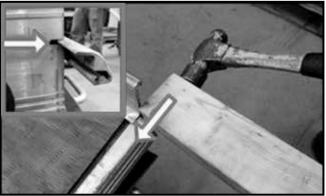


## Trailer Re-Deck



1. Drill the five (5) rivets out of the top of the rear bumper.



**2.** Using the block of wood, drive the rear bumper out the slotted side panel.



**3.** Drill the rivets or remove screws out of the plywood and slide the plywood out the back of the trailer.

All trailers require the rear edge of the rear sheets of plywood to be routered. Some of the older trailers also required the plywood to be routered on the sides and/or the front. When removing the old decking, make note of which sides were routered.

## **Tools Needed**

- Drill
- 3/16 Drill Bit or phillips head bit
- Hammer
- Block of Wood
- Router
- 5/8 Treated Plywood\*
- 1" Rivets
- #12 TPI 1<sup>3</sup>/<sub>4</sub>" sq drive screws (There are 49 screws on a 10' trailer)



4. If not already done, router the rear edge of the rear sheets of plywood 3/16" down and 1/2" in. If required, also router the sides and/or the front to match the removed plywood.



**5.** After routing plywood, slide it in from the rear, screw it down, and replace the rear bumper.

\*You can purchase plywood from any home center. The plywood is 5/8" treated plywood. There are 3 letters on the plywood. FLOE uses CCA. You can also use MCQ but **do not use ACQ** as there is a chemical in it that will corrode the aluminum.