

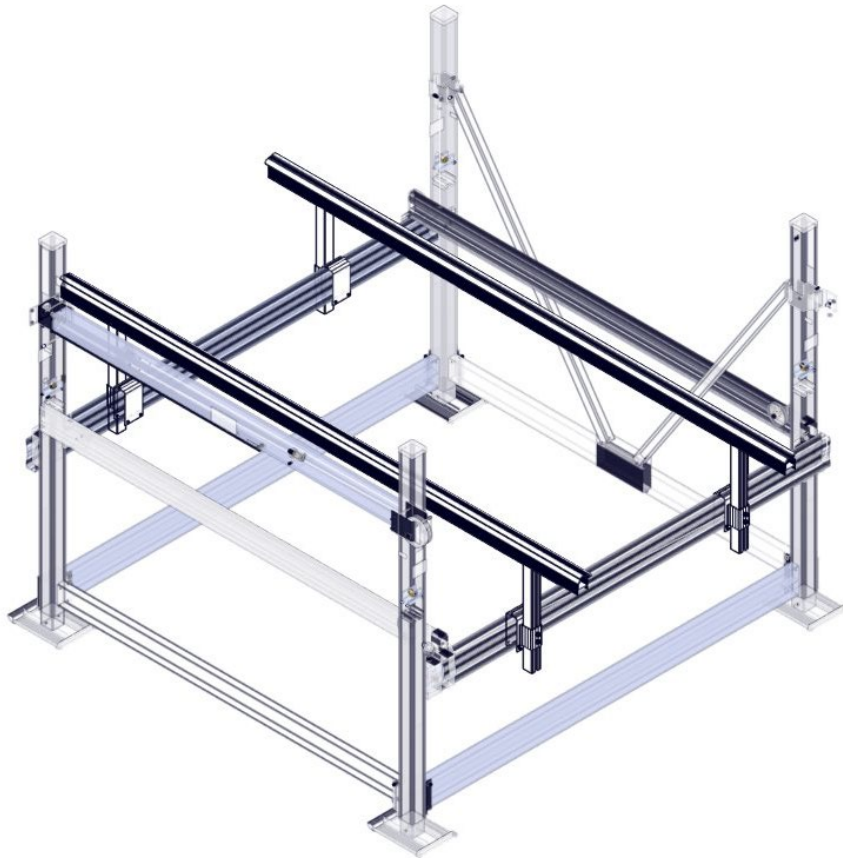
# FLOE FULL LENGTH BUNKS

## VSD6000-8000

### ASSEMBLY INSTRUCTIONS



KIT P/N 511-02715-00



#### TOOLS REQUIRED

- (2) 9/16" SOCKETS/WRENCHES
- 15/16" SOCKET/WRENCH
- TAPE MEASURE
- TORQUE WRENCH
- RECIPROCATING SAW OR EQUIVALENT WITH METAL BLADE (OPTIONAL, SEE SHEET 4 & 7)

\*LIFT NOT INCLUDED

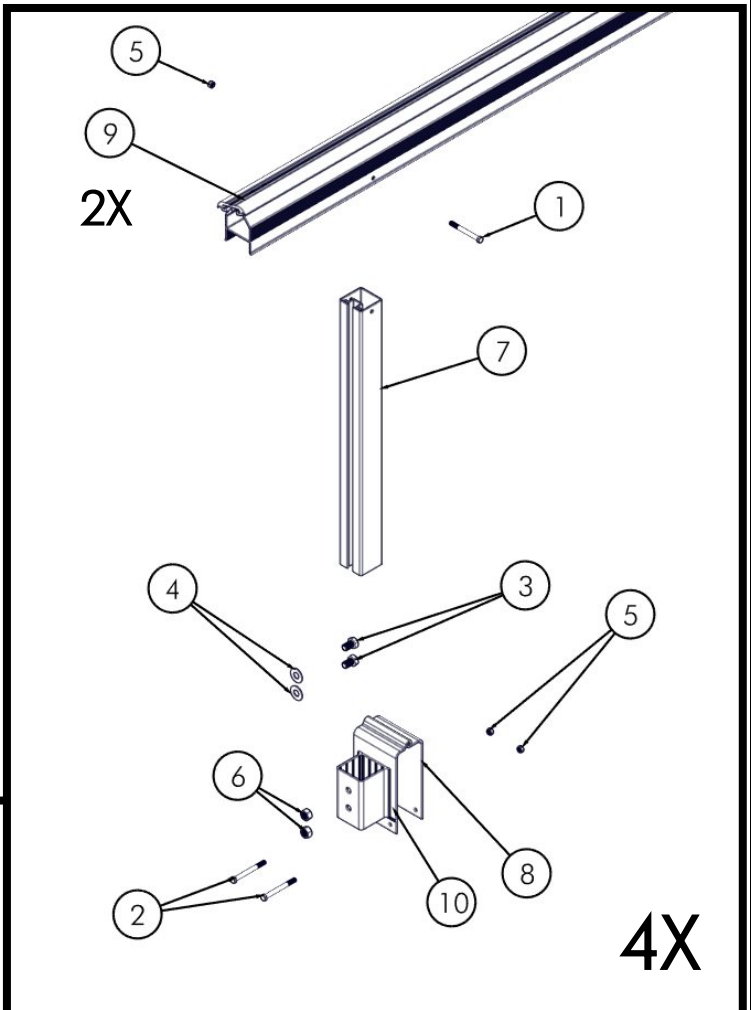
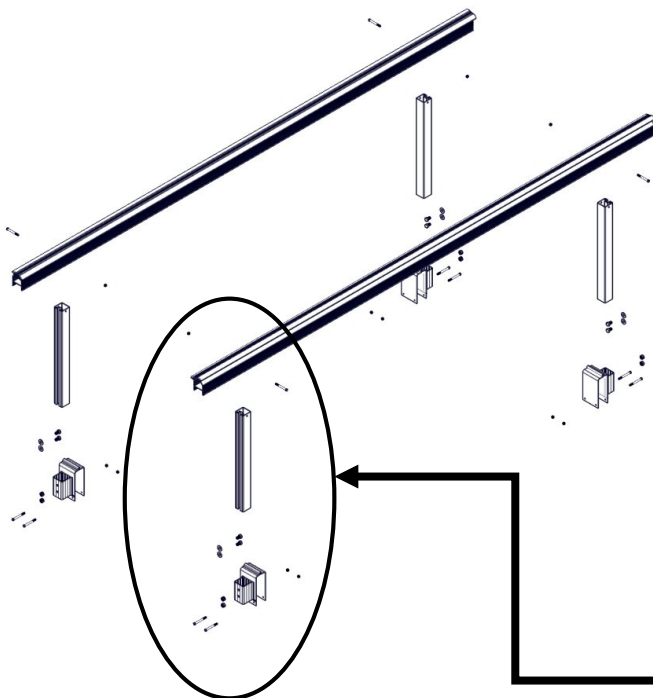
#### BUNK/CRADLE PAD DISCLAIMER

DUE TO THE LARGE VARIETY OF BOAT HULL DESIGNS, WE STRONGLY RECOMMEND THAT YOU CONSULT WITH YOUR BOAT'S MANUFACTURER TO ENSURE THAT YOU ARE SUPPORTING YOUR BOAT PROPERLY TO AVOID ANY POTENTIAL DAMAGE.

# BILL OF MATERIALS/EXPLODED VIEW

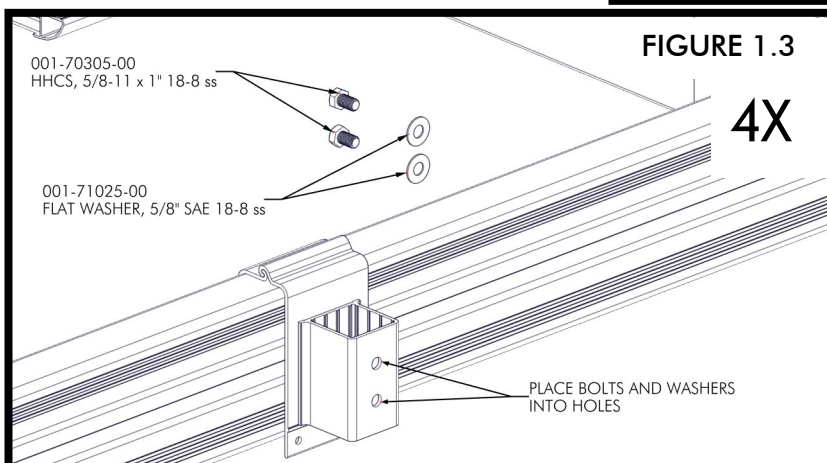
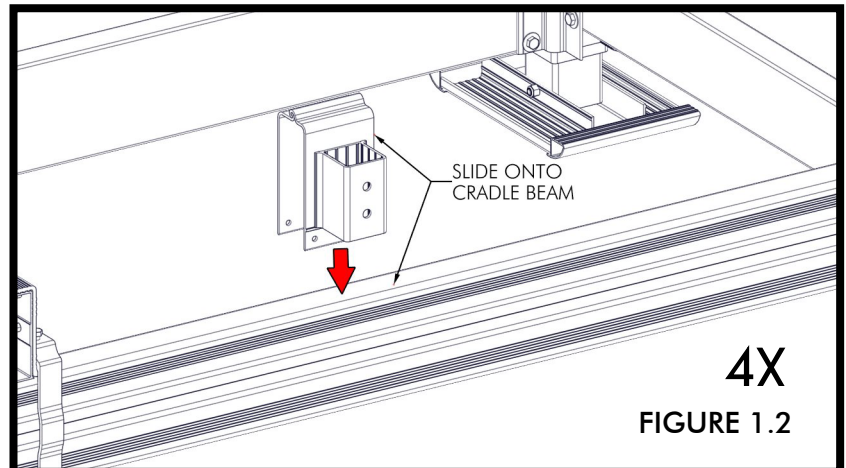
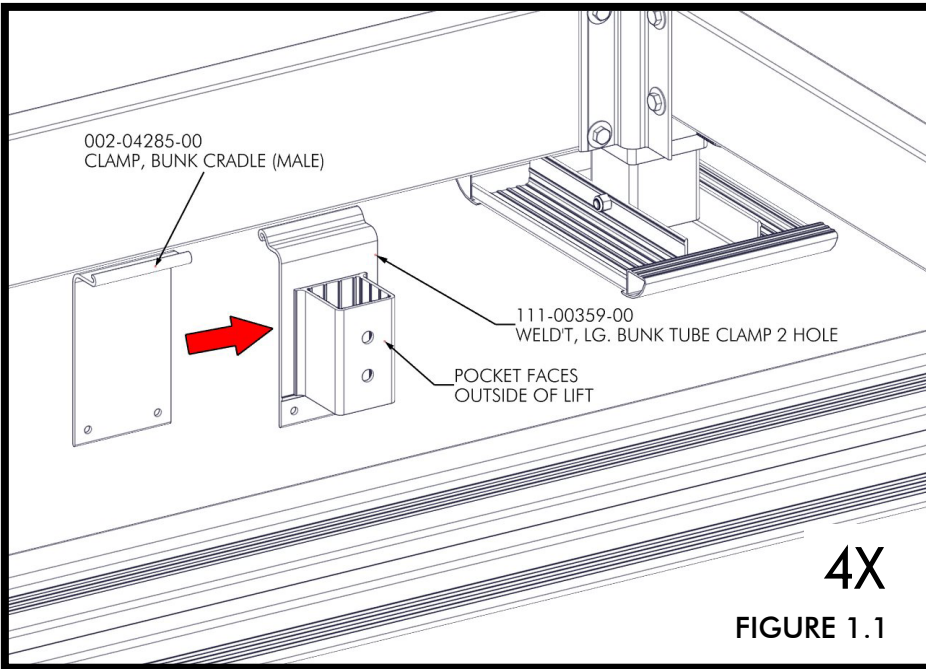
P/N 511-02715-00		BUNK SYS, FL VSD6000-8000	
NUMBER	PART NUMBER	QTY.	DESCRIPTION
1	001-70118-00	4	HHCS, 3/8-16 x 3 3/4" 18-8 ss
2	001-70119-00	8	HHCS, 3/8-16 x 4" 18-8 ss
3	001-70305-00	8	HHCS, 5/8-11 x 1" 18-8 ss
4	001-71025-00	8	FLAT WASHER, 5/8" SAE 18-8 ss
5	001-76349-00	12	NUT, 3/8-16 ALUM
6	001-76351-00	8	NUT, 5/8-11 ALUM
7	002-04278-00	4	TUBE, BUNK SUPPORT – 30"
8	002-04285-00	4	CLAMP, BUNK CRADLE (MALE)
9	111-00182-00	2	ASS'Y, FULL BUNK – 163"
10	111-00359-00	4	WELD'T, LG. BUNK TUBE CLAMP 2 HOLE

P/N 111-00182-00		ASS'Y, FULL BUNK – 163" (REPLACEMENT COMPONENTS)	
NUMBER	PART NUMBER	QTY.	DESCRIPTION
9A	001-29825-00	8	SCREW, 10-24 X 1" SQWFRTEK
9B	958-00312-00	1	PVC, BUMPER EXTRUSION – 164"

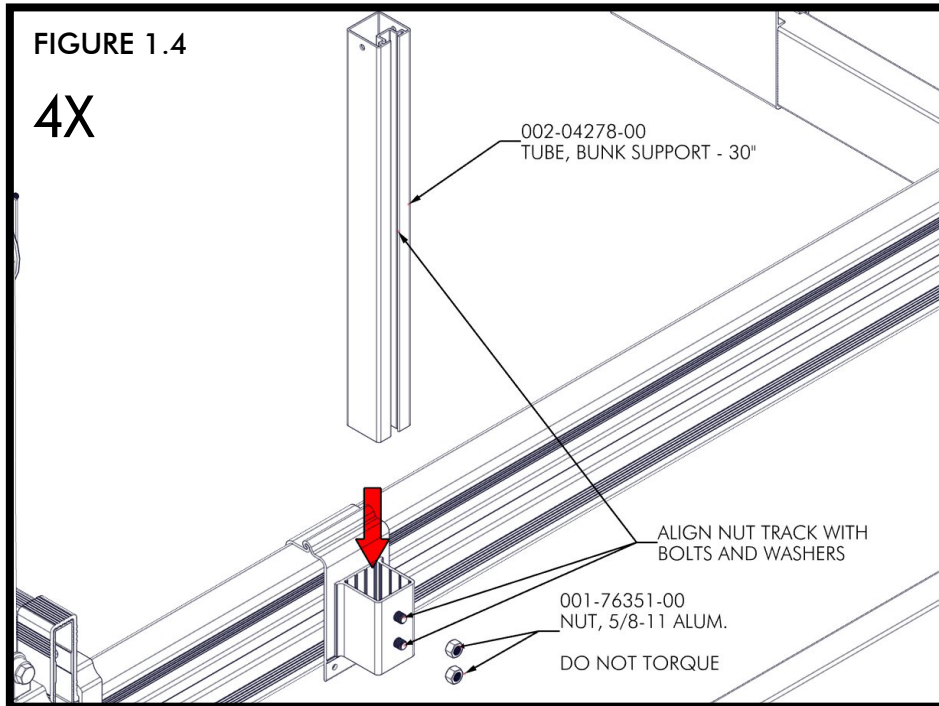


# STEP 1

SLIDE CLAMPS TOGETHER (FIGURE 1.1) AND SLIDE PAIRS OVER CRADLE BEAM WITH POCKET FACING OUTWARDS (FIGURE 1.2). PLACE (2) 5/8" X 1" BOLTS AND (2) 1/2" WASHERS INTO EACH CLAMP WELDMENT POCKET (FIGURE 1.3).



INSERT UPRIGHT TUBES INTO CLAMP WELDMENTS AND ATTACH USING (2) 5/8" NUTS, HAND TIGHT ONLY (FIGURE 1.4). ADJUST HEIGHT AND TORQUE TO 70 FT-LBS (FIGURE 1.5).

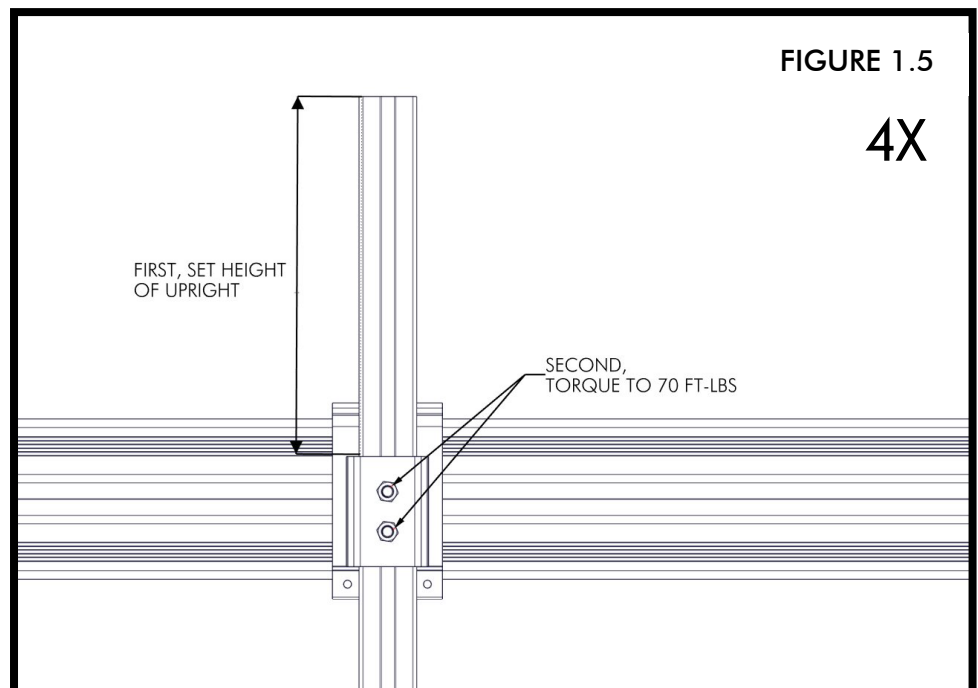


**NOTE:**

**UPRIGHTS MAY HAVE TO  
BE CUT TO ALLOW FULL  
TRAVEL OF CRADLE ONCE  
FINAL PLACEMENT IS  
ESTABLISHED.**

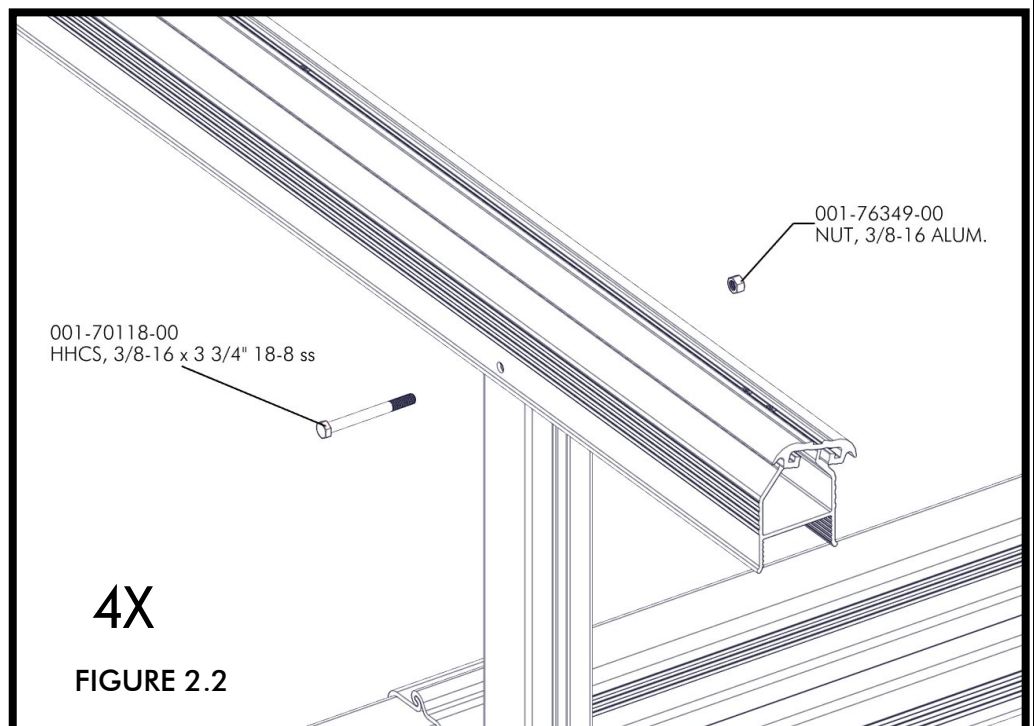
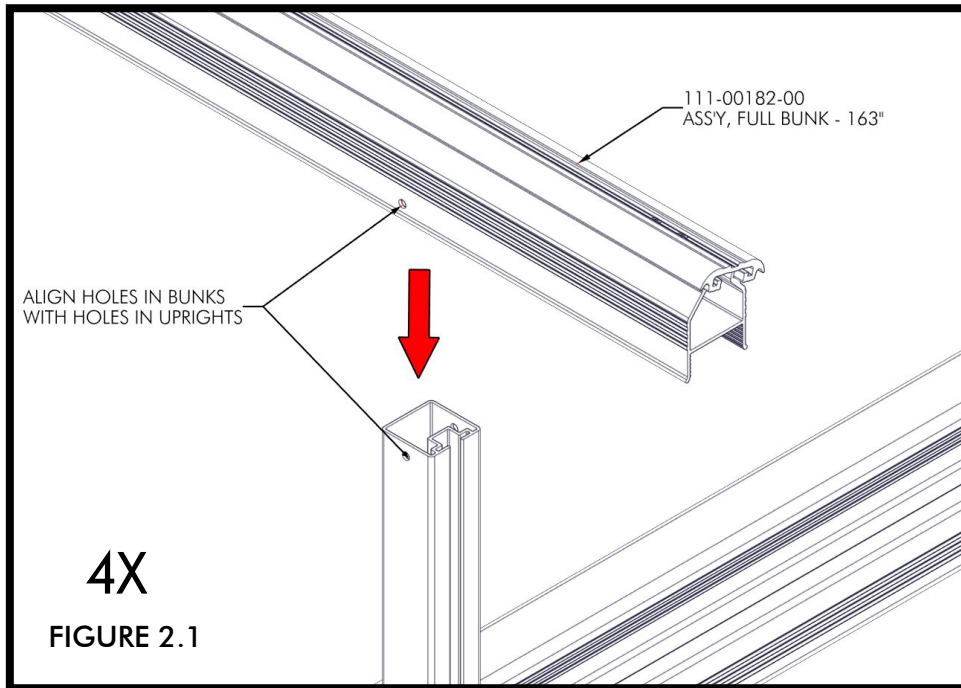
**BUNK/CRADLE PAD  
DISCLAIMER**

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ENSURE THAT YOUR  
ARE SUPPORTING  
YOUR BOAT  
PROPERLY TO AVOID  
ANY POTENTIAL  
DAMAGE.**



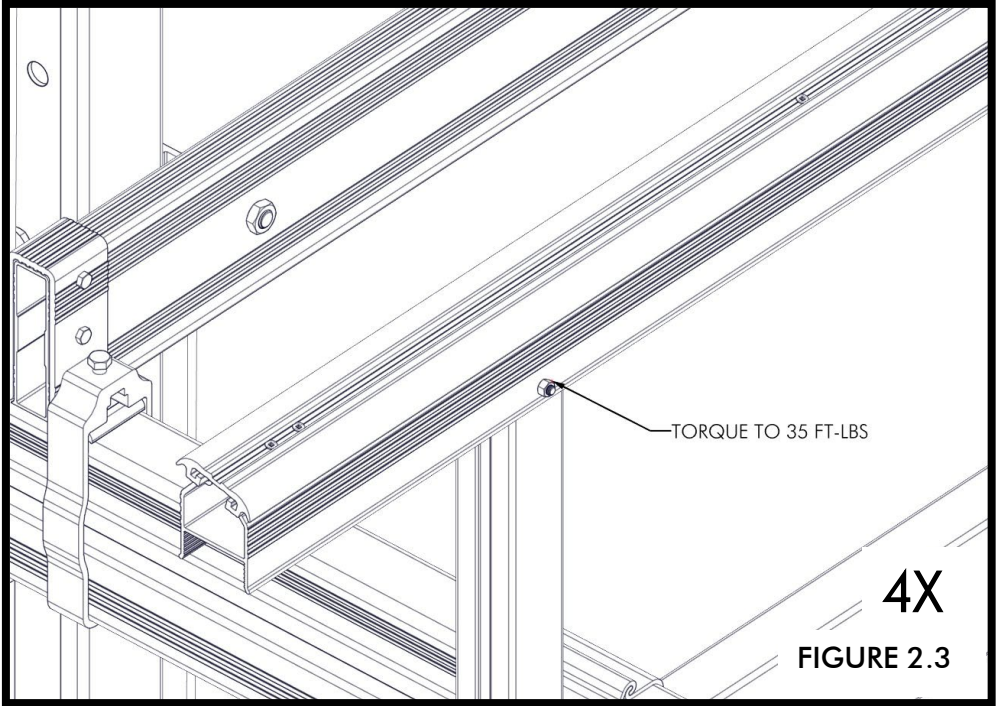
## STEP 2

PLACE BUNKS ONTO UPRIGHTS (FIGURE 2.1) AND ATTACH USING (2) 3/8" X 3 3/4" BOLTS AND (2) 3/8" NUTS PER UPRIGHT (FIGURE 2.2).

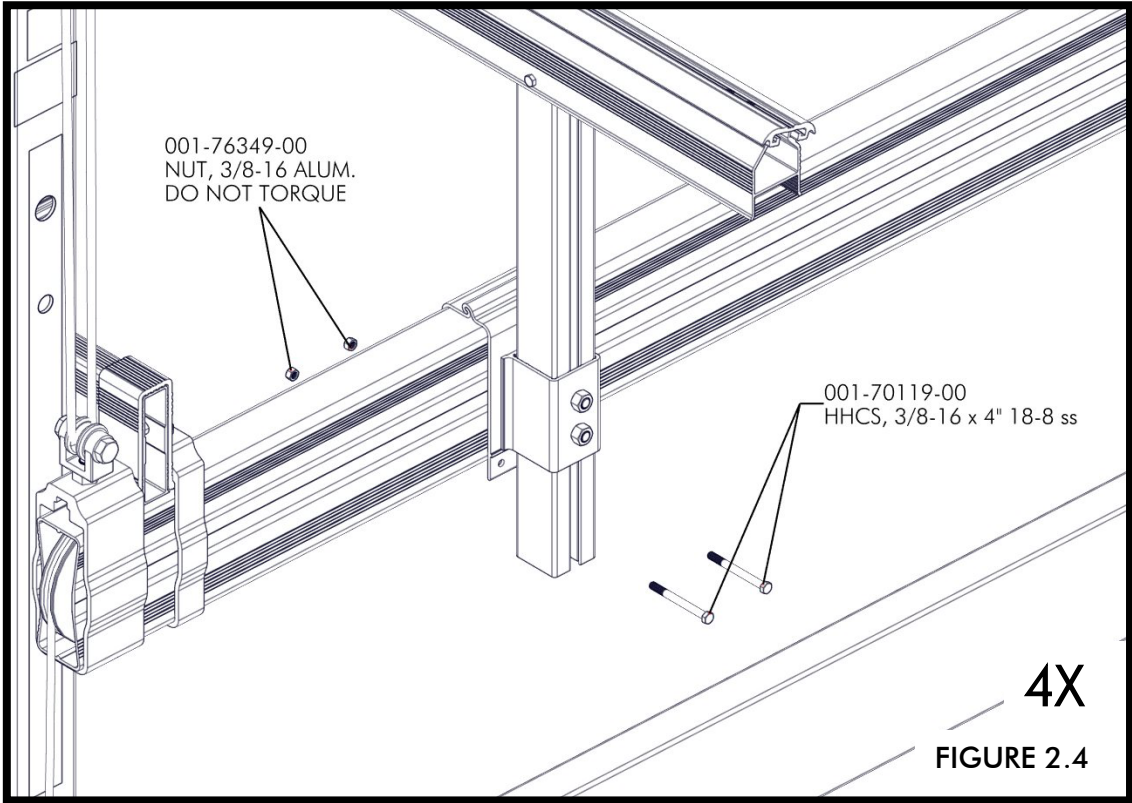




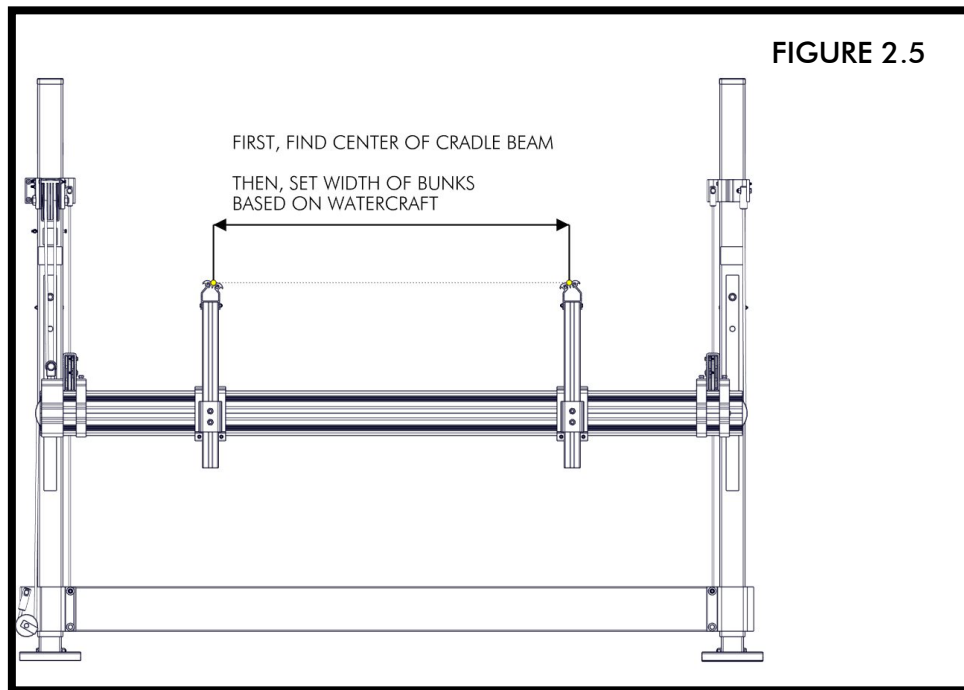
TORQUE TO 35 FT-LBS (FIGURE 2.3).



ATTACH CLAMP WELDMENT TO CRADLE BEAM USING (2) 3/8" X 4" BOLTS AND (2) 3/8" NUTS (FIGURE 2.4).



FIRST, FIND CENTER OF CRADLE BEAM, THEN SET DESIRED WIDTH OF BUNKS BASED ON BOAT (FIGURE 2.5).



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ONCE FINAL POSITION IS SET, TORQUE TO 35 FT-LBS (FIGURE 2.6).

