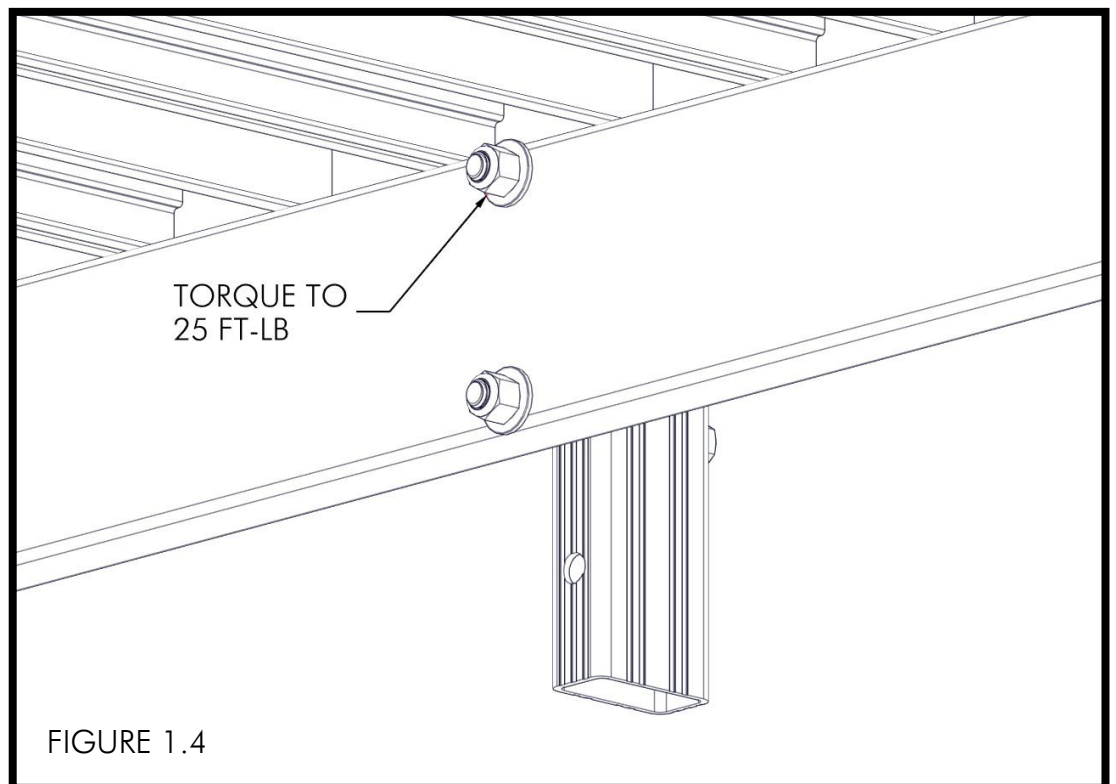
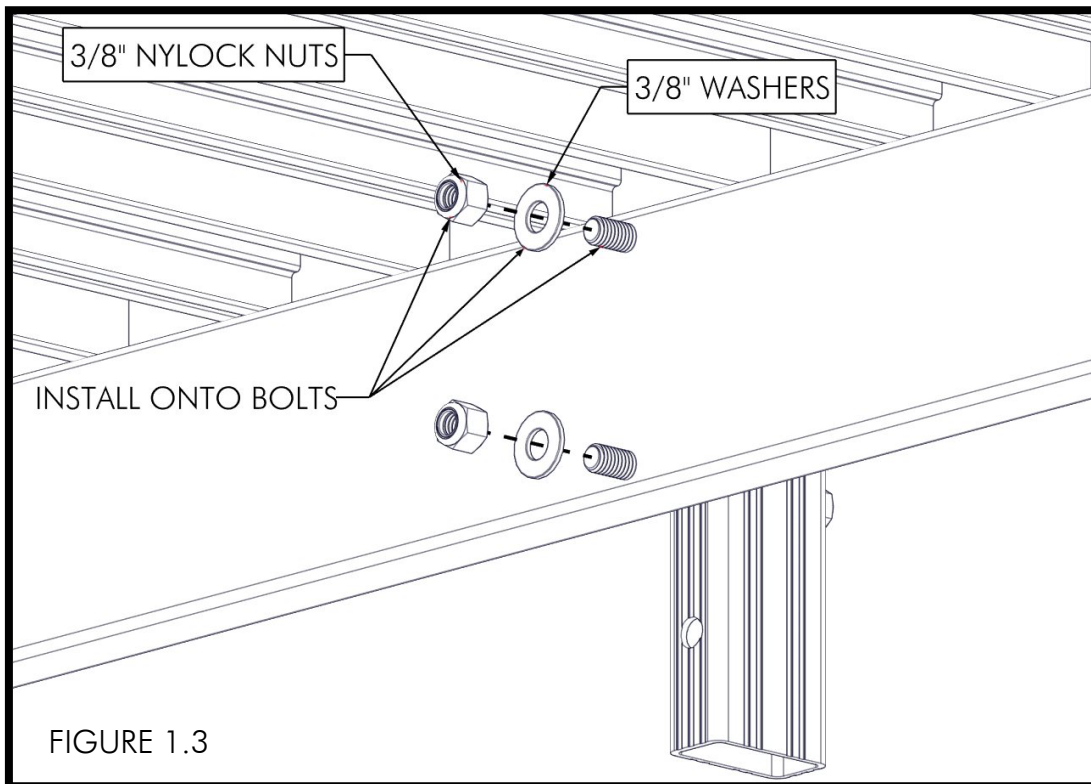


BENCH ATTACHMENT

FIRST, DETERMINE WHERE THE BENCH WILL BE INSTALLED ON THE DOCK SYSTEM. USING A FRAMING SQUARE, MARK A VERTICAL LINE ACROSS THE TOP AND BOTTOM SERRATIONS (THESE SERRATIONS ARE 3" APART AND ARE INTENDED TO ACT AS A HOLE SPACING REFERENCE). MARK A SECOND LINE 44-1/4" FROM THE FIRST LINE. USE A HAMMER AND CENTER PUNCH TO MAKE A DIMPLE FOR THE DRILL BIT. THIS HELPS PREVENT THE DRILL FROM WANDERING. KEEP THE DRILL BIT PERPENDICULAR TO THE DOCK FRAME WHILE DRILLING (FIGURE 1.1). INSERT (4) 3/8" X 3-3/4" BOLTS INTO THE BENCH AND INTO THE DOCK SIDE (FIGURE 1.2).



PLACE A 3/8" WASHER AND 3/8" NYLOCK NUT ONTO EACH BOLT (FIGURE 1.3). TORQUE ALL NUTS TO 25 FT-LB (FIGURE 1.4).



NOTES

