

FLOE LEG EXTENSIONS

SMALL LIFTS (V2000-VSD5000 PONTOON)

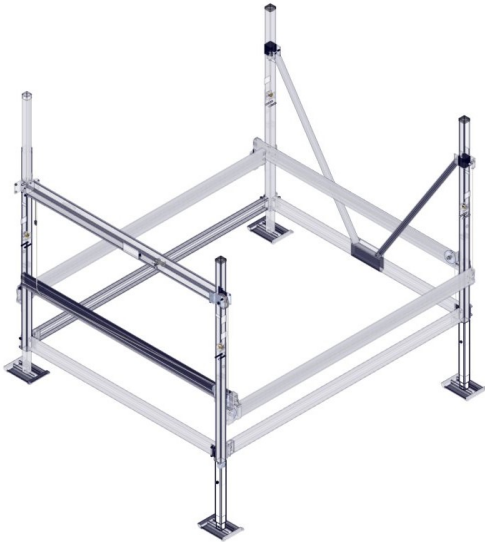
LARGE LIFTS (VSD6000-VSD8000)



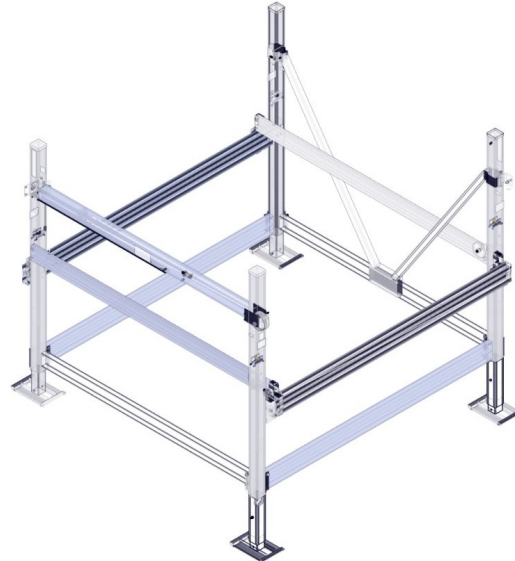
ASSEMBLY INSTRUCTIONS

KIT P/N 511-06005-00, 511-06006-00

***LIFT NOT INCLUDED**



***V2000-VSD5000 PONTOON (VSD5000 SHOWN)**



***VSD6000-8000 (VSD6500/8000 SHOWN)**

TOOLS REQUIRED

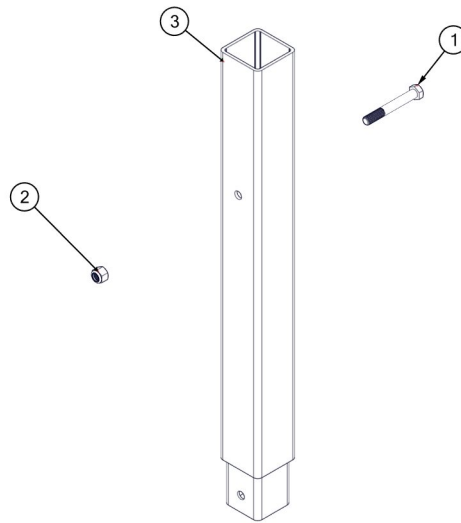
- (2) 3/4" WRENCHES/SOCKETS
- TAPE MEASURE
- TORQUE WRENCH
- HIGH LIFT JACK (OR EQUIVALENT)

IMPORTANT NOTE

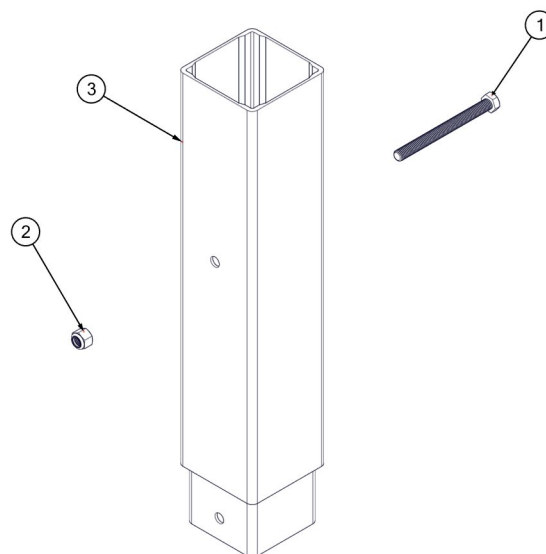
FOR INSTALLATION OF LEG EXTENSIONS, THE LIFT MUST BE RAISED ON ONE END (BOTH IF INSTALLING TWO KITS). BE SURE TO PROPERLY SUPPORT THE LIFT TO AVOID TIPOVER, WHICH MAY LEAD TO SERIOUS INJURY, DEATH, OR DAMAGE TO LIFT AND OR LIFT COMPONENTS.

BILL OF MATERIALS/EXPLODED VIEW

P/N 511-06005-00		EXTENSION LEGS, V2000-VSD5000	
NUMBER	PART NUMBER	QTY.	DESCRIPTION
1	001-70218-00	2	HHCS, 1/2-13 x 3 3/4" 18-8 ss
2	001-76072-00	2	NUT, NYLOCK 1/2-13 ALUM.
3	111-00219-00	2	WELD'T, EXTENSION LEG – 27"

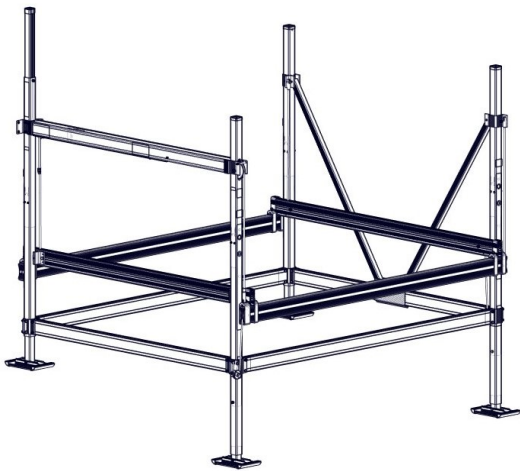


P/N 511-06006-00		EXTENSION LEGS, VSD6000-8000	
NUMBER	PART NUMBER	QTY.	DESCRIPTION
1	001-70224-00	2	HHCS, 1/2-13 x 5 1/2" 18-8 ss
2	001-76072-00	2	NUT, NYLOCK 1/2-13 ALUM.
3	111-00220-00	2	WELD'T, EXTENSION LEG – 20.5"

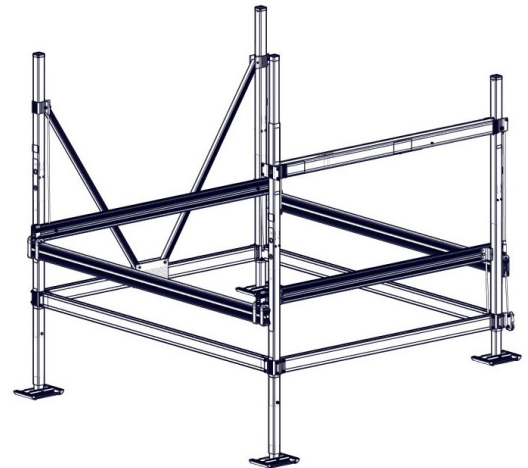


PLACEMENT

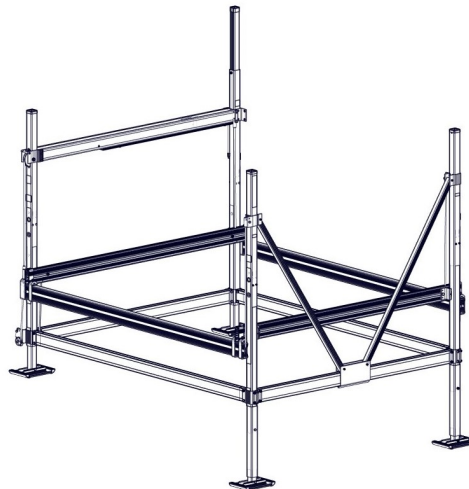
LEG EXTENSIONS CAN BE PLACED ON ANY END OR CORNER OF THE BOAT LIFT (ON CORNER POSTS "A" & "D" OR "B" & "C"). WHEN CHOOSING A LOCATION, ENSURE THAT THE LIFT WILL BE STABLE UPON INSTALLATION.



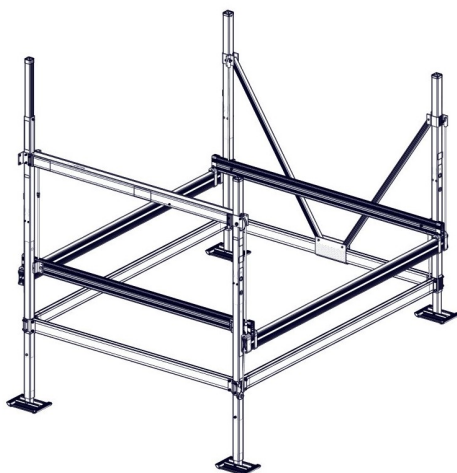
EXTENSIONS ON CORNER POSTS "A" & "D"



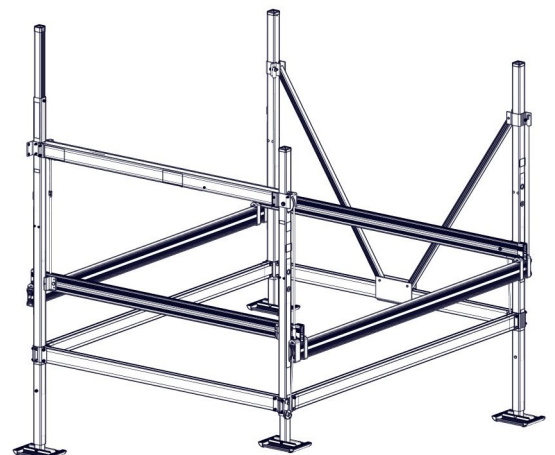
EXTENSIONS ON CORNER POSTS "B" & "C"



EXTENSIONS ON CORNER POSTS "C" & "D"



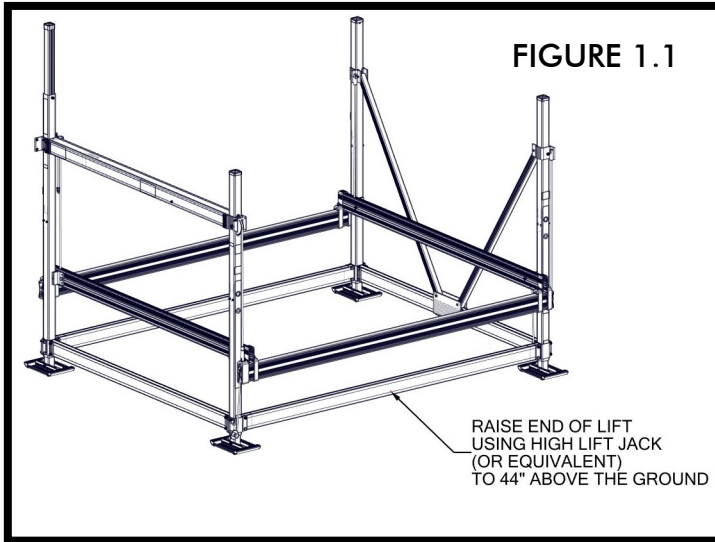
EXTENSIONS ON CORNER POSTS "A" & "B"



EXTENSIONS ON CORNER POSTS "B" & "D"

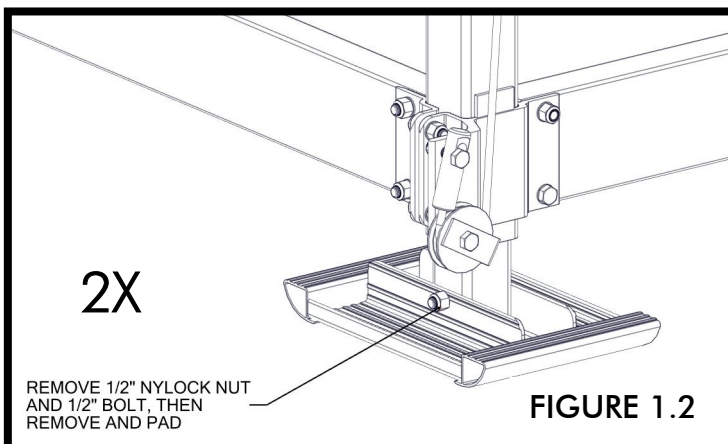
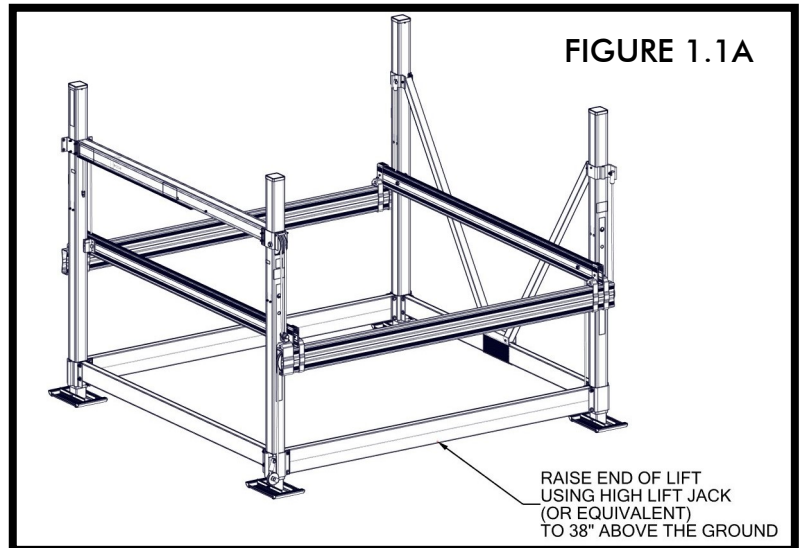
INSTALLATION

RAISE END OF LIFT WITH A HIGH LIFT JACK (OR EQUIVALENT) THAT WILL HAVE THE LEG EXTENSIONS INSTALLED ON. FOR SMALL LIFTS, RAISE FRAME BEAM 44" ABOVE THE GROUND (FIGURE 1.1). FOR LARGE LIFTS, RAISE FRAME BEAM 38" ABOVE THE GROUND (FIGURE 1.1A). REMOVE 1/2" NYLOCK NUT AND 1/2" BOLT ON EACH SANDPAD, THEN REMOVE SAND PADS (FIGURE 1.2).

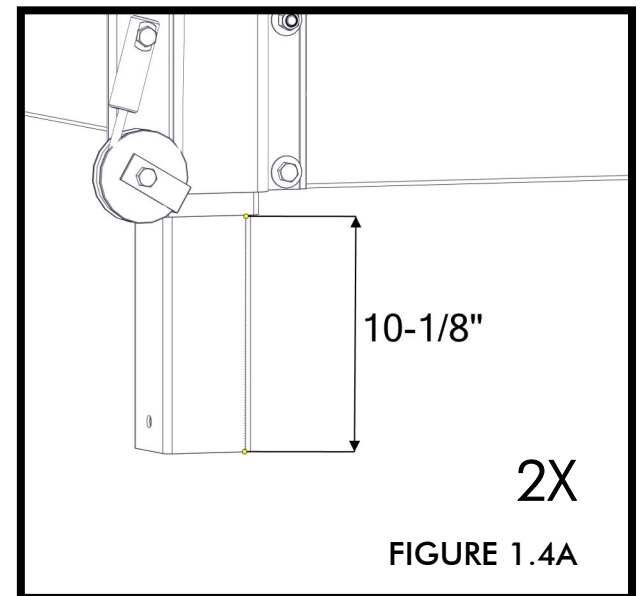
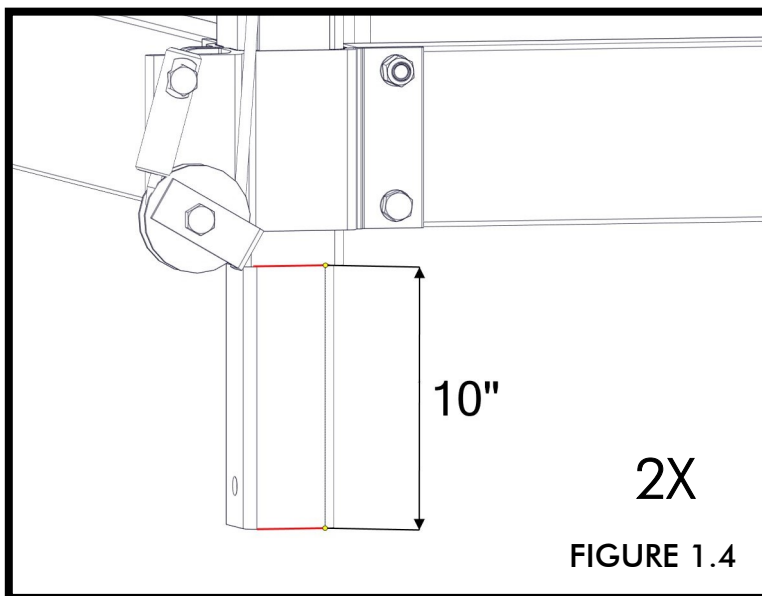
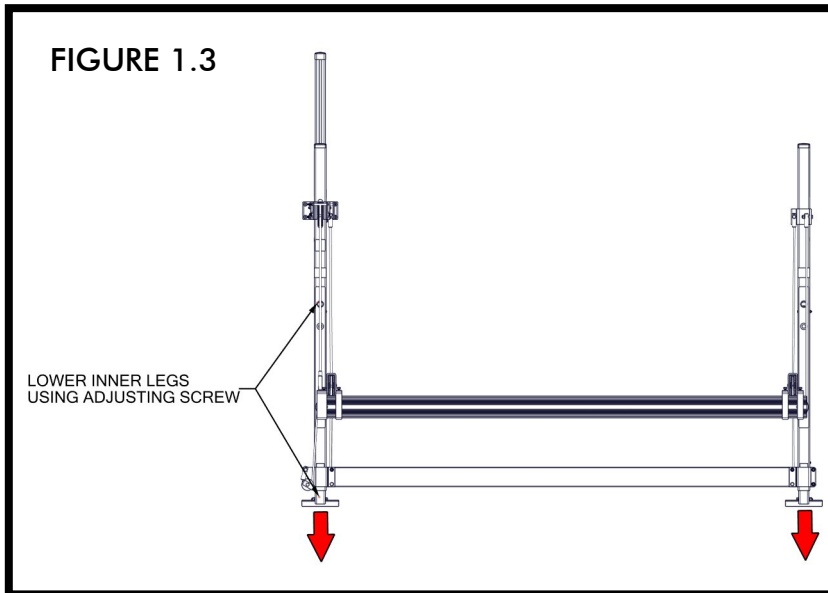


IMPORTANT NOTE

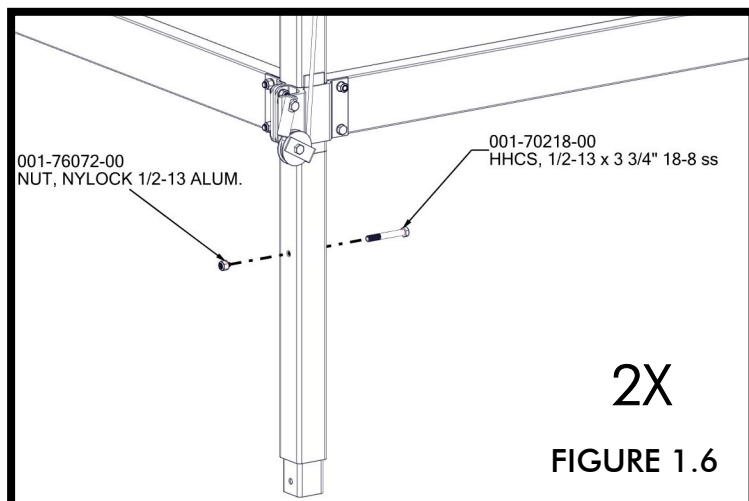
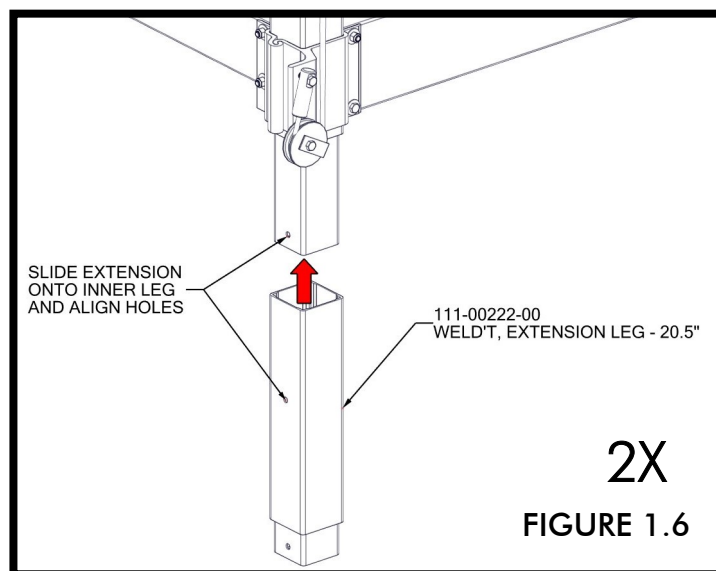
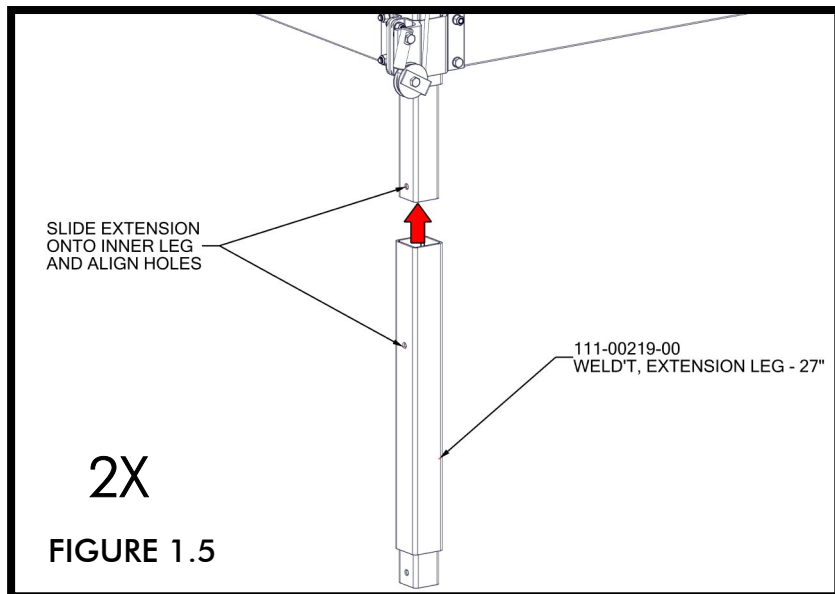
FOR INSTALLATION OF LEG EXTENSIONS, THE LIFT MUST BE RAISED ON ONE END (BOTH IF INSTALLING TWO KITS). BE SURE TO PROPERLY SUPPORT THE LIFT TO AVOID TIPOVER.



LOWER INNER LEGS USING ADJUSTING SCREW (FIGURE 1.3). FOR SMALL LIFTS, LOWER THE INNER LEG 10" FROM THE BOTTOM OF THE INNER LEG TO THE BOTTOM OF THE CORNER POST (FIGURE 1.4). FOR LARGE LIFTS, LOWER THE INNER LEG 10-1/8" FROM THE BOTTOM OF THE INNER LEG TO THE BOTTOM OF THE CORNER POST (FIGURE 1.4A).



SLIDE LEG EXTENSIONS ONTO INNER LEGS AND ALIGN HOLES (FIGURE 1.5: SMALL LIFTS, FIGURE 1.5A: LARGE LIFTS). FOR SMALL LIFTS, ATTACH LEG EXTENSION TO INNER LEG USING (1) 1/2" X 3-3/4" BOLT AND (1) 1/2" NUT (FIGURE 1.6).



FOR LARGE LIFTS, ATTACH LEG EXTENSION TO INNER LEG USING (1) 1/2" X 5 1/2" BOLT AND (1) 1/2" NUT (FIGURE 1.6A). TORQUE TO 25 FT-LBS (FIGURE 1.7). RE-ATTACH SAND PADS TO LEG EXTENSIONS USING THE 1/2" BOLTS AND 1/2" NYLOCK NUTS THAT WERE USED TO ATTACH THEM TO THE LIFT'S INNER LEG (FIGURE 1.8). TORQUE TO 25 FT-LBS (FIGURE 1.9).

