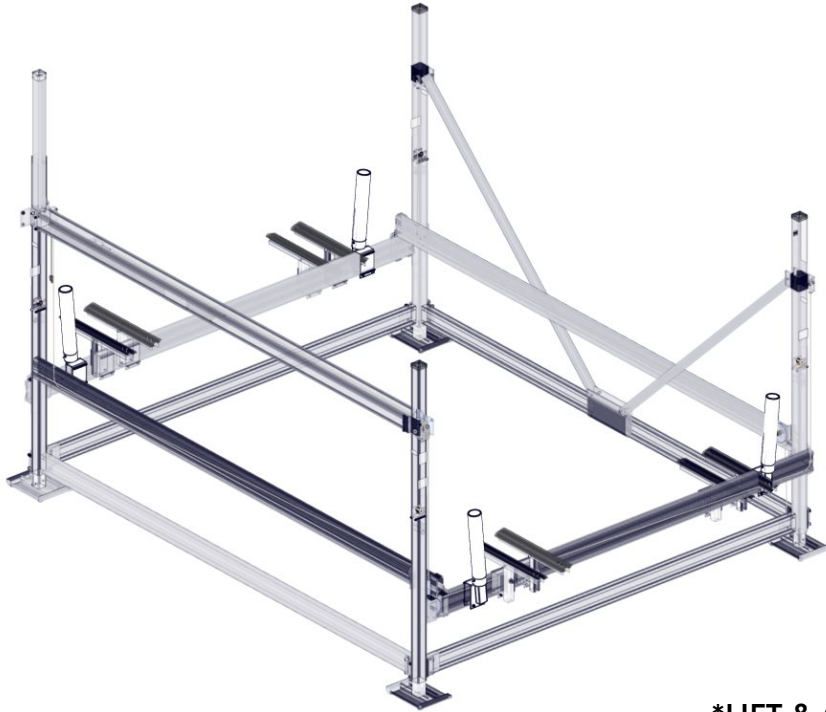


# FLOE PONTOON 20-1/2" GUIDE INS V2000-VSD5000 PONTOON

## ASSEMBLY INSTRUCTIONS

KIT P/N 511-02280-00



### TOOLS REQUIRED

- (2) 7/16" SOCKETS/WRENCHES
- (2) 9/16" SOCKETS/WRENCHES
- TAPE MEASURE
- TORQUE WRENCH
- MARKER

\*LIFT & CRADLE PADS NOT INCLUDED

### WARNING!!!

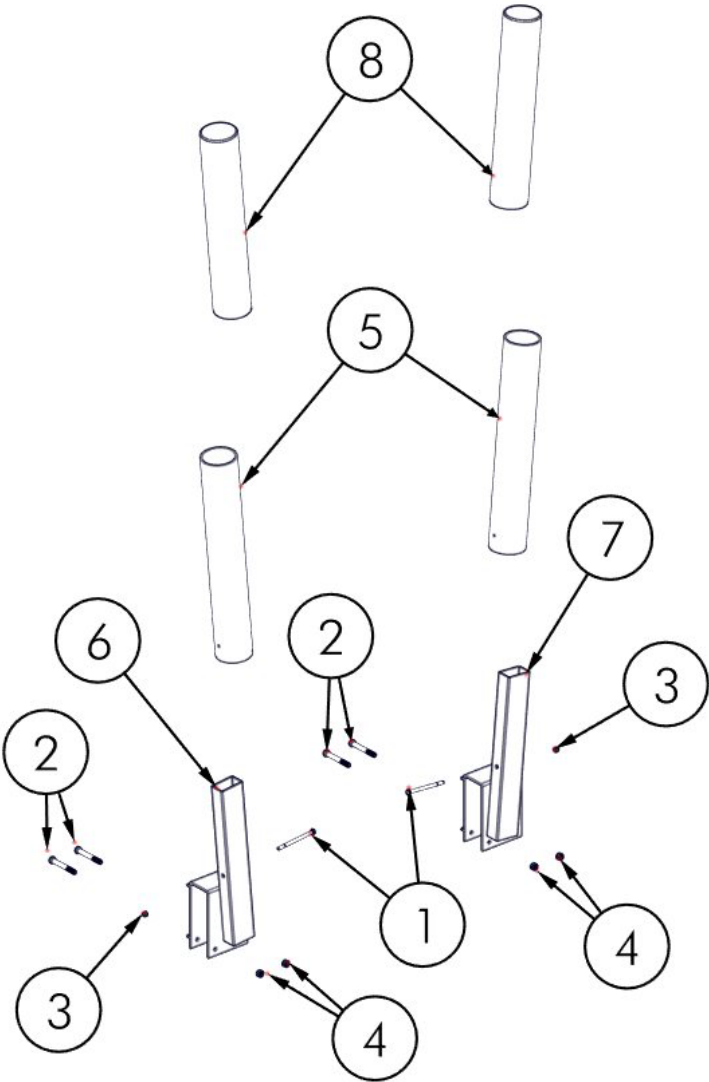
IT IS THE INSTALLER'S RESPONSIBILITY TO ENSURE THAT THE GUIDE-INS ARE PROPERLY SET UP SUCH THAT NO PART OF THE GUIDE-INS CAN COME IN CONTACT WITH ANY PART OF THE LIFT, MOTOR, CANOPY RAILS, CANOPY HOOPS, OR CANOPY FABRIC WHILE THE LIFT IS OPERATION. FAILURE TO ADHERE TO THIS WARNING MAY RESULT IN SEVER DAMAGE TO THE LIFT AND/OR ACCESSORIES.

### INSTALLATION NOTE

FOR CRADLE PAD/BUNK INSTALLATION, REFER TO THE INCLUDED INSTRUCTIONS WITH THE KIT

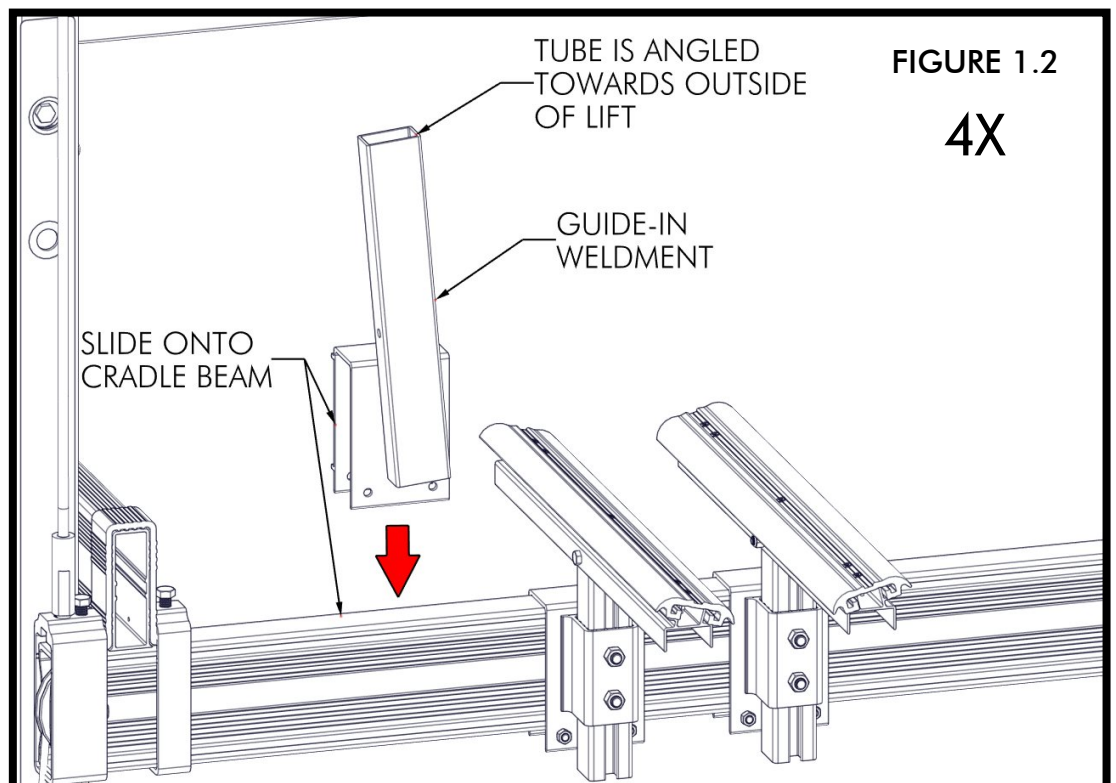
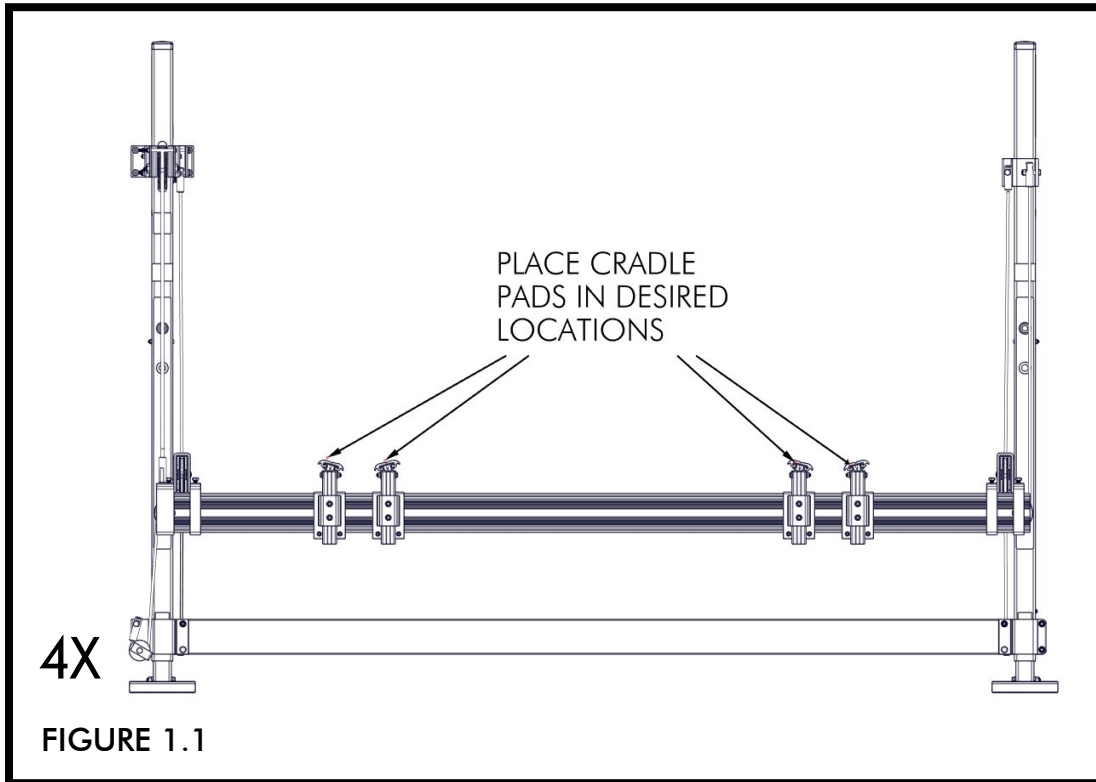
**BILL OF MATERIALS/EXPLODED VIEW**

P/N 511-02280-00	PONTOON GUIDE-INS, 20.5" V2000-VSD5000P		
NUMBER	PART NUMBER	QTY.	DESCRIPTION
1	001-70019-00	4	HHCS, 1/4-20 x 4" 18-8 SS
2	001-70115-00	8	HHCS, 3/8-16 x 3" 18-8 SS
3	001-75001-00	4	NUT, NYLOCK 1/4-20 ALUM.
4	001-76349-00	8	NUT, 3/8-16 ALUM.
5	002-04159-00	4	PIPE, PONTOON CRADLE PAD 20.5"
6	111-00375-00	2	WELD'T, PONTOON GUIDE-IN SIDE A
7	111-00376-00	2	WELD'T, PONTOON GUIDE-IN SIDE B
8	511-02860-00	1 (4 PER)	VERT. GUIDE-IN COVERS – 18.5"

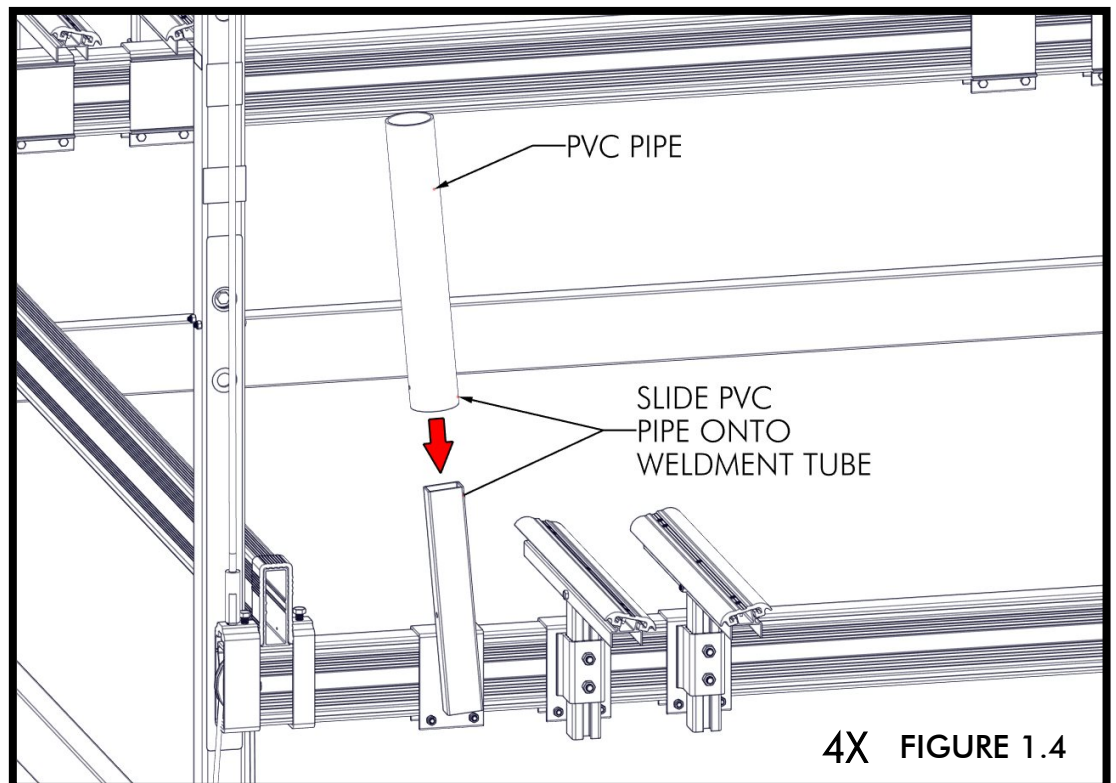
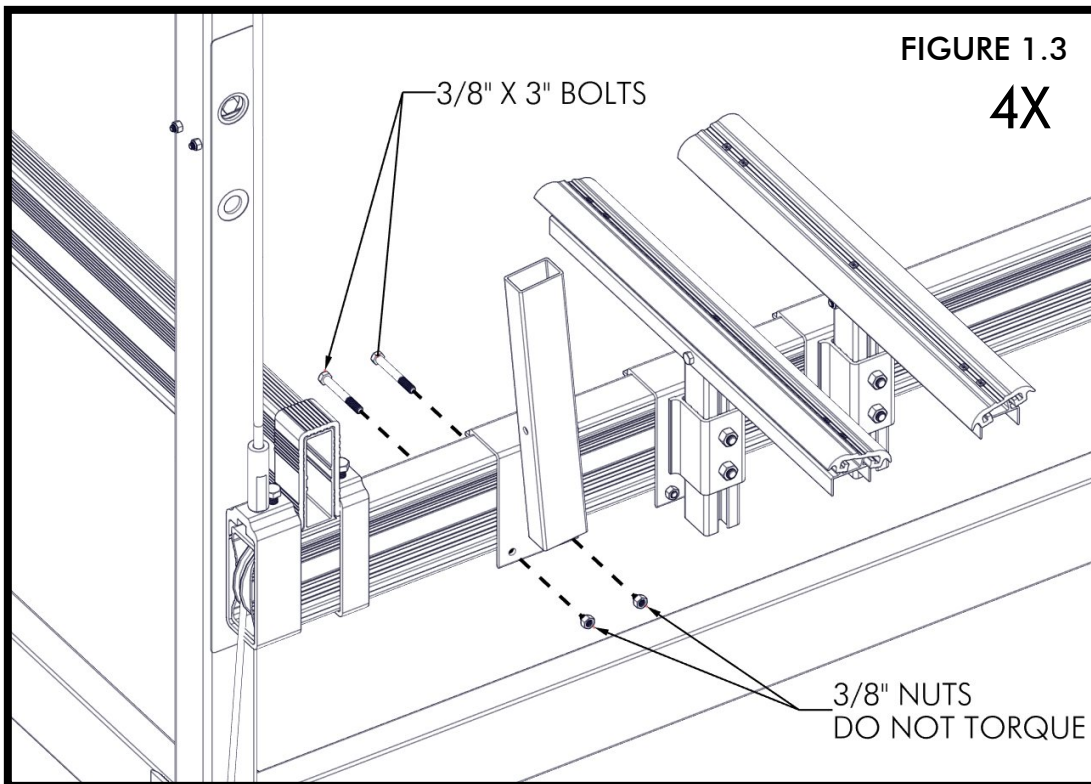


# INSTALLATION

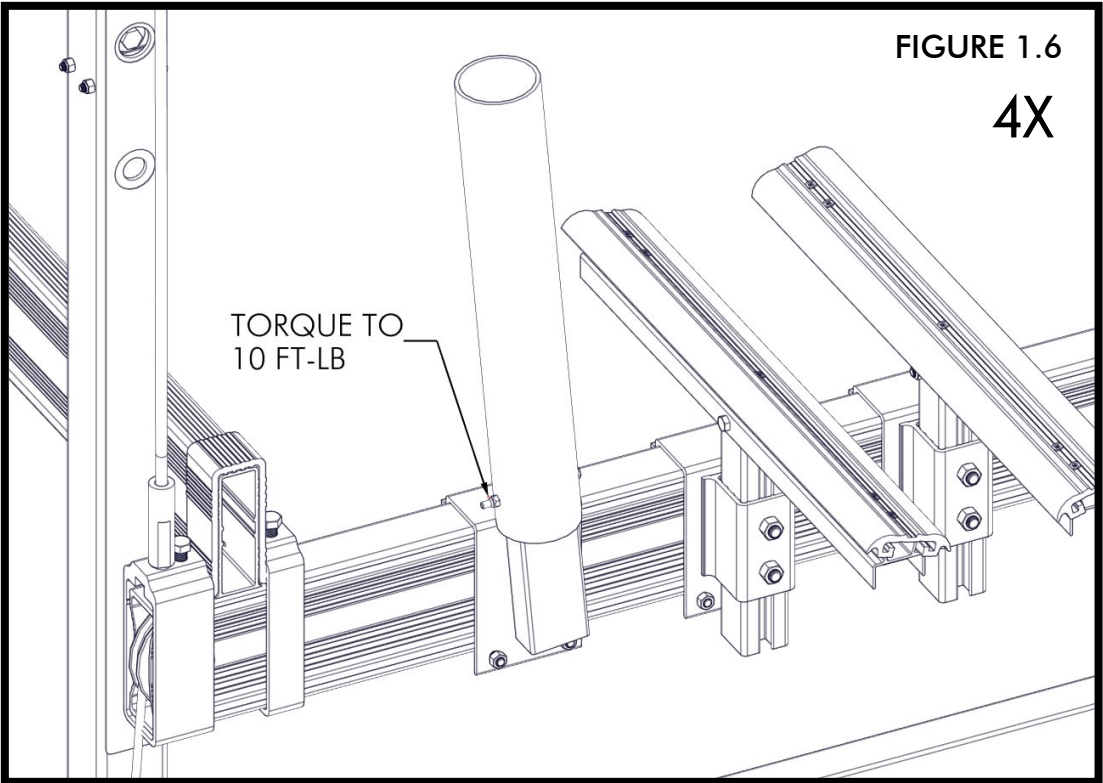
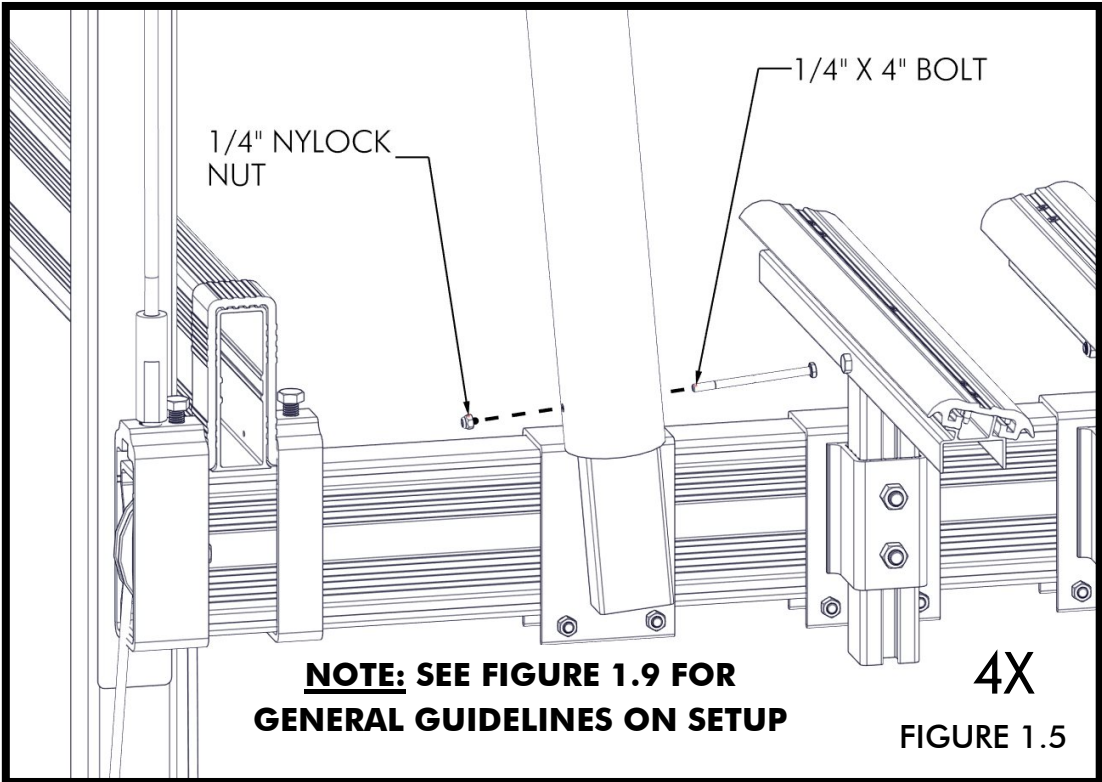
INSTALL CRADLE PADS/BUNKS IN DESIRED LOCATIONS (REFER TO INSTRUCTIONS INCLUDED WITH CRADLE PAD/BUNK KIT FOR INSTALLATION AND PLACEMENT) (FIGURE 1.1). SLIDE GUIDE-IN WELDMENTS ONTO CRADLE BEAMS WITH TUBES ALIGNED TOWARDS THE OUTSIDE OF THE LIFT (FIGURE 1.2).



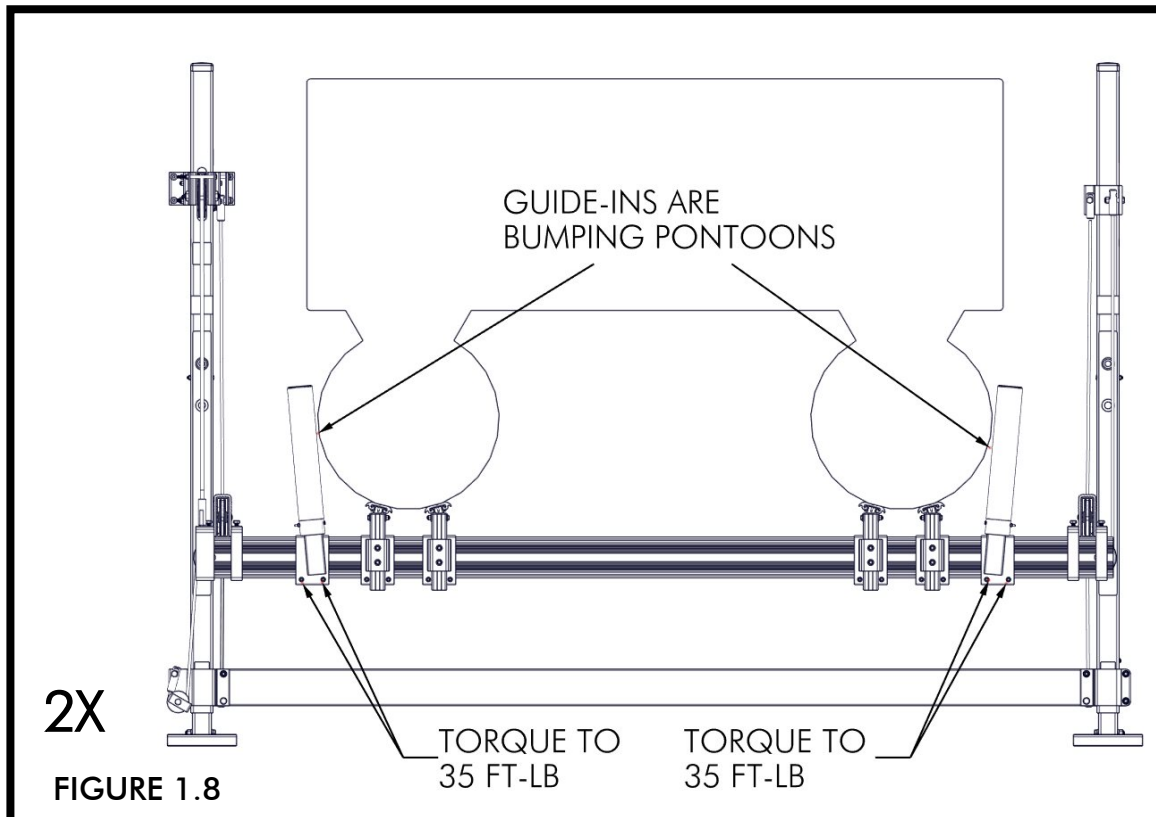
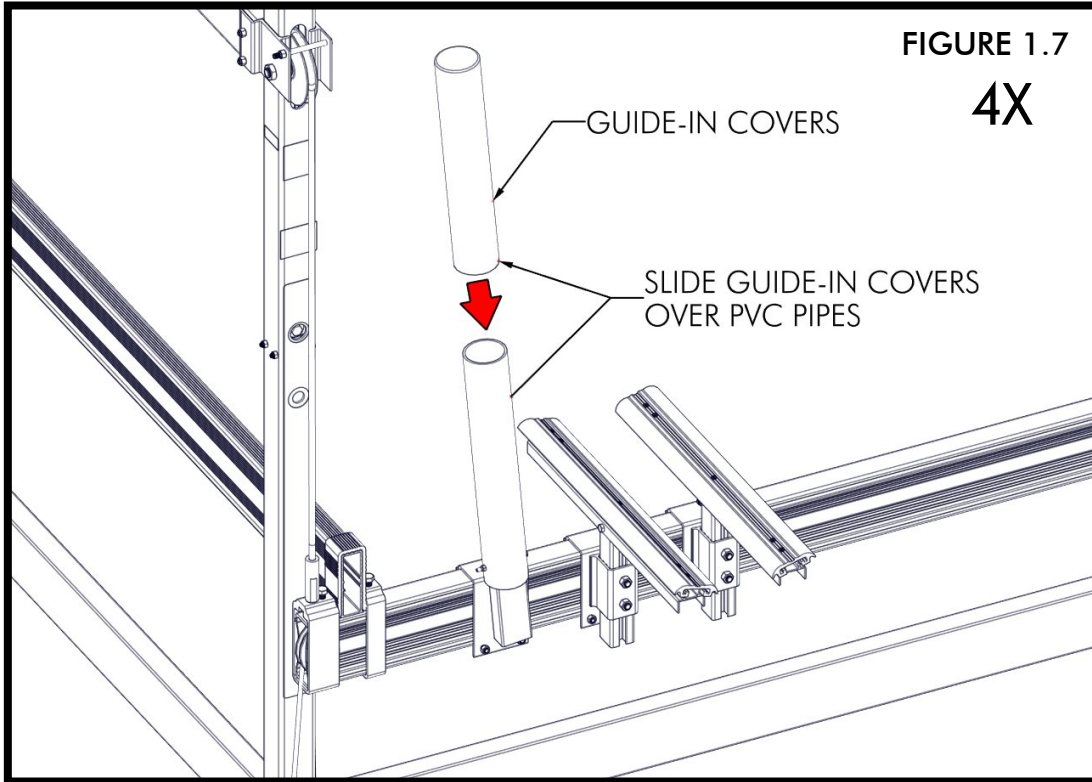
ATTACH WELDMENTS TO THE CRADLE BEAM USING (2) 3/8" X 4" BOLTS AND (2) 3/8" NUTS. DO NOT TORQUE AT THIS TIME (FIGURE 1.3). SLIDE PVC PIPES ONTO THE TUBES ON THE GUIDE-IN WELDMENTS (FIGURE 1.4).



ATTACH USING (1) 1/4" X 4" BOLT AND (1) 1/4" NYLOCK NUT (FIGURE 1.5). TORQUE NUTS TO 10 FT-LB (FIGURE 1.6).



SLIDE GUIDE-IN COVERS OVER PVC PIPES (FIGURE 1.7). POSITION THE GUIDE-INS SO THEY ARE BUMPING AGAINST THE PONTOONS, BUT NOT BENDING/BINDING WHEN ENTERING OR EXITING THE LIFT. TORQUE 3/8" NUTS TO 35 FT-LB (FIGURE 1.8)



# NOTES

