

# Roll-In Docks, Cleat Assembly

ASSEMBLY INSTRUCTIONS

P/N 510-05369-00



## Required Tools

- 7/32" Allen Wrench
- 9/16" Wrench or Socket
- Torque Wrench

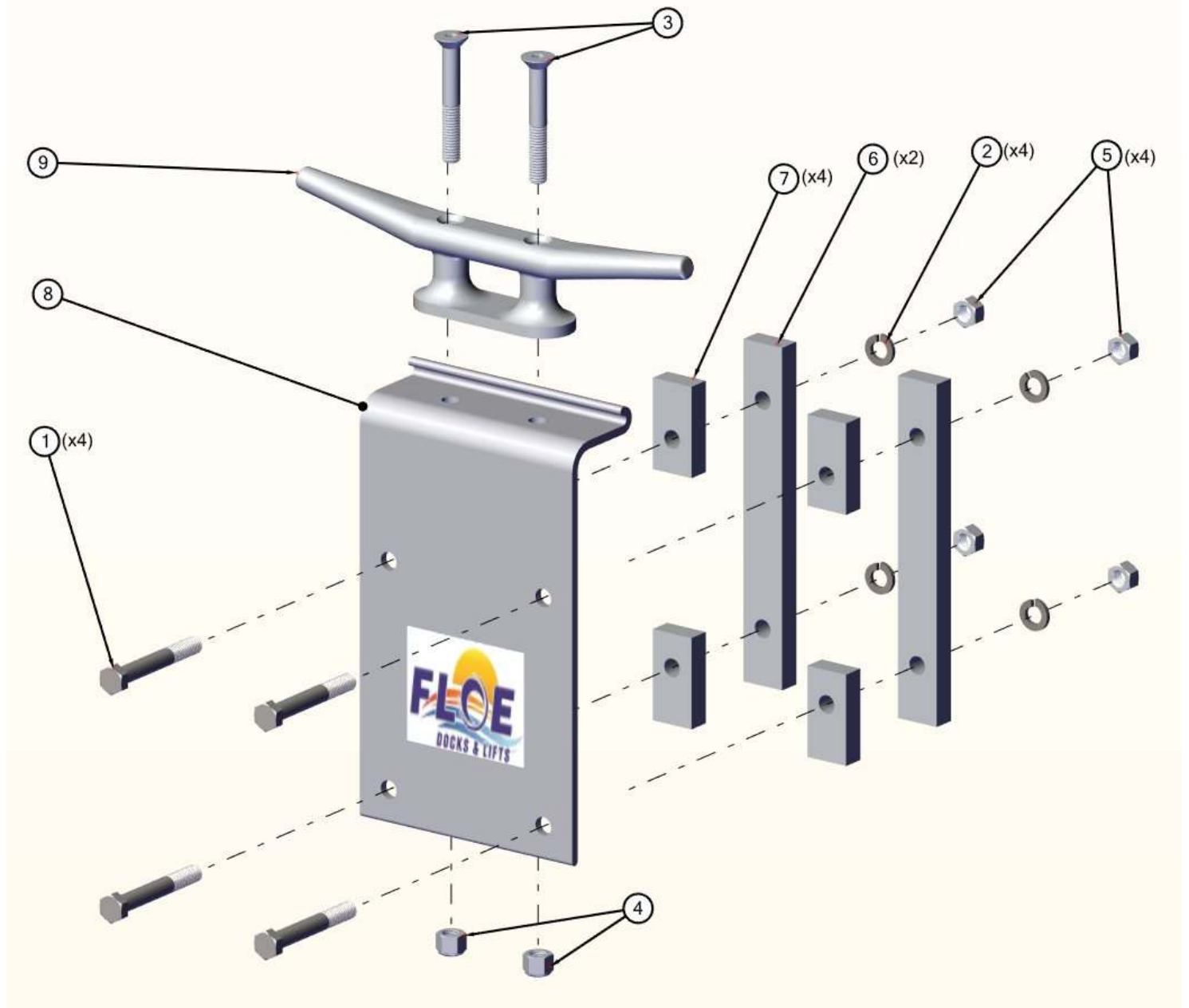
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Floe International Inc.  
48473 State Hwy. 65  
McGregor, MN 55362  
[www.floeintl.com](http://www.floeintl.com)

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ISSUED: 3/20/2017

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EXPLODED VIEW AND BOM  
P/N 510-05369-00

ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	001-70114-00	HHCS, 3/8-16 x 2 3/4" ss
2	4	001-71067-00	LOCK WASHER, 18-8 ss
3	2	001-73938-00	FHCS, 3/8-16 x 2 3/4 18-8 ss
4	2	001-76071-00	NUT, NYLOCK 3/8-16 ALUM.
5	4	001-76349-00	NUT, 3/8-16 ALUM.
6	2	002-02203-00	PLATE, DOCK ACCESSORY
7	4	002-00204-00	SPACER, DOCK ACCESSORY
8	1	002-02558-00	BRACKET, ROLL-IN DOCK CLEAT
9	1	510-34300-00	DOCK CLEAT, CAST ALUMINUM



## STEP 1

Determine desired location for the dock cleat. Insert the 3/8" x 2 3/4" Bolts through the Cleat Bracket Assembly and through the 4 dock spacers, Plates, Lock Washers and Aluminum nuts on the opposite side of the dock side.

See Fig. 1

Note: The lower bolts should be above or resting on the bottom tube of the dock side. Ensure cap screws are not contacting the dock deck.

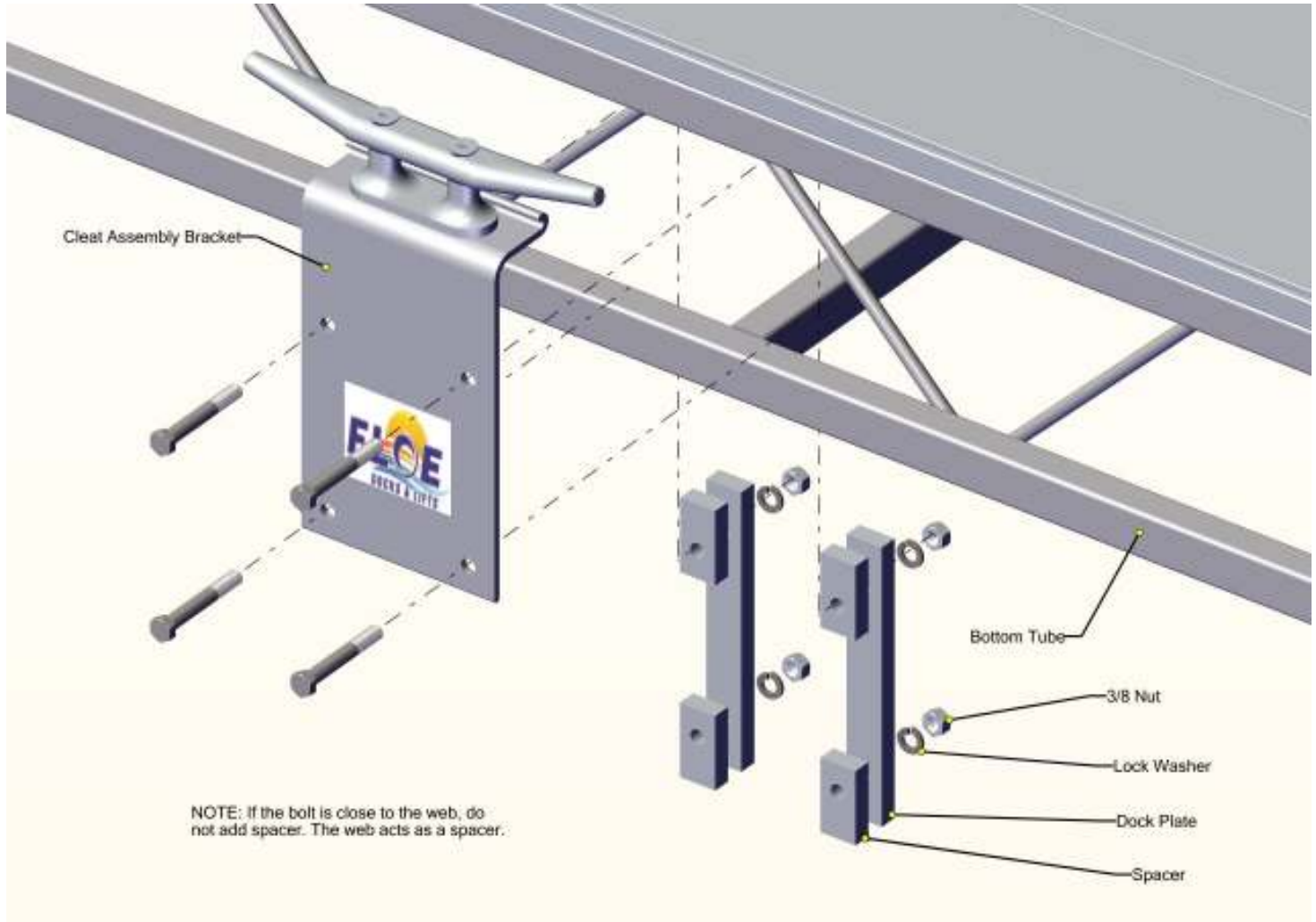


FIG. 1

## STEP 2

Once the Bolts are through and the Cleat is in the desired location, fasten the Nuts onto the Plates and Spacers. See Fig. 2. Torque nuts and bolts to 35 ft/lbs.

**CAUTION DO NOT OVERTIGHTEN!**

NOTE: If the bolt is close to the web, do not add spacer. The web acts as the spacer. See Fig. 2 for detail.

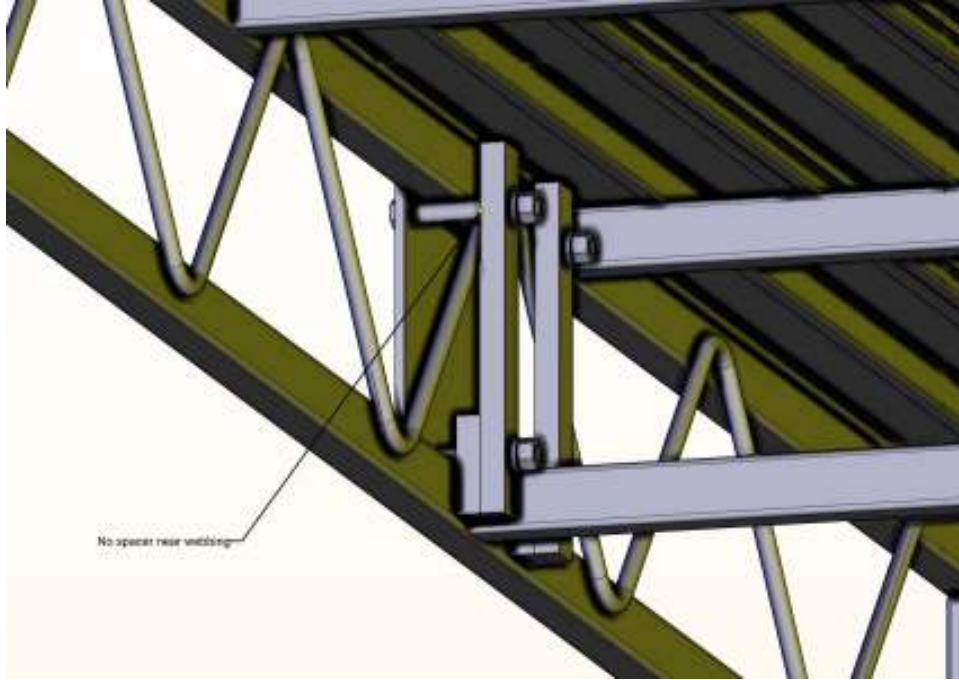


FIG. 2



FIG. 3