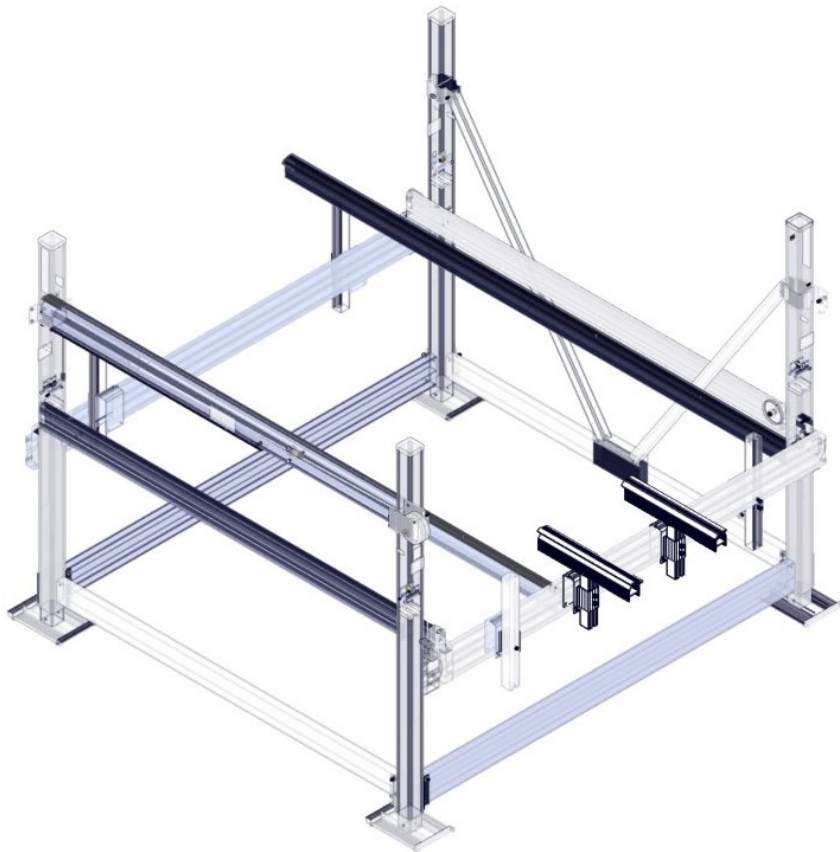


FLOE BOW SUPPORT CRADLE PADS

ASSEMBLY INSTRUCTIONS

KIT P/N 511-02725-00



TOOLS REQUIRED

- (2) 9/16" SOCKETS/WRENCHES
- (2) 3/4" SOCKETS/WRENCHES
- 15/16 SOCKET/WRENCH
- TAPE MEASURE
- TORQUE WRENCH
- RECIPROCATING SAW OR EQUIVALENT WITH METAL BLADE (OPTIONAL, SEE SHEET 4 & 7)

*LIFT AND FULL LENGTH BUNKS NOT INCLUDED

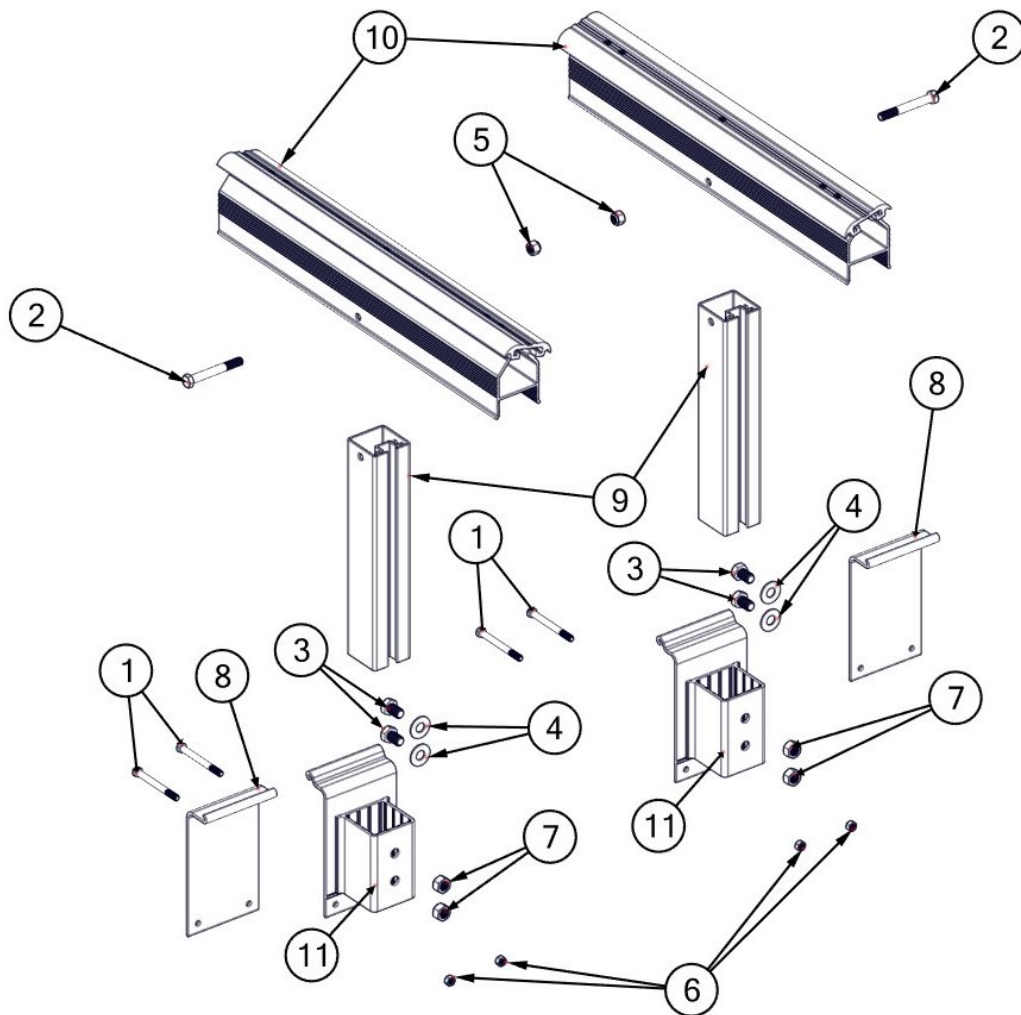
BUNK/CRADLE PAD DISCLAIMER

DUE TO THE LARGE VARIETY OF BOAT HULL DESIGNS, WE STRONGLY RECOMMEND THAT YOU CONSULT WITH YOUR BOAT'S MANUFACTURER TO ENSURE THAT YOU ARE SUPPORTING YOUR BOAT PROPERLY TO AVOID ANY POTENTIAL DAMAGE.

BILL OF MATERIALS

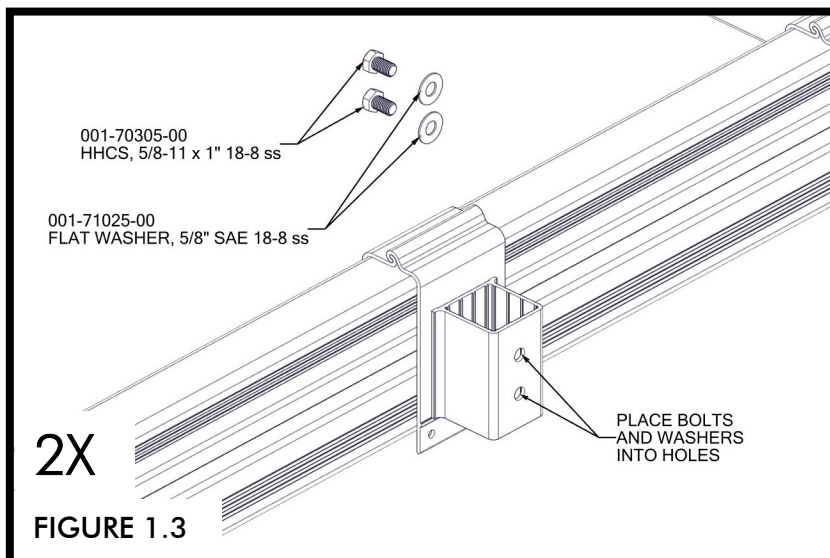
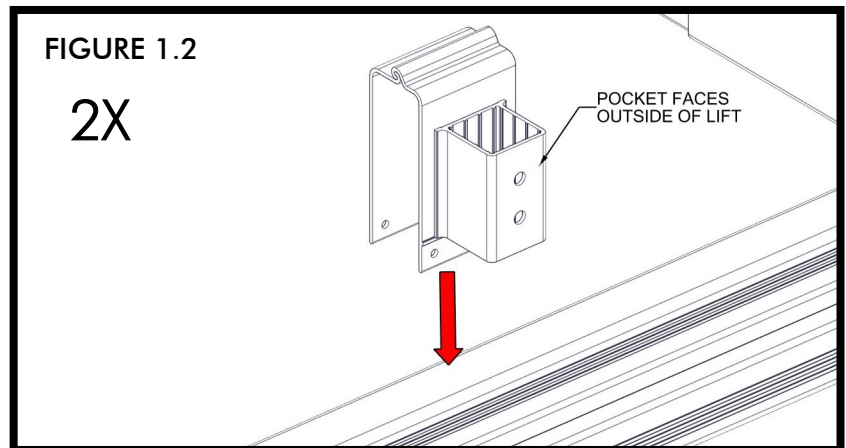
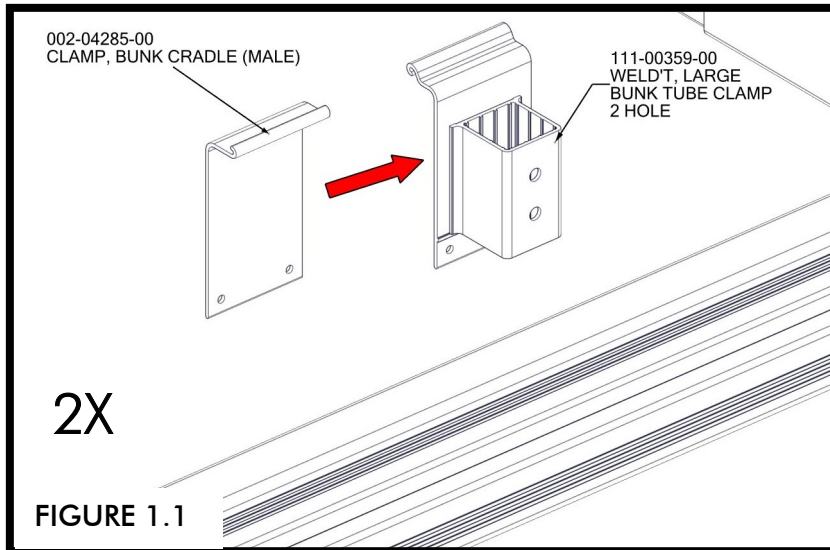
P/N 511-02725-00		KIT, BOW SUPPORT CRADLE PADS (PAIR)	
NUMBER	PART NUMBER	QTY.	DESCRIPTION
1	001-70119-00	4	HHCS, 3/8-16 x 4" 18-8 ss
2	001-70219-00	2	HHCS, 1/2-13 x 4" 18-8 ss
3	001-70305-00	4	HHCS, 5/8-11 x 1" 18-8 ss
4	001-71025-00	4	FLAT WASHER, 5/8" SAE 18-8 ss
5	001-76072-00	2	NUT, NYLOCK 1/2-13 ALUM.
6	001-76349-00	4	NUT, 3/8-16 ALUM.
7	001-76351-00	4	NUT, 5/8-11 ALUM.
8	002-04285-00	2	CLAMP, BUNK CRADLE (MALE)
9	002-04347-00	2	TUBE, CRADLE PAD SUPPORT – 15.5"
10	111-00358-00	2	ASS'Y, CRADLE PAD – 29.75"
11	111-00359-00	2	WELD'T, LG. BUNK TUBE CLAMP 2 HOLE

EXPLODED VIEW

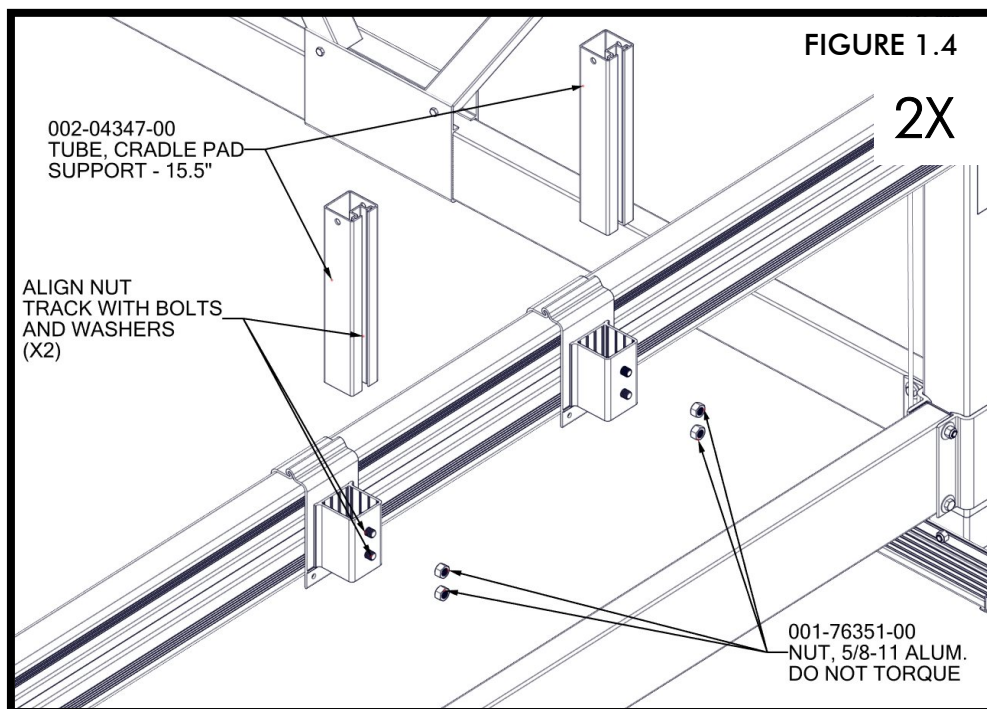


STEP 1

SLIDE CLAMPS TOGETHER (FIGURE 1.1), THEN SLIDE ONTO CRADLE BEAM WITH POCKETS FACING OUTWARDS (FIGURE 1.2). PLACE (2) 5/8" X 1" BOLTS AND (2) 5/8" WASHERS INTO EACH CLAMP WELDMENT POCKET (FIGURE 1.3).

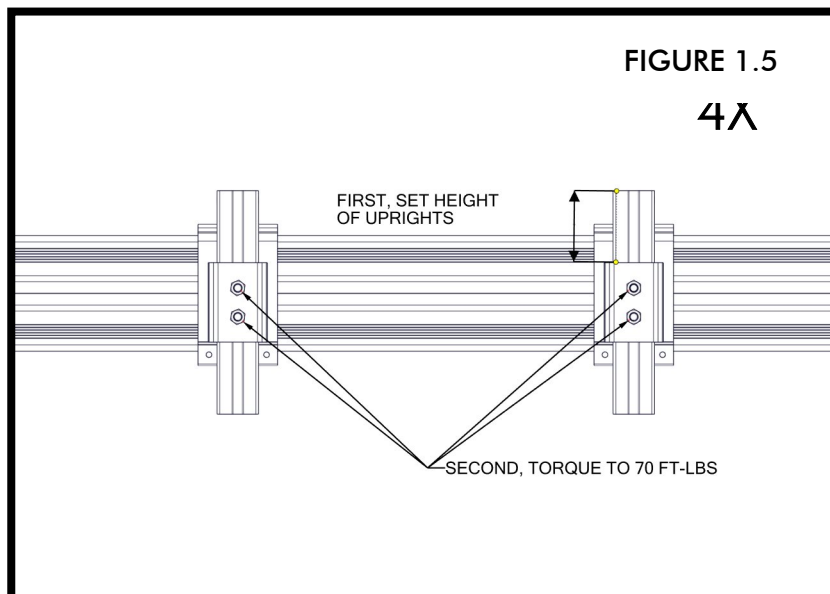


INSERT UPRIGHT TUBES INTO CLAMP WELDMENTS AND START (2) 5/8" NUTS PER POCKET ON BOLTS (FIGURE 1.4). ADJUST HEIGHT AND HAND TIGHTEN ONLY (FIGURE 1.5).



BUNK/CRADLE PAD
DISCLAIMER

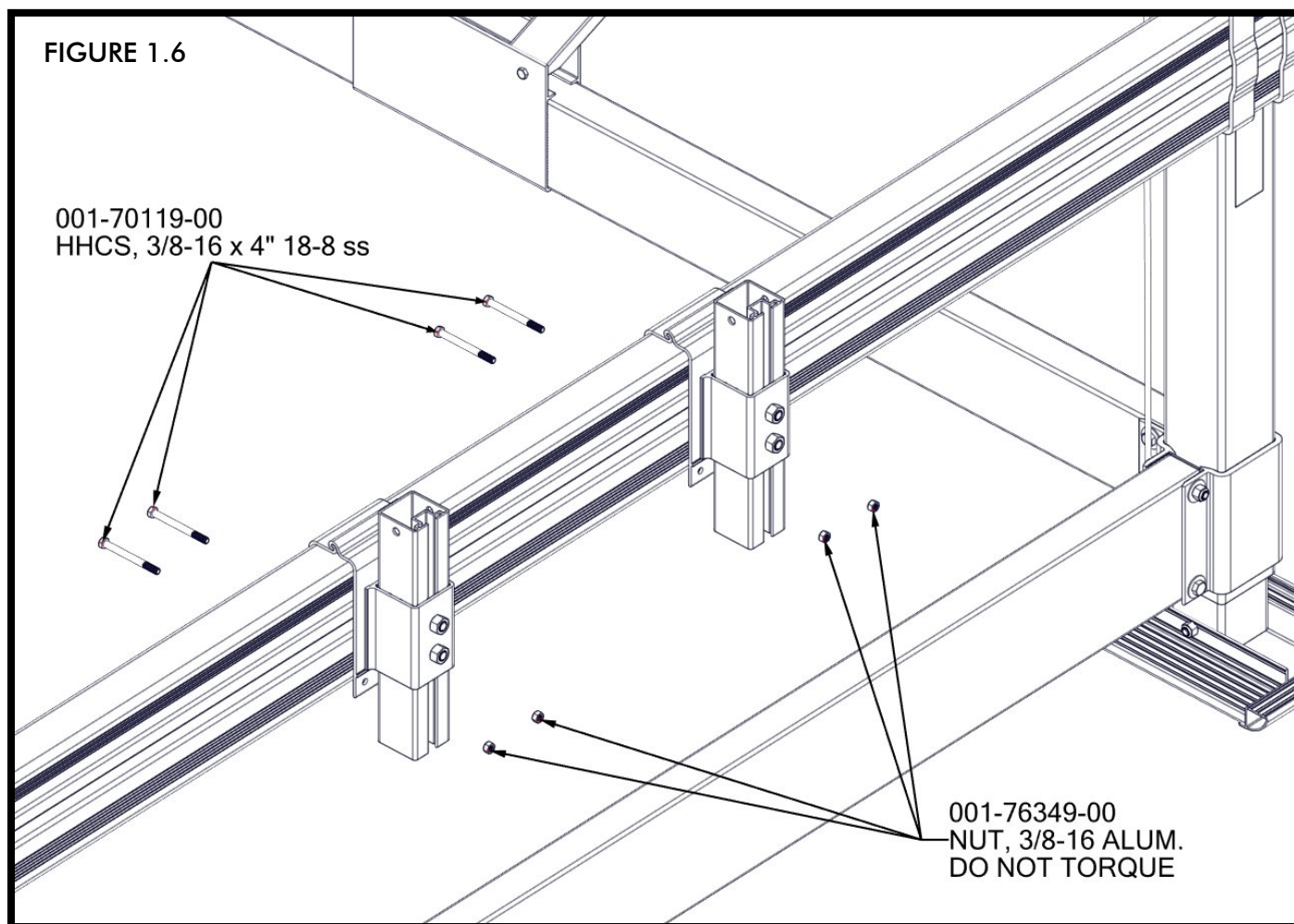
**DUE TO THE LARGE
VARIETY OF BOAT
HULL DESIGNS, WE
STRONGLY
RECOMMEND THAT
YOU CONSULT WITH
YOUR BOAT'S
MANUFACTURER TO
ENSURE THAT YOU
ARE SUPPORTING
YOUR BOAT
PROPERLY TO AVOID
ANY POTENTIAL
DAMAGE.**



NOTE:

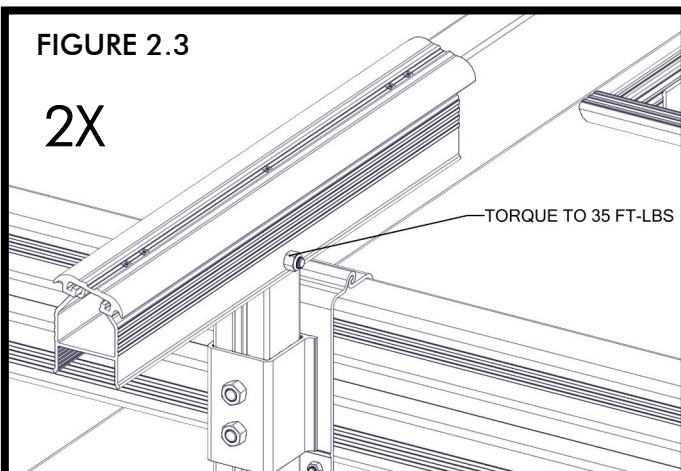
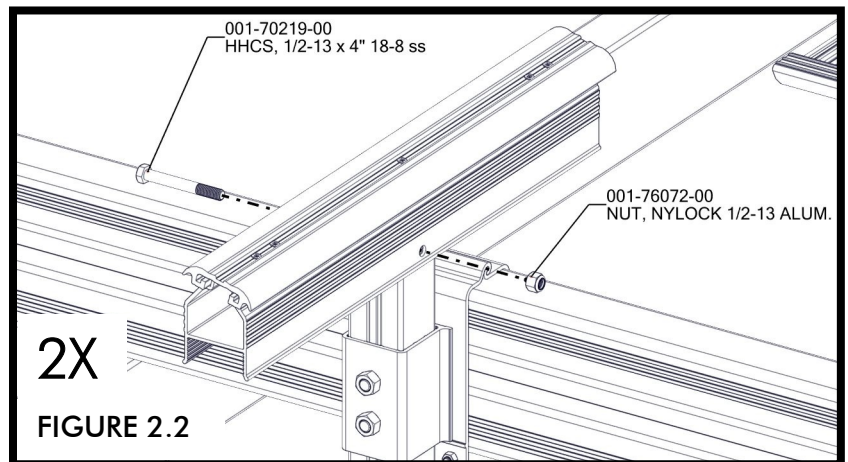
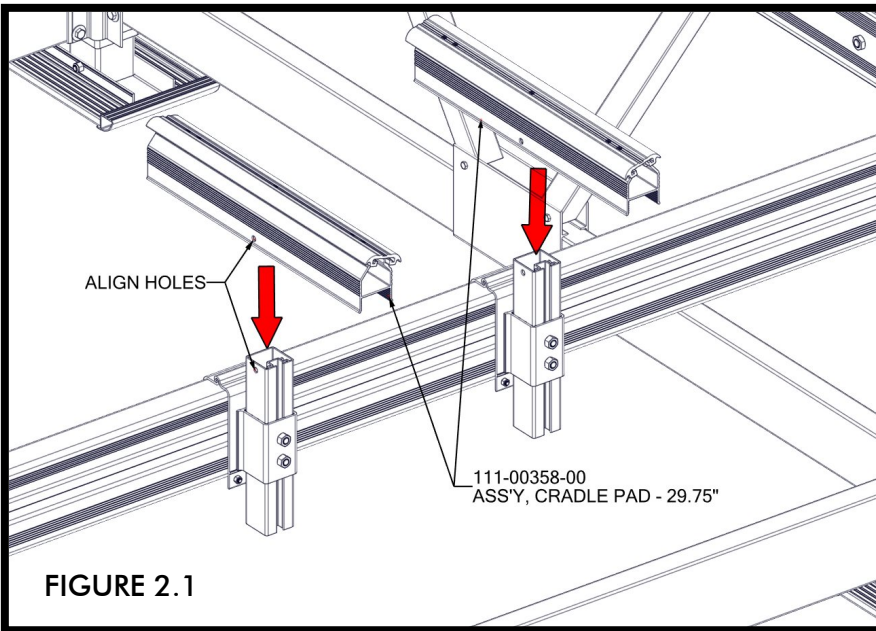
**UPRIGHTS MAY HAVE TO BE CUT TO ALLOW
FULL TRAVEL OF CRADLE ONCE FINAL
PLACEMENT IS ESTABLISHED.**

ATTACH CLAMP WELDMENT TO CRADLE BEAM USING (2) 3/8" X 4" BOLTS AND (2) 3/8" NUTS. DO NOT TORQUE (FIGURE 1.6).



STEP 2

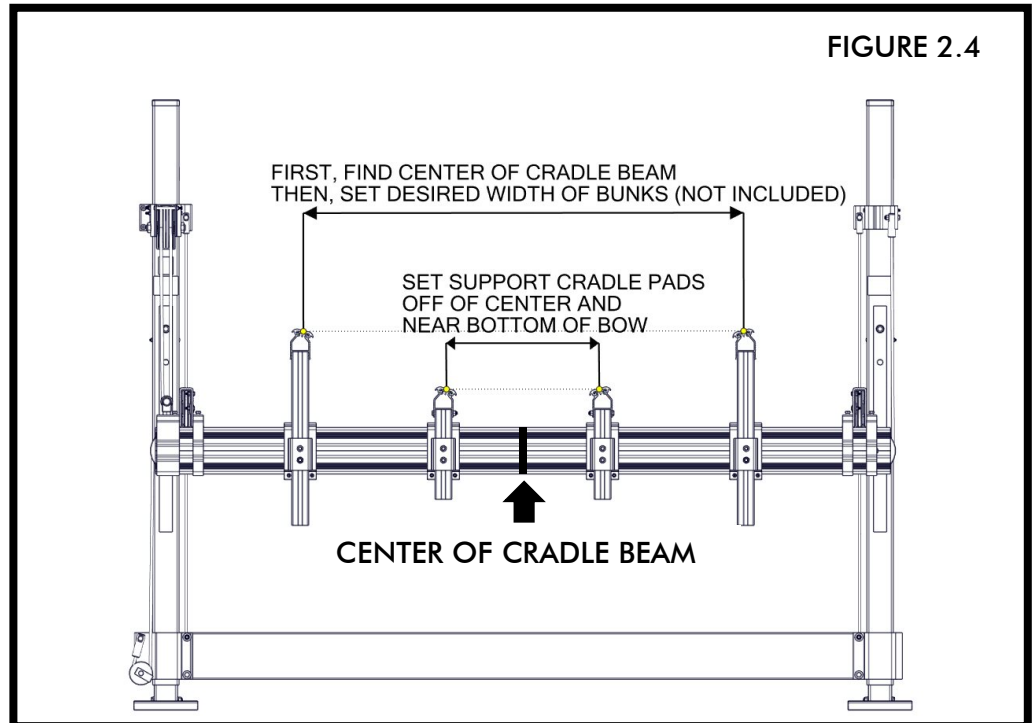
PLACE BUNKS ONTO UPRIGHTS WITH PADS ANGLED TO CRADLE PONTOON (FIGURE 2.1) AND ATTACH USING (1) 1/2" X 4" BOLTS AND (2) 1/2" NUTS PER UPRIGHT (FIGURE 2.2). TORQUE TO 35 FT-LBS (FIGURE 2.3).



POSITION THE BUNK ASSEMBLIES (NOT INCLUDED) BASED ON THE WIDTH OF THE BOAT. SET THE CRADLE PADS OFF OF CENTER AND NEAR BOTTOM OF THE BOW (FIGURE 2.4).

BUNK/CRADLE PAD
DISCLAIMER

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NOTE:

UPRIGHTS MAY HAVE TO BE CUT TO ALLOW FULL TRAVEL OF CRADLE ONCE FINAL PLACEMENT IS ESTABLISHED.

TORQUE 3/8" NUTS TO 35 FT-LBS (FIGURE 2.5).

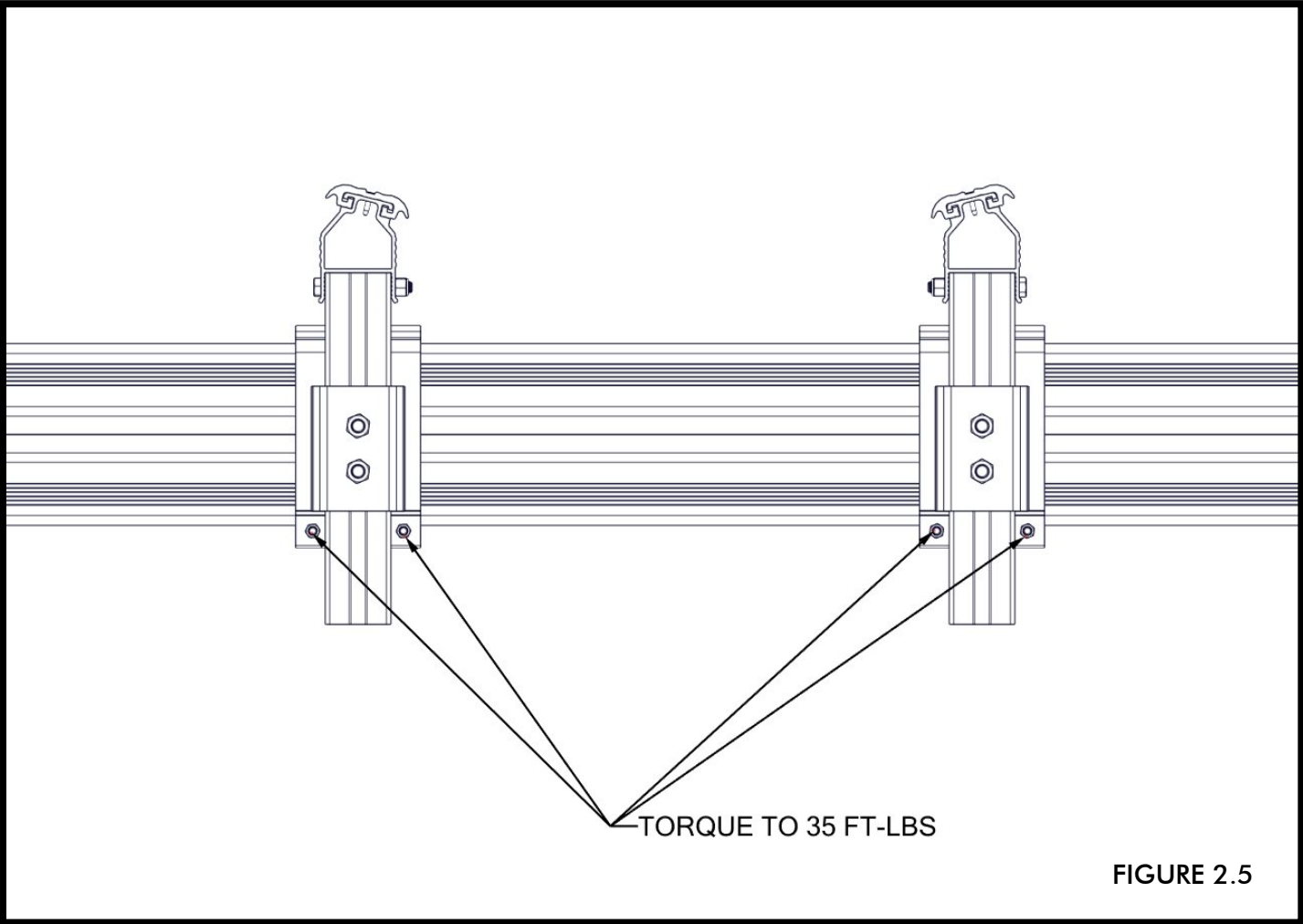


FIGURE 2.5