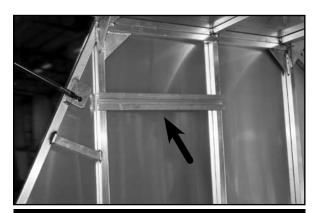
SPARE TIRE UPGRADE P/N 551-04200-00 INSTALLATION INSTRUCTIONS

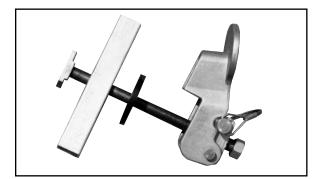


The spare tire upgrade installs inside the enclosure into the track shown.



STEP 1 - - - - -

 The spare tire upgrade kit is designed for several applications. You will have some spare parts that can be discarded. The parts shown above are the ones needed for this application.

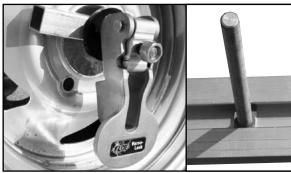


STEP 2 - - - - - - -

 Assembly the parts into the configuration shown. 1) slide the aluminum bar onto the threaded rod 2) then the plastic washer
next the versa-lock 4) finally the nut



Manufactured by: FLOE INTERNATIONAL, INC. 48473 State Hwy. 65 McGregor, MN 55760 www.floeintl.com



STEP 3 - - - - - - - -

 Hold the tire up in front of the track on the wall of the enclosure and insert the part assembled in Step 2 through the center of the tire and into the track as shown above to the left. Be sure the end of the threaded rod in turned in the track as shown above to the right.



STEP 4 - - - - - -

1) You will need to adjust the depth of the Versa-Lock for the spare tire you have. Turn the Versa-Lock on the treads and engage the cam to make sure it holds the tire securely. If the tire is still not secure release the cam and thread the Versa-Lock up or down on the threaded rod and try again. Once the Versa-lock is properly adjusted engage the cam to secure the tire and insert the pin to keep the Versa-Lock from coming open.

page 1 Instruction P/N 651-04200-00 7/14/06