



# CARGO MAX SPARE MAG TIRE CARRIER *ASSEMBLY INSTRUCTIONS P/N 550-70031-00*

## SPARE MAG TIRE CARRIER INSTALLATION



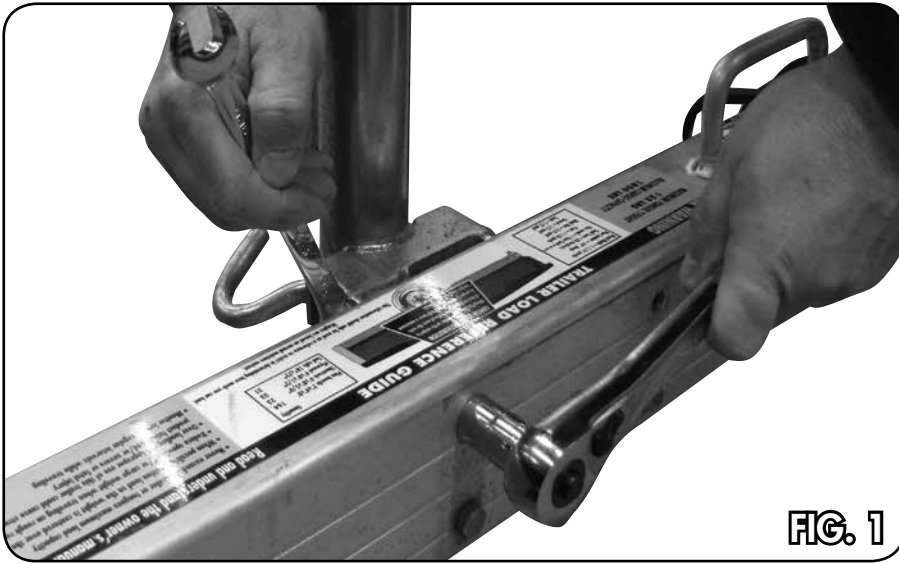
**NOTE: READ THESE INSTRUCTIONS CAREFULLY AND COMPLETELY AND UNDERSTAND ALL ASSEMBLY AND ADJUSTMENT PROCEDURES PRIOR TO PERFORMING THE INSTALLATION AND MAKING ANY ADJUSTMENTS.**

### TOOLS REQUIRED:

2 - 9/16" SOCKETS/SOCKET & WRENCH  
1 - 13/16" SOCKET  
1 - TORQUE WRENCH

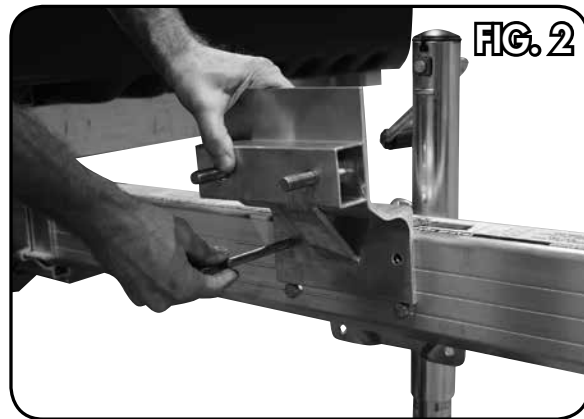
### PARTS INCLUDED IN KIT:

ITEM	P/N	DESCRIPTION	QTY
1	150-01601-01	SPARE TIRE CARRIER	1
2	001-70119-00	BOLT, 3/8" x 4"	2
3	001-76071-00	NUT, 3/8" NYLOCK	2
4	550-00016-00	NUT, CHROME LUG 1/2"-20	2



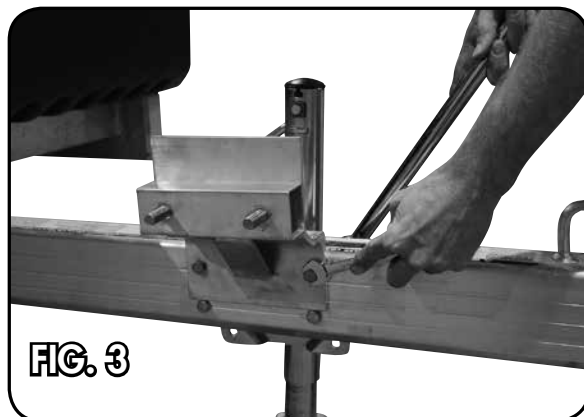
**FIG. 1**

1. REMOVE THE TOP TWO 3/8" BOLTS FROM THE TONGUE JACK AS SHOWN IN **FIGURE 1**.



**FIG. 2**

2. INSERT THE TWO 3/8" X 4" BOLTS INTO THE CARRIER BRACKET AND PLACE THE BRACKET ON THE TONGUE WITH THE BOLTS THROUGH THE TOP TONGUE JACK BOLT HOLES AS SHOWN IN **FIGURE 2**.

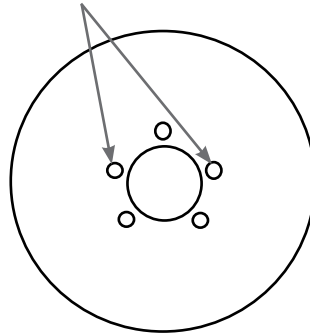


**FIG. 3**

3. THREAD THE TWO 3/8" NYLOCK NUTS ONTO THE BOLTS AND TORQUE TO 35 FT/LBS AS SHOWN IN **FIGURE 3**.

4. PLACE THE RIM AND TIRE ON THE TWO STUDS AS SHOWN IN **FIGURE 4**.

**FIG. 4**  
TIRE MUST BE PLACED ON BOLTS WITH LUG HOLES FACING THIS DIRECTION. MOUNT ON THESE LUG HOLES ONLY.



5. THREAD TWO LUG NUTS ONTO THE STUDS (CONICAL SIDE OF NUT TOWARD RIM) AND TORQUE TO 50 FT/LBS AS SHOWN IN **FIGURE 5**.



**FIG. 5**