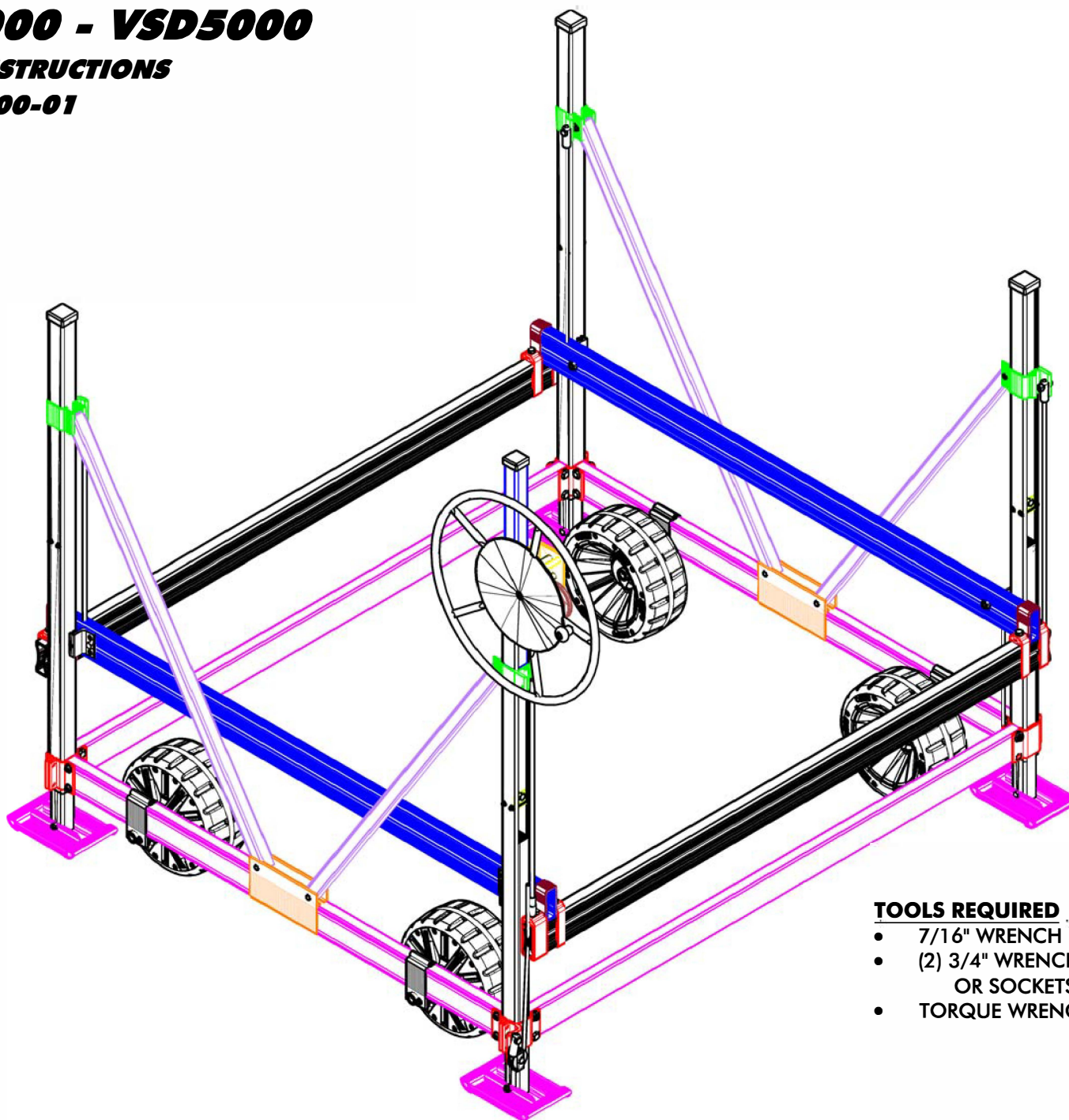


# **FLOE BOAT LIFT WHEEL KIT FOR V2000 - VSD5000**

## **ASSEMBLY INSTRUCTIONS**

**P/N 511-05100-01**



### **NOTE:**

ON V2602 LIFTS (P/N 511-26080), WHEELS MUST BE INSTALLED WITH ONE SET ON THE OUTSIDE OF THE LIFT AND ONE SET ON THE INSIDE OF THE LIFT.

WHEELS SHOULD ALSO BE DRILLED WHEN INSTALLED ON A V2602 LIFT.

### **NOTE:**

WHEELS SHOULD BE DRILLED WHEN INSTALLED ON A FREE STANDING CANOPY (P/N 512-50099-00)

### **TOOLS REQUIRED**

- 7/16" WRENCH
- (2) 3/4" WRENCHES OR SOCKETS
- TORQUE WRENCH

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Manufactured by:  
Floe International Inc.  
48473 State Hwy. 65  
McGregor, MN. 55760  
[www.floeintl.com](http://www.floeintl.com)

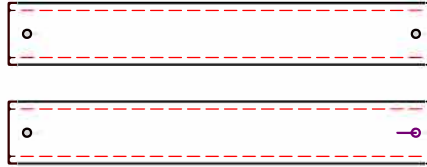
# Floe Boat Lift Wheel Kit

P/N 511-05100-01

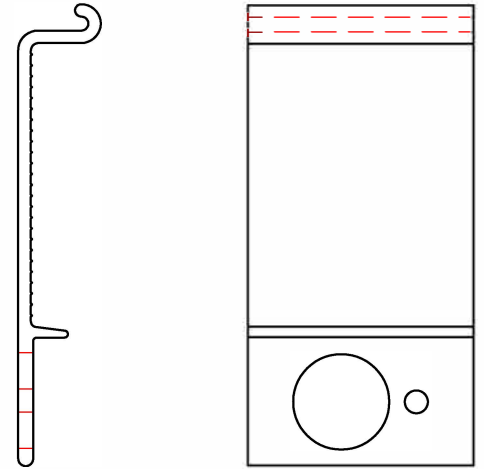
Kit Includes:



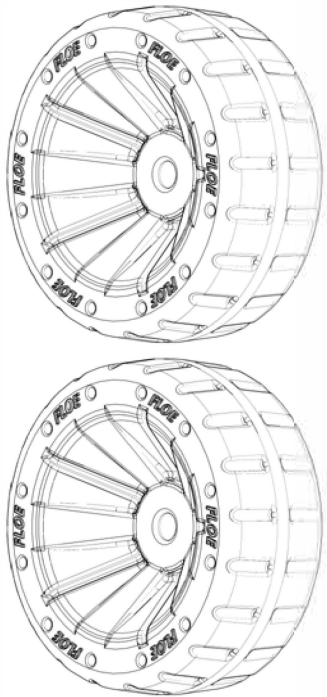
(2) Spacer, Polyethlyene - 2.375"  
P/N 007-00006-00



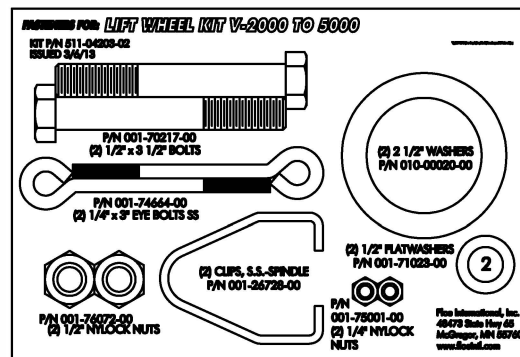
(2) Boat Lift Wheel Kit Spindles  
11.625"  
P/N 002-02099-01



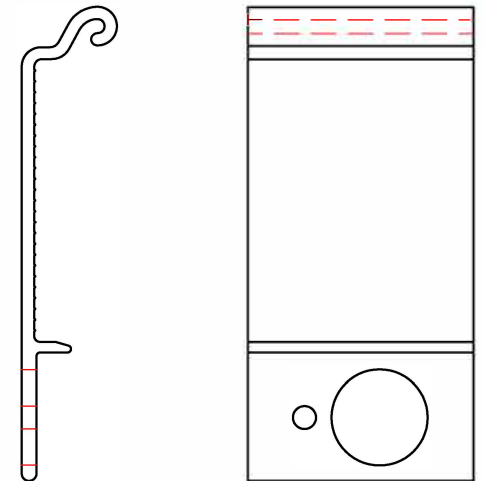
(2) Clamp, Lift Wheel Kit  
Male 4"  
P/N 002-04065-01



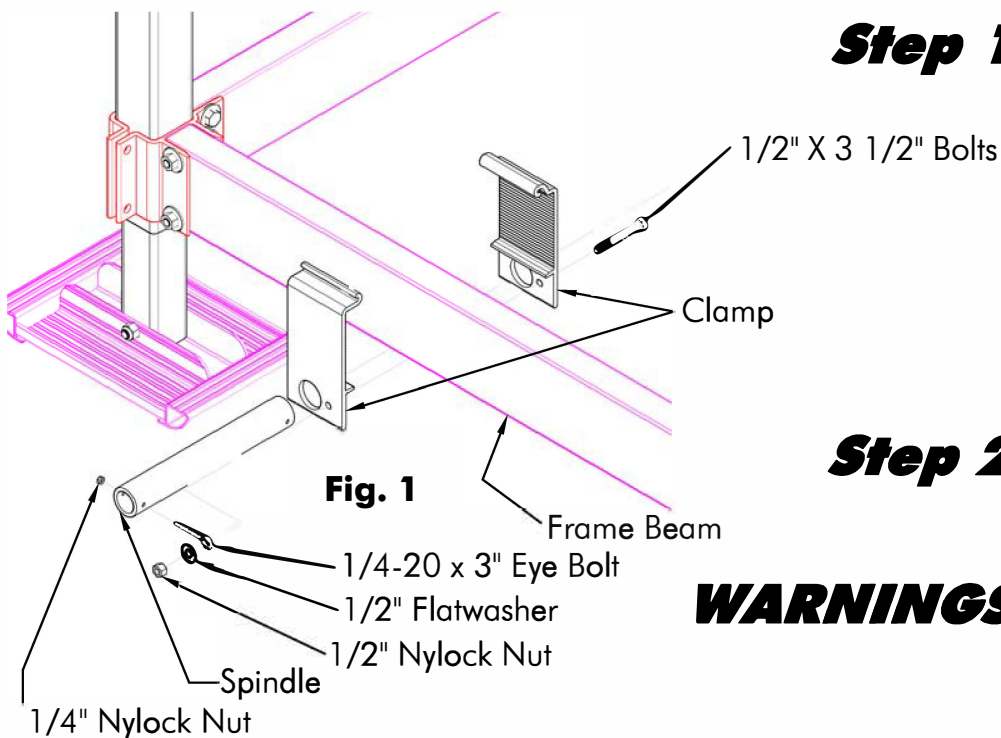
(2) Plastic dock wheels  
P/N 010-06002-00



(1) Hardware Kit  
P/N 511-04203-02



(2) Clamp, Lift Wheel Kit  
Female 4"  
P/N 002-04063-01



**Fig. 1**

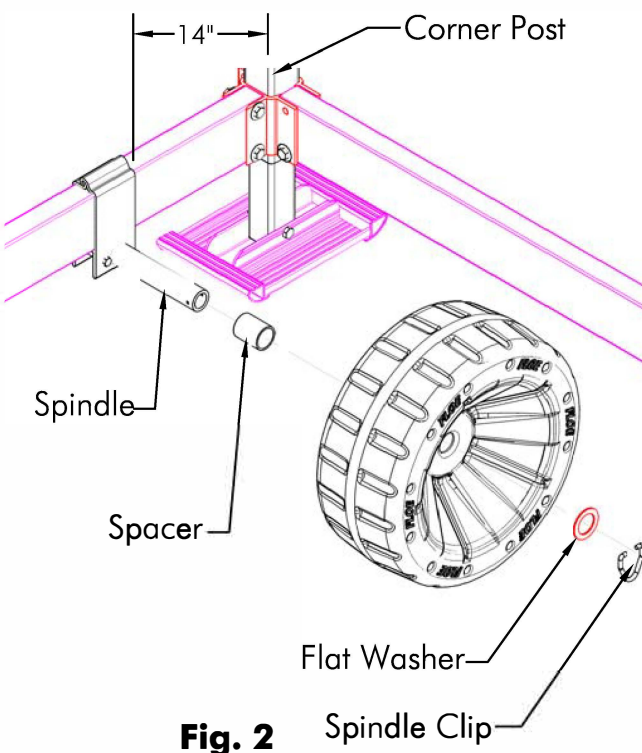
## Step 2:

Slide a PVC spacer, wheel, then a 2 1/2" stainless steel flat washer over the spindle. Insert a spindle clip into one hole in the spindle and pull over on clip until it snaps into opposite hole in spindle. As shown in Fig. 2.

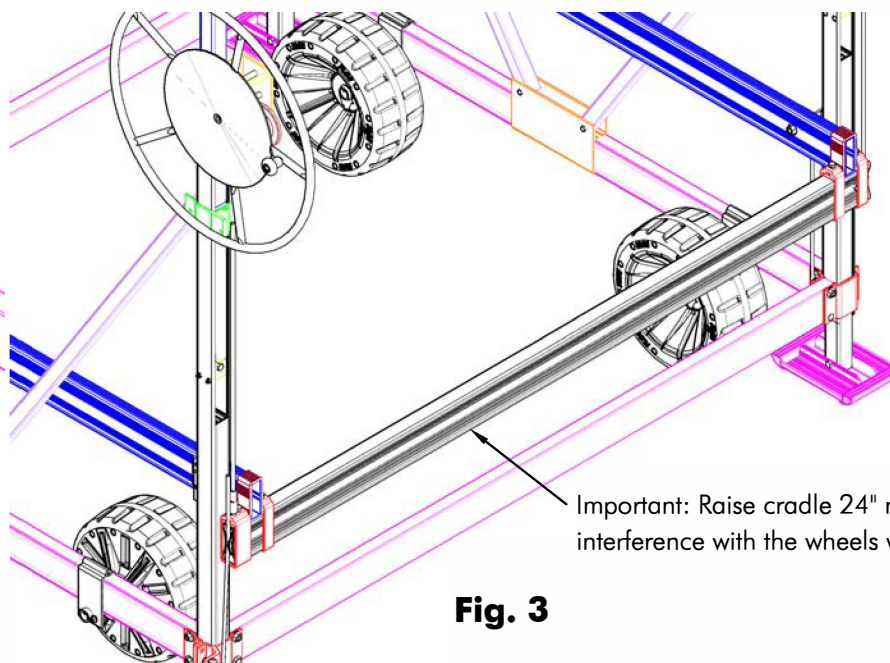
## WARNINGS:

The flat washer must be installed between the aluminum nut and the eye bolt to prevent the nut from winding open the eye bolt.

It is important that you raise the lift cradle at least 2 feet when transporting the lift in or out of the water. This will prevent the wheels from hitting the side cradle beams, which would prevent the wheels from turning freely. As shown in Fig. 3.



**Fig. 2**



**Fig. 3**

